

Garryson®



Abrasives Catalog



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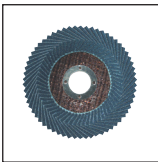
Abrasive Discs 11 - 24



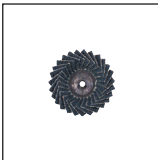
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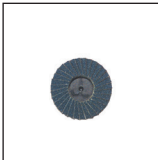
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|-------------------------|---------|
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| | |
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| | |
|-----------------------------------|---------|
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| | |
|----------------------------|---------|
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Introduction



We are committed to being the leading manufacturer and supplier of speciality abrasives and carbide burs in the world. Through continuous development of new and innovative products and services, using state-of-the-art technology and skilled, motivated people, we strive to provide you with cost-effective solutions and the support that you need to increase your competitive advantage.



Technology

In-house designed, fully automated equipment for cost-effective manufacture.

Innovation

Continuous investment in customer and application driven development of new products, giving you effective solutions.



Support

Technical, sales and customer service teams backed up with large product stocks all provide exceptional service.

People

Professional, friendly staff throughout the world create the relationships you need.

Safety Symbols



Do not use wet

Wear ear defenders



Wear protective mask



Wear safety glasses






























Wear Protective Gloves



Read Instructions



| | | | | |
|---|---|---|---|------------------------------|
| | | |  | Pack quantity |
| | | |  | Maximum speed (revs per min) |
| | | | Part No | Part number |
|  |  |  |  | Diameter |
| | |  |  | Disc hole diameter |
| |  |  |  | Thickness |
| |  |  |  | Length |
| | | |  | Width |
| | | |  | Height |
|  |  |  |  | Shank diameter |
| |  |  | | Holder diameter |
| | | |  | Thread |
|  |  |  |  | Locking system |

Technical reference chart



| Product group |  Flap discs | | | |  CERAMIQ® |  Jumbo flap discs | | |  Flexidisc® |  Mini flexidisc® |  Minidiscs |  Flap wheels | | | |
|------------------|---|---|----------------|---|---|---|---|----------------|---|--|--|--|---|-----|---|
| Machine type |  | | | |  |  | | |  |  |  |  | | | |
| Product type | A/O | Z | Z ⁺ | C | | A/O | Z | Z ⁺ | A/O | Z | C | Z | C | A/O | C |
| Steel | ● | | ○ | ● | ● | ● | ● | ○ | ● | ● | ● | ● | ● | ● | ● |
| Cast iron | ● | ● | ○ | ● | ● | ● | ● | ○ | ● | ● | ● | ● | ● | ● | ● |
| Stainless steel | ○ | | ● | ○ | ○ | ○ | ● | ● | ● | ● | ○ | ● | ○ | ● | ○ |
| High alloy steel | ○ | ● | ● | ● | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● |
| Aluminium | ● | | | ○ | ○ | ● | ○ | | ● | ○ | ○ | ○ | ○ | ● | ○ |
| Non ferrous | ● | | | ● | ● | ● | ○ | | ● | ○ | ● | ○ | ● | ● | ● |
| Wood | ○ | | | | | ○ | | | | | | | | ● | |
| Plastic | ○ | ● | | | | ○ | | | | | | | | ● | |
| Other | Paint | | | | Paint | Paint | | | Rust/Paint | Rust/Paint | Rust/Paint | Rust/Paint | | | |

● = Highly recommended ○ = Recommended

A/O = Aluminium oxide Z = Zirconium C = Ceramic
Z⁺ = Zirc+



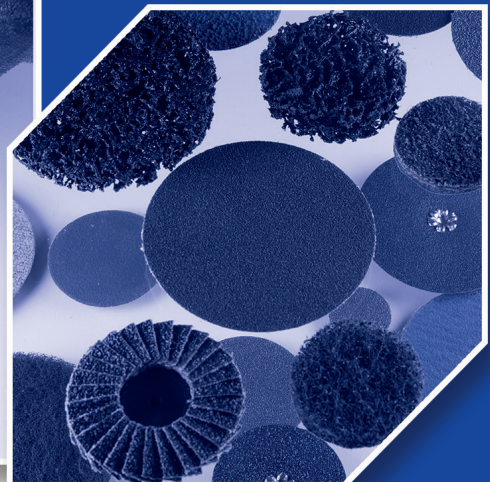
Technical reference chart

|  Spirabands Bands Rolls | |  Grind & Cut Off Discs | |  Quickchange | | |  Non woven | |  Garryflex® Blocks |
|---|------------|--|------------|--|---------|------------|--|--------------|--|
|  | |  | |  | | |  | |  |
| A/O | Z | A/O | A/O | Z | C | Surf Prep | A/O SIC | A/O | |
| ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| ● | ● | ○ | ● | ● | ● | ● | ○ | ● | |
| ○ | ● | ● | ○ | ● | ● | ● | ● | ● | |
| ○ | ● | ● | ○ | ● | ● | ● | ● | ● | |
| ● | ○ | | ● | ○ | ○ | ○ | ● | ● | |
| ● | ○ | ○ | ● | ○ | ○ | ○ | ● | ● | |
| | | | | | | | ○ | | |
| | | | | | | | | ● | |
| Rust/Paint | Rust/Paint | Ceramic | Rust/Paint | Rust/Paint | Ceramic | Rust/Paint | | Rust/Ceramic | |

Z⁺ = Zirc⁺ SIC = Silicon carbide A/O = Aluminium oxide Surf. Prep. = Surface preparation
 Z = Zirconium

Abrasive Discs

Suitable ATA Pneumatic tool range RA13, RA14, RA8AVH, RA20LR



Abrasive Discs

Zirc+ flap discs



Specialized Applications



Premium Zirc+ Ultra Fast Cutting Flap Disc - for austenitic stainless steel

- Ideal for use on austenitic stainless steel (300 series) to give reduced grinding times, improved productivity and less exposure time to potentially harmful vibration
- Premium Zirc+ Flap disc offers: a special grinding aid layer giving fast cutting performance and cooler grinding.



Premium Jumbo Flap Disc – contains up to 60% more useable abrasive material

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and softer 'feel' giving more control.

Zirc+ standard density

Angled face

Glass fiber backed



| | | | Part No. | | | | | IPC Code |
|--|--------|------|----------|--------|--------|--------|----|----------|
| | | | 40 | 60 | 80 | | | |
| | 4" | 5/8" | G41091 | G41092 | G41093 | 15,300 | 10 | G77 |
| | 4-1/2" | 7/8" | G41001 | G41002 | G41003 | 13,300 | 10 | G77 |
| | 5" | 7/8" | G41006 | - | - | 12,000 | 10 | G77 |
| | 6" | 7/8" | G41121 | G41122 | G41123 | 10,200 | 10 | G77 |
| | 7" | 7/8" | G41011 | G41012 | G41013 | 8,600 | 10 | G77 |

Below part numbers include a threaded hub for the flap discs.

| | | | | | | | | |
|--|--------|---------|--------|--------|--------|--------|----|-----|
| | 4" | 3/8"-24 | G41291 | G41292 | G41293 | 15,300 | 10 | G77 |
| | 4-1/2" | 5/8"-11 | G41201 | G41202 | G41203 | 13,300 | 10 | G77 |
| | 5" | 5/8"-11 | G41206 | G41207 | G41208 | 12,000 | 10 | G77 |
| | 6" | 5/8"-11 | G41306 | G41307 | G41308 | 10,200 | 10 | G77 |
| | 7" | 5/8"-11 | G41211 | G41212 | G41213 | 8,600 | 10 | G77 |

Grits 40, 60, 80

Jumbo density

Type 29 Angled face

Glass fiber backed



| | | | Part No. | | | | | IPC Code |
|--|--------|------|----------|--------|--------|--------|----|----------|
| | | | 40 | 60 | 80 | | | |
| | 4" | 5/8" | G41101 | G41102 | G41103 | 15,300 | 10 | G78 |
| | 4-1/2" | 7/8" | G41016 | G41017 | G41018 | 13,300 | 10 | G78 |
| | 5" | 7/8" | G41081 | G41082 | G41083 | 12,000 | 10 | G78 |
| | 6" | 7/8" | G41131 | G41132 | G41133 | 10,200 | 10 | G78 |
| | 7" | 7/8" | G41021 | G41022 | G41023 | 8,600 | 10 | G78 |

Below part numbers include a threaded hub for the flap discs.

| | | | | | | | | |
|--|--------|---------|--------|--------|--------|--------|----|-----|
| | 4" | 3/8"-24 | G41301 | G41302 | G41303 | 15,300 | 10 | G78 |
| | 4-1/2" | 5/8"-11 | G41216 | G41217 | G41218 | 13,300 | 10 | G78 |
| | 5" | 5/8"-11 | G41281 | G41282 | G41283 | 12,000 | 10 | G78 |
| | 6" | 5/8"-11 | G41311 | G41312 | G41313 | 10,200 | 10 | G78 |
| | 7" | 5/8"-11 | G41221 | G41222 | G41223 | 8,600 | 10 | G78 |

Grits 40, 60, 80

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@ataatools.com



Specialized Applications

CERAMIQ®

Angled face

Glass fiber backed



| | | Grit | Part No. | | | IPC Code |
|---|---------|------|----------|--------|----|----------|
| 4" | 5/8" | 24 | G41415 | 15,300 | 10 | 72 |
| 4" | 5/8" | 36 | G41416 | 15,300 | 10 | 72 |
| 4" | 5/8" | 40 | G41417 | 15,300 | 10 | 72 |
| 4" | 5/8" | 60 | G41418 | 15,300 | 10 | 72 |
| 4" | 5/8" | 80 | G41419 | 15,300 | 10 | 72 |
| | | | | | | |
| 4 1/2" | 7/8" | 24 | G41400 | 13,300 | 10 | 72 |
| 4 1/2" | 7/8" | 36 | G41401 | 13,300 | 10 | 72 |
| 4 1/2" | 7/8" | 40 | G41402 | 13,300 | 10 | 72 |
| 4 1/2" | 7/8" | 60 | G41403 | 13,300 | 10 | 72 |
| 4 1/2" | 7/8" | 80 | G41404 | 13,300 | 10 | 72 |
| | | | | | | |
| 5" | 7/8" | 24 | G41405 | 12,000 | 10 | 72 |
| 5" | 7/8" | 36 | G41406 | 12,000 | 10 | 72 |
| 5" | 7/8" | 40 | G41407 | 12,000 | 10 | 72 |
| 5" | 7/8" | 60 | G41408 | 12,000 | 10 | 72 |
| 5" | 7/8" | 80 | G41409 | 12,000 | 10 | 72 |
| | | | | | | |
| 7" | 7/8" | 24 | G41410 | 8,600 | 10 | 72 |
| 7" | 7/8" | 36 | G41411 | 8,600 | 10 | 72 |
| 7" | 7/8" | 40 | G41412 | 8,600 | 10 | 72 |
| 7" | 7/8" | 60 | G41413 | 8,600 | 10 | 72 |
| 7" | 7/8" | 80 | G41414 | 8,600 | 10 | 72 |
| Below part numbers include a threaded hub for the flap discs. | | | | | | |
| 4 1/2" | 5/8"-11 | 24 | G41900 | 13,300 | 10 | 72 |
| 4 1/2" | 5/8"-11 | 36 | G41901 | 13,300 | 10 | 72 |
| 4 1/2" | 5/8"-11 | 40 | G41902 | 13,300 | 10 | 72 |
| 4 1/2" | 5/8"-11 | 60 | G41903 | 13,300 | 10 | 72 |
| 4 1/2" | 5/8"-11 | 80 | G41904 | 13,300 | 10 | 72 |
| | | | | | | |
| 5" | 5/8"-11 | 24 | G41905 | 12,000 | 10 | 72 |
| 5" | 5/8"-11 | 36 | G41906 | 12,000 | 10 | 72 |
| 5" | 5/8"-11 | 40 | G41907 | 12,000 | 10 | 72 |
| 5" | 5/8"-11 | 60 | G41908 | 12,000 | 10 | 72 |
| 5" | 5/8"-11 | 80 | G41909 | 12,000 | 10 | 72 |
| | | | | | | |
| 7" | 5/8"-11 | 24 | G41910 | 8,600 | 10 | 72 |
| 7" | 5/8"-11 | 36 | G41911 | 8,600 | 10 | 72 |
| 7" | 5/8"-11 | 40 | G41912 | 8,600 | 10 | 72 |
| 7" | 5/8"-11 | 60 | G41913 | 8,600 | 10 | 72 |
| 7" | 5/8"-11 | 80 | G41914 | 8,600 | 10 | 72 |



Grits 24, 36, 40, 60, 80



CERAMIQ® flap – Aggressive metal finishing on difficult to grind and finish materials.

