



ALL FOR  
THE BEST  
FINISH  
SINCE 1875

## Automotive Stock Catalog

Automotive, Coatings & Composites Abrasive solutions  
for vehicle repairs



**Welcome to sia Abrasives, Inc. USA**

sia Abrasives develops, manufactures and sells complete sanding systems tailored to specific requirements and applications of all kinds, transforming sanding into surface technology.

**sia Abrasives, Inc. USA**

1885 Riverview Road  
Lincolnton, NC 28092 USA



**Strong Local Presence**

Strategically located near the Port of Charleston, SC, sia USA converts the finest quality coated abrasives in the world from jumbo rolls produced in our world-class facility in Frauenfeld, Switzerland.

With our strong U.S. presence, we can guarantee local support, world-class quality jumbo rolls on hand, quick response time and effective delivery capacity.

**Customized Offer**

We are dedicated to the perfect surface – regardless of the materials, whatever the demands. We have the right product, tailored to every job.



**Commitment to Training**

Experienced, skilled training staff offer year-round product and application training for sia Associates and Distributor Sales Personnel.

We place a great deal of emphasis on adding value. Our Sales Professionals help to solve production problems and improve productivity by recommending the right product for the right application.

Our many years of experience ensure that you will find optimal solutions for all your abrasive needs.

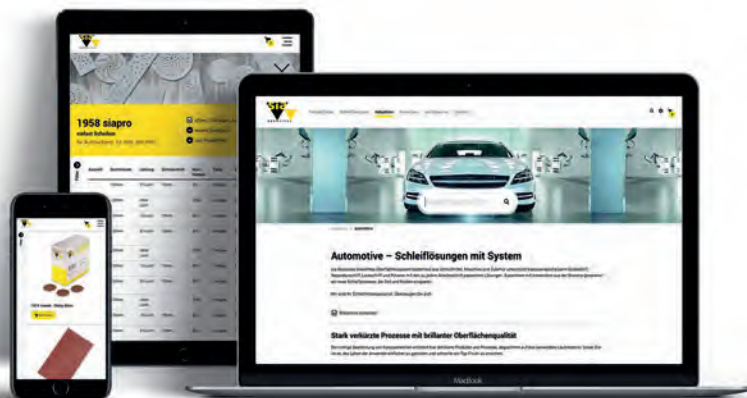
**We are happy to support you!**

**Customer Service**

Phone: 1 800 991 4225

**Business Hours**

Monday – Friday: 8am - 5pm  
(Eastern Time Zone)



**Follow us**



**More Information**

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## Product Phrase and Symbol Key

### Backings:

"siastik" = PSA (Pressure Sensitive Adhesive)

"siafast" = Hook N' Loop

"siasoft" = Foam-Backed Abrasive

★ **Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.**

**sia Abrasives**



## **sia Abrasives – your abrasives specialist**

We are passionate about professional abrasive solutions for industry and trades.

Our clearly defined abrasive processes for all materials and applications mean that we can always find the right approach to achieving the perfect surface finish.

As one of the world's largest manufacturers of high-quality abrasive products, we develop and produce abrasives with a wide variety of shapes, dimensions and specifications.

## **Our aim is to be your key to a perfect surface**





# Cutting edge technology



## Solutions for professionals

Efficient and economical

- Abrasive solutions from sia Abrasives are used successfully across a variety of industries.
- Comprehensive abrasive process analyses result in fast and cost-saving applications.
- The productivity of your work process is the ultimate goal.



## Professional partner

Technically versed and experienced

- From professionals for professionals – the best advice to help you achieve successful abrasive results.
- Our expert advisers will use their technical experience to find the perfect abrasive solution for you.
- There for you, wherever you are. Represented globally in over 80 countries.



## Top quality

Innovative technology leader

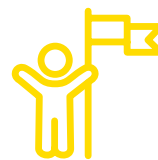
- The latest production methods and technologies guarantee the highest quality.
- Processes with ultrasonic monitoring ensure the continually high level of quality.
- Standardised testing methods guarantee the utmost product safety.



## Perfect surfaces

Finish by sia Abrasives

- A perfect surface finish offers protection, enhances design and aesthetic aspects or increases functionality.
- We support you in getting the best out of every surface.
- Your specifications are our goal.



## Experienced specialist

Skilled and proven

- Abrasives, our core competence.
- We offer a full range of products for any sanding application.
- We are a manufacturer with more than 140 years of experience!



More information



Your Key to a Perfect Surface

## Industrial know-how

As a leading international manufacturer of high-quality abrasives with over 140 years of experience and innovative development, we know our customers' processes inside out and can provide the right abrasive solution for every material.

## sia Abrasives – Perfect abrasive solutions

### Greatly reduced processes with excellent surface quality

Clearly defined products and processes, tailored to the paint material in use, are required for bodywork parts to be processed correctly. Our objective is to make users' lives easier and to achieve a top finish more quickly.

#### Repairs (ART)



Treatment and repair of bodywork, paint and finish (Automotive Refinishing Trade)

#### OEM



Vehicle manufacturers in the automotive industry (Original Equipment Manufacturer)

## Our solutions



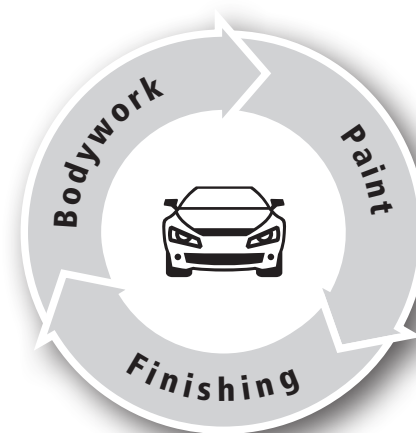
## Improve your abrasive process

### Optimise your productivity and cost-efficiency

Advanced surface treatment of side panels, covers, fronts and shelves calls for experience, the right technology and a perfectly coordinated system of abrasives.

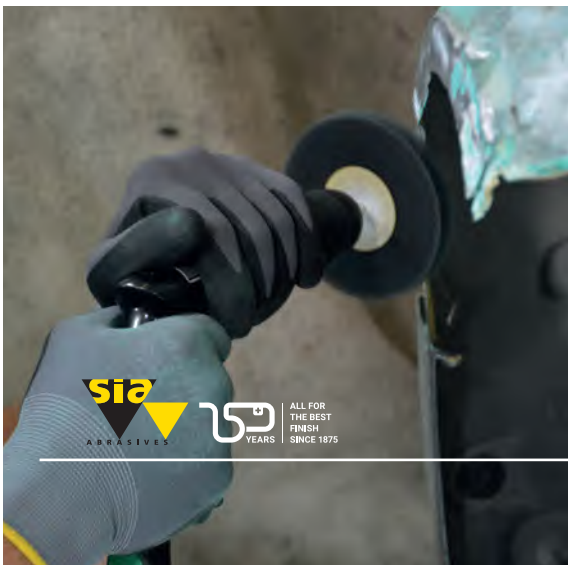
#### We support you in:

- Achieving consistent surface quality
- Speeding up manufacturing processes
- Using abrasive products optimally
- Perfecting surface quality
- Minimizing machine downtimes



Your Key to a Perfect Surface

# Bodywork



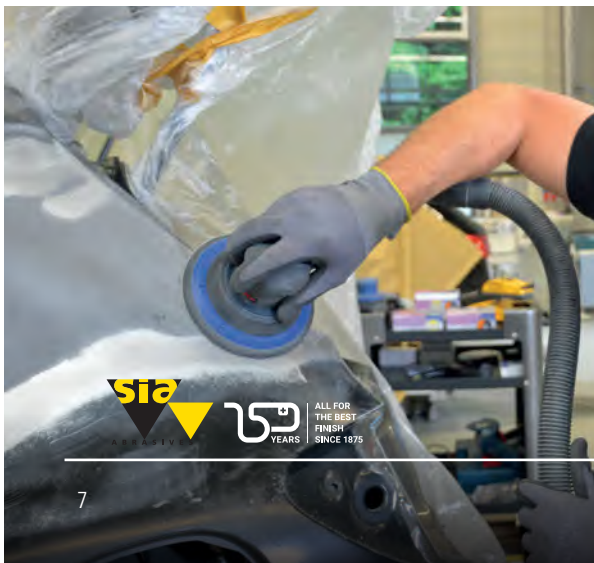
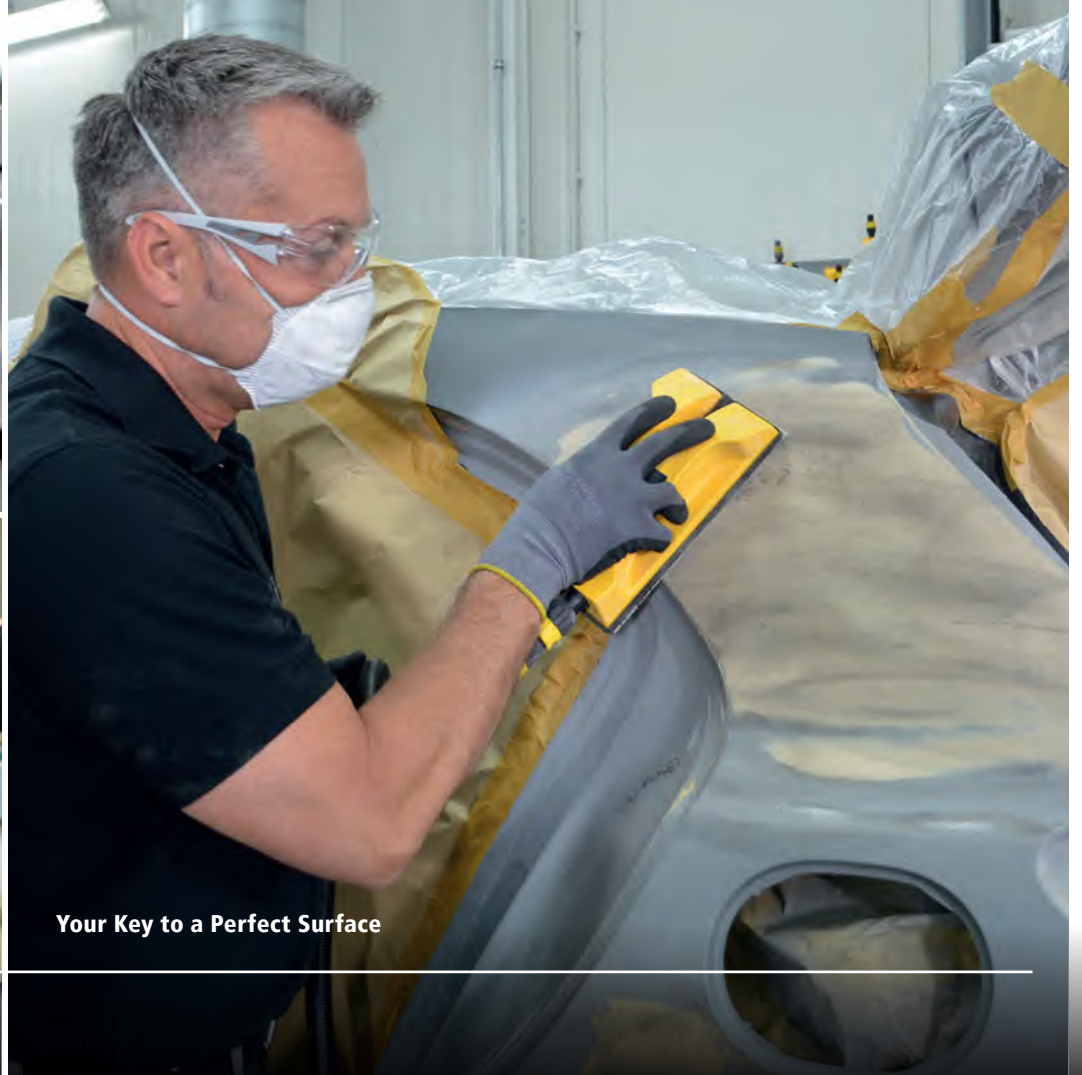
**sia**  
ABRASIVES

