

## SOLID PERFORMANCE, AT A GREAT PRICE

There is simply not enough time in the day to search the web, or call around looking for the best deal. You don't need to. Norton Metal is a comprehensive abrasive line ranging from cones and plugs, cut-off wheels, to grinding wheels and coated specialty items to help reach project goals in a single, economical purchase.

And you know it's quality when it's a Norton branded line. So, whether you are cutting or grinding, sanding, blending or finishing you've arrived at the right place for SOLID PERFORMANCE at a great price.

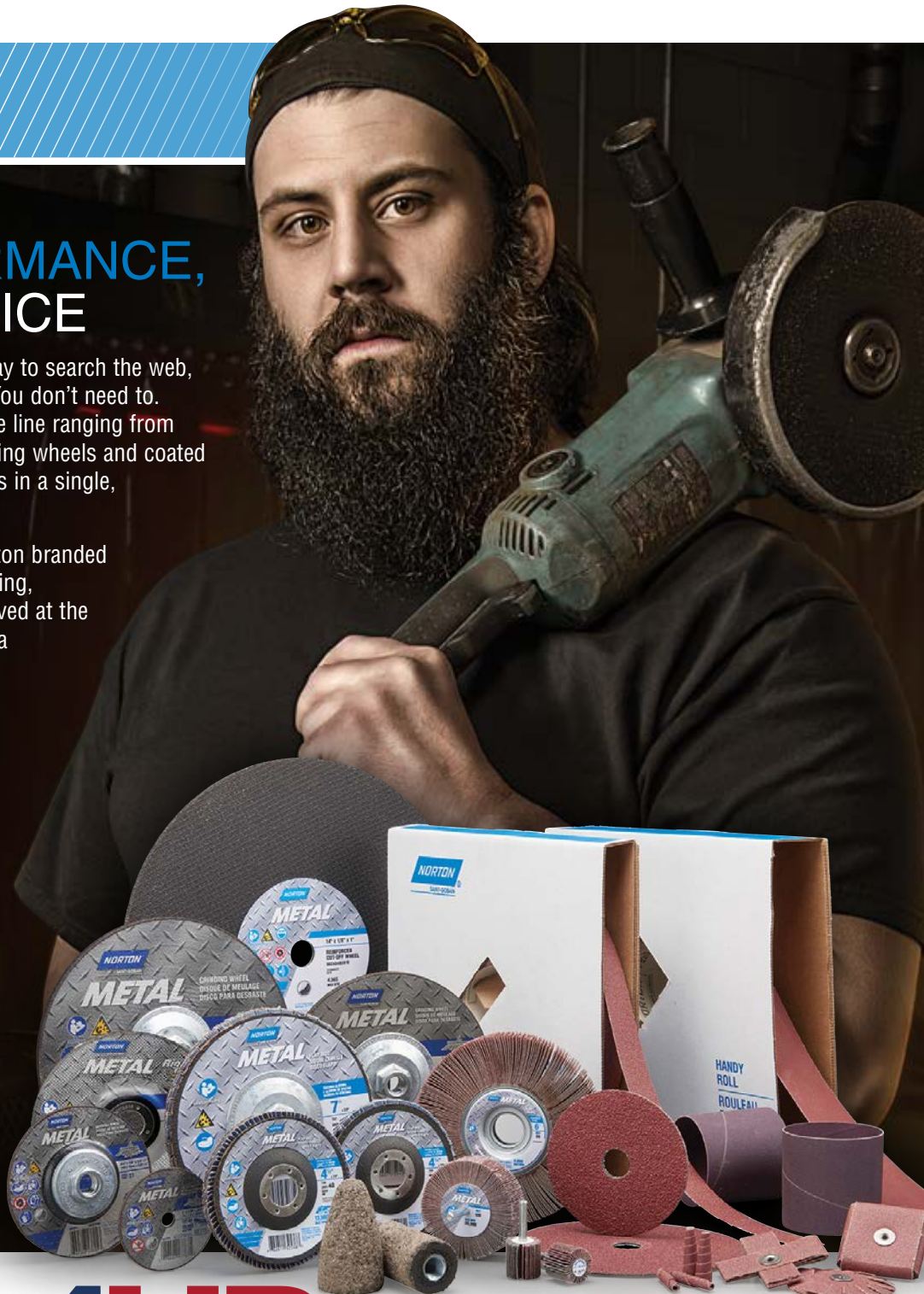
### KEY INDUSTRIES

Metalfab | MRO | Welding Shops  
Fabrication | Shipyards | Foundries  
Maintenance Of Way | Steel Mills