Ideal for steels, stainless steel, carbon steel, high nickel alloys and titanium.

- CUTS FASTER
- LASTS LONGER
- WASTES LESS. SAVES MONEY.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Zirconium flap discs



Industrial Applications







Standard density

Angled face

Glass fiber backed







|  |  | 36 | 40 | Part No. | | | 80 | 120 |  |  | IPC Code |
|---|---|--------|--------|----------|--------|--------|--------|-----|---|---|----------|
| 4" | 5/8" | G40083 | G40084 | G40086 | G40087 | G40088 | 15,300 | 10 | G10 | | |
| 4-1/2" | 7/8" | G40090 | G40091 | G40093 | G40094 | G40095 | 13,300 | 10 | G10 | | |
| 5" | 7/8" | G40097 | G40098 | G40099 | G40100 | G40101 | 12,000 | 10 | G10 | | |
| 6" | 7/8" | G40800 | G40801 | G40802 | G40803 | G40804 | 10,200 | 10 | G10 | | |
| 7" | 7/8" | G40103 | G40104 | G40106 | G40107 | G40108 | 8,600 | 10 | G10 | | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40602 | G40640 | G40603 | G40604 | G40621 | 13,300 | 10 | G10 | | |
| 5" | 5/8"-11 | G40642 | G40643 | G40644 | G40645 | G40646 | 12,000 | 10 | G10 | | |
| 6" | 5/8"-11 | G41800 | G41801 | G41802 | G41803 | G41804 | 10,200 | 10 | G10 | | |
| 7" | 5/8"-11 | G40606 | G40680 | G40607 | G40608 | G40622 | 8,600 | 10 | G10 | | |

Standard density

Flat face

Glass fiber backed







|  |  | 36 | 40 | Part No. | | | 80 | 120 |  |  | IPC Code |
|---|---|--------|--------|----------|--------|--------|--------|-----|---|---|----------|
| 4" | 5/8" | G40133 | G40134 | G40135 | G40136 | G40137 | 15,300 | 10 | G10 | | |
| 4-1/2" | 7/8" | G40139 | G40140 | G40142 | G40143 | G40144 | 13,300 | 10 | G10 | | |
| 5" | 7/8" | G40146 | G40147 | G40148 | G40149 | - | 12,000 | 10 | G10 | | |
| 7" | 7/8" | G40152 | G40153 | G40155 | G40156 | G40157 | 8,600 | 10 | G10 | | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40624 | G40625 | G40626 | G40627 | G40628 | 13,300 | 10 | G10 | | |
| 5" | 5/8"-11 | G40562 | G40563 | G40564 | G40565 | G40566 | 12,000 | 10 | G10 | | |
| 7" | 5/8"-11 | G40679 | G40653 | G40675 | G40654 | G40526 | 8,600 | 10 | G10 | | |

Standard density

Angled face

Aluminium backed



|  |  | 36 | 40 | Part No. | | | 80 | 120 |  |  | IPC Code |
|---|---|--------|--------|----------|--------|--------|--------|-----|---|---|----------|
| 4" | 5/8" | G40031 | G40032 | G40034 | G40035 | G40036 | 15,300 | 10 | G10 | | |
| 4-1/2" | 7/8" | G40038 | G40039 | G40041 | G40042 | G40043 | 13,300 | 10 | G10 | | |
| 5" | 7/8" | G40045 | - | G40048 | G40049 | G40050 | 12,000 | 10 | G10 | | |
| 7" | 7/8" | G40052 | - | G40055 | G40056 | G40057 | 8,600 | 10 | G10 | | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40501 | G40543 | G40502 | G40503 | G40521 | 13,300 | 10 | G10 | | |
| 7" | 5/8"-11 | G40506 | G40611 | G40507 | G40508 | G40522 | 8,600 | 10 | G10 | | |

Grits 36, 40, 60, 80, 120



Standard Zirconium Flap disc – universal disc for use on a wide range of ferrous materials

- Ideal for use in applications, such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium Flap disc offers consistent grinding and finishing performance
- Long life compared to resin fiber discs
- Reduced vibration and noise compared to depressed center grinding discs.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



Aluminium oxide flap discs





Industrial Applications

Standard density

Angled face

Glass fiber backed



|  |  | 36 | 40 | Part No. | | | 120 |  |  | IPC Code |
|---|---|--------|--------|----------|--------|--------|--------|---|---|----------|
| | | | | 60 | 80 | | | | | |
| 4" | 5/8" | G40058 | G40059 | G40060 | G40061 | - | 15,300 | 10 | G10 | |
| 4-1/2" | 7/8" | G40064 | - | G40067 | G40068 | G40069 | 13,300 | 10 | G10 | |
| 5" | 7/8" | G40071 | G40072 | G40073 | - | G40075 | 12,000 | 10 | G10 | |
| 7" | 7/8" | G40077 | G40078 | G40079 | G40080 | G40081 | 8,600 | 10 | G10 | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40630 | G40631 | G40632 | G40633 | G40634 | 13,300 | 10 | G10 | |
| 5" | 5/8"-11 | G40573 | G40574 | G40575 | G40576 | G40577 | 12,000 | 10 | G10 | |
| 7" | 5/8"-11 | G40666 | G40667 | G40668 | G40669 | G40670 | 8,600 | 10 | G10 | |







Standard density

Flat face

Glass fiber backed



|  |  | 36 | 40 | Part No. | | | 120 |  |  | IPC Code |
|---|---|--------|--------|----------|--------|--------|--------|---|---|----------|
| | | | | 60 | 80 | | | | | |
| 4" | 5/8" | G40109 | G40110 | G40111 | G40112 | G40113 | 15,300 | 10 | G10 | |
| 4-1/2" | 7/8" | G40115 | G40116 | G40118 | G40119 | G40120 | 13,300 | 10 | G10 | |
| 5" | 7/8" | - | - | G40124 | - | - | 12,000 | 10 | G10 | |
| 7" | 7/8" | - | G40129 | G40130 | - | G40132 | 8,600 | 10 | G10 | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40635 | G40636 | G40637 | G40638 | G40639 | 13,300 | 10 | G10 | |
| 5" | 5/8"-11 | G40556 | G40557 | G40558 | G40559 | G40560 | 12,000 | 10 | G10 | |
| 7" | 5/8"-11 | G40648 | G40649 | G40650 | G40651 | G40525 | 8,600 | 10 | G10 | |

Grits 36, 40, 60, 80, 120



Standard Aluminium Oxide Flapdisc – universal disc for non-ferrous metals & softer materials

- Ideal for use in applications where glazing of zirconium discs is a problem

Aluminium oxide discs offer:

- Reduced heat - less glazing and longer life
- Finer surface finish
- Rapid stock removal on soft based materials.

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Abrasive Discs

Jumbo zirconium flap discs



Specialized Applications



Jumbo density

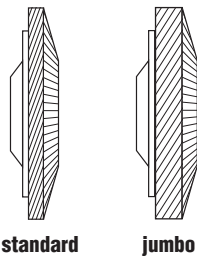
Angled face
Glass fiber backed



| | | 36 | 40 | Part No. | | | 120 | | | IPC Code |
|---|---------|--------|--------|----------|--------|--------|--------|----|-----|----------|
| 4" | 5/8" | G40346 | G40343 | G40344 | G40345 | - | 15,300 | 10 | G73 | |
| 4-1/2" | 7/8" | G40300 | G40301 | G40302 | G40303 | G40304 | 13,300 | 10 | G73 | |
| 5" | 7/8" | G41500 | G40340 | G40341 | G40342 | - | 12,000 | 10 | G73 | |
| 6" | 7/8" | G40810 | G40811 | G40812 | G40813 | G40814 | 10,200 | 10 | G73 | |
| 7" | 7/8" | G40319 | G40320 | G40321 | G40322 | G40335 | 8,600 | 10 | G73 | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40615 | G40678 | G40616 | G40617 | G40664 | 13,300 | 10 | G73 | |
| 5" | 5/8"-11 | G40550 | G40551 | G40552 | G40553 | - | 12,000 | 10 | G73 | |
| 6" | 5/8"-11 | G41810 | G41811 | G41812 | G41813 | G41814 | 10,200 | 10 | G73 | |
| 7" | 5/8"-11 | G40618 | G40546 | G40619 | G40620 | G40547 | 8,600 | 10 | G73 | |

Jumbo density

Angled face
Aluminium backed



standard

jumbo

| | | 36 | 40 | Part No. | | | 120 | | | IPC Code |
|---|---------|--------|--------|----------|--------|---|--------|----|-----|----------|
| 4-1/2" | 7/8" | G40200 | - | G40202 | - | - | 13,300 | 10 | G73 | |
| 7" | 7/8" | G40219 | G40220 | G40221 | G40222 | - | 8,600 | 10 | G73 | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | G40515 | G40504 | G40516 | G40517 | - | 13,300 | 10 | G73 | |
| 7" | 5/8"-11 | G40518 | G40512 | G40519 | G40520 | - | 8,600 | 10 | G73 | |

Grits 36, 40, 60, 80, 120



Premium Jumbo Flap Disc – contains up to 60% more useable abrasive material

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and softer 'feel' giving more control.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



Jumbo aluminium oxide flap discs

Specialized Applications

Jumbo density

Angled face

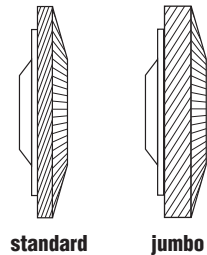
Glass fiber backed



| 4-1/2" | 7/8" | 36 | 40 | Part No. | | | | max rpm | 10 | IPC Code |
|---|---------|--------|--------|----------|--------|--------|--------|------------|-----|-------------|
| | | | | 60 | 80 | 120 | | | | |
| 4-1/2" | 7/8" | - | G40310 | G40311 | G40312 | - | 13,300 | 10 | G73 | |
| 7" | 7/8" | - | G40330 | G40331 | - | G40334 | 8,600 | 10 | G73 | |
| Below part numbers include a threaded hub for the flap discs. | | | | | | | | | | |
| 4-1/2" | 5/8"-11 | - | G40540 | G40541 | G40542 | - | 13,300 | 10 | G73 | |
| 7" | 5/8"-11 | G40544 | G40672 | G40673 | G40674 | G40545 | 8,600 | 10 | G73 | |



Grits 36, 40, 60, 80, 120



standard

jumbo



Premium Jumbo Flap Disc – contains up to 60% more useable abrasive material

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and softer 'feel' giving more control.