150  
YEARS

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THE BEST  
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Your Key to a Perfect Surface

# Paint



# Finishing



**sia**  
ABRASIVES

**150**  
YEARS

ALL FOR THE BEST FINISH SINCE 1875

Your Key to a Perfect Surface

# 1550 siapower | Boost your productivity



## Boost your efficiency



High stock removal and a very long lifetime in sanding applications. Applications include bodyfiller, primer filler, paint and composites. 1550 siapower uses sustainable FSC paper for the abrasive backing.

## Discs, Sheets, Perforated Rolls & Strips

### Structure

- Mixed grit with ceramic content, 40-220 grit
- Semi-friable aluminum oxide/blue-fired, 240-600 grit
- White aluminum oxide, 800 grit
- Grit range 40;60-240; 320; 400-800
- Backing d-wt paper (FSC certified), 40-100 grit
- c-wt paper (FSC certified) 120-240 grit
- b-wt paper (FSC certified) 320-800 grit
- Coating: Electrostatic
- Bonding: Resin over resin
- Special coating: Stearate 240-800 grit

### Applications

Sanding of coatings and imperfections | Feather edging | Sanding of polyesters, bodyfillers and composite materials | Fine sanding of bodyfillers and primer fillers | Sanding of old and new paint

### Advantages

Increased productivity due to very long life and the highest stock removal rate | Performance-enhancing grit mix with ceramic aluminium oxide in the 40-220 grit range | Minimal clogging characteristics for lacquer sanding grit range 400-800 | Sustainable FSC paper for the abrasive backing

### Materials

Bodyfiller; Primer filler; Paint; E-coat; Epoxy primer coat; Cathodic dip primer coat; Plastics; Acrylic glass; Gelcoat polyester; Glass-fibre reinforced plastic (GRP)

### Technology

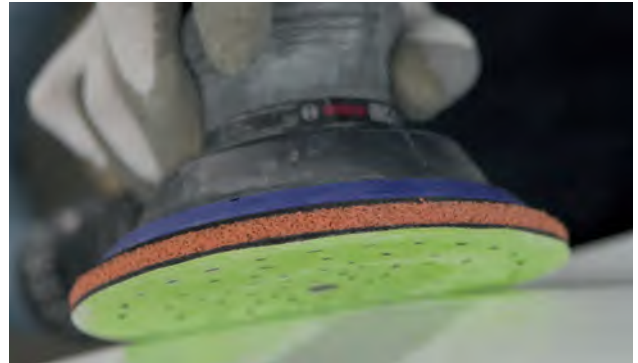
S Performance; siafast

### Use



# 1550 siapower | Boost your productivity

## Discs, Sheets, Perforated Rolls & Strips



Box Qty Unit	Description	Grade Range	Item #
50	5" x 8H + CH (10mm) siafast Paper Disc	40-800	5220.2572.xxxx.01★
50	5" x 8H + CH (12mm) siafast Paper Disc	40-800	6003.0540.xxxx.01★
50	6" x 14H (plus CH) siafast Paper Disc	40-800	8858.5970.xxxx.01
50	6" x 48H (plus CH) siafast Paper Disc	40-800	5150.9203.xxxx.01
50	6" x 6H (plus CH) siafast Paper Disc	40-800	9750.4732.xxxx.01★
25	3" x NH siafast Paper Disc	40	7071.8435.0040.01★
50	3" x NH siafast Paper Disc	60-800	7071.8435.xxxx.01★
50	5" x NH siafast Paper Disc	40-800	8117.6481.xxxx.01
50	6" x NH siafast Paper Disc	40-800	8645.2205.xxxx.01
50	5" x 41H S Performance siafast Paper Disc	40-80	8471.5892.xxxx.01
50	5" x 65H S Performance siafast Paper Disc	100-600	5401.2703.xxxx.01
50	6" x 57H S Performance siafast Paper Disc	40-80	2880.1926.xxxx.01
50	6" x 81H S Performance SF Paper Disc	100-600	9777.6618.xxxx.01
1	2 3/4" x 2 16/25" MH SF perf sheets 11yd Paper Roll	40-80	8844.0927.xxxx.01
1	2 3/4" x 2 16/25" MH SF perf sheets 13yd Paper Roll	100-400	9945.6786.xxxx.01★
50	2 3/4" x 5" siafast Paper Sheet	40-400	8117.8433.xxxx.01★
50	2 3/4" x 15 3/4" Strip 66 hole perf.	40-400	0691.9028.xxxx.01★
50	2 3/4" x 5" Strip 29 hole	40-400	1272.9491.xxxx.01★
50	4 1/2" x 9" Strip 49 hole	40-400	5679.1670.xxxx.01★



# 5500 siastyle | The fresh, cutting-edge abrasive



The new, color-coded 5500 siastyle abrasive impresses, with absolute process reliability and a fresh design. The stable clusters of grain guarantee maximum productivity and a consistent work process. The strong film backing has a high tear resistance and can withstand even the heaviest use. For us, the coolest abrasive.



## Discs, Sheets, Perforated Rolls & Strips

### Structure

- Mixed grit with ceramic content, 60-180 grit
- Ceramic aluminum oxide, 220-600 grit
- Aluminum oxide, 800 grit
- Grit range 40;60-240; 320; 400-800
- Backing: Film
- Coating: Electrostatic
- Bonding: Resin over resin
- Special coating: Stearate, 180-800 grit

### Advantages

Cool Design, maximum reliability | Innovative coating technology, maximum productivity | Best quality, maximum lifetime | Powerful ceramic grit | Strong film backing

### Applications

Sanding of coatings and impurities | Sanding out unevenness at the edges of repaired surfaces | Flattening of bodyfiller and composite materials | flattening of primer filler | Sanding of old and new lacquers | Producing a matt finish on old and new lacquers for blending

### Materials

Color; Primer filler; Bodyfiller; Lacquer; Old lacquer; Primer coat; Epoxy primer coat; Cathodic dip primer coat; Plastics; Acrylic glass; Gelcoat polyester; Glass-fibre reinforced plastic (GRP)

### Technology

Multi Match; siafast; Sinus-Triangle

Use



## Color concept

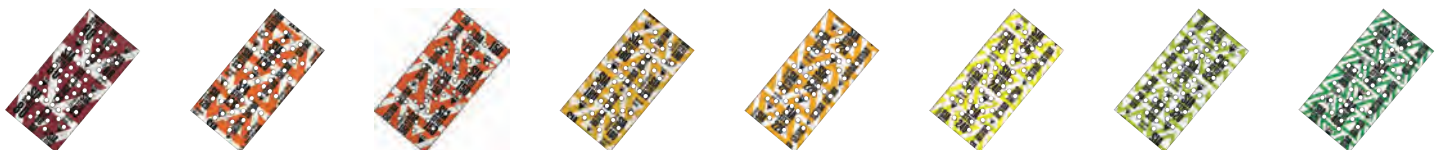


# 5500 siastyle | The fresh, cutting-edge abrasive

## Discs, Sheets, Perforated Rolls & Strips



Box Qty Unit	Description	Grade Range	Item #
1	2 3/4" x 2 16/25" MH SF perf sheets 11yd Film Roll	60 - 80	4545.0981.0060.01
1	2 3/4" x 2 16/25" MH SF perf sheets 13yd Film Roll	120 - 400	5646.6373.0120.01
50	2 3/4" x 15 3/4" siafast Film Strip 66 hole perf.	60 - 400	6360.6963.0060.01★
50	2 3/4" x 5" siafast Film Sheet	60 - 400	3797.1799.0060.01★
50	4 1/2" x 9" siafast Film Strip 49 hole	60 - 400	1380.1257.0060.01
50	5" x NH siafast Film Disc	60 - 800	3796.9847.0060.01
50	6" x NH siafast Film Disc	60 - 800	4346.1792.0060.01
50	5" x 41H Multi Match siafast Film Disc	60 - 800	8586.1442.0060.01
50	6" x 6H (plus CH) siafast Film Disc	60 - 800	5451.4319.0060.01★
50	6" x 48H (plus CH) siafast Film Disc	60 - 800	0851.9257.0060.01
50	6" x 59H Multi Match siafast Film Disc	60 - 800	6043.3977.0060.01