### KEY APPLICATIONS

Weld Blending | Grinding | Stock Removal  
Rough Beveling | Flaw Removal  
Cast Cleaning | Cutting-Off

[www.nortonabrasives.com](http://www.nortonabrasives.com)



# AHB

TOOLING & MACHINERY, INC.

COMPLETE METALWORKING SOLUTIONS

(800) 991-4225

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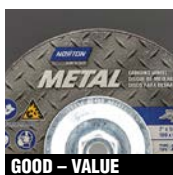
[customerservice@ahbinc.com](mailto:customerservice@ahbinc.com)

SAINT-GOBAIN

# GRINDING AND CUT-OFF

Find exactly what you are looking for in rough grinding. Norton Metal wheels are a good choice for steel and ferrous metals on jobs where performance does not have to be measured. Available in the most popular sizes and package quantities to fulfill any need.

## Depressed Center Wheels

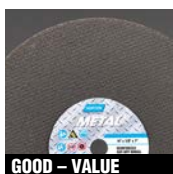


TIER: **GOOD - VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	PART #
<b>1/8" – Cutting / Notching / Light Grinding – Type 27</b>			
4" x 1/8" x 5/8"	15,280	25	66252842014
4-1/2" x 1/8" x 5/8"-11	13,580	10	66252843609
4-1/2" x 1/8" x 7/8"	13,580	25	66252843611
5" x 1/8" x 5/8"-11	12,225	10	66252843615
5" x 1/8" x 7/8"	12,225	10	66252843616
7" x 1/8" x 5/8"-11	8,600	10	07660702678
7" x 1/8" x 7/8"	8,600	25*	07660775956 5-Pk
<b>1/4" – Grinding – Type 27</b>			
4-1/2" x 3/16" x 7/8"	13,580	25	66252843605
	13,580	40	66252819559
4-1/2" x 1/4" x 7/8"	13,580	25	66252843607
	13,580	50	66252836796
5" x 1/4" x 5/8"-11	12,225	10	66252843613
5" x 1/4" x 7/8"	12,225	25	66252843614
7" x 1/4" x 5/8"-11	8,600	10	66252912633
	8,600	25*	07660775940 5-Pk
7" x 1/4" x 7/8"	8,600	25*	07660775936 5-Pk
9" x 1/4" x 5/8"-11	6,600	25*	07660775938 5-Pk

\*5-wheel Job Packs; wheels are packed 5 wheels/Pack, with 5 Job Packs/carton. Order per each wheel in standard package quantities of 25, Order in multiples of 25.

## Chop Saw Reinforced Cut-Off



TIER: **GOOD - VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	PART #
<b>Type 01/41 – Straight Cut-Off</b>			
12" x 7/64" x 1"	5,095	5	07660789400
14" x 3/32" x 1"	4,365	10	07660789405 <i>STUD</i>
	4,365	10	07660789399
14" x 7/64" x 1"	4,365	25	07660703970 5-Pk

## Small Diameter Reinforced Cut-Off Wheels



TIER: **GOOD - VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	PART #
<b>.035", .040", .045", 1/16" – Type 01/41 – Cut-Off</b>			
3" x .035" x 3/8"	25,465	25	07660789451
3" x 1/16" x 3/8"	25,465	25	66252835553
	25,465	25*	07660747767 5-Pk
	25,465	100	07660789012
4" x .035" x 3/8"	19,100	25	07660789453
4" x 1/16" x 3/8"	19,100	25	66252843848
4" x .040" x 5/8"	15,280	25	07660701616
4-1/2" x .035" x 7/8"	13,580	25	66252843846
	13,580	25	07660701617
	13,580	50	66253370222
	13,580	250•	66252840001 250-Pk
4-1/2" x 1/16" x 7/8"	13,580	25	66252843845
5" x .040" x 7/8"	12,225	25	66252843847
5" x .045" x 4/8"	12,225	25	07660701618
6" x .040" x 7/8"	10,185	25	07660702757
6" x .045" x 7/8"	10,185	25	66253370223
	10,185	250•	66252841212 250-Pk
<b>.045", 1/16" – Type 27/42 – Cut-Off</b>			
4-1/2" x .045" x 7/8"	13,580	25	66252843604
5" x .045" x 7/8"	12,225	25	66252843849
6" x .045" 7/8	10,185	25	66252842015
9" x 1/16" x 5/8"-11	6,600	10	07660705251
<b>Type 01/41 – Circular Saw</b>			
6-1/2" x .125" x DM-5/8	10,185	25	07660789098
7" x 1/8" x DM-5/8	8,730	25	07660789097
8" x 1/8" x DM-5/8	7,640	10	07660789096