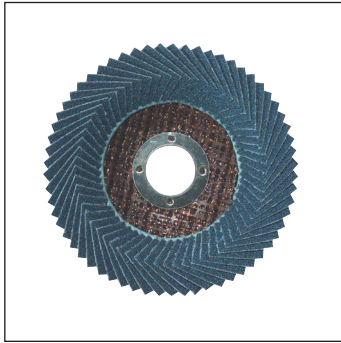
Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Abrasive Discs

Flexidisc®
Flexidisc®



Specialized Applications



Zirconium

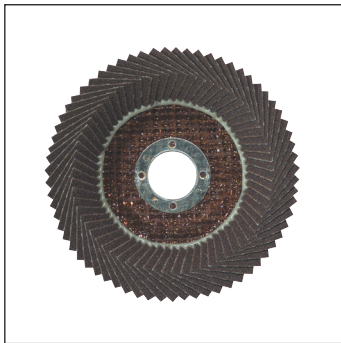
Flexible flap disc
Glass fiber backed



| | | | | Part No. | | | | | IPC Code |
|--------|------|--------|--------|----------|--------|--------|------------|----|----------|
| | | 36 | 40 | 60 | 80 | 120 | max r.p.m. | | |
| 4-1/2" | 7/8" | G40750 | G40751 | G40752 | G40753 | G40754 | 13,300 | 10 | G14 |
| 7" | 7/8" | G40780 | G40781 | G40782 | G40783 | G40784 | 8,600 | 10 | G14 |

| | | | | Part No. | | | | | IPC Code |
|--------|---------|--------|--------|----------|--------|--------|------------|----|----------|
| | | 36 | 40 | 60 | 80 | 120 | max r.p.m. | | |
| 4-1/2" | 5/8"-11 | G40760 | G40761 | G40762 | G40763 | G40764 | 13,300 | 10 | G14 |
| 7" | 5/8"-11 | G40789 | G40785 | G40786 | G40787 | G40788 | 8,600 | 10 | G14 |

Grits 36, 40, 60, 80, 120



Aluminium oxide

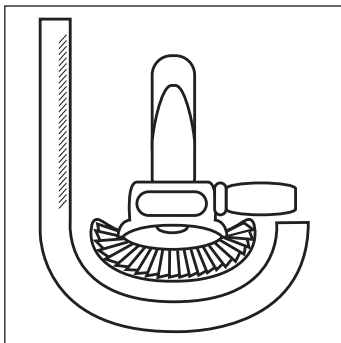
Flexible flap disc
Glass fiber backed



| | | | | Part No. | | | | | IPC Code |
|--------|------|--------|--------|----------|--------|--------|------------|----|----------|
| | | 36 | 40 | 60 | 80 | 120 | max r.p.m. | | |
| 4-1/2" | 7/8" | G40703 | G40700 | G40701 | G40702 | G40704 | 13,300 | 10 | G14 |
| 7" | 7/8" | G40770 | G40771 | G40772 | G40773 | G40774 | 8,600 | 10 | G14 |

| | | | | Part No. | | | | | IPC Code |
|--------|---------|--------|--------|----------|--------|--------|------------|----|----------|
| | | 36 | 40 | 60 | 80 | 120 | max r.p.m. | | |
| 4-1/2" | 5/8"-11 | G40723 | G40720 | G40721 | G40722 | G40724 | 13,300 | 10 | G14 |
| 7" | 5/8"-11 | G40775 | G40776 | G40777 | G40778 | G40779 | 8,600 | 10 | G14 |

Grits 36, 40, 60, 80, 120



Premium Flexidisc® – FLEXIBLE PATENTED DISC

- Ideal disc for blending and finishing on large concave and convex surfaces, contours and profiles in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds.

Flexidisc offers:

- Reduced risk of undercutting and gouging
- Long life compared to resin fiber discs.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Abrasive Discs







CERAMIQ® Flexidiscs®

Specialized Applications

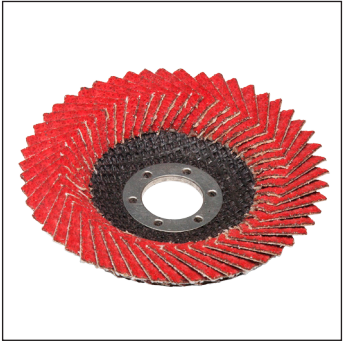
CERAMIQ®

Flexible flap disc
Glass fiber backed



|  |  | Part No. | | | |  |  | IPC Code |
|---|---|----------|--------|--------|--------|---|--|----------|
| | | 36 | 40 | 60 | 80 | | | |
| 4-1/2" | 7/8" | G48750 | G48751 | G48752 | G48753 | 13,300 | 10 | G14 |
| 5" | 7/8" | G48755 | G48756 | G48757 | G48758 | 12,000 | 10 | G14 |

Grits 36, 40, 60, 80

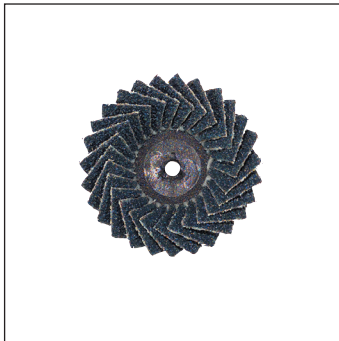


Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Mini-Flexidisc®



Specialized Applications



Zirconium

Mini flexible flap disc

Type R



| | 36 | 40 | Part No. | | | | | IPC Code |
|----|--------|--------|----------|--------|--------|--------|----|----------|
| | | | 60 | 80 | 120 | | | |
| 2" | G47560 | G47561 | G47562 | G47563 | G47564 | 30,000 | 10 | G13 |
| 3" | G47580 | G47581 | G47582 | G47583 | G47584 | 20,000 | 10 | G13 |

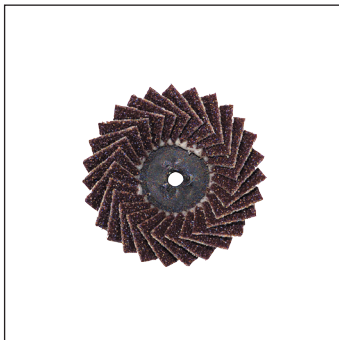
Zirconium

Mini flexible flap disc

Type S



| | 36 | 40 | Part No. | | | | | IPC Code |
|----|--------|--------|----------|--------|--------|--------|----|----------|
| | | | 60 | 80 | 120 | | | |
| 2" | G47550 | G47551 | G47552 | G47553 | G47554 | 30,000 | 10 | G13 |
| 3" | G47570 | G47571 | G47572 | G47573 | G47574 | 20,000 | 10 | G13 |



Aluminium oxide

Mini flexible flap disc

Type R



| | 36 | 40 | Part No. | | | | | IPC Code |
|----|----|--------|----------|--------|--------|--------|----|----------|
| | | | 60 | 80 | 120 | | | |
| 2" | - | G47511 | G47512 | G47513 | G47514 | 30,000 | 10 | G13 |
| 3" | - | G47531 | G47532 | G47533 | G47534 | 20,000 | 10 | G13 |

Aluminium oxide

Mini flexible flap disc

Type S



| | 36 | 40 | Part No. | | | | | IPC Code |
|----|----|--------|----------|--------|--------|--------|----|----------|
| | | | 60 | 80 | 120 | | | |
| 2" | - | - | G47501 | G47502 | - | 30,000 | 10 | G13 |
| 3" | - | G47521 | - | G47523 | G47524 | 20,000 | 10 | G13 |

Grits

2": 36, 40, 60, 80, 120

3": 36, 40, 60, 80, 120



Premium Quickchange Mini-Flexidisc® – FLEXIBLE, SMALL DIAMETER FLAP DISC

- Ideal disc for blending and finishing on ferrous materials where accessibility is a problem and the work area is curved or profiled.

Mini Flexidisc offers:

- Improved access to awkward areas
- Minimised area of repair/work to reduce time spent on further finishing operations
- Flexibility for blending and finishing on curved surfaces, profiles and contours
- Quickchange locking system for convenient, quick changeover of discs.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@ata-tools.com



CERAMIQ® Mini-Flexidiscs®




Specialized Applications

CERAMIQ®

Mini flexible flap disc

Type R



|  | 36 | 40 | Part No. | | |  |  | IPC Code |
|---|----|--------|----------|--------|-----|---|---|----------|
| | | | 60 | 80 | 120 | | | |
| 2" | - | G48561 | G48562 | G48563 | - | 30,000 | 10 | G13 |
| 3" | - | G48581 | G48582 | G48583 | - | 20,000 | 10 | G13 |

Grits / Grains

2": 40, 60, 80







3": 40, 60, 80



Rubber holder pads

1/4" shank

Medium hardness

|  |  | Part No. | |  |  |
|---|---|---|---|---|---|
| | |  |  | | |
| 2" | 1/4" | G47995 | G47998 | 25,000 | 1 |
| 3" | 1/4" | G47994 | G47999 | 20,000 | 1 |

Recommended operating speeds (rpm). Do not exceed LOWEST MAX RPM indicated on disc or holder.

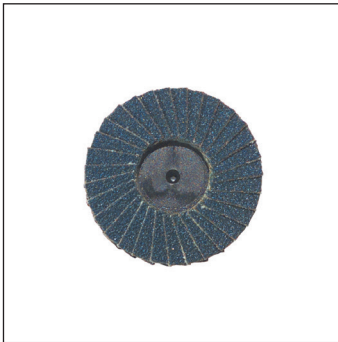


Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Minidisks

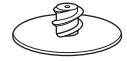





Specialized Applications

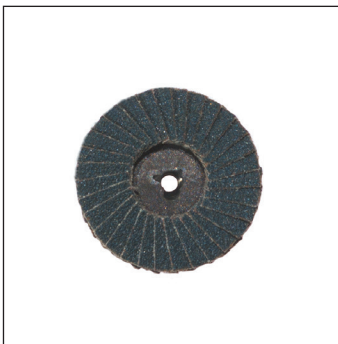


Zirconium

Type R






|  | 36 | 40 | Part No. 60 | 80 | 120 |  |  | IPC Code |
|---|--------|--------|----------------|--------|--------|---|---|-------------|
| 2" | G47040 | G47041 | G47042 | G47043 | G47044 | 30,000 | 10 | G12 |
| 3" | G47060 | G47061 | G47062 | G47063 | G47064 | 20,000 | 10 | G12 |



Zirconium

Type S



|  | 36 | 40 | Part No. 60 | 80 | 120 |  |  | IPC Code |
|--|--------|--------|----------------|--------|--------|--|--|-------------|
| 2" | G47000 | G47001 | G47002 | G47003 | G47004 | 30,000 | 10 | G12 |
| 3" | G47034 | G47030 | G47031 | G47032 | G47033 | 20,000 | 10 | G12 |

Grits

2": 36, 40, 60, 80, 120

3": 36, 40, 60, 80, 120



Premium Quickchange Minidisk – small diameter flap disc for ferrous materials

- Ideal for material removal and blending where accessibility is a problem or the work area needs to be kept to a minimum.