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# 1950 siaspeed | At full speed to a perfect surface

## Standard Coated Disc



### Structure

Grain: Proprietary Blue Fired Aluminum Oxide Ceramic Blend, 40 – 80 Grits | Backing: B, C, and D-wt. papers

### Advantages

Consistent, uniform finish | High performance sanding minerals ensure a very high removal rate and long life | New stearate formulation reduces loading

### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint



Box Qty Unit	Description	Grade Range	Item #
4	6" siastik No Hole PSA Link Disc Roll 100 Discs per Roll	40-240, 320-400, 600 500 ★	6256.1639.xxxx
4	5" siastik No Hole PSA Link Disc Roll 100 Discs per Roll	40, 80-600 60	5706.9694.xxxx

Box Qty Unit	Description	Grade Range	Item #
50	8" siastik No Hole PSA Tab Disc	40, 80 180 ★	0545.3005.xxxx
50	6" siastik No Hole PSA Tab Disc	40 - 60	9326.4828.xxxx
100		80, 100 - 400, 600	
100		500	
50	5" siastik No Hole PSA Tab Disc	40 - 60	8777.2883.xxxx
100		80 - 600	

Box Qty Unit	Description	Grade Range	Item #
50	8" siafast No Hole Hook N' Loop	40 - 400	8466.9397.xxxx ★
50	6" siafast No Hole Hook N' Loop	40 - 60	7332.9183.xxxx
100		80 - 600	
50	5" siafast No Hole Hook N' Loop	40 - 60	6783.7705.xxxx
100		80 - 600	
50	3" siafast No Hole Hook N' Loop	40 - 600	5816.8425.xxxx.01 ★
50	3" siafast 6 Hole Hook N' Loop	80 - 500	1270.8925.xxxx.01 ★



# 1950 siaspeed | At full speed to a perfect surface

### Hole pattern

**Core zone**  
More holes in the centre for maximum sanding dust extraction

**Outside area**  
Fewer holes outside the core zone for optimum air flow into the center

**Centre hole**  
For convenient, simple mounting

**Slotted holes**  
Extraction is optimized thanks to the larger extraction surface of the slotted holes

### Sanding dust extraction

■ Outside area  
■ Core zone

## Film Discs for Fine-Finishing

### Structure

Grain: Blue Fired Aluminum Oxide | Backing: Film (800g – 1500g)



### Advantages

Consistent, uniform finish | High performance sanding minerals ensure a very high removal rate and long life | New stearate formulation reduces loading

### Applications

Matte finishing of old and new lacquers for blending | Retouching of new lacquer for removal of dust inclusions and orange-peel effect



Box Qty Unit	Description	Grade Range	Item #
50	6" siafast No Hole Hook N' Loop	800 - 1500	7332.9183.xxxx
50	5" siafast No Hole Hook N' Loop	800 - 1500	6783.7705.xxxx★
50	3" siafast No Hole Hook N' Loop	800 - 1500	5816.8425.xxxx.01
50	3" siafast 6 Hole Hook N' Loop	800 - 1500	1270.8925.xxxx.01★
50	6" siafast 15 Hole Hook N' Loop	800 - 1500	7546.2948.xxxx

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# 1950 siaspeed | At full speed to a perfect surface

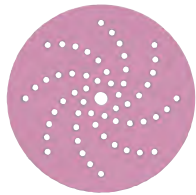


## Advantages

Convenient mounting | Simple positioning of the sanding disc | Long lifetime | Better occupational health and safety | High stock removal for fast work | No dirty machines or workpieces



## Multi-Hole Coated Disc



Box Qty Unit	Description	Grade Range	Item #
50	6" 57H siasfast S Performance Disc	40 – 60	1546.3150.xxxx
100		80	
100	6" 81H siasfast S Performance Disc	100 – 600	8443.7842.xxxx
50	5" 41H siasfast S Performance Disc	40 – 60	7159.2870.xxxx
100		80	
100	5" 65H siasfast S Performance Disc	100 – 600	4089.0148.xxxx



# 1950 siaspeed | At full speed to a perfect surface

## Sheets & Rolls

### Structure

Grain: Proprietary Blue Fired AO Ceramic Blend in 40 – 80 Grits, Blue Fired AO in 100 – 1500 Grits |  
 Backing: siafast (Hook N' Loop) – (40g - 600g), siastik (PSA Adhesive) – (40g- 400g)

### Applications

For use with hand-held file board for blending, shaping, and flattening of body filler, polyester, and composites

Box Qty Unit	Description	Grade Range	Item #
50	2 ¾" x 15 ¾" 66H siafast Paper Sheets	40-600	9347.4354.xxxx ★
50	2 ¾" x 16 ½" PSA Longboard Sheet	40-400	0195.3560.xxxx ★
4	2 ¾" x 25 yards PSA Paper Rolls	40-600	5014.2229.xxxx
4	2 ¾" x 25 yards siafast Paper Rolls	40, 80, 120, 150, 180, 220, 400, 500	1078.9234.xxxx ★

Box Qty Unit	Description	Grade Range	Item #
1	4 ½" x 27 yards siasoft Perforated Rolls	150, 240, 320, 400, 600	2237.4334.xxxx ★

Siasoft is used for hand sanding

» » This is a MTO item and there is a 3 month lead time for ordering « «

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



# 1948 siaflex | Flexibility for any application

## Latex-Backed Coated Discs & Rolls



### Structure

Grain: Proprietary Blue Fired AO Ceramic Blend in 40 – 80 Grits, Blue Fired AO in 100 – 1500 Grits |

Backing: Glass fiber-reinforced latex paper

### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

### Advantages

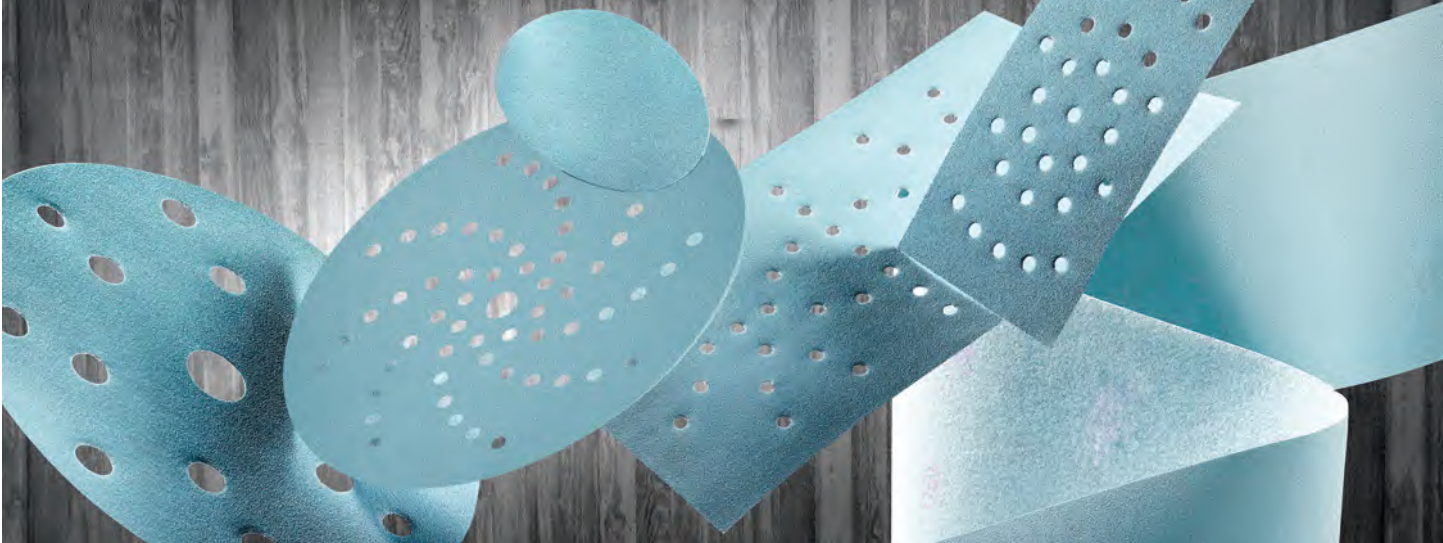
Highly flexible and adaptable to contours | Superior edge wear | Can be used for wet and dry sanding applications



Description	Grade Range	Article #	Box Qty Unit
6" siastik No Hole PSA Link Disc Roll <i>100 Discs per Roll</i>	80 – 220, 320, 400	6208.6781.xxxx ★	4
5" siastik No Hole PSA Link Disc Roll <i>100 Discs per Roll</i>	40 – 800	5659.4836.xxxx ★	4
Description	Grade Range	Article #	Box Qty Unit
6" siafast No Hole Hook N' Loop	40 – 60	7285.4325.xxxx ★	50
	80, 120 – 180, 320, 400, 600		100
	800		50
5" siafast No Hole Hook N' Loop	40 – 60	6736.2380.xxxx ★	50
	80 – 400, 600		100

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# 1948 siaflex | Flexibility for any application



## Sheets & Rolls

### Structure

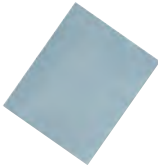
Grain: Proprietary Blue Fired AO Ceramic Blend mix in 40 - 80 Grits, Blue Fired AO in 100 - 1500 Grits |  
 Backing: Glass fiber - reinforced latex paper

### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

Description	Grade Range	Article #	Box Qty Unit
9" x 11" Standard Sheets	40	3855.8589.xxxx ★	25
	60 – 320, 400, 600		50

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# 1944 siaone | The one with cut

## Standard Coated Discs



### Structure

Grain: Aluminum Oxide 40 - 500 Grits | Backing: C-wt. paper 40 - 100 Grits, B-wt. paper 120 - 500 Grits | Bonding: Resin over resin | Special coating: Stearate 220 - 500 Grits

### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

### Advantages

Quality with an aggressive cut and optimum lifetime. Process stability with uniform scratch depths in all grits. Good price/performance ratio.