• Bulk packed 250 Wheels/carton; 5 inner boxes of 50 wheels each. Order in multiples of 250 wheels.

\*5-wheel Job Packs; wheels are packed 5 wheels/Pack, with 5 Job Packs/carton. Order per each wheel in standard package quantities of 25, Order in multiples of 25.

## Railcut Cut-Off Wheels



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **RAILCUT METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	PART #
<b>Type 01/41 Cut-Off</b>			
14" x 1/8" x 1"	5,400	10	66243482068
16" x 1/8" x 1"	4,800	10	66243482066

## Foundry Cut-Off Wheels



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **FOUNDRY METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	SPEC.	PART #
<b>Type 01/41 Straight Cut-off – Foundry Reinforced</b>				
14" x 1/8" x 1"	4,365	10	Side Reinforced	66243485918
16" x 5/32" x 1"	3,820	10	Side Reinforced	66243485919
20" x 5/32" x 1"	2,710	10	Side Reinforced	66243485920
20" x 3/16" x 1"	2,710	10	Centrally Reinforced	66243485921



The Norton Metal selection of portable snagging cones, and plugs is engineered to bring quality to the field or shop floor at a low initial cost. Quality aluminum oxide grain, along with a solid bond, ensures you can trust what's in your hands. You will make quick work of the job while putting some change back in your pocket.

## Portable Snagging



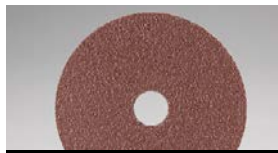
TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL**  
 ABRASIVE: Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	STD. PKG.	PART #
<b>Type 16 Cones</b>			
1" x 3" x 3/8"-24 (ME 107019)	36,290	10	66253349752
1-1/2" x 2-1/2" x 3/8"-24 (ME 44436)	24,190	10	66253349754
1-1/2" x 3" x 5/8"-11 (ME 70535)	24,190	10	66253349757
1-3/4" x 3" x 3/8"-24 (ME49226)	20,735	10	66253349840
1-3/4" x 3" x 5/8"-11 (ME 33432)	20,740	10	66253349841
2" x 3" x 5/8"-11 (ME 28229)	18,145	10	66253349846
2" x 3" x 3/8"-24	18,145	10	66253476413
2-3/4" x 3-1/2" x 5/8"-11 (ME 18265)	13,195	10	66253349855
3" x 3" x 5/8"-11 (ME70537)	12,100	10	66243496885
<b>Type 17 Cones, Square Tip</b>			
1-1/2 / 1/2" x 3" x 3/8"-24	24,190	10	66253349753
2 / 1/2" x 3" x 5/8"-11	18,145	10	66253349845
<b>Type 18 Plugs, Square Tip</b>			
1-1/2" x 2-1/2" x 3/8"-24	24,190	10	66253349755
1-1/2" x 3" x 5/8"-11	24,190	10	66253349838
2" x 3" x 5/8"-11	18,145	10	66253349847
2" x 4" x 5/8"-11	18,145	10	66253349850
<b>Type 18R Plugs, Round Tip</b>			
1-1/2" x 3" x 3/8"-24	24,190	10	66253349756
1-1/2" x 3" x 5/8"-11	24,190	10	66243495628
2" x 3" x 5/8"-11	18,145	10	66253349849

# STOCK REMOVAL, BLENDING, POLISHING AND FINISHING

When it comes to abrasives the choices can be overwhelming. No matter the job need, the Norton Metal abrasives line has performance values you'd expect from one of the world's largest abrasives manufacturers. Whether it's fiber discs, flap discs, or a specialty shape, we have the right problem solver at a price you can afford.

