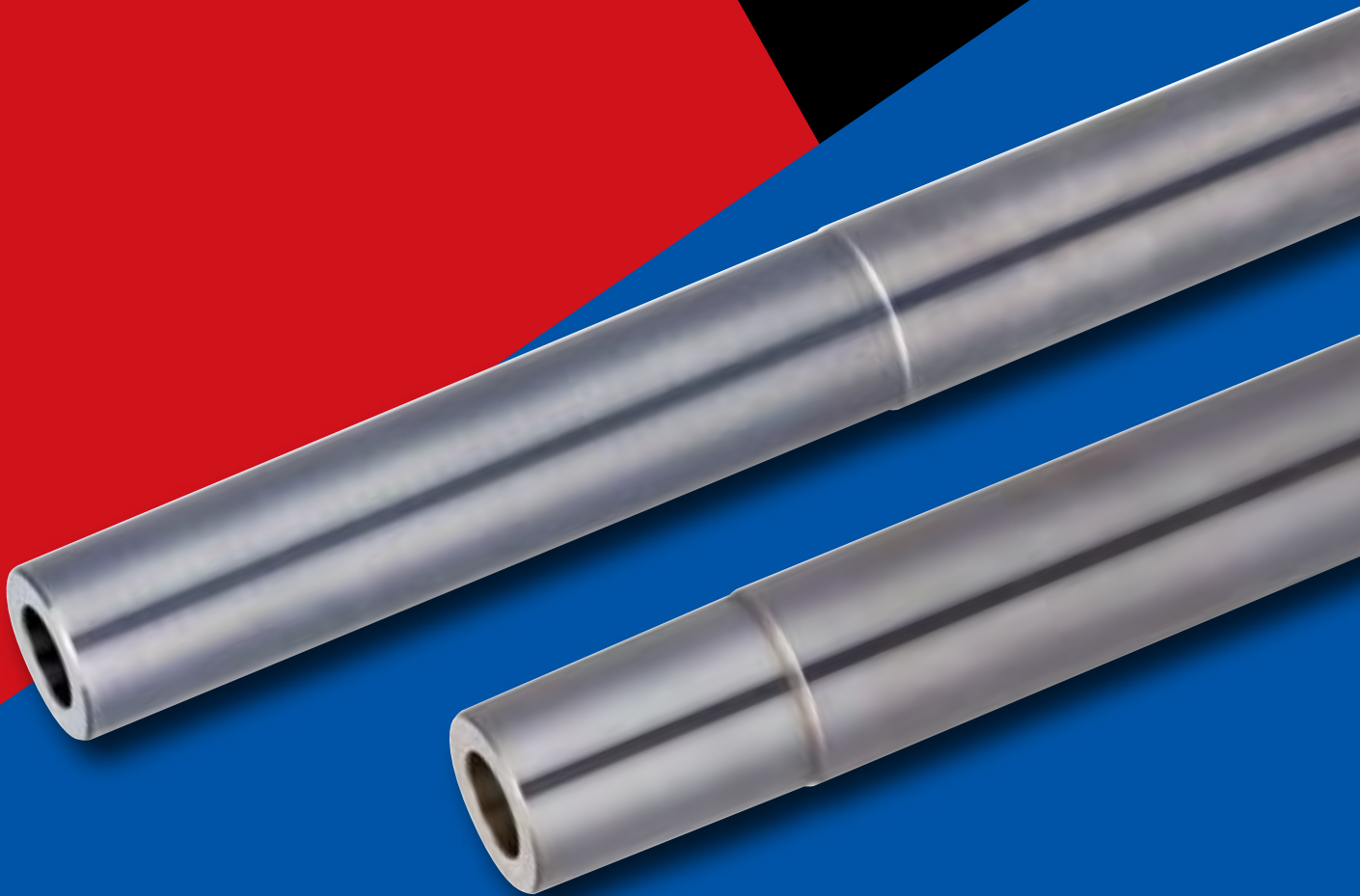


# *Carbide Shank for Modular Mill*

*Center Through products  
are added.*

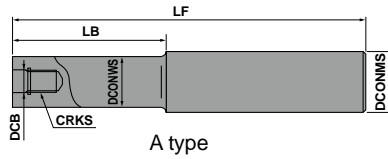


**Mitsubishi Hitachi Tool Engineering, Ltd.**

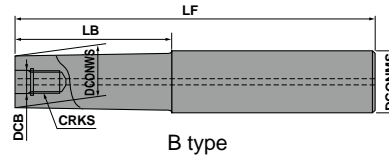
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# Line Up

## Inch



A type



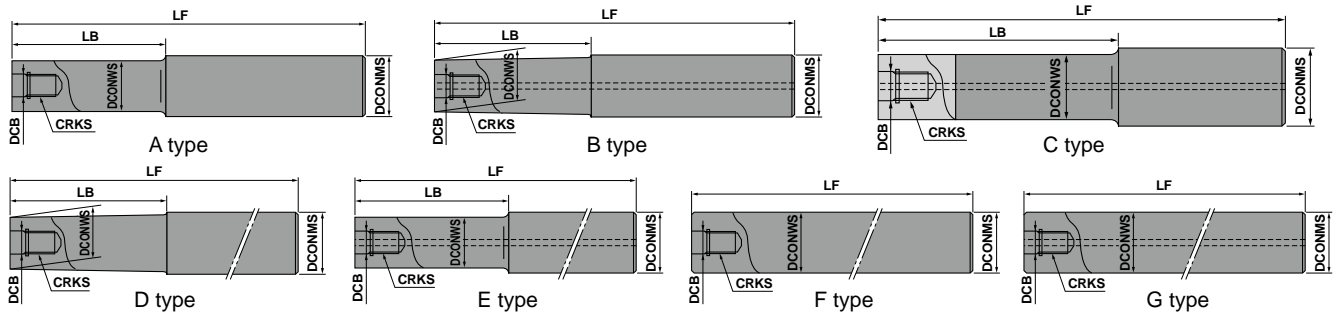
B type

Order No.	Stock	Dimensions (Inch)						Type	Cutter body	Coolant hole
		DCB	CRKS	LF	LB	DCONWS	DCONMS			
IASC0.375-M6-3-1	●	6.5mm	M6	3	1	-	0.375	A	$\phi 3/8^{*1}$ $\phi 1/2''$	—
IASC0.5-M6-4-2	●		M6	4	2	0.453	0.5	A	$\phi 8\text{mm}^{*1}$ $\phi 10\text{mm}^{*1}$ $\phi 12\text{mm}^{*1}$	—
IASC0.5-M6-6-3	●		M6	6	3	0.453	0.5	A		—
IASC0.625-M8-4-2	●	8.5mm	M8	4	2	0.571	0.625	B	$\phi 5/8^{*1}$ $\phi 16\text{mm}$ $\phi 18\text{mm}$	○
IASC0.625-M8-6-3	●		M8	6	3	0.571	0.625	B		○
IASC0.75-M10-5-2.5Z	●	10.5mm	M10	5	3	0.689	0.75	B	$\phi 3/4^{*1}$ $\phi 20\text{mm}$ $\phi 22\text{mm}$	○
IASC0.75-M10-8-4Z	●		M10	8	4	0.689	0.75	B		○
IASC1-M12-6-3Z	●	12.5mm	M12	6	3	0.906	1	B	$\phi 1''^{*1}$ $\phi 25\text{mm}^{*1}$ $\phi 28\text{mm}$	○
IASC1-M12-8-4Z	●		M12	8	4	0.906	1	B		○

● = Inventory Maintained in US    ○ = Tool with coolant hole

\*1 Cutter Dia. is same or smaller than the shank dia.. Interference may occurs.