Box Qty Unit	Description	Grade Range	Item #
50	5" siaone siafast No Hole Paper Disc	40 – 500	6662.8885.xxxx.02★
50	6" siaone siafast No Hole Paper Disc	40 – 500	7190.4609.xxxx.02
50	5" siaone siafast 8 Hole (plus CH) Paper Disc	40 – 500	4569.9165.xxxx.02★
50	6" siaone siafast 6 Hole (plus CH) Paper Disc	40 – 500	8295.7136.xxxx.xx★
50	6" siaone siafast 15 Hole Paper Disc	80, 180, 220, 320	7425.4595.xxxx.xx★



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Your Key to a Perfect Surface

# 1947 siarun | The economic sanding solution

## Standard Coated Discs

### Structure

Grain: Semi -friable aluminum oxide | Backing: B & C- wt. paper



### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

### Advantages

Good price/performance ratio



Box Qty Unit	Description	Grade Range	Item #
4	6" siastik No Hole PSA Link Disc Roll 100 Discs per Roll	60 – 220, 320 – 400	8789.2605.xxxx ★
4	5" siastik No Hole PSA Link Disc Roll 100 Discs per Roll	60 – 220, 320 – 400	8261.6881.xxxx
4	2 3/4" x 25 yards siastik PSA Paper Rolls	60 – 400	0386.7380.xxxx ★

# 1904 siafit siasoft | The economic sanding solution

## Perforated Rolls



Box Qty Unit	Description	Grade Range	Item #
1	4 1/2" x 27 yards siasoft Perforated Roll	120 - 800	1231.5616.xxxx.01 ★

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Your Key to a Perfect Surface

# 1815 siastop | Heavy-Duty Coated Discs

## For Metal and Fiberglass Work

### Structure

Grain: Zirconia, semi-friable aluminum oxide | Backing: F – wt. paper

### Advantages

Fast stock removal | Strong edge wear | Sharpest grain for fastest cut

### Applications

Paint removal | Fiberglass and resin shaping



Box Qty Unit	Description	Grade Range	Item #
25/50	8" siafast No Hole Hook N' Loop	24 - 40, 100	5495.7550.xxxx★
50	6" siafast No Hole Hook N' Loop	60, 80, 120, 150	4418.9881.xxxx★
50	5" siafast No Hole Hook N' Loop	24 - 120	3869.7936.xxxx★



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Your Key to a Perfect Surface

# 5750 siaspot | Spot the difference



The new color-coded 5750 siaspot is the first choice for the finest finish on varnish in car repairs and vehicle manufacturing. Ideally suited to demanding spot repair sanding applications.

## Spot Repair Film Discs

### Structure


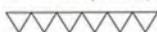


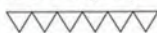

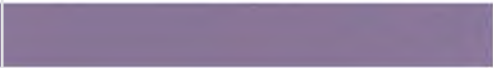

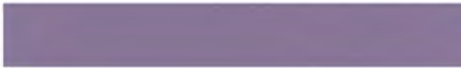

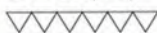




Grit type: Silicon carbide | Grit range: 1500-5000 | Backing: Film | Coating: Structured | Mould curing | Bonding: Resin over resin | Coating: I-sided

### Applications

Removal of paint imperfections | Spot repairs on all painted surfaces | Smart repairs of small paintwork defects

### Technology

Triangle Tec

5750 siaspot – Spot the difference		
	1500 (#12) 	
	2000 (#9) 	
	2500 (#7) 	
	3000 (#5) 	
	5000 (#3) 	

# 5750 siaspot | Spot the difference

Description	New Product Type/SubType	Item #
1 3/8" 1500 PSA Daisy Discs Sheet	SIA Discs: PSA (Film)	0021.0257.01
1 3/8" 2000 PSA Daisy Discs Sheet	SIA Discs: PSA (Film)	0021.0258.01
1 3/8" 2500 PSA Daisy Discs Sheet	SIA Discs: PSA (Film)	0021.0259.01
1 3/8" 3000 PSA Daisy Discs Sheet	SIA Discs: PSA (Film)	0021.0260.01
1 3/8" 5000 PSA Daisy Discs Sheet	SIA Discs: PSA (Film)	0021.0261.01
1 1/4" 1500 PSA Discs Sheet	SIA Discs: PSA (Film)	0021.0262.01
1 1/4" 2000 PSA Discs Sheet	SIA Discs: PSA (Film)	0021.0263.01
1 1/4" 2500 PSA Discs Sheet	SIA Discs: PSA (Film)	0021.0264.01
1 1/4" 3000 PSA Discs Sheet	SIA Discs: PSA (Film)	0021.0265.01
1 1/4" 5000 PSA Discs Sheet	SIA Discs: PSA (Film)	0021.0266.01
1 3/8" 1500 PSA Daisy Discs Roll	SIA Discs: PSA (Film)	0021.0267.01
1 3/8" 2000 PSA Daisy Discs Roll	SIA Discs: PSA (Film)	0021.0268.01
1 3/8" 2500 PSA Daisy Discs Roll	SIA Discs: PSA (Film)	0021.0269.01
1 3/8" 3000 PSA Daisy Discs Roll	SIA Discs: PSA (Film)	0021.0270.01
1 3/8" 5000 PSA Daisy Discs Roll	SIA Discs: PSA (Film)	0021.0271.01
1 1/4" 1500 PSA Discs Roll	SIA Discs: PSA (Film)	0021.0272.01
1 1/4" 2000 PSA Discs Roll	SIA Discs: PSA (Film)	0021.0273.01
1 1/4" 2500 PSA Discs Roll	SIA Discs: PSA (Film)	0021.0274.01
1 1/4" 3000 PSA Discs Roll	SIA Discs: PSA (Film)	0021.0275.01
1 1/4" 5000 PSA Discs Roll	SIA Discs: PSA (Film)	0021.0276.01
1 1/3" 1500 siaFast Daisy Discs Grit Range 1500-5000	SIA Discs: siafast Hook N' Loop (Film)	6917.9769.xxxx.01
1 1/4" 1500 siaFast Discs Grit Range 1500-5000	SIA Discs: siafast Hook N' Loop (Film)	7202.0741.xxxx.01

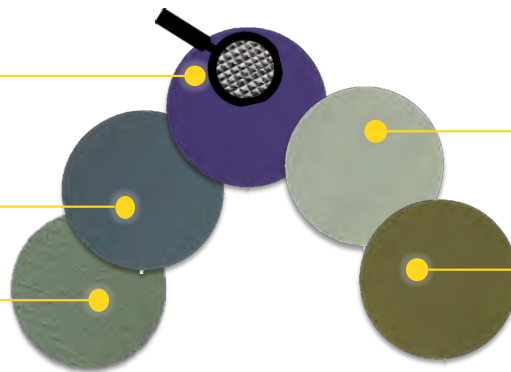
## Key Benefits

**New! Triangle Technology 3D**  
Silicium Carbide



**Top Performance**  
with an impressive finish quality

**Film Backing**  
for a long lifetime



**High Efficiency**  
Reduction of sanding & polishing time

**Useful Color Code**  
for a high process safety

# 7950 siapower-foam

Efficient for a perfect finish  
in dry-sanding applications



Efficient solution for scuffing, fine sanding and polishing preparation in dry sanding applications. The system with multi-hole pattern and anti-clogging coating ensures a low-dust surface. The impressive finish is particularly remarkable on primers, paint and Clear Coat thanks to the super-flexible, pressure-equalising foam backing.

## Foam Backed Discs and Sheets

### Structure

Grain: Aluminum Oxide | Backing Foam 5mm | Anti-clogging Coating

### Application

Dry sanding Primer, Paint and Clear Coat

### Advantages

Long Life | Super flexible foam that contours to any shape | Eliminate sanding through body lines | Multi-hole pattern for the best dust extraction

#### Key Benefits

##### Dry sanding application

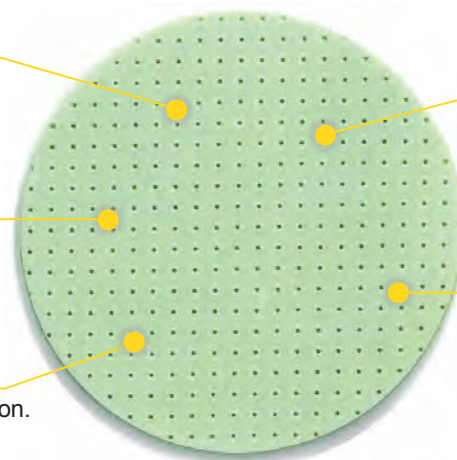
The sanding result is immediately visible and creates a perfect surface quality.

##### Super flexible foam

Pressure-equalising foam layer that adapts perfectly to the surface.