## Fiber Discs



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL F240**  
 ABRASIVE: Aluminum Oxide

SIZE (D x H)	GRIT	STD. PKG.	PART #
4" x 5/8"	24	25	05539510595
	36	25	05539510594
	50	25	05539510593
	60	25	05539510592
	80	25	05539510591
4-1/2" x 7/8"	24	25	66623353309
	36	25	66623353306
	50	25	66623353310
	60	25	66623353311
	80	25	66623353312
	100	25	66623353313
	120	25	66623353314
5" x 7/8"	16	25	05539510684
	24	25	66623357276
	36	25	66623357277
	50	25	66623357278
	60	25	66623357279
	80	25	66623357280
	100	25	66623357281
	120	25	66623357282
7" x 7/8"	16	25	05539510693
	24	25	66623357283
	36	25	66623357284
	50	25	66623357285
	60	25	66623357286
	80	25	66623357287
	100	25	66623357288
9-1/8" x 7/8"	120	25	66623357289
	24	25	05539510702
	36	25	05539510701
	60	25	05539510699

## Air-Cooled Standard Back-up Pad

Slotted hub design and curved ribs draw heat away from the grinding zone, reducing disc loading and increasing life. All pads have a 5/8"-11 threaded female hub for mounting. We also offer a no-nose pad for shorter-shafted right angle grinders.



DESCRIPTION	MAX. RPM	STD. PKG.	PART #
<b>Rubber Back-up Pads</b>			
<b>Air-Cooled Standard</b>			
4" Medium	12,000	5	63642504918
4-1/2" Medium	11,000	5	63642502122
5" Medium	10,000	5	63642543421
6"	8,500	1	66261160043
7" Hard	8,600	5	63642543425
7" Medium	8,600	5	63642543422
9" Hard	6,600	5	63642543426
9" Medium	6,600	5	63642543423
<b>Tools</b>			
#103 Retainer Nut	–	10	63642543463

Note: Retainer nuts are not included with back-up pads. These must be ordered separately.



Flap Discs



TIER:	<b>GOOD – VALUE</b>	<b>GOOD – VALUE</b>	<b>GOOD – VALUE</b>
BRAND:	Norton	Norton	Norton
TRADENAME:	<b>METAL R828</b>	<b>METAL R828</b>	<b>METAL R828</b>
SHAPE:	Type 27 Flat	Type 29 Conical	Type 29 Conical
FLAP DENSITY:	Standard	Standard	High
ABRASIVE:	Zirconia Alumina	Zirconia Alumina	Zirconia Alumina
BACKING PLATE:	Fiberglass	Fiberglass	Fiberglass

SIZE (D x H)	GRIT	MAX. RPM	STD. PKG.	PART #	PART #	PART #
4-1/2" x 5/8"-11	36	13,300	10	66254472655	66254419991	
	40	13,300	10	66254437013	66254419994	66261132535
	60	13,300	10	66254472656	66254419996	66261132536
	80	13,300	10	66254472657	66254419997	66261132537
4-1/2" x 7/8"	36	13,300	10	66254472653	66254419963	
	40	13,300	10	66254437004	66254419978	66261132538
	60	13,300	10	66254448989	66254419984	66261132539
	80	13,300	10	66254448990	66254419987	66261132540
5" x 7/8"	36	12,000	10	66254472659	66254419998	
	40	12,000	10	66254472660	66254420001	
	60	12,000	10	66254472661	66254420002	
	80	12,000	10	66254472662	66254420003	
6" x 5/8"-11	40	10,200	10	66254491773	66254491779	
	60	10,200	10	66254491774	66254491780	
	80	10,200	10	66254491775	66254491781	
6" x 7/8"	40	10,200	10	66254491770	66254491776	
	60	10,200	10	66254491771	66254491777	
	80	10,200	10	66254491772	66254491778	
7" x 5/8"-11	36	8,600	10	66254472669	66254420009	
	40	8,600	10	66254472670	66254420010	66261132541
	60	8,600	10	66254472671	66254420012	66261132542
	80	8,600	10	66254472672	66254420013	66261132543
7" x 7/8"	36	8,600	10	66254472664	66254420004	
	40	8,600	10	66254472665	66254420006	66261132544
	60	8,600	10	66254472666	66254420007	66261132545
	80	8,600	10	66254472667		66261132546