Minidisk offers:

- Improved access to small, awkward areas
- Minimized area of repair/work, reducing time spent on further finishing operations
- Exceptional life compared to traditional coated abrasive discs of the same diameter
- Quick change locking systems for

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atataools.com






CERAMIQ® Minidiscs®

Specialized Applications

CERAMIQ®

Type R

|  | 36 | 40 | Part No. | | 80 | 120 |  |  | IPC Code |
|---|--------|--------|----------|--------|----|--------|---|---|----------|
| | | | 60 | 80 | | | | | |
| 2" | G48040 | G48041 | G48042 | G48043 | - | 30,000 | 10 | G12 | |
| 3" | G48060 | G48061 | G48062 | G48063 | - | 20,000 | 10 | G12 | |

Grits

2": 36, 40, 60, 80





3": 36, 40, 60, 80



Rubber holder pad

1/4" shank

Medium hardness

|  |  | Part No. | |  |  |
|---|---|----------|--------|---|---|
| 2" | 1/4" | G47995 | G47998 | 25,000 | 1 |
| 3" | 1/4" | G47994 | G47999 | 20,000 | 1 |

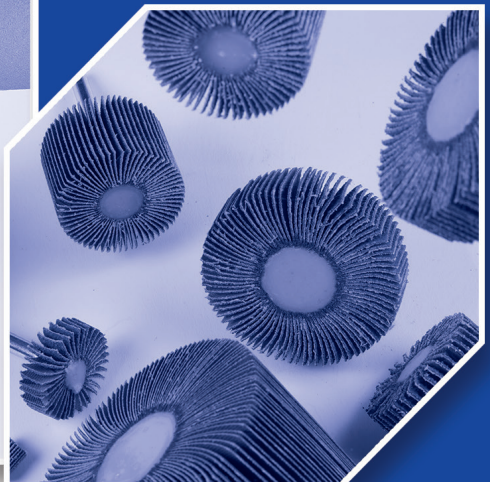


Recommended operating speeds (rpm). Do not exceed LOWEST MAX RPM indicated on disc or holder.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Abrasive Wheels

Refer to the ATA range of high and low speed straight die grinders, sanders and polishers.





CERAMIQ® flap wheel



CERAMIQ®

| Diagram | | | Part No. | | max rpm | Box | IPC Code |
|---------|----|------|----------|--------|------------|-----|-------------|
| 1" | 1" | 1/4" | 60 | 80 | | | |
| 1" | 1" | 1/4" | G18001 | G18002 | 30,000 | 10 | G03 |
| 2" | 1" | 1/4" | G18023 | G18024 | 25,000 | 10 | G03 |
| 3" | 1" | 1/4" | G18040 | G18041 | 23,000 | 10 | G03 |

Grits: 60, 80

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



Premium flap wheels

Aluminium oxide

Shaft mounted

1/4" shank

| | | | Part No. | | | | | | | | | | | | IPC Code |
|---------|--------|------|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|----|-----|----------|
| 40 | 50 | 60 | 80 | 100 | 120 | 180 | 240 | 320 | | | | | | | |
| 3/4" | 3/8" | 1/4" | - | - | G20055 | - | - | G20042 | G10117 | - | - | 30,000 | 10 | G01 | |
| 3/4" | 5/8" | 1/4" | - | - | G20067 | G10115 | - | G20065 | - | G20039 | - | 30,000 | 10 | G01 | |
| 3/4" | 3/4" | 1/4" | G10121 | - | G20045 | G20036 | - | G20043 | G10136 | - | G20052 | 30,000 | 10 | G01 | |
| 3/4" | 1" | 1/4" | - | - | G20037 | G20038 | - | G10119 | G10094 | - | - | 30,000 | 10 | G01 | |
| 1" | 3/16" | 1/4" | - | - | - | G10123 | G10125 | - | - | - | - | 30,000 | 10 | G01 | |
| 1" | 3/8" | 1/4" | - | - | - | G10127 | G10128 | G10129 | - | - | - | 30,000 | 10 | G01 | |
| 1" | 1/2" | 1/4" | G10110 | - | G20066 | G10130 | G10131 | G10132 | G10107 | G10084 | G10086 | 30,000 | 10 | G01 | |
| 1" | 5/8" | 1/4" | - | - | G10005 | G10006 | G10150 | G10007 | G10008 | G10100 | G10101 | 30,000 | 10 | G01 | |
| 1" | 3/4" | 1/4" | - | - | G10057 | - | G10122 | G10088 | - | G20057 | - | 30,000 | 10 | G01 | |
| 1" | 1" | 1/4" | G10073 | G10103 | G10001 | G10002 | - | G10003 | G10004 | G10080 | G10081 | 30,000 | 10 | G01 | |
| 1-3/16" | 3/16" | 1/4" | - | - | - | G10058 | - | - | - | - | - | 30,000 | 10 | G01 | |
| 1-3/16" | 1/4" | 1/4" | - | - | G20054 | G29001 | - | - | - | - | - | 30,000 | 10 | G01 | |
| 1-3/16" | 1/2" | 1/4" | - | - | G20049 | G20050 | - | G20051 | - | - | - | 30,000 | 10 | G01 | |
| 1-1/2" | 3/8" | 1/4" | - | - | - | - | - | - | - | - | G10078 | 30,000 | 10 | G01 | |
| 1-1/2" | 1/2" | 1/4" | G10135 | - | G10009 | G10010 | - | G10011 | G10098 | G10082 | - | 30,000 | 10 | G01 | |
| 1-1/2" | 3/4" | 1/4" | - | - | G10069 | G10070 | - | - | - | - | - | 30,000 | 10 | G01 | |
| 1-1/2" | 1" | 1/4" | G10054 | - | G10012 | G10013 | - | G10014 | G10015 | G10050 | G10051 | 30,000 | 10 | G01 | |
| 1-1/2" | 1-1/2" | 1/4" | - | - | G10074 | - | - | - | - | - | - | 30,000 | 10 | G01 | |
| 2" | 3/8" | 1/4" | - | - | G10055 | - | - | - | - | - | G10079 | 25,000 | 10 | G01 | |
| 2" | 1/2" | 1/4" | G10087 | - | G10016 | G10017 | - | G10018 | G10109 | G10056 | G10066 | 25,000 | 10 | G01 | |
| 2" | 3/4" | 1/4" | G10089 | - | G10019 | G10020 | G10116 | G10021 | - | G10085 | - | 25,000 | 10 | G01 | |
| 2" | 1" | 1/4" | G10046 | - | G10023 | G10024 | - | G10025 | G10026 | G10027 | G10028 | 25,000 | 10 | G01 | |
| 2" | 1-1/2" | 1/4" | G10064 | - | G10091 | G10075 | - | G10114 | - | - | - | 25,000 | 10 | G01 | |
| 2" | 2" | 1/4" | G10120 | G10105 | G10092 | G10065 | - | G10108 | G10095 | - | - | 25,000 | 6 | G01 | |
| 2-1/2" | 3/8" | 1/4" | - | - | - | - | - | - | - | G10077 | - | 23,000 | 10 | G01 | |
| 2-1/2" | 1/2" | 1/4" | G10111 | - | G10029 | - | - | G10031 | G10112 | - | - | 23,000 | 10 | G01 | |
| 2-1/2" | 3/4" | 1/4" | G10133 | - | - | - | - | - | - | - | - | 23,000 | 10 | G01 | |
| 2-1/2" | 1" | 1/4" | G10083 | - | G10032 | G10033 | - | G10034 | G10035 | G10052 | G10053 | 23,000 | 10 | G01 | |
| 2-1/2" | 1-1/2" | 1/4" | - | - | G10071 | - | - | - | - | G10147 | - | 23,000 | 10 | G01 | |
| 2-1/2" | 2" | 1/4" | G10124 | - | - | - | - | - | - | - | - | 23,000 | 6 | G01 | |
| 3" | 1/2" | 1/4" | G10048 | - | G10036 | G10037 | - | G10038 | G10039 | G10096 | G10097 | 23,000 | 10 | G01 | |
| 3" | 3/4" | 1/4" | - | - | G10118 | G10113 | - | - | G10146 | - | - | 23,000 | 10 | G01 | |
| 3" | 1" | 1/4" | G10061 | - | G10040 | G10041 | - | G10042 | G10043 | G10044 | G10045 | 23,000 | 10 | G01 | |
| 3" | 1-1/2" | 1/4" | - | - | G10134 | G10149 | - | G10138 | G10141 | - | - | 20,000 | 10 | G01 | |
| 3" | 2" | 1/4" | G10047 | - | G10049 | G10059 | - | G10067 | G10060 | - | G10152 | 20,000 | 6 | G01 | |



FLAP WHEELS are ideal for use on a wide range of materials.

- Ideal for stock removal, deburring, cleaning, blending and finishing.

e.g:

- Cleaning of weld surfaces
- Removing machine marks and flaws
- Finishing stainless steel vessels
- Removing die lines
- Removing flash from rubber and plastic surfaces
- Paint and rust removal
- Sanding wood.



Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Premium shank mounted flap wheels



Aluminium oxide

1/4" - 20 threaded mandrel

| | | | Part Number | | | | | max rpm | Box | IPC Code |
|--------|------|---------|-------------|--------|--------|--------|--------|------------|-----|-------------|
| 40 | 60 | 80 | 120 | 180 | | | | | | |
| 3/4" | 1" | 1/4"-20 | - | - | G10558 | G10559 | - | 30,000 | 10 | G01 |
| 1" | 1/2" | 1/4"-20 | - | G10521 | G10517 | - | - | 30,000 | 10 | G01 |
| 1" | 5/8" | 1/4"-20 | - | G10516 | - | - | - | 30,000 | 10 | G01 |
| 1" | 1" | 1/4"-20 | G10510 | G10501 | G10502 | G10503 | G10106 | 30,000 | 10 | G01 |
| 1-1/4" | 1" | 1/4"-20 | - | G10507 | - | - | - | 30,000 | 10 | G01 |
| 1-1/2" | 1/2" | 1/4"-20 | - | - | - | - | - | 30,000 | 10 | G01 |
| 1-1/2" | 1" | 1/4"-20 | G10515 | G10512 | G10513 | G10514 | G10549 | 30,000 | 10 | G01 |
| 2" | 1/2" | 1/4"-20 | - | G10531 | G10532 | - | - | 25,000 | 10 | G01 |
| 2" | 1" | 1/4"-20 | G10528 | G10523 | G10524 | G10525 | G10526 | 25,000 | 10 | G01 |
| 2-1/2" | 1" | 1/4"-20 | G10504 | G10530 | - | - | - | 23,000 | 10 | G01 |
| 3" | 1/2" | 1/4"-20 | - | G10545 | G10544 | - | - | 23,000 | 10 | G01 |
| 3" | 1" | 1/4"-20 | G10539 | G10540 | G10541 | G10542 | - | 23,000 | 10 | G01 |

Accessory

| Description | Adaptor | Part Number | Box | IPC Code |
|------------------|---------------------------------------|-------------|-----|-------------|
| threaded mandrel | converts 1/4"-20 thread to 1/4" shank | G15000 | 10 | G94 |