##### Grit range 600 - 2000

Full grit range for paint preparation.



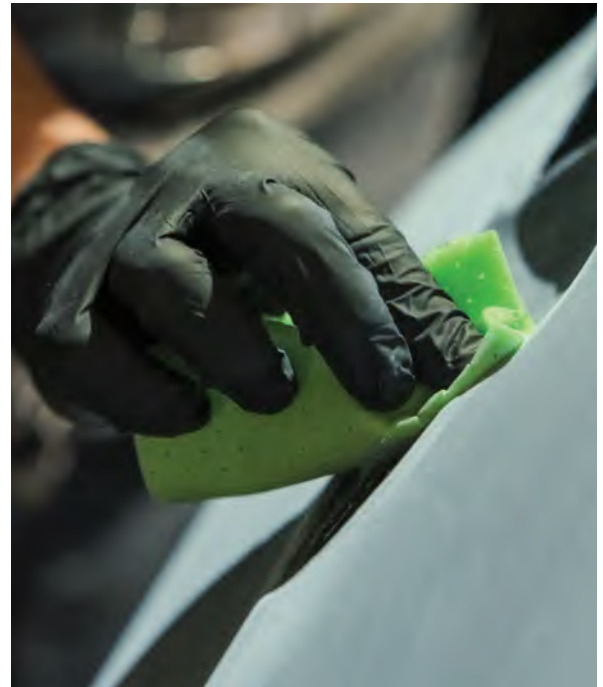
##### Anti clogging coating





For a longer lifetime.  
Less dust on the surface and reduced cleaning effort.

##### Multi-hole pattern

Optimal hole pattern for the best dust extraction and easy positioning.

# 7950 siapower-foam | Efficient for a perfect finish in dry-sanding applications



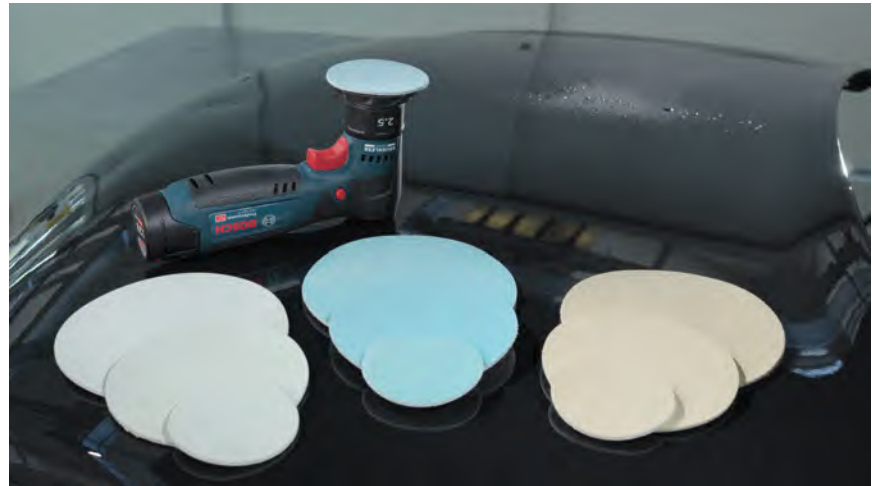
	Box Qty Unit	Description	Diameter	Grade Range	Item #	MOQ
	20	Disc Multi-hole	6"	600 - 2000	6839.5481.xxxx	80
	20	Disc Multi-hole	5"	600 - 2000	3220.0814.xxxx	80
	20	Disc Multi-hole	3"	600 - 2000	9071.7460.xxxx	80
	20	Pad Multi-hole	4 1/2" x 5 1/2"	600 - 2000	5197.5241.xxxx	80

# 7750 siafine | For flawless polishing preparation

## Foam Backed Discs

### Structure

Pressure-equalising foam backing: adapts ideally to shapes and curves | Grit range 3000, 5000 and 8000: full grit range for pre-polishing preparation | 3D Wave Technology: for an even surface finish



### Application

Damp sanding application, random orbital sanding | For pre-polishing preparation | Prepare the painted surface for a quick polishing process

### Advantages

Optimizes the polishing process: fast and long lifetime | Excellent results in damp sanding

#### Product Highlights

##### Optimizes the polishing process

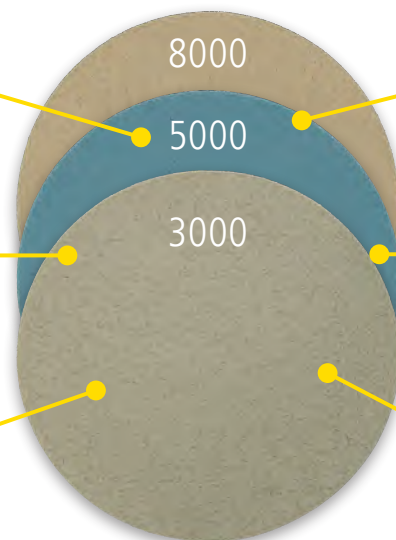
Fast and long lifetime

##### Pressure-equalising foam backing

Adapts ideally to shapes and curves

##### Grit range 3000, 5000 and 8000

Full grit range for pre-polishing preparation



##### 3D Wave Technology

For an even surface finish

##### Excellent results in damp sanding

Achieves excellent results in damp sanding on lacquers

##### Color code

For an easy differentiation of the grits

# 7750 siafine | For flawless polishing preparation



Box Qty Unit	Description	Diameter	Grade Range	Item #	MOQ
15	Disc	6"	3000	1062.2437.3000	60
			5000	1062.2437.5000	
			8000	1062.2437.8000	
15	Disc	5"	3000	0513.0492.3000	60
			5000	0513.0492.5000	
			8000	0513.0492.8000	
15	Disc	3"	3000	9456.6548.3000	60
			5000	9456.6548.5000	
			8000	9456.6548.8000	



# 7940 siaair | Net-Backed Foam Discs

## For Clear Coat Finishing

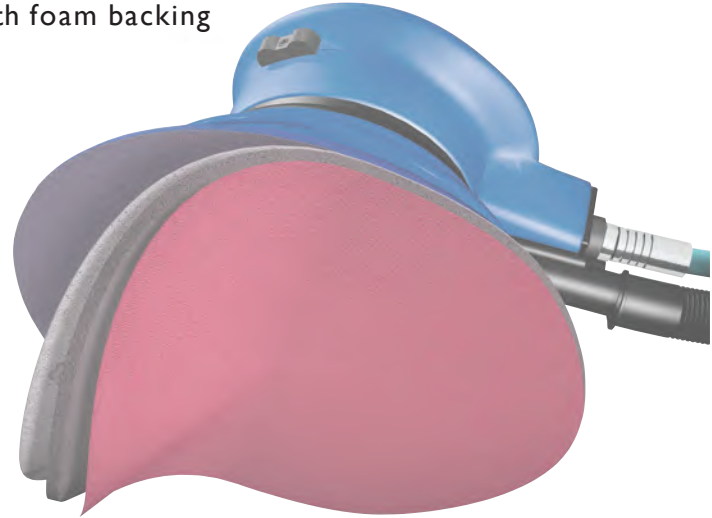


### Structure

Grain: Aluminum Oxide | Backing: Knitted fabric with foam backing

### Applications:

Matte finishing of conventional clear coats |  
Fine sanding of flattened surfaces prior to  
polishing



### Advantages:

Very long lifetime | Low scratch depth with high  
stock removal | No risk of sanding through due to pressure-equalizing  
foam backing | Reusable | Waterproof and washable | Highly adaptable  
to edges and contours



Box Qty Unit	Description	Grade Range	Item #
10	6" siafast No Hole Hook N' Loop	240 – 4000	5163.3687.xxxx
10	5" siafast No Hole Hook N' Loop	240 – 4000	4635.7963.xxxx ★
10	3" siafast No Hole Hook N' Loop	500 – 4000	3647.2462.xxxx ★



★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.

# 7240 siacarat | Net-Backed Foam Discs

## For Fine Sanding of Scratch-Resistant Clear Coats

### Structure

Grain: Diamond | Backing: Knitted fabric with foam backing



### Advantages

High-performance diamond abrasive minerals ensure maximum lifetime | Lasts up to 40 times longer than conventional abrasives | Highly adaptable when sanding around contours | Low scratch depth with high stock removal | No risk of sanding through due to pressure-equalizing foam |

Waterproof and washable | Reusable

### Applications

Sanding of scratch-resistant clear coats | Sanding of epoxy-based materials | Matte finishing and refining of very hard surfaces



Box Qty Unit	Description	Grade Range	Item #
5	6" (Diamond) siafast No Hole Hook N' Loop	500 – 3000	9967.9911.xxxx



# 7241 siacarbon | Net-Backed Foam Discs



## For Coarse Sanding of Scratch-Resistant Surfaces

### Structure

Grain: Diamond | Backing: Knitted fabric with foam backing

### Advantages:

Maximum lifetime and stock removal due to state-of-the-art diamond technology | Full-surface dust extraction regardless of hole pattern found on backup pad | Increased efficiency due to measurable time-savings | Consistent removal rates | Minimal risk of sanding through on edges | Can be used wet or dry | Significantly reduced material expenditure | Excellent performance on very hard surfaces

### Applications:

Hard factory primers including epoxy | Scratch-resistant clear coats | Aluminum | Primer and melamine films | Gelcoat (polyester and epoxy)



Box Qty Unit	Description	Grade Range	Item #
10	6" (Diamond) siafast No Hole Hook N' Loop	80 – 500	9980.9463.xxxx ★
10	5" (Diamond) siafast No Hole Hook N' Loop	80, 180, 240, 500	9453.3739.xxxx ★