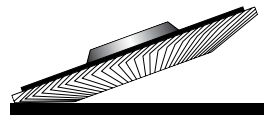
FLAP DISC SHAPES



GRIND AT FLATTER ANGLES:  
**0° – 15°**

**Type 27 Flat – The Best Choice for Finishing**

- Used primarily on flat surfaces
- The best choice for blending and smooth finishing



GRIND AT STEEPER ANGLES:  
**15° – 25°**

**Type 29 Conical – The Best Choice for Aggressive Stock Removal**

- Conical flap discs have angled flaps and may be used on both contoured and edge work
- The angle provides greater surface contact for stock removal on flat surfaces
- The best choice when speed and stock removal are primary considerations

ABRASIVE FLAP DENSITIES



**Standard Density**

- Excellent for heavy-duty applications and rapid stock removal



**High Density**

- Ideal when working on uneven or curved surfaces, as well as finer grit blending

Quick-Change  
Discs



TIER:	GOOD - VALUE	GOOD - VALUE	GOOD - VALUE
BRAND:	Norton	Norton	Norton
TRADENAME:	<b>R766</b>	<b>R766</b>	<b>R766</b>
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
BACKING:	Polyester 2-Ply	Polyester 2-Ply	Polyester 2-Ply
ATTACHMENT:	TS (Type II)	TR (Type III)	TP (Type I)



SIZE (D)	GRIT	STD. PKG.	PART #	PART #	PART #	
1-1/2"	36	100	66623318972	66623318977	66623318967	
	40	100	66623318973	66623318978	66623318968	
	50	100	66623318974	66623318979	66623318969	
	60	100	66623318975	66623318980	66623318970	
	80	100	66623318976	66623318981	66623318971	
	100	100	66261132502			
	120	100	66261132503			
	180	100	66261132504			
	320	100	66261132505			
2"	24	100	66623319011	66623319013	66623319010	
	36	100	66623318999	66623319005	66623318993	
	40	100	66623319000	66623319006	66623318994	
	50	100	66623319001	66623319007	66623318995	
	60	100	66623319003	66623319008	66623318996	
	80	100	66623319004	66623319009	66623318997	
	100	100	66261132506	66261132519		
	120	100	66261132507	66261132520		
	150	100	66261132508	66261132521		
	180	100	66261132509	66261132522		
	240	100	66261132510	66261132523		
	320	100	66261132511			
	2"	36	40 V	66623341058	66623341059	
40		40 V	66623341060	66623341061		
50		40 V	66623341062	66623341063		
60		40 V	66623341064	66623341065		
80		40 V	66623341066	66623341067		
3"		24	50	66623319020	66623319026	66623319014
	36	50	66623319021	66623319027	66623319015	
	40	50	66623319022	66623319028	66623319016	
	50	50	66623319023	66623319029	66623319017	
	60	50	66623319024	66623319030	66623319018	
	80	50	66623319025	66623319031	66623319019	
	100	50	66261132512	66261132524		
	120	50	66261132513	66261132525		
	150	50	66261132514	66261132526		
	180	50	66261132515	66261132527		
	240	50	66261132516	66261132528		
	3"	36	20 V	66623341072	66623341073	
		40	20 V	66623341074	66623341075	
50		20 V	66623341076	66623341077		
80		20 V	66623341080	66623341081		
4"	24	50		66623329430		
	36	50		66623319036		
	60	50			66623319033	

V = Vendible

Cloth Sheets



TIER:	GOOD - VALUE
BRAND:	Norton
TRADENAME:	<b>METAL R243</b>
ABRASIVE:	Aluminum Oxide
BACKING:	Cotton

SIZE	GRIT	STD. PKG.	PART #
9" x 11"	80	25/125	66261179998
	100	50/250	66261181503
	120	50/250	66261181504
	150	50/250	66261181505
	180	50/250	66261180005
	240	50/250	66261181507
	320	50/250	66261180006
	400	50/250	66261181509