Other sizes and grits available on request



Miniature flap wheels



Aluminium oxide

Shaft mounted

1/8" / 1/4" shank

| | | | Part No. | | | | | | | | IPC Code |
|---------|-------|------|----------|--------|--------|--------|--------|--------|--------|----|----------|
| | | | 40 | 60 | 80 | 120 | 180 | 240 | | | |
| 3/8" | 3/8" | 1/8" | - | G20047 | G20001 | G20002 | G20003 | G20060 | 40,000 | 10 | G04 |
| 5/8" | 5/8" | 1/8" | - | G20046 | G20004 | G20005 | G20006 | G20056 | 40,000 | 10 | G04 |
| 5/8" | 3/4" | 1/8" | - | - | G20007 | - | - | - | 40,000 | 10 | G04 |
| 3/4" | 3/16" | 1/8" | - | G20061 | G20010 | G20011 | - | - | 35,000 | 10 | G04 |
| 3/4" | 3/8" | 1/8" | - | - | G20013 | G20014 | G20015 | - | 35,000 | 10 | G04 |
| 3/4" | 1/2" | 1/8" | - | - | - | G20018 | G20019 | - | 35,000 | 10 | G04 |
| 3/4" | 5/8" | 1/8" | - | - | G20021 | G20022 | G20023 | G20039 | 35,000 | 10 | G04 |
| 3/4" | 3/4" | 1/8" | - | G20041 | G20025 | G20026 | G20027 | - | 35,000 | 10 | G04 |
| 1-3/16" | 3/16" | 1/8" | - | - | G20029 | G20030 | G20031 | - | 30,000 | 10 | G04 |
| 1-3/16" | 3/8" | 1/8" | - | - | - | G20033 | G20034 | - | 30,000 | 10 | G04 |

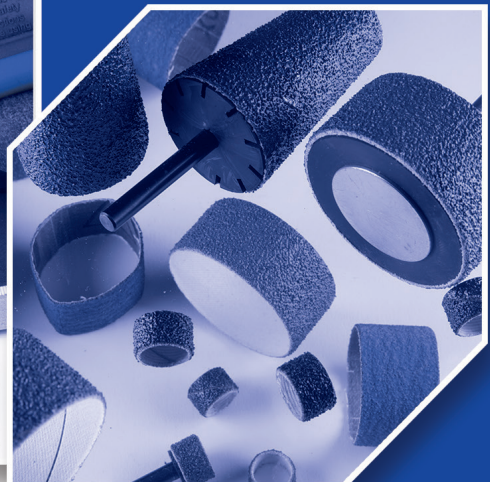


Miniature flap wheels are excellent for finishing, grinding and polishing of small intricate work-pieces.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Spirabands

Refer to the ATA range of high and low speed straight die grinders, sanders and polishers.



Spirabands

Spirabands



Aluminium oxide

Cylindrical

| | | 50 | Part No. 80 | 150 | | | IPC Code |
|----------|----------|-------------|----------------|-------------|--------|----|-------------|
| | | | | | | | |
| 3/8" | 3/8" | GBA1010050 | GBA1010080 | GBA1010150 | 36,000 | 50 | G42 |
| 3/8" | 3/4" | GBA1020050 | GBA1020080 | GBA1020150 | 36,000 | 50 | G42 |
| 1/2" | 3/8" | GBA1310050 | GBA1310080 | GBA1310150 | 36,000 | 50 | G42 |
| 1/2" | 1" | GBA1325050 | GBA1325080 | GBA1325150 | 36,000 | 50 | G42 |
| 19/32" | 3/8" | GBA1510050 | GBA1510080 | GBA1510150 | 36,000 | 50 | G42 |
| 19/32" | 1 3/16" | GBA1530050 | GBA1530080 | GBA1530150 | 36,000 | 50 | G42 |
| 3/4" | 1" | GBA1925050 | GBA1925080 | GBA1925150 | 30,000 | 50 | G42 |
| 7/8" | 25/32 | GBA2220050 | GBA2220080 | GBA2220150 | 26,000 | 50 | G42 |
| 1" | 1" | GBA2525050 | GBA2525080 | GBA2525150 | 22,900 | 50 | G42 |
| 1 3/16" | 25/32 | GBA3020050 | GBA3020080 | GBA3020150 | 19,100 | 50 | G42 |
| 1 3/16" | 1 3/16" | GBA3030050 | GBA3030080 | GBA3030150 | 19,100 | 50 | G42 |
| 1 1/2" | 1" | GBA3825050 | GBA3825080 | GBA3825150 | 15,100 | 50 | G42 |
| 1 25/32" | 1 3/16" | GBA4530050 | GBA4530080 | GBA4530150 | 12,700 | 50 | G42 |
| 2" | 1" | GBA5125050 | GBA5125080 | GBA5125150 | 11,200 | 50 | G42 |
| 2 3/8" | 1 3/16" | GBA6030050 | GBA6030080 | GBA6030150 | 9,500 | 50 | G42 |
| 3" | 1 3/16" | GBA7530050 | GBA7530080 | GBA7530150 | 7,600 | 50 | G42 |
| 4" | 1 37/64" | GBA10040050 | GBA10040080 | GBA10040150 | 5,700 | 50 | G42 |



Aluminium oxide

Conical

| Diameter | Diameter | | 50 | Part No. 80 | 150 | | | IPC Code |
|----------|----------|---------|--------------|----------------|--------------|--------|----|-------------|
| | | | | | | | | |
| 1 9/64" | 7/8" | 1 3/16" | GBA292230050 | GBA292230080 | GBA292230150 | 19,100 | 50 | G42 |
| 1 13/32" | 7/8" | 2 3/8" | GBA362260050 | GBA362260080 | GBA362260150 | 15,900 | 50 | G42 |



SPIRABANDS in Aluminium Oxide are specially bonded on tear resistant cloth they are ideal for use on soft metals such as aluminium, and non-ferrous materials.

Ideal applications:

- Weld removal
- Deburring
- Cleaning metals where access is restricted.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atataools.com



Zirconium

Cylindrical

| | | Part No. | | | | IPC Code |
|----------|----------|-------------|-------------|--------|----|----------|
| 50 | 80 | 50 | 80 | | | |
| 3/8" | 3/8" | GBZ1010050 | GBZ1010080 | 36,000 | 50 | G42 |
| 3/8" | 3/4" | GBZ1020050 | GBZ1020080 | 36,000 | 50 | G42 |
| 1/2" | 3/8" | GBZ1310050 | GBZ1310080 | 36,000 | 50 | G42 |
| 1/2" | 1" | GBZ1325050 | GBZ1325080 | 36,000 | 50 | G42 |
| 19/32 | 3/8" | GBZ1510050 | GBZ1510080 | 36,000 | 50 | G42 |
| 19/32 | 1 3/16" | GBZ1530050 | GBZ1530080 | 36,000 | 50 | G42 |
| 3/4" | 1" | GBZ1925050 | GBZ1925080 | 30,000 | 50 | G42 |
| 7/8" | 25/32 | GBZ2220050 | GBZ2220080 | 26,000 | 50 | G42 |
| 1" | 1" | GBZ2525050 | GBZ2525080 | 22,900 | 50 | G42 |
| 1 3/16" | 25/32 | GBZ3020050 | GBZ3020080 | 19,100 | 50 | G42 |
| 1 3/16" | 1 3/16" | GBZ3030050 | GBZ3030080 | 19,100 | 50 | G42 |
| 1 1/2" | 1" | GBZ3825050 | GBZ3825080 | 15,100 | 50 | G42 |
| 1 25/32" | 1 3/16" | GBZ4530050 | GBZ4530080 | 12,700 | 50 | G42 |
| 2" | 1" | GBZ5125050 | GBZ5125080 | 11,200 | 50 | G42 |
| 2 3/8" | 1 3/16" | GBZ6030050 | GBZ6030080 | 9,500 | 50 | G42 |
| 3" | 1 3/16" | GBZ7530050 | GBZ7530080 | 7,600 | 50 | G42 |
| 4" | 1 37/64" | GBZ10040050 | GBZ10040080 | 5,700 | 50 | G42 |



Zirconium

Conical

| | | | Part No. | | | | IPC Code |
|----------|----------|---------|--------------|--------------|--------|----|----------|
| Diameter | Diameter | | 50 | 80 | | | |
| 1 9/64" | 7/8" | 1 3/16" | GBZ292230050 | GBZ292230080 | 19,100 | 50 | G42 |
| 1 13/32" | 7/8" | 2 3/8" | GBZ362260050 | GBZ362260080 | 15,900 | 50 | G42 |



SPIRABANDS in Zirconium are specially bonded on tear resistant cloth they are ideal for use on hard metals such as steel, cast iron, stainless steel and high alloys.

Ideal applications:

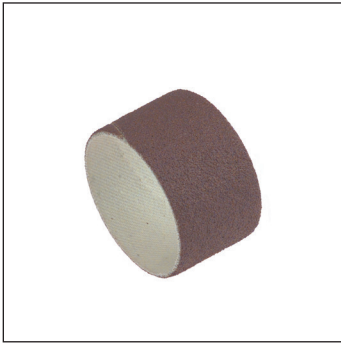
- Weld removal
- Deburring
- Cleaning metals where access is restricted.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

ATA Bands



The ATA Band holders consist of spindle mounted, positive fit expandable drums. This enables the use of higher grinding forces and / or slower speeds than standard spirabands.



Aluminium Oxide

Cylindrical

| Cylindrical | | | 36 | 50 | 80 | Part No. | | | Holder | |
|-------------|---------|------|-----------|-----------|-----------|------------|------------|------------|----------|--------|
| | | | | | | 120 | 150 | 180 | Part No. | 100 |
| 5/8" | 1/2" | 1/4" | - | - | - | - | AB1512-150 | - | AH1512 | 25,000 |
| 5/8" | 1" | 1/4" | - | AB1525-50 | AB1525-80 | AB1525-120 | AB1525-150 | - | AH1525 | 25,000 |
| 3/4" | 1" | 1/4" | - | AB2025-50 | AB2025-80 | - | AB2025-150 | - | AH2025 | 25,000 |
| 1" | 1" | 1/4" | AB2525-36 | AB2525-50 | AB2525-80 | AB2525-120 | AB2525-150 | AB2525-180 | AH2525 | 18,000 |
| 1" | 1 1/2" | 1/4" | - | AB2538-50 | AB2538-80 | - | AB2538-150 | - | AH2538 | 18,000 |
| 1 3/16" | 1 3/16" | 1/4" | AB3030-36 | AB3030-50 | AB3030-80 | - | AB3030-150 | - | AH3030 | 16,000 |
| 1 1/2" | 1" | 1/4" | AB3825-36 | AB3825-50 | AB3825-80 | - | AB3825-150 | - | AH3825 | 12,000 |
| 2" | 1" | 1/4" | AB5025-36 | AB5025-50 | AB5025-80 | AB5025-120 | AB5025-150 | - | AH5025 | 10,000 |

*36g available for 1" bands and above

ATA Bands






ATA Bands



The ATA Band holders consist of spindle mounted, positive fit expandable drums. This enables the use of higher grinding forces and / or slower speeds than standard spirabands.