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



Your Key to a Perfect Surface

# 1913 siawat | Spot Treatment Discs & Standard Sheets

## Spot Treatments Made Easy



### Structure

Grain: Silicon Carbide | Backing: C - wt. paper

### Advantages:

siafast Hook N' Loop | Fast, clean cut | Long lifetime

### Applications:

Preparation for buffing | Removal of fine defects in automotive finishes



Box Qty Unit	Description	Grade Range	Item #
100	1 1/4" siawat Daisy Discs Hook N' Loop	1500	4269.7970.xxxx
		2000	
		2500	

Siawat PSA Discs and Daisy Discs are used with siastik PSA Finiblock

## For Quality Wet Sanding

### Structure

Grain: Aluminum Oxide (80g - 1200g), Silicon Carbide (1500g - 2500g) | Backing: C - wt. paper

### Applications:

Hand sanding on filler, primer, paint and clear coats



Box Qty Unit	Description	Grade Range	Item #
50	9" x 11" siawat Waterproof	80 - 2500	3100.3713.xxxx ★
100	5 1/2" x 9" siawat Waterproof	1000 - 1200	9219.5517.xxxx
50		1500 - 2500	
50	2 3/4" x 5" siawat Waterproof	400 - 2500	5980.9923.xxxx ★

### SPECIAL CONFIGURATION!

Please note: 2 3/4" x 5" sheets are siafast Hook N' Loop

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



Your Key to a Perfect Surface

# 1713 siawat | Standard Sheets



## Wet Sanding Performance at the Highest Level

### Structure

Grain: Silicon carbide | Backing: C- wt. paper

### Applications:

Hand sanding on filler, primer, paint and clear coats



Box Qty Unit	Description	Grade Range	Item #
50	9" x 11" siawat Waterproof	80 – 2500	8729.6054.xxxx ★



★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



Your Key to a Perfect Surface

# 7900 sianet | Net-Backed Discs

## The Powerful Net-Backed Abrasive

### Structure

Grain: Aluminum Oxide | Backing: Knitted fabric



### Advantages

High tear resistance due to sturdy net backing | Best dust extraction rates | No dependence on hole system | High removal rate | Long lifetime | Minimal clogging

### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

Box Qty Unit	Description	Grade Range	Item #
50	6" siafast (AO) Hook N' Loop	80 - 400	6397.0967.xxxx ★
50	5" siafast (AO) Hook N' Loop	80 - 400	5869.5710.xxxx ★

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.

Box Qty Unit	Description	Grade Range	Item #
1	2 3/4" x 10 meters siafast (AO) Hook N' Loop Roll	80 - 400	0249.3703.xxxx



Your Key to a Perfect Surface

# 7500 sianet CER | Net-Backed Discs

## The Powerful Net-Backed Abrasive with Ceramic Grain

### Structure

Grain: Ceramic | Backing: Knitted fabric 80 – 400 Grits



### Applications

Smoothing of transitions, sanding of fillers, primers and factory primers | Sanding compound, metal, composites and paint

### Advantages

High removal rate | Long lifetime | Minimal clogging | Best dust extraction rates | High tear resistance due to sturdy net backing | No dependence on hole system | Performance-enhancing ceramic grain



Box Qty Unit	Description	Grade Range	Item #
50	6" siafast (CER) Hook N' Loop	80 – 400	7709.3989.xxxx
50	5" siafast (CER) Hook N' Loop	80 – 400	7181.8265.xxxx
50	3" siafast (CER) Hook N' Loop	80 – 400	6214.8985.xxxx ★

Box Qty Unit	Description	Grade Range	Item #
1	2 3/4" x 10 meters siafast Hook N' Loop Roll	80 – 400	1583.2946.xxxx



# 6711 siafleece flex | Nonwoven Handpads

## Handpads for Fast and Consistent Finishing

### Structure

Grain: Aluminum oxide | Silicon carbide | Bonding: Synthetic resin

### Applications:

Superior grit retention | Matte finishing of hard-to-reach areas | Pre-paint preparation | Keying of primers and lacquers



Box Qty Unit	Description	Grade Range	Item #
25	4 1/2" x 9" siafleece Flex NW Handpad	very fine	0948.3321.6921
25		ultra fine	0948.3321.8711

# 6120 siafleece | Nonwoven Handpads

## Handpads for Fast and Consistent Finishing



### Structure

Grain: Aluminum oxide | Silicon carbide | Bonding: Synthetic resin

### Applications:

Pre-paint preparation | Keying of primers and lacquers

Box Qty Unit	Description	Grade Range	Item #
Packaged: 1 box of 60 (shrinkwrapped packs of 10 pads)			
60	6" x 9" siafleece NW Handpad	extra cut	4132.9840.2922.16
20		medium S	4132.9840.4721.37
60		very fine A	4132.9840.6932.38 ★
Packaged: 3 boxes of 20 individual pads (60 total)			
60	6" x 9" siafleece NW Handpad	very fine A	4132.9840.6932.47
60		ultra fine S	4132.9840.8711.53
60		general purpose	4132.9840.4923.43
60		non-abrasive	4132.9840.0051.12



Your Key to a Perfect Surface

# 6120 siafleece | Nonwoven Random Orbital Discs

## Siafast – Hook N’ Loop – Nonwoven & Foam

### Structure

Grain: Aluminum oxide | Silicon carbide | Bonding: Nonwoven nylon fibers



### Applications:

Highly flexible with low clogging due to nonwoven structure | Use for removal of rust and discoloration, structuring and finishing | Pre-paint preparation | Keying of primers and lacquers | Clean rust and oxidation



Box Qty Unit	Description	Grade Range	Item #
Packaged: 1 box of 125 (shrinkwrapped packs of 25 discs)			
25	5" no hole siafleece siafast NW Disc	medium S	0665.2149.4721 ★
25		very fine A	0665.2149.6932
25		ultra fine S	0665.2149.8712
25		micro fine A	0665.2149.9911
25		non abrasive	0665.2149.0051
25	6" no hole siafleece siafast NW Disc	medium S	1245.3717.4721 ★
25		very fine A	1245.3717.6932
25		ultra fine S	1245.3717.8712
25		micro fine A	1245.3717.9911
25		non abrasive	4448.9250.0051

# 6120 siafleece | Nonwoven Rolls



Box Qty Unit	Description	Grade Range	Item #
Packaged: (shrinkwrapped packs of 1 Roll)			
14	4" x 11 yd NW siafleece Roll	medium S	4954.3608.4721 ★
14		very fine A	4954.3608.6913 ★
14		ultra fine S	4954.3608.8712 ★

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



Your Key to a Perfect Surface

# 7983 siasponge Flex | Foam Handpads & Foam Discs

## Foam Pads with Maximum Flexibility

### Structure

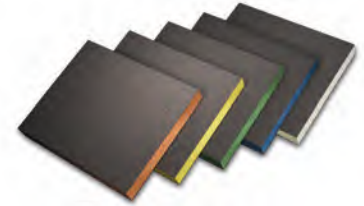
Grain: Aluminum Oxide | Backing: Polyurethane foam backing

### Applications

Paint preparation | Sanding surfaces and curves |  
Fine sanding of filler

### Advantages

Color coding | No risk of sanding through coating | Highly flexible | Can be used wet or dry |  
Reusable and washable



Box Qty Unit	Description	Grade Range	Item #
<b>10-piece Dispenser Pack</b>			
10	3 3/4" x 4 3/4" x 1/2" siasponge Flex	medium	0070.1244.01
10		fine	0070.1247.01
10		superfine	0070.1232.01
10		ultrafine	0070.1243.01
10		microfine	0070.0473.07 ★
<b>250-piece Industrial Pack</b>			
250	3 3/4" x 4 3/4" x 1/2" siasponge Flex	medium	0070.1244.02
250		fine	0070.1247.02
250		superfine	0070.1232.02
250		ultrafine	0070.1243.02
250		microfine	0070.1564.02 ★

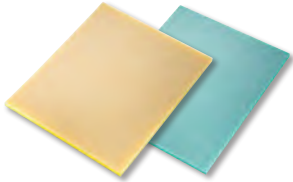
## Foam Discs with Maximum Flexibility



Box Qty Unit	Description	Grade Range	Item #
10	6" siasponge Flex No Hole	fine	0070.1251.01
10		superfine	0070.1403.01
10		ultrafine	0070.1249.01
10	6" siasponge Flex 15 Hole	fine	0070.1234.01
10		ultrafine	0070.1252.01

# 7979 siasponge | Foam Flex siafast & Foam Flat Hand Pads – One-Sided

## Foam Flex siafast Pads



### Structure

Grain: Aluminum Oxide | Backing: PUR (Polyurethane foam backing)

### Applications

Initial sanding of curves, edges, and curved shapes | Final sanding of primer filler, hard-to-reach areas | Sanding for blending

Box Qty Unit	Description	Grade Range	Item #
30	3" x 4" x 1/5" siasponge flex siafast flat hand pad	fine	0070.1672.01
30		superfine	0070.1674.01

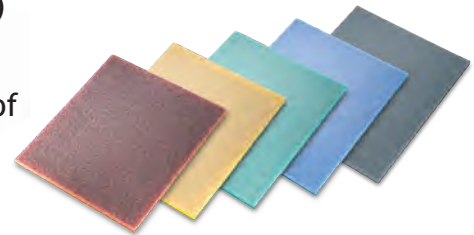
## Foam Flat Pads for Precision Hand Sanding

### Structure

Grain: Aluminum Oxide | Backing: PUR (Polyurethane foam backing)

### Applications

Initial sanding of curves, edges, and curved shapes | Final sanding of primer filler, hard-to-reach areas | Sanding for blending