Cloth Rolls



TIER:	GOOD - VALUE
BRAND:	Norton
TRADENAME:	<b>R243</b>
ABRASIVE:	Aluminum Oxide
BACKING:	Cotton

SIZE (W x L)	GRIT	STD. PKG.	PART #
1" x 50 yds	60	1	66261136178
	80	1	66261136179
	100	1	66261136180
	120	1	66261136181
	150	1	66261136182
	180	1	66261136186
	240	1	66261136187
	320	1	66261136188
	400	1	66261136189
	1-1/2" x 50 yds	60	1
80		1	66261136192
100		1	66261136194
120		1	66261136195
150		1	66261136196
180		1	66261136199
240		1	66261136200
320		1	66261136201
400		1	66261136202
2" x 50 yds		60	1
	80	1	66261136204
	100	1	66261136205
	120	1	66261136206
	150	1	66261136207
	180	1	66261136208
	240	1	66261136209
	320	1	66261136210
	400	1	66261136211

Flap Wheels



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R207**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (D x W x SK.)	GRIT	MAX. RPM	STD. PKG.	PART #	
1" x 5/8" x 1/4"	60	30,000	10	63642502576	
	80	30,000	10	63642502577	
	120	30,000	10	63642502578	
1" x 1" x 1/4"	60	30,000	10	63642502580	
	80	30,000	10	63642502581	
	120	30,000	10	63642502582	
1-3/8" x 5/8" x 1/4"	60	30,000	10	63642502584	
	80	30,000	10	63642502585	
1-1/2" x 1" x 1/4"	60	25,000	10	63642502592	
	80	25,000	10	63642502593	
	120	25,000	10	63642502594	
2" x 1/2" x 1/4"	60	25,000	10	63642502596	
	2" x 1" x 1/4"	60	25,000	10	63642502600
		80	25,000	10	63642502601
2-1/2" x 1" x 1/4"	60	25,000	10	63642502602	
	80	20,000	10	63642502608	
	120	20,000	10	63642502609	
3" x 1/2" x 1/4"	60	20,000	10	63642502610	
	80	20,000	10	63642502612	
	120	20,000	10	63642502613	
	60	20,000	10	63642502614	



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R207**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (D x W x THD.)	GRIT	MAX. RPM	STD. PKG.	PART #
1" x 5/8" x 1/4"-20	60	30,000	10	63642502624
	80	30,000	10	63642502625
	120	30,000	10	63642502626
1" x 1" x 1/4"-20	60	30,000	10	63642502628
	80	30,000	10	63642502629
	120	30,000	10	63642502630
1-3/8" x 5/8" x 1/4"-20	60	30,000	10	63642502632
	80	30,000	10	63642502633
	120	30,000	10	63642502634
1-5/8" x 1" x 1/4"-20	60	25,000	10	63642502638
	80	25,000	10	63642502639
	120	25,000	10	63642502640
2" x 1/2" x 1/4"-20	60	25,000	10	63642502642
	80	25,000	10	63642502643
	120	25,000	10	63642502644
2" x 1" x 1/4"-20	60	25,000	10	63642502646
	80	25,000	10	63642502647
	120	25,000	10	63642502648
2-1/2" x 1" x 1/4"-20	60	20,000	10	63642502654
	80	20,000	10	63642502656
	120	20,000	10	63642502659
3" x 1/2" x 1/4"-20	60	20,000	10	63642502660
	80	20,000	10	63642502664
	120	20,000	10	63642502665
3" x 1" x 1/4"-20	60	20,000	10	63642502666
	80	20,000	10	63642502665
	120	20,000	10	63642502666



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R207**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (D x W x H)	GRIT	MAX. RPM	STD. PKG.	PART #
3-1/2" x 1" x 5/8"	60	12,000	10	63642502668
	80	12,000	10	63642502669
4" x 1" x 5/8"	60	12,000	10	63642502673
	80	12,000	10	63642502674
4" x 2" x 5/8"	60	12,000	10	63642502675
	80	12,000	10	63642502677
5" x 1" x 5/8"	60	6,200	10	63642502678 5-Pk
	80	6,000	5	63642502680
6" x 1" x 1"	60	6,000	5	63642502681
	80	6,000	5	63642502682
6" x 1-1/2" x 1"	60	6,000	5	63642502686
	80	6,000	5	63642502687
6" x 2" x 1"	60	6,000	5	63642502691
	80	6,000	5	63642502692
6" x 3" x 1"	60	6,000	5	63642502694
	80	6,000	3	63642502696 5-Pk
8" x 1" x 1"	60	4,500	3	63642502698
	80	4,500	3	63642502700
8" x 2" x 1"	60	4,500	3	63642502701
	80	4,500	3	63642502701