Ceramic

Cylindrical

|  |  |  | Part No. | | Holder Part No. |  |  |
|---|---|---|------------|-------------|-----------------|---|--|
| | | | 60 | 120 | | | |
| 1" | 1" | 1/4" | ABC2525-60 | ABC2525-120 | AH2525 | 18,000 | 100 |
| 1" | 1 1/2" | 1/4" | - | - | AH2538 | 18,000 | 100 |
| 1 3/16" | 1 3/16" | 1/4" | - | - | AH3030 | 16,000 | 100 |
| 1 1/2" | 1" | 1/4" | ABC3825-60 | ABC3825-120 | AH3825 | 12,000 | 100 |
| 2" | 1" | 1/4" | ABC5025-60 | ABC5025-120 | AH5025 | 10,000 | 100 |








Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



Holders






Cylindrical

|  |  |  | Part No. |  |  |
|---|---|---|----------|---|---|
| 3/8" | 3/8" | 1/4" | GBH1010 | 36,000 | 1 |
| 3/8" | 6/8" | 1/4" | GBH1020 | 36,000 | 1 |
| 1/2" | 3/8" | 1/4" | GBH1310 | 36,000 | 1 |
| 1/2" | 1" | 1/4" | GBH1325 | 36,000 | 1 |
| 5/8" | 3/8" | 1/4" | GBH1510 | 36,000 | 1 |
| 5/8" | 1 1/8" | 1/4" | GBH1530 | 36,000 | 1 |
| 3/4" | 1" | 1/4" | GBH1925 | 30,000 | 1 |
| 7/8" | 1/8" | 1/4" | GBH2220 | 26,000 | 1 |
| 1" | 1" | 1/4" | GBH2525 | 24,000 | 1 |
| 1 1/8" | 1/8" | 1/4" | GBH3020 | 19,100 | 1 |
| 1 1/8" | 1 1/8" | 1/4" | GBH3030 | 19,100 | 1 |
| 1 1/2" | 1" | 1/4" | GBH3825 | 15,100 | 1 |
| 1 3/4" | 1 1/8" | 1/4" | GBH4530 | 12,700 | 1 |
| 2" | 1" | 1/4" | GBH5125 | 11,200 | 1 |
| 2 3/8" | 1 1/8" | 1/4" | GBH6030 | 9,500 | 1 |
| 3" | 1 1/8" | 5/16" | GBH7530 | 7,600 | 1 |
| 4" | 1 5/8" | 5/16" | GBH10040 | 5,700 | 1 |



Holders / Supports






Conical

|  |  |  | Part No. |  |  |
|---|---|---|-----------|---|---|
| 1 1/8" / 7/8" | 1 1/8" | 1/4" | GBH292230 | 19,100 | 1 |
| 1 3/8" / 7/8" | 2 3/8" | 1/4" | GBH362260 | 11,000 | 1 |



ATA Band Holders / Supports

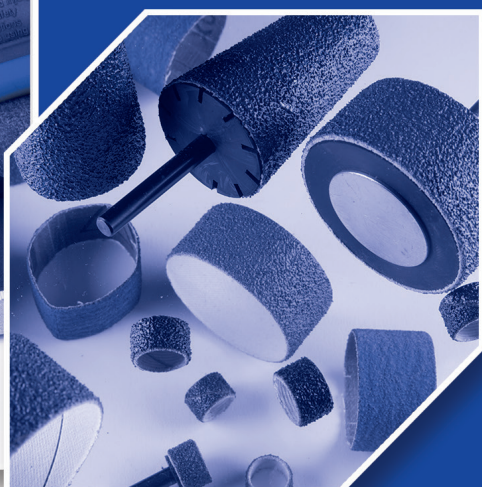
Cylindrical

|  |  |  | Part No. |  |  |
|---|---|---|----------|---|---|
| 5/8" | 4/8" | 1/4" | AH1512 | 25,000 | 1 |
| 5/8" | 1" | 1/4" | AH1525 | 25,000 | 1 |
| 6/8" | 1" | 1/4" | AH2025 | 25,000 | 1 |
| 1" | 1" | 1/4" | AH2525 | 18,000 | 1 |
| 1" | 1 1/2" | 1/4" | AH2538 | 18,000 | 1 |
| 1 1/8" | 1 1/8" | 1/4" | AH3030 | 16,000 | 1 |
| 1 1/2" | 1" | 1/4" | AH3825 | 12,000 | 1 |
| 2" | 1" | 1/4" | AH5025 | 10,000 | 1 |

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

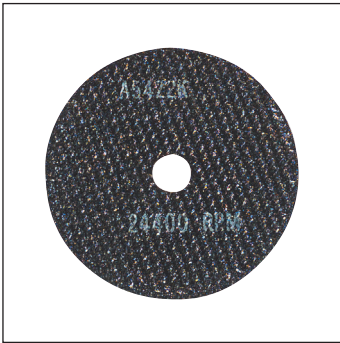
Grind & Cut Off Discs

Suitable ATA Pneumatic tool range RA13, RA14, RA8AVH, RA6AVH



Grind & Cut Off Discs






Flexi-cut®



Flexible cut off disc

Aluminium oxide




Reinforced glass fiber

|  |  |  | Grits | Part No. |  |  | IPC Code |
|---|---|---|-------|----------|---|---|----------|
| 3" | 1/32" | 3/8" | TA60T | G46060 | 25,450 | 50 | G62 |
| 3" | 1/16" | 3/8" | TA46T | G46061 | 25,450 | 50 | G62 |
| 4" | 1/32" | 3/8" | TA60T | G46062 | 19,000 | 50 | G62 |
| 4" | 1/16" | 3/8" | TA46T | G46063 | 19,000 | 25 | G62 |
| 4" | 0.045 | 5/8" | TA60T | G46064 | 19,000 | 25 | G62 |
| 4-1/2" | 0.045 | 7/8" | TA60T | G46065 | 17,000 | 25 | G62 |
| 5" | 0.045 | 7/8" | TA60T | G46066 | 15,300 | 25 | G62 |
| 6" | 0.045 | 7/8" | TA60T | G46067 | 10,200 | 25 | G62 |

Other sizes and grits available on request



Flexi-cut® mandrels

|  |  | Part No. |  |
|---|---|----------|---|
| 3/8" | 3/8" | G15010 | 1 |
| 1/4" | 3/8" | G15011 | 1 |



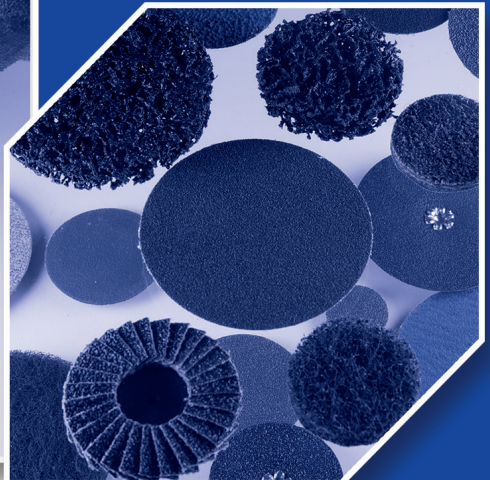
Flexi-cut® cut off disc

Reinforced with woven fibre glass of the highest tensile strength enabling them to withstand severe peripheral, side and edge stress.

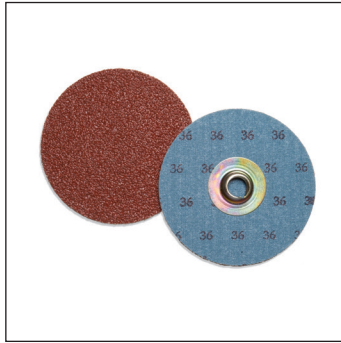
- Ideal for preparing, cut-off notching and slotting and grinding out defects on a wide range of materials, including ceramics, mild steel, aluminium, titanium and nimonics .

Quickchange

Suitable ATA Pneumatic tool range RA20LR, RA10LR, RA13C,
RP25R, RAB4LR



Quickchange discs



Aluminium oxide discs / 2 ply laminated

Type R

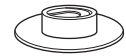


| Part No. | Part No. | | | | | | max rpm | Holder | Box | IPC CODE |
|----------|----------|--------|----|--------|--------|--------|---------|--------|-----|----------|
| | 24 | 36 | 40 | 50 | 60 | 80 | | | | |
| 1-1/2" | - | G55183 | - | G55185 | G55186 | G55187 | 25,000 | G47986 | 100 | G46 |
| 2" | G55194 | G55195 | - | G55197 | G55198 | G55199 | 25,000 | G47995 | 100 | G46 |
| 3" | G55206 | G55207 | - | G55209 | G55210 | G55211 | 20,000 | G47994 | 50 | G46 |

| Part No. | Part No. | | | | | | max rpm | Holder | Box | IPC CODE |
|----------|----------|--------|-----|--------|--------|--------|---------|--------|-----|----------|
| | 100 | 120 | 150 | 180 | 240 | 320 | | | | |
| 1-1/2" | - | G55189 | - | - | - | - | 25,000 | G47986 | 100 | G46 |
| 2" | G55200 | G55201 | - | G55203 | G55204 | G55205 | 25,000 | G47995 | 100 | G46 |
| 3" | G55212 | G55213 | - | G55215 | G55216 | G55217 | 20,000 | G47994 | 50 | G46 |

Aluminium oxide discs / 2 ply laminated

Type S



| Part No. | Part No. | | | | | | max rpm | Holder | Box | IPC CODE |
|----------|----------|--------|--------|--------|--------|--------|---------|--------|-----|----------|
| | 24 | 36 | 40 | 50 | 60 | 80 | | | | |
| 1" | - | G55231 | G55232 | G55233 | G55234 | G55235 | 40,000 | G47917 | 100 | G46 |
| 1-1/2" | - | G55243 | G55244 | G55245 | G55246 | G55247 | 40,000 | G47988 | 100 | G46 |
| 2" | G55254 | G55255 | G55256 | G55257 | G55258 | G55259 | 25,000 | G47998 | 100 | G46 |
| 3" | G55266 | G55267 | G55268 | G55269 | G55270 | G55271 | 20,000 | G47999 | 50 | G46 |

| Part No. | Part No. | | | | | | max rpm | Holder | Box | IPC CODE |
|----------|----------|--------|--------|--------|--------|--------|---------|--------|-----|----------|
| | 100 | 120 | 150 | 180 | 240 | 320 | | | | |
| 1" | G55236 | G55237 | - | G55239 | G55240 | - | 40,000 | G47917 | 100 | G46 |
| 1-1/2" | G55248 | G55249 | G55250 | G55251 | G55252 | G55253 | 40,000 | G47988 | 100 | G46 |
| 2" | G55260 | G55261 | G55262 | G55263 | G55264 | G55265 | 25,000 | G47998 | 100 | G46 |
| 3" | G55272 | G55273 | G55274 | G55275 | G55276 | G55277 | 20,000 | G47999 | 50 | G46 |

Recommended operating speeds (rpm). Do not exceed LOWEST MAX RPM indicated on disc or holder.



Aluminium Oxide Quickchange Discs

- Ideal for general purpose grinding, deburring, blending and edge grinding on ferrous and non ferrous materials
- High initial rate of cut, and sustained rate of cut throughout life
- Excellent durability for edge grinding.

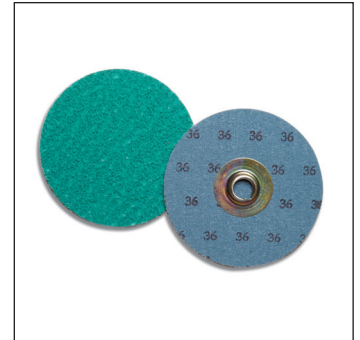
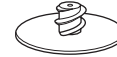
Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



Quickchange discs

Zirconium discs with grinding aid / 2 ply laminated /

Type R



| Disc Size | Part No. | | | | | | max rpm | Holder | Box | IPC Code |
|-----------|----------|--------|--------|--------|--------|--------|---------|--------|-----|----------|
| | 36 | 40 | 50 | 60 | 80 | 120 | | | | |
| 1-1/2" | G55056 | G55057 | G55058 | G55059 | G55060 | G55061 | 25,000 | G47986 | 100 | G46 |
| 2" | G55062 | G55063 | G55064 | G55065 | G55066 | G55067 | 25,000 | G47995 | 100 | G46 |
| 3" | G55068 | G55069 | G55070 | G55071 | G55072 | G55073 | 20,000 | G47994 | 50 | G46 |

Zirconium discs with grinding aid / 2 ply laminated

Type S



| Disc Size | Part No. | | | | | | max rpm | Holder | Box | IPC Code |
|-----------|----------|--------|--------|--------|--------|--------|---------|--------|-----|----------|
| | 36 | 40 | 50 | 60 | 80 | 120 | | | | |
| 1-1/2" | G55086 | G55087 | G55088 | G55089 | G55090 | G55091 | 25,000 | G47988 | 100 | G46 |
| 2" | G55092 | G55093 | G55094 | G55095 | G55096 | G55097 | 25,000 | G47998 | 100 | G46 |
| 3" | G55098 | G55099 | G55100 | G55101 | G55102 | G55103 | 20,000 | G47999 | 50 | G46 |

Recommended operating speeds (rpm). Do not exceed LOWEST MAX RPM indicated on disc or holder.

