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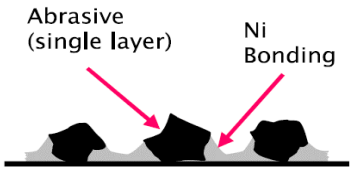
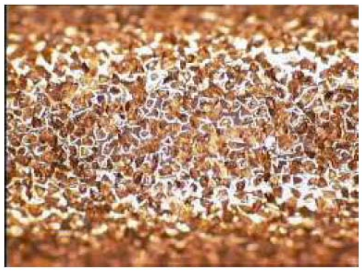
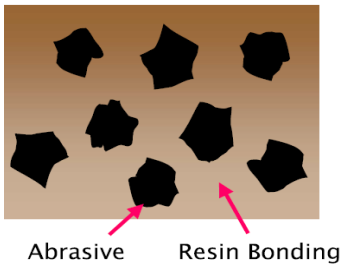
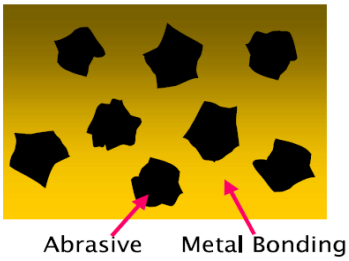
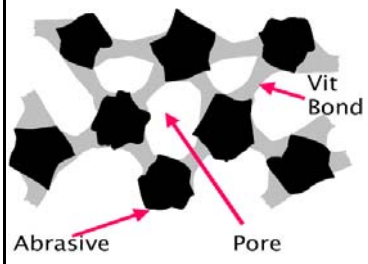
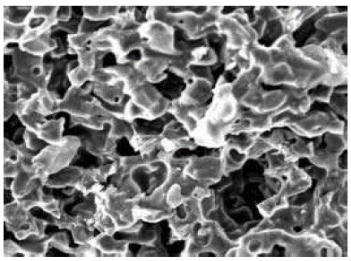
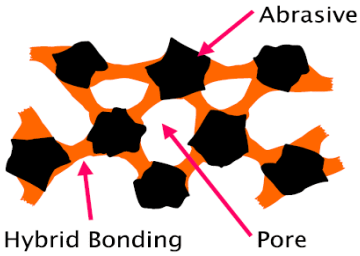
Type	Structure	Picture	Attributes/Uses
Plated			. highest grit protrusion . best profile retention . single layer only / limited life . inconsistent behavior as abrasive dulls Typical Uses: rough or form grinding, dressing tools
Resin			. low grit protrusion . relatively soft "rubbery" . high wear resistance . limited self sharpening . truing & conditioning required . relatively low cost wheels Typical Uses: Tool & Cutter (mills & inserts) grinding
Metal			. low grit protrusion . very hard . highest wear resistance . not self sharpening . Frequent / time-consuming dressing required Typical Uses: dressing tools, grinding ceramics / glass
Vitrified			. high grit protrusion . high porosity . good wear resistance . cool cutting . low-force grinding . self-dressing / sharpening Typical Uses: ultra-precision and high-production grinding
Hybrid			. High grit protrusion . metal/ceramic hybrid bond . high porosity . high wear resistance . cool cutting . Dressing same as resin Typical Uses: dressing tools,

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