

Why should you
GET A **4TEX™** TODAY?

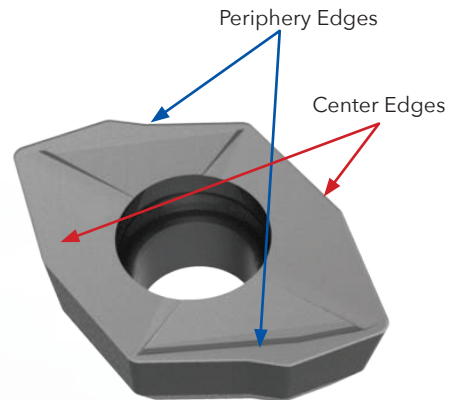
NEW

4TEX™ Indexable Carbide Drill



Inserts designed for **P S M H K N**
System designed for *IMPROVED COST-PER-HOLE*
Twisted coolant outlets for maximum coolant flow

The **4 Edge** Advantage

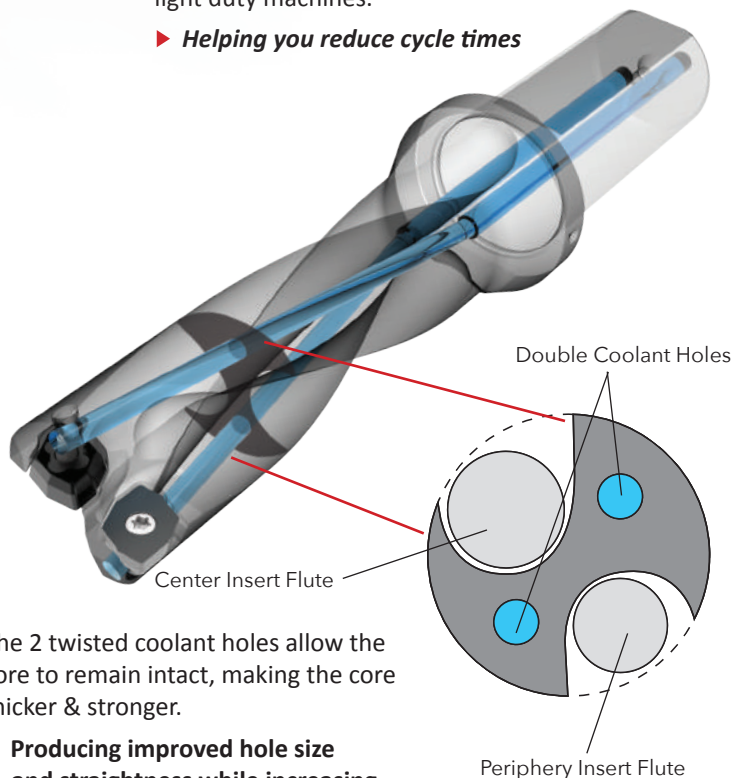


Don't let your machine slow you down

The single effective design of the new 4TEX™ indexable carbide drill provides increased penetration rates on light duty machines.

▶ *Helping you reduce cycle times*

- ✓ **Superior chip evacuation**
provided by the 2 twisted coolant holes
- ✓ **Improved hole size**
from the stronger core and increased coolant volume
- ✓ **Save money with longer tool life**
provided by the 4-sided insert design
- ✓ **Increased penetration rates**
due to single effective cutting on light duty machines
- ✓ **Simplified tooling selection**
with ISO-specific insert geometry/coating combinations



The 2 twisted coolant holes allow the core to remain intact, making the core thicker & stronger.

▶ **Producing improved hole size and straightness while increasing penetration rate**

AHB
TOOLING & MACHINERY, INC.

COMPLETE
METALWORKING
SOLUTIONS

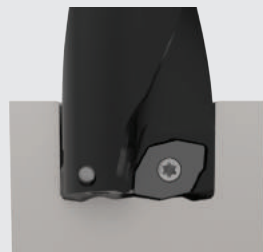
(800) 991-4225
www.ahbinc.com
ISO Certified
customerservice@ahbinc.com



**ALLIED MACHINE
& ENGINEERING**

Holemaking Solutions for Today's Manufacturing

4 CUTTING EDGES

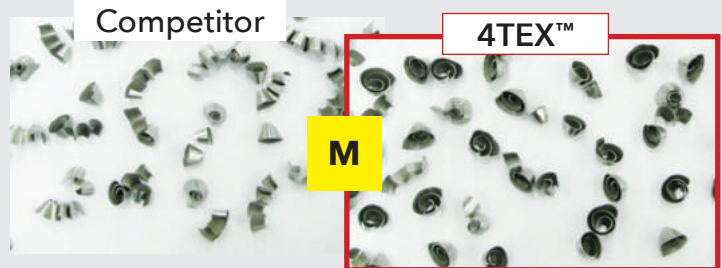
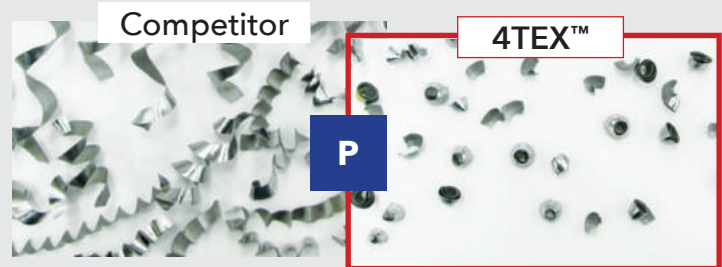