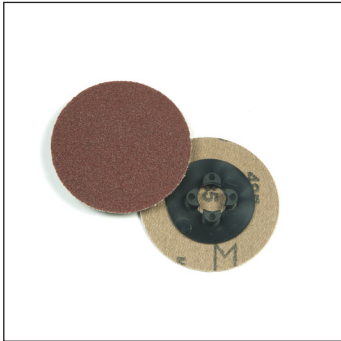


Zirconium Quickchange Disc – with grinding aid.

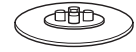
- Ideal for use on titanium, hastalloy, inconel and other exotic materials, including composites
- Rapid stock removal at medium to high pressure
- Durability.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

ATA Quickchange discs



Aluminium Oxide ATA Lock System



| Disc Size | Part No. | | | | | | | | | max rpm | Box |
|-----------|----------|---------|---------|---------|----------|----------|----------|----------|--------|------------|-----|
| | 36 | 50 | 60 | 80 | 120 | 180 | 240 | 320 | | | |
| 3/4" | - | AD20-50 | AD20-60 | AD20-80 | AD20-120 | AD20-180 | AD20-240 | AD20-320 | 37,000 | 50 | |
| 1" | AD25-36 | AD25-50 | AD25-60 | AD25-80 | AD25-120 | AD25-180 | AD25-240 | AD25-320 | 37,000 | 50 | |
| 1 1/2" | AD38-36 | AD38-50 | AD38-60 | AD38-80 | AD38-120 | AD38-180 | AD38-240 | AD38-320 | 25,000 | 50 | |
| 2" | AD50-36 | AD50-50 | AD50-60 | AD50-80 | AD50-120 | AD50-180 | AD50-240 | AD50-320 | 25,000 | 50 | |
| 3" | AD75-36 | AD75-50 | AD75-60 | AD75-80 | AD75-120 | AD75-180 | AD75-240 | AD75-320 | 20,000 | 50 | |

Aluminium Oxide Type S



| Disc Size | Part No. | | | | | | | | | max rpm | Box |
|-----------|----------|---------|---------|---------|----------|----------|----------|-----|--------|------------|-----|
| | 36 | 50 | 60 | 80 | 120 | 180 | 240 | 320 | | | |
| 3/4" | - | - | SD20-60 | SD20-80 | SD20-120 | SD20-180 | - | - | 37,000 | 50 | |
| 1" | SD25-36 | SD25-50 | SD25-60 | SD25-80 | SD25-120 | SD25-180 | SD25-240 | - | 37,000 | 50 | |
| 1 1/2" | SD38-36 | SD38-50 | SD38-60 | SD38-80 | SD38-120 | SD38-180 | SD38-240 | - | 25,000 | 50 | |
| 2" | SD50-36 | SD50-50 | SD50-60 | SD50-80 | SD50-120 | SD50-180 | SD50-240 | - | 25,000 | 50 | |
| 3" | SD75-36 | SD75-50 | SD75-60 | SD75-80 | SD75-120 | SD75-180 | SD75-240 | - | 20,000 | 50 | |

Aluminium Oxide Type R



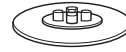
| Disc Size | Part No. | | | | | | | | | max rpm | Box |
|-----------|----------|---------|---------|---------|----------|----------|----------|-----|--------|------------|-----|
| | 36 | 50 | 60 | 80 | 120 | 180 | 240 | 320 | | | |
| 1" | - | RD25-50 | RD25-60 | RD25-80 | RD25-120 | RD25-180 | - | - | 37,000 | 50 | |
| 1 1/2" | RD38-36 | RD38-50 | RD38-60 | RD38-80 | RD38-120 | RD38-180 | - | - | 25,000 | 50 | |
| 2" | RD50-36 | RD50-50 | RD50-60 | RD50-80 | RD50-120 | RD50-180 | RD50-240 | - | 25,000 | 50 | |
| 3" | RD75-36 | RD75-50 | RD75-60 | RD75-80 | RD75-120 | RD75-180 | RD75-240 | - | 20,000 | 50 | |

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ATA Quickchange discs

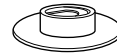
Zirconia Alumina ATA Lock System



| Disc Size | Part No. | | | | max rpm | Box |
|-----------|----------|----------|----------|----------|------------|-----|
| | 36 | 50 | 60 | 80 | | |
| 1" | ADZ25-36 | ADZ25-50 | ADZ25-60 | ADZ25-80 | 37,000 | 50 |
| 1 1/2" | ADZ38-36 | ADZ38-50 | ADZ38-60 | ADZ38-80 | 25,000 | 50 |
| 2" | ADZ50-36 | ADZ50-50 | ADZ50-60 | ADZ50-80 | 25,000 | 50 |
| 3" | ADZ75-36 | ADZ75-50 | ADZ75-60 | ADZ75-80 | 20,000 | 50 |



Zirconia Alumina Type S



| Disc Size | Part No. | | | | max rpm | Box |
|-----------|----------|----------|----------|----------|------------|-----|
| | 36 | 50 | 60 | 80 | | |
| 2" | SDZ50-36 | SDZ50-50 | SDZ50-60 | SDZ50-80 | 25,000 | 50 |
| 3" | SDZ75-36 | SDZ75-50 | SDZ75-60 | SDZ75-80 | 20,000 | 50 |

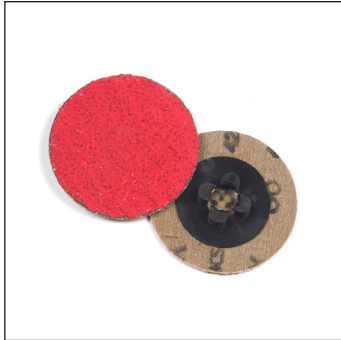
Zirconia Alumina Type R



| Disc Size | Part No. | | | | max rpm | Box |
|-----------|----------|----------|----------|----------|------------|-----|
| | 36 | 50 | 60 | 80 | | |
| 2" | RDZ50-36 | RDZ50-50 | RDZ50-60 | RDZ50-80 | 25,000 | 50 |
| 3" | RDZ75-36 | RDZ75-50 | RDZ75-60 | RDZ75-80 | 20,000 | 50 |




Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

ATA Quickchange discs






Ceramic ATA Lock System



|  | Part No. | | | | |  |  |
|---|----------|----------|----------|----------|-----------|---|---|
| | 36 | 50 | 60 | 80 | 120 | | |
| 3/4" | - | - | ADC20-60 | - | - | 37,000 | 50 |
| 1" | ADC25-36 | ADC25-50 | ADC25-60 | - | - | 37,000 | 50 |
| 1 1/2" | ADC38-36 | ADC38-50 | ADC38-60 | - | - | 25,000 | 50 |
| 2" | ADC50-36 | ADC50-50 | ADC50-60 | ADC50-80 | ADC50-120 | 25,000 | 50 |
| 3" | ADC75-36 | ADC75-50 | ADC75-60 | ADC75-80 | ADC75-120 | 25,000 | 50 |




Ceramic Type S



|  | Part No. | | | | |  |  |
|--|----------|----------|----------|----------|-----------|--|--|
| | 36 | 50 | 60 | 80 | 120 | | |
| 2" | SDC50-36 | SDC50-50 | SDC50-60 | SDC50-80 | SDC50-120 | 25,000 | 50 |
| 3" | SDC75-36 | SDC75-50 | SDC75-60 | SDC75-80 | SDC75-120 | 20,000 | 50 |

Ceramic Type R



|  | Part No. | | | | |  |  |
|---|----------|----------|----------|----------|-----------|---|---|
| | 36 | 50 | 60 | 80 | 120 | | |
| 2" | RDC50-36 | RDC50-50 | RDC50-60 | RDC50-80 | RDC50-120 | 25,000 | 50 |
| 3" | RDC75-36 | RDC75-50 | RDC75-60 | RDC75-80 | RDC75-120 | 20,000 | 50 |

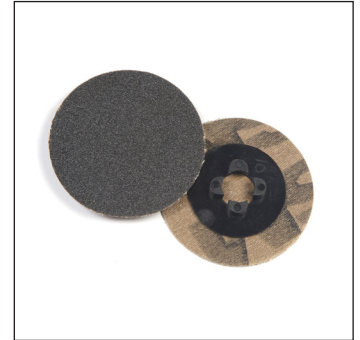


ATA Quickchange discs

Silicon Carbide ATA Lock System



| | 36 | 60 | Part No. | | | | |
|----|-----------|-----------|-----------|------------|------------|--------|----|
| | | | 80 | 120 | 240 | | |
| 2" | ADSC50-36 | ADSC50-60 | ADSC50-80 | ADSC50-120 | ADSC50-240 | 25,000 | 50 |
| 3" | ADSC75-36 | ADSC75-60 | ADSC75-80 | ADSC75-120 | ADSC75-240 | 20,000 | 50 |



Silicon Carbide Type S



| | 36 | 60 | Part No. | | | | |
|----|-----------|-----------|-----------|------------|------------|--------|----|
| | | | 80 | 120 | 240 | | |
| 2" | SDSC50-36 | SDSC50-60 | SDSC50-80 | SDSC50-120 | SDSC50-240 | 25,000 | 50 |
| 3" | SDSC75-36 | SDSC75-60 | SDSC75-80 | SDSC75-120 | SDSC75-240 | 20,000 | 50 |

Silicon Carbide Type R



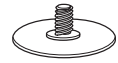
| | 36 | 60 | Part No. | | | | |
|----|-----------|-----------|-----------|------------|------------|--------|----|
| | | | 80 | 120 | 240 | | |
| 2" | RDSC50-36 | RDSC50-60 | RDSC50-80 | RDSC50-120 | RDSC50-240 | 25,000 | 50 |
| 3" | RDSC75-36 | RDSC75-60 | RDSC75-80 | RDSC75-120 | RDSC75-240 | 20,000 | 50 |




Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

ATA Quickchange discs



SCRULOK Resin Fibre Discs - Zirconia Alumina



|  | Part No. | | | |  |  |
|---|----------|----------|----------|----------|---|---|
| | 24 | 36 | 50 | 80 | | |
| 2" | SLD50-24 | SLD50-36 | SLD50-50 | SLD50-80 | 25,000 | 50 |
| 3" | SLD75-24 | SLD75-36 | SLD75-50 | SLD75-80 | 20,000 | 50 |

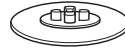
Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atataools.com



ATA Quickchange discs

ATAbrite Surface conditioning Disc

ATA Lock System

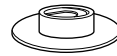


| | Part No. | | | | |
|--------|----------|---------|---------|--------|----|
| | Fine | Medium | Course | | |
| 1" | ABRS25F | ABRS25M | ABRS25C | 37,000 | 20 |
| 1 1/2" | ABRS38F | ABRS38M | ABRS38C | 25,000 | 20 |
| 2" | ABRS50F | ABRS50M | ABRS50C | 20,000 | 20 |
| 3" | ABRS75F | ABRS75M | ABRS75C | 17,000 | 20 |