Box Qty Unit	Description	Grade Range	Item #
<b>20-piece Dispenser Pack</b>			
20	4 1/2" x 5 1/2" x 1/5" siasponge flat pad	medium	0070.1603.03
20		fine	0070.1602.03
20		superfine	0070.1605.03
20		ultrafine	0070.1606.03
20		microfine	0070.1604.03
<b>250-piece Industrial Pack</b>			
250	4 1/2" x 5 1/2" x 1/5" siasponge flat pad	medium	0070.1603.04
250		fine	0070.1602.04
250		superfine	0070.1605.04
250		ultrafine	0070.1606.04
250		microfine	0070.1604.04

# Fiber Discs

## Advantages

Firm fiber backing | Active additives ensure a cool cut | Wide grit range available | Aggressive cut due to special structure of the coated abrasive | Color identification guarantees the right product for the right application | High performance for stock removal

## Applications

Ideally suited to large area grinding | Deburring and dressing castings | Dressing welded seams



Series	4961 sialox	4819 siaron	4570 siabite x	4700 siaral
Grain	Aluminum Oxide	Zirconia	Ceramic	Silicon Carbide
Grit Range	P016-P120	K024-K120	K036-K120	24-120G
<b>Material</b>				
Non-Ferrous Metals	✓			✓
Mild Steel / Carbon Steel	✓	✓		✓
Stainless Steel / Titanium		✓	✓	✓
<b>Application</b>				
Light				✓
Standard	✓	✓		✓
Heavy-Duty		✓	✓	
<b>Active Additives</b>				
Active Grinding Agents	✓	✓	✓	
2nd Size Coat			✓	

# Fiber Discs



Box Qty Unit	Description	Grade Range	Item #
25	4961 sialox (Aluminum Oxide)	24	8781.7471.xxxx★
50	7" x 7/8"	36, 60, 80, 120	
25	4961 sialox (Aluminum Oxide)	24	7595.1413.xxxx
50	5" x 7/8"	36, 60, 80, 120	
25	4819 siaron (Zirconia)	24	5712.4043.xxxx★
50	7" x 7/8"	36, 50, 80	
25	4819 siaron (Zirconia)	24	4525.7985.xxxx★
50	5" x 7/8"	36, 80	
50	4570 siabite x (Ceramic)	36 – 80	0329.1596.xxxx
50	7" x 7/8"		
50	4570 siabite x (Ceramic)	36 – 80	9110.3419.xxxx★
50	5" x 7/8"		
25	4700 siaral (Silicon Carbide)	24	3135.1630.xxxx★
50	7" x 7/8"	80, 120	

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.

# Specialty Items



Description	Grade Range	Item #	Box Qty Unit
2511/2560 siabite File Belts ½" x 18"	36 – 80	4197.1728.xxxx ★	50
2511/2560 siabite File Belts ½" x 24"	36 – 80	7537.3124.xxxx ★	50
<b>Note: Other sizes available upon request. 2511 siabite will be replaced with 2560 siabite. Contact inside sales or your sales representative for availability.</b>			
6300 siastrip Discs 6" x ½"	black	5527.2200.1721.18 ★	10
6300 siastrip Discs 4" x ½"	black	4450.4531.1721.26 ★	10
<b>Use with the Expanding Mandrel</b>			
<b>6300 siastrip siafix SCM Locking Discs</b>			
4" Type 3	Black	7257.4295.1721	25
3" Type 3	Black	3659.5849.1721	100
2" Type 3	black	3110.3904.1721	50

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.

# Specialty Items



Box Qty Unit	Description	Grade Range	Item #
25	6120 siafleece Discs 6" siafast No Hole Hook N' Loop	medium S	1245.3717.4721★
25		very fine A	1245.3717.6932
25		ultra fine S	1245.3717.8712
25		micro fine A	1245.3717.9911
25		non-abrasive	1245.3717.0051
25	6924 HD SCM Discs 5" siafast No Hole Hook N' Loop	coarse	9268.9620.2923
25		medium	9268.9620.4923
25	6924 HD SCM Discs 4 1/2" siafast No Hole Hook N' Loop	ex coarse	9049.2842.1923
25		coarse	9049.2842.2923
25		medium	9049.2842.4923
<p><b>Note: Other sizes available upon request. All 6924 HD SCM Discs can be used with SCM Backup Pads. Backup pad items - 5" Disc 9376.3878.0000 &amp; 4 1/2" Disc 7616.6933.0000 (See Pg. 38).</b></p>			
25	6270 siamet SCM LS Discs 5" x 7/8" 3 -n- 1 CH	coarse	5111.7148.2921
25	6270 siamet SCM LS Discs 4 1/2" x 7/8" 3 -n- 1 CH	coarse	4892.0370.2921
25		medium	4892.0370.4921
25		very fine	4892.0370.6921
<p><b>Note: Other sizes available upon request. All 6270 siamet SCM LS Discs can be used with SCM Backup Pads. Backup pad items - 5" Disc 9376.3878.0000 &amp; 4 1/2" Disc 7616.6933.0000 (See Pg. 38).</b></p>			

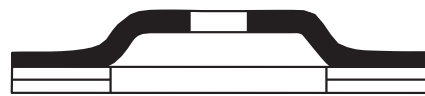
★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.



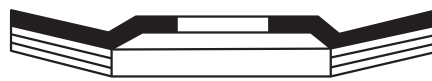
# Flap Discs & Nonwoven

## Advantages

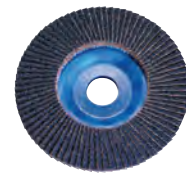
As the flap wears away (or nylon fibers for nonwoven flap discs), fresh grit is exposed for extended lifetime | Ideal for performance grinding and stock removal, weld removal, edge grinding, and rust removal and cleaning



Type 27 - Flat

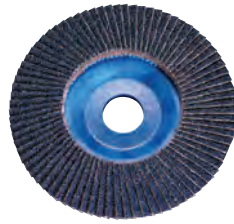
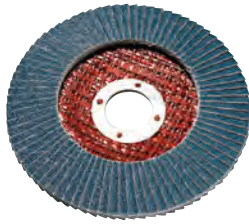


Type 29 - Angled



	COATED
<b>Series</b>	2824 siaflap
Grain	Zirconia
Grit Range	P036-P120
<b>Material</b>	
Non-Ferrous Metals	✓
Mild Steel / Carbon Steel	✓
Stainless Steel / Titanium	
<b>Application</b>	
Light	
Standard	✓
Heavy-Duty	
<b>Active Additives</b>	
Active Grinding Agents	✓
2nd Size Coat	

# Flap Discs



Box Qty Unit	Description	Grade Range	Item #
<b>2824 siaflap (Zirconia)</b>			
<b>Fiberglass: Regular</b>			
10	4 1/2" x 7/8" Type 29	36	0020.2675
10		40	0020.9743
10		60	0020.9744
10		80	0020.9745
10		120	0020.9746
10	<u>w/HUB</u> 4 1/2" x 5/8" II thread Type 29	40 - 120	2651.4605.xxxx★
<b>Fiberglass: ECO</b>			
10	4 1/2" x 7/8"	40	0020.9750.01★
10	Type 29	60	0020.9751.01★
10		80	0020.9752.01★
10	w/HUB	40	0020.9760.01★
10	4 1/2" x 7/8"	60	0020.9761.01★
10	Type 29	80	0020.9762.01★
<b>Plastic: Regular</b>			
10	4 1/2" x 7/8" Type 27	40	0020.9732
10		60	0020.9733
10		80	0020.9734
10		120	0020.9735
10	<u>w/HUB</u> 4 1/2" x 5/8" II thread Type 27	40 - 120	2625.5885.xxxx

★ Some items are non-stock and are made to order (MTO) with varying minimum quantity and lead times. Contact sia inside sales team or sales rep.

# Locking Discs



## Advantages

Discs available in Type 3/Type R configurations | Available in both coated as well as nonwoven | Expansive grain selections including ceramic, zirconia, and aluminum oxide



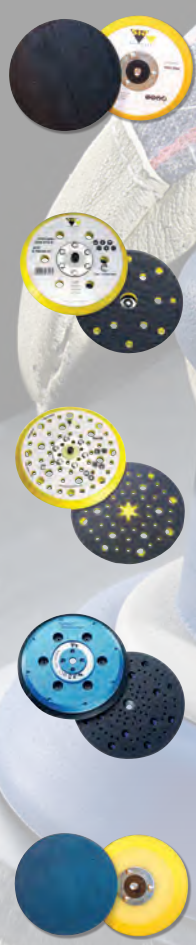
	NONWOVEN			COATED		
<b>Grain / Series</b>	6270 siamet SCM	6300 siastrip SCM	6924 HD SCM	2925 Alum. Oxide	1353 Zirconia	2511/2560 Ceramic
Crit Range		Ex Coarse	Coarse/Med	P024-P120	K036-P120	K036-K100
<b>Material</b>						
Non-Ferrous Metals	✓	✓	✓	✓		
Mild Steel / Carbon Steel	✓	✓	✓	✓		
Stainless Steel / Titanium	✓	✓	✓		✓	✓
<b>Application</b>						
Light	✓	✓				
Standard	✓		✓	✓	✓	✓
Heavy-Duty			✓		✓	✓
<b>Active Additives</b>						
Active Additives				✓	✓	✓
2nd Size Coat					✓	✓