Square Pads



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R265**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (L x W x T)	EYELET	GRIT	STD. PKG.	PART #
1" x 1" x 1/4"	8-32	60	100	66261132258
		80	100	66261132259
		120	100	66261132262
2" x 2" x 1/2"	1/4-20	60	100	66261132263
		80	100	66261132264
		120	100	66261132265
3" x 3" x 1/4"	1/4-20	60	100	66261132266
		80	100	66261132268
		120	100	66261132269
3" x 3" x 1/2"	1/4-20	60	100	66261132270
		80	100	66261132271
		120	100	66261132272

Cross Pads



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R265**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (L x W x T)	PLY	EYELET	GRIT	STD. PKG.	PART #
1" x 1" x 3/8"	8	3-48	60	100	66261132230
			80	100	66261132231
			120	100	66261132232
			120	100	66261132232
1-1/2" x 1-1/2" x 1/2"	8	8-32	60	100	66261132233
			80	100	66261132234
			120	100	66261132235
			120	100	66261132235
2" x 2" x 1/2"	8	8-32	60	100	66261132236
			80	100	66261132237
			120	100	66261132238
			120	100	66261132238
2" x 2" x 3/4"	8	8-32	60	100	66261132239
			80	100	66261132240
			120	100	66261132241
			120	100	66261132241
3" x 3" x 1"	8	1/4-20	60	100	66261132242
			80	100	66261132243
			120	100	66261132244
			120	100	66261132244

Overlap Slotted Discs



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R265**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton  
 OTHER: 2 Per Set

DIA.	EYELET	GRIT	STD. PKG.	PART #
1-1/2"	8-32	60	100	66261132288
		80	100	66261132289
		120	100	66261132290
		120	100	66261132290
2"	8-32	60	100	66261132291
		80	100	66261132292
		120	100	66261132293
		120	100	66261132293
3"	1/4-20	60	100	66261132294
		80	100	66261132295
		120	100	66261132296
		120	100	66261132296

Cartridge Rolls



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R265**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (D x L x H)	GRIT	STD. PKG.	PART #
1/4" x 1" x 1/8" Use M-4 or M-8 Mandrel	60	100	66261132175
	80	100	66261132178
	120	100	66261132179
1/4" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132182
	80	100	66261132183
	120	100	66261132184
3/8" x 1" x 1/8" Use M-8 Mandrel	60	100	66261132185
	80	100	66261132186
	120	100	66261132187
3/8" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132188
	80	100	66261132189
	120	100	66261132190
1/2" x 1" x 1/8" Use M-8 Mandrel	60	100	66261132191
	80	100	66261132192
	120	100	66261132193
1/2" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132194
	80	100	66261132195
	120	100	66261132197
3/4" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132198
	80	100	66261132199
	120	100	66261132200

Spiral Rolls



TIER: **GOOD – VALUE**  
 BRAND: Norton  
 TRADENAME: **METAL R265**  
 ABRASIVE: Aluminum Oxide  
 BACKING: Cotton

SIZE (D x L x H)	GRIT	STD. PKG.	PART #
3/8" x 1" x 1/8" Use M-8 Mandrel	60	100	66261132211
	80	100	66261132212
	120	100	66261132213
3/8" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132214
	80	100	66261132215
	120	100	66261132217
1/2" x 1" x 1/8" Use M-8 Mandrel	60	100	66261132218
	80	100	66261132219
	120	100	66261132220
1/2" x 1-1/2" x 1/8" Use M-9 Mandrel	60	100	66261132221
	80	100	66261132222
	120	100	66261132223



**BEST** – Blaze, Quantum3

**BETTER** – BlueFire

**GOOD** – Gemini

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**NO-RISK TEST**