ATAbrite Surface conditioning Disc

Type S



| | Part No. | | | | |
|----|----------|--------|--------|--------|----|
| | Fine | Medium | Course | | |
| 2" | SDS50F | SDS50M | SDS50C | 20,000 | 20 |
| 3" | SDS75F | SDS75M | SDS75C | 17,000 | 20 |

ATAbrite Surface conditioning Disc

Type R



| | Part No. | | | | |
|----|----------|--------|--------|--------|----|
| | Fine | Medium | Course | | |
| 2" | RDS50F | RDS50M | RDS50C | 20,000 | 20 |
| 3" | RDS75F | RDS75M | RDS75C | 17,000 | 20 |

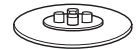
Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atataools.com

ATA Quickchange discs



ATAbrite Clean & Finish

ATA Lock System



| Disc Size | Part No. | | | max life | Box |
|-----------|----------|---------|---------|-------------|-----|
| | Fine | Medium | Course | | |
| 1" | ABRF25F | ABRF25M | ABRF25C | 37,000 | 20 |
| 1 1/2" | ABRF38F | ABRF38M | ABRF38C | 25,000 | 20 |
| 2" | ABRF50F | ABRF50M | ABRF50C | 20,000 | 20 |
| 3" | ABRF75F | ABRF75M | ABRF75C | 17,000 | 20 |

ATAbrite Clean & Finish

Type S



| Disc Size | Part No. | | | max life | Box |
|-----------|----------|--------|--------|-------------|-----|
| | Fine | Medium | Course | | |
| 2" | SDF50F | SDF50M | SDF50C | 20,000 | 20 |
| 3" | SDF75F | SDF75M | SDF75C | 17,000 | 20 |

ATAbrite Clean & Finish

Type R



| Disc Size | Part No. | | | max life | Box |
|-----------|----------|--------|--------|-------------|-----|
| | Fine | Medium | Course | | |
| 2" | RDF50F | RDF50M | RDF50C | 20,000 | 20 |
| 3" | RDF75F | RDF75M | RDF75C | 17,000 | 20 |

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com



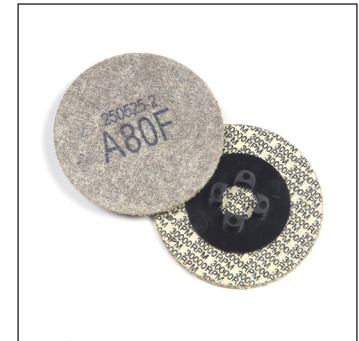
ATA Quickchange discs

ATAflex Long Life Cotton Fiber

Type R



| | Part No. | | | | | |
|--------|----------|----------|----------|-----------|--------|----|
| | 36 | 54 | 80 | 125 | | |
| 1" | CFD25-36 | CFD25-54 | CFD25-80 | CFD25-125 | 37,000 | 50 |
| 1 1/2" | CFD38-36 | CFD38-54 | CFD38-80 | CFD38-125 | 25,000 | 50 |
| 2" | CFD50-36 | CFD50-54 | CFD50-80 | CFD50-125 | 25,000 | 50 |
| 3" | CFD75-36 | CFD75-54 | CFD75-80 | CFD75-125 | 17,000 | 50 |



ATAflex Long Life Cotton Fiber

Type S



| | Part No. | | | | | |
|----|-----------|-----------|-----------|------------|--------|----|
| | 36 | 54 | 80 | 125 | | |
| 2" | SCFD50-36 | SCFD50-54 | SCFD50-80 | SCFD50-125 | 20,000 | 50 |
| 3" | SCFD75-36 | SCFD75-54 | SCFD75-80 | SCFD75-125 | 17,000 | 50 |

ATAflex Long Life Cotton Fiber

Type R



| | Part No. | | | | | |
|----|-----------|-----------|-----------|------------|--------|----|
| | 36 | 54 | 80 | 125 | | |
| 2" | RCFD50-36 | RCFD50-54 | RCFD50-80 | RCFD50-125 | 20,000 | 50 |
| 3" | RCFD75-36 | RCFD75-54 | RCFD75-80 | RCFD75-125 | 17,000 | 50 |

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atatools.com

Accessories



Rubber holder pads

Type R/Type S
Medium hardness

Note: 1/4" shank is removable.

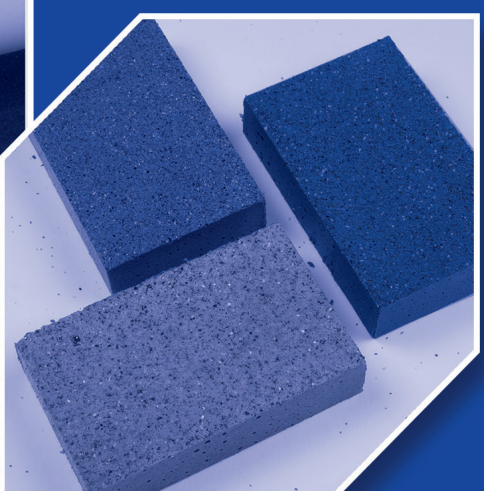
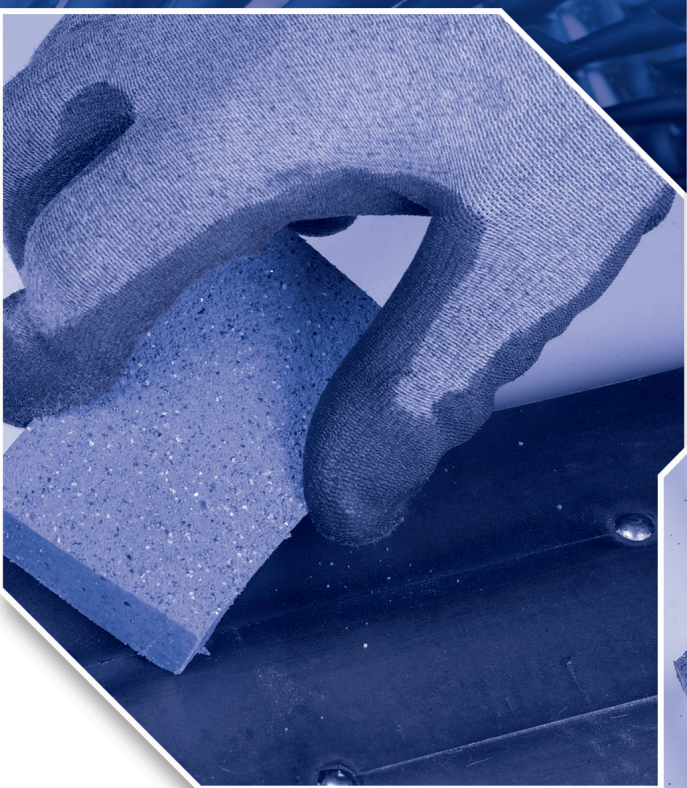
| | | | | Part Number | | | | IPC Code |
|----|------|---------|--|-------------|--------|--------|---|----------|
| | | | | type R | type S | | | |
| 2" | 1/4" | - | | G47995 | G47998 | 25,000 | 1 | G94 |
| 2" | - | 3/8"-24 | | G47930 | G47931 | 25,000 | 1 | G94 |
| 3" | 1/4" | - | | G47994 | G47999 | 20,000 | 1 | G94 |
| 3" | - | 3/8"-24 | | G47932 | G47933 | 20,000 | 1 | G94 |
| 3" | - | 5/8"-11 | | G47990 | G47997 | 20,000 | 1 | G94 |



Recommended operating speeds (rpm).

Do not exceed LOWEST MAX RPM indicated on disc or holder.

Abrasive Blocks





Rubber abrasive block

| | Grade | Grits | Color | Part No. | |
|--------------------|--------------|-------|-------|----------|----|
| 3 1/8" x 2" x 3/4" | Extra Coarse | 36 | pink | G50001 | 18 |
| 3 1/8" x 2" x 3/4" | Coarse | 60 | blue | G50002 | 18 |
| 3 1/8" x 2" x 3/4" | Medium | 120 | grey | G50003 | 18 |
| 3 1/8" x 2" x 3/4" | Fine | 240 | brown | G50004 | 18 |

Trial kit

| Part No. | Grade | |
|----------|--------|---|
| G50010 | Coarse | 6 |
| | Medium | 6 |
| | Fine | 6 |



ABRASIVE BLOCKS

Ideal for removing of bluing of welds, light scratches and corrosion

Abrasive blocks offers:

- Consistent finish throughout the life of the block compared to other abrasive cloths and papers.

Ordering Information: For more information and/or to place an order, please contact ATA Customer Service at +330-928-7744 or by email sales@atataools.com

Safety Instructions



Read Instructions

Abrasive Operations Safety User Information

WARNING:

In normal grinding and finishing operations, material that is being removed from the work piece, such as burs, scale, dirt, weld slag or other residue, will breakaway with considerable force. Also any coated abrasives, will cause cloth and abrasive grain to be released into the atmosphere.

The potential of serious injury exists for both the abrasive operator and others in the direct work area. To protect against this hazard, operators and others in the area **MUST** wear appropriate protective clothing and safety equipment such as **SAFETY GOGGLES** or **FULL FACE SHIELDS**, along with **PROTECTIVE CLOTHING AND RESPIRATORY EQUIPMENT**.

All operators must follow the safety instructions as well as common safety practices to reduce the likelihood or severity of physical injury.

Do not use wet



Wear safety glasses



Wear ear defenders



Wear protective gloves



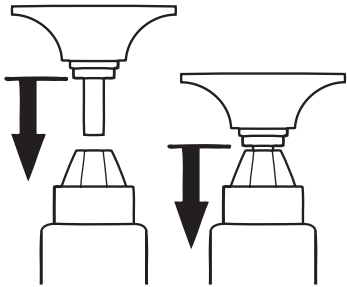
Wear protective mask



Read instructions



1. **SAFETY GOGGLES:** Approved safety goggles or full face shields **MUST BE WORN** over protective glasses with side shields by all **OPERATORS** and **OTHERS** IN THE SURROUNDING AREAS.
2. **GUARDS:** Always keep all guards in place on any equipment and read operating equipment instructions.
3. **SPEEDS:** Always observe speed restrictions indicated on the abrasive product, containers, labels or printed material and the machine. "MAX RPM " means: Maximum Revolutions Per Minute. **THIS MUST NOT BE EXCEEDED UNDER ANY CIRCUMSTANCE.**
4. When using an abrasive product or accessory with a shank, make sure the shank is fitted securely into the machine with no more than 3/16" overhang between the chuck or collet.



DO NOT ALLOW UNSAFE CONDITIONS. Worn bearings, bent spindles, unbalanced machines, unusual application, operator abuse or inappropriate use are considered unsafe conditions and may cause the abrasive product to fail. Specifically with bonded abrasives a hard impact may damage the product. Additionally, bonded abrasives must be used in accordance to their specific use-by date. Do not use, or continue to use, an abrasive product which is functioning improperly (i.e. out-of-balance, etc) as this increases the possibility for the abrasive to fail and cause of injury. Any failure or unsafe condition should be evaluated and corrected immediately.

NOTE:
"Safety data and instructions are typical and should not be construed as complete for the abrasive product and the equipment being used. Safety procedures may vary and should be specific to the equipment being used, speeds of operations, material being finished, selected abrasives, and other parameters."

Garryson®



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