# Metric



Order No.	Stock	Dimensions (mm)						Type	Cutter body	Coolant hole							
		DCB	CRKS	LF	LB	DCONWS	DCONMS										
ASC10-6.5-74-24	▲	6.5	M6	74	24	9.3	10	A	φ8*1 φ10*1 φ11 φ12 φ3/8" *1 φ1/2" *1	-							
NEW ASC10-6.5-74-24Z	●							E		○							
ASC10-6.5-84-34	▲			84	34			A		-							
NEW ASC10-6.5-84-34Z	●							E		○							
ASC10-6.5-114-49	▲			114	49			A		-							
NEW ASC10-6.5-114-49Z	★							E		○							
ASC10-6.5-114-24	▲							24		A	-						
NEW ASC10-6.5-114-24Z	★	E	○														
ASC12-6.5-74-24	▲	6.5	M6	74	24	11	12	D	φ8*1 φ10*1 φ11*1 φ12*1 φ3/8" *1 φ1/2" *1	-							
NEW ASC12-6.5-74-24Z	●							B		○							
ASC12-6.5-94-44	▲			94	44			D		-							
NEW ASC12-6.5-94-44Z	●							B		○							
ASC12-M6-100-0	●			100	-			F		-							
ASC12-6.5-129-64	▲			129	64			D		-							
NEW ASC12-6.5-129-64Z	★							B		○							
ASC12-6.5-129-24	▲	24	D			-											
NEW ASC12-6.5-129-24Z	★		B	○													
※ ASC16-8.5-95-30Z	●	8.5	M8	95	30	14.5	16	B	φ16*1 φ17 φ18 φ5/8" *1	○							
※ ASC16-8.5-120-55Z	●			120	55												
※ ASC16-8.5-140-75Z	●			140	75												
※ ASC16-8.5-160-95Z	★			160	95												
※ ASC16-8.5-160-30Z	★			160	30												
ASC18-M10-125-0Z	●	10.5	M10	125	-	18.5	20	B	φ20*1 φ22 φ3/4" *1	○							
ASC20-10.5-120-50Z	★			120	50												
ASC20-10.5-170-90Z	●			170	90												
ASC20-10.5-220-120Z	●			220	120												
ASC20-10.5-270-150Z	★			270	150												
ASC20-10.5-220-50Z	★	10.5	M10	220	50	18.5	20	B		○							
ASC20-10.5-270-50Z	★			270													
ASC25-12.5-145-65	★	12.5	M12	145	65	23	25	C	φ25*1 φ28 φ1"	○							
ASC25-M12-150-0Z	●			150	-						25	G					
ASC25-12.5-215-115	●			215	115						C						
ASC25-12.5-265-145	●			265	145												
ASC25-12.5-315-195	★			315	195												
ASC25-12.5-265-65	★			12.5	M12						265	65	23	25	C		○
ASC25-12.5-315-65	★										315						
ASC32-17-160-80	★	17	M16	160	80	28	32	C	φ30*1 φ32*1 φ35 <φ40> φ1.25" *1 <φ1.5" *1>	○							
ASC32-17-210-110	●			210	110												
ASC32-17-260-140	●			260	140												
ASC32-17-310-190	★			310	190												
ASC32-17-360-240	★			360	240												
ASC32-17-260-80	★			17	M16						260	80	28	32	C		○
ASC32-17-310-80	★										310						
ASC32-17-360-80	★			360													

● = Inventory Maintained in US ★ = Inventory Maintained in Japan ▲ = Item to be discontinued when stock runs out. ○ = Tool with coolant hole  
 ※ "Z" is added to the end of order no. ※1 Cutter Dia. is same or smaller than the shank dia.. Interference may occurs.  
 <φ40><φ1.5" \*1> When using oversized screw on heads -40mm and 1.5" diameter- maximum tool projection from holder is 200mm or 8"

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(Manufacturer)  
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