# Locking Discs



Box Qty Unit	Description	Grade Range	Item #
<b>6270 siamet SCM</b>			
50	2" Type 3/Type R	coarse	6335.2710.2921
50		medium	6335.2710.4921
50		fine	6335.2710.5921
50		very fine	6335.2710.6921
25	3" Type 3/Type R	coarse	6884.4655.2921
25		medium	6884.4655.4921
25		fine	6884.4655.5921
25		very fine	6884.4655.6921
<b>6924 sizfix HD SCM</b>			
25	3" Type 3/Type R	extra coarse	1073.9713.1923 ★
25		coarse	6914.0611.2923
25		medium	6914.0611.4923
50	2" Type 3/Type R	coarse	6386.4887.2923
50		medium	6386.4887.4923
<b>2925 sialox AO</b>			
50	3" Type 3/Type R	24 - 180	2016.5228.xxxx
100	2" Type 3/Type R	24 - 240	1467.3283.xxxx ★
100	1 1/2" Type 3/Type R	80, 100	1216.6882.xxxx
<b>1353 siafix Standard Zirconia</b>			
25	3" Type 3/Type R	24	8413.9544.0024
50	3" Type 3/Type R	36 - 120	8413.9544.xxxx ★
100	2" Type 3/Type R	24 - 120	7864.7599.xxxx
<b>2511/2560 siabite Ceramic</b>			
50	3" Type 3/Type R	24	3017.9531.0024
50	3" Type 3/Type R	36 - 80	3017.9531.xxxx
100	2" Type 3/Type R	36 - 80	2490.3807.xxxx
<b>Note: 25 I siabite will be replaced with 2560 siabite. Contact inside sales or your sales representative for availability.</b>			

# Accessories | Backup and Conversion Pads



Box Qty Unit	Size / Thread	Description	Item #
<b>Backup Pad (DA) siafast Hook N' Loop</b>			
1	6" x No Hole 5/16" - 24	3/8" Firm Low Profile	7486.5440.0000
1	6" x 15 Hole 5/16" - 24	1/2" Firm Low Profile	0020.4740 ★
1	6" x 54 Hole 5/16" - 24	3/8" Hard Low Profile 3/8" Soft Low Profile	0020.6735 0020.6734
10	5" x No Hole 5/16" - 24	1/2" Medium Edge	4580.8409.0000
1		3/8" Firm Low Profile	0020.2042
1		1/2" Soft Edge	0020.2039
1	5" x 5 Hole 5/16" - 24	1/2" Medium Edge	0168.2848.0000
1	5" x 54 Hole 5/16" - 24	3/8" Soft Low Profile	0020.6728
<b>Backup Pad siafast Hook N' Loop</b>			
1	6" - 5/16" (150 mm) 103 dust holes	extra soft	0020.5742 ★
<b>Backup Pad siastik PSA</b>			
1	6" x No Hole 5/16" - 24	1/2" Medium Edge	4124.5549.0000
1	6" x No Hole 5/16" - 24	3/8" Firm Low Profile	4051.1888.0000
1		5" x No Hole 5/16" - 24	1/2" Medium Edge 3596.9825.0000

Box Qty Unit	Description	Item #
<b>Back Up Pad Saver</b>		
2	5" x 45 Hole	0020.8124
2	6" x 80 Hole	0020.8125 ★



Box Qty Unit	Size / Thread	Description	Item #
<b>SCM Backup Pad siafast Hook N' Loop</b>			<b>Use with all SCM Discs</b>
1	5" 5/8" - 11	10,000 RPM	9376.3878.0000
1	4 1/2" 5/8" - 11		7616.6933.0000

# Accessories | Sanding Blocks, Interface, Taco Pads, & Masking Film Yellow

Description	Box Qty Unit	Item #
<b>Interface Pad</b>		
6" x 103 Hole Intermediate Pad Soft	30	0020.5886 ★
<b>Disc Hand Sanding Block siafast Hook N' Loop</b>		
6" x 3/8"	10	0020.2034 ★
5" x 3/8"	1	0020.2032
5" x 1/8"	1	0020.2033
<b>Wet/Dry Sanding Block siafast Hook N' Loop</b> <span style="float: right;">Use with 1913 siawat Sheets</span>		
2 3/4" x 5"	1	0020.0343
<b>Dry Sanding Block siafast Hook N' Loop</b> <span style="float: right;">Use with 1913 siawat Sheets</span>		
2 3/4" x 5"	1	0020.0342
<b>Wetflex Sanding Block siafast Hook N' Loop</b> <span style="float: right;">Use with 1913 siawat Sheets</span>		
2 3/4" x 5"	1	1933.7769.0000
<b>Taco Pad</b>		
6"	1	5999.0393
5"	1	5999.0390
<b>Hand Block Flexible Multi-hole</b>		
70 x 198 mm	1	0021.0305.01
<b>Hand Block Flexible 49 Hole</b>		
115 x 230 mm	1	0021.0303.01
<b>Hand Block for Discs 150 mm, Multi-hole</b>		
90 x 150 mm	1	0021.0304.01
<b>Finishing Damper</b>		
—	1	0021.0300.01
<b>Masking Film Yellow</b>		
Thickness 7-8 µm 4600 mm x 150 M	1	0020.9998.01
Thickness 7-8 µm 5400 mm x 150 M	1	0020.9999.01 ★



# Accessories | Locking Disc, Resin Fiber Backup Pads, & Masking Tape



Size	Shank	Item #	Box Qty Unit
siafix Locking Disc Backup Pad		Use with all Locking Discs	
3" Type 2	1/4"	7234.4050.0000	25
3" Type 3	1/4"	8085.6569.0000	25
2" Type 3	1/4"	7536.4624.0000	25

Size / Thread	Description	Item #	Box Qty Unit
Resin Fiber Disc Backup Pad		Use with all Resin Fiber Disc	
7" x 12 Hole 5/8" - 11	8,500 RPM	3991.8895.0000	1

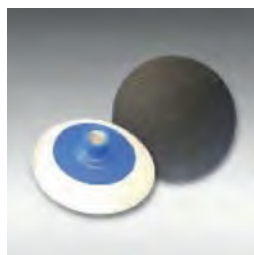


Description	Item #	Box Qty Unit
Masking Tape		
15 mm x 50 M	0020.0390.02	60
19 mm x 50 M	0020.0391.02★	48
25 mm x 50 M	0020.0392.02	36
30 mm x 50 M	0020.0393.04	40
38 mm x 50 M	0020.0513.03★	24
50 mm x 50 M	0020.0514.02★	24

# Accessories | Finiblocks



Attachment	Diameter	Item #	Box Qty Unit
<b>Finiblock</b>		<b>Use with 1913 siawat Sheets</b>	
siafast Hook N' Loop	1 1/8"	002.3285	1
siafast + psa Discs	30 mm	0021.0301.01	1



Description	Item #	Box Qty Unit
<b>Polishing Pad Backup Pad</b>		
<b>Use with all Polishing Pads</b>		
5"	0020.2374 ★	1

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## Automotive

	Materials									Application steps						Application		
	Paints	Primer filler	Gelcoats	Primers	Plastics	Lacquers	Metals	Putty	Composites	Sanding off	Sanding out	Filler sanding	Primer filler sanding	Scuffing	Polishing	Cutting	Wet/damp sanding	Dry application
1713 siawat	•	•		•	•	•		•		•	•			•			•	
1913 siawat	•	•		•		•		•		•	•			•			•	
1944 siaone	•	•	•	•	•	•		•	•	•	•	•	•	•				•
1948 siaflex	•	•	•	•	•	•		•	•	•	•	•	•	•			•	•
1950 siaspeed	•	•	•	•	•	•		•	•	•	•	•	•	•				•
1950 siaspeed ultrafine grit	•		•		•	•								•			•	•
2511 siabite / 2560 siabite	•						•			•								•
2824 siaflap siafix / 2824 siaflap ECO	•			•			•			•								•
4560 siabite	•		•	•			•			•								•
4570 siabite X	•		•	•			•			•								•
4961 sialoX	•		•	•			•			•								•
5750 siaspot	•		•		•	•					•			•			•	
6120 siafleece	•	•	•	•	•	•	•		•			•	•				•	•
6300 siastrip	•		•	•			•			•								•
7240 siacarat					•	•			•				•				•	
7241 siacarbon				•	•	•	•		•		•						•	•
7500 sianet CER	•	•	•	•	•	•	•	•	•	•	•	•	•					•
7750 siafine			•			•					•						•	
7900 sianet	•	•	•	•	•	•	•	•	•	•	•	•	•					•
7940 siaair	•		•		•	•								•			•	
7979 siasponge flat	•	•		•	•	•		•	•	•	•	•	•				•	•
7983 siasponge flex	•	•		•	•	•		•	•	•	•	•	•				•	•
7950 siapower-foam	•	•	•	•		•				•	•		•		•			•

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Conversion forms					Backings							Type					Grits	
Rolls	Sheets	Strips	Discs	Narrow belts	Paper	Cloth	Fibre	Mesh	Knitted fabric with foam backing	Film	Nonwoven abrasives	Foam abrasives	sia soft	sia fast	plain	self-adhesive	siafix	Available in:
•	•		•	•	•									•	•			80-2500
	•	•	•	•	•									•	•	•		60-2500
			•	•	•									•				40-500
•	•		•		•								•	•				up to 40; 60-800
•		•	•		•					•			•	•				40; 60-600
•		•	•							•			•	•				800-1500
•			•	•		•											•	36; 50-120
			•			•											•	40; 60-80
			•				•											36; 50-120
			•				•											36; 60-80; 120
			•				•											24; 36; 60; 80; 120
			•							•						•		1500-5000
•		•	•								•							coarse – microfine
			•								•						•	extra coarse
			•					•	•			•		•				500; 1000; 2000; 3000
			•					•	•					•				80; 120; 180; 240; 320; 500
•			•					•						•				80-240; 320; 400
			•									•		•				3000 ,5000, 8000
•		•	•					•						•				80-240; 320; 400
		•	•					•	•					•				240; 360; 500-1000; 1500-2000; 3000-4000
		•	•							•				•				medium; fine; super/ultra/microfine
		•	•							•				•				medium; fine; super/ultra/microfine
		•	•											•				600-2000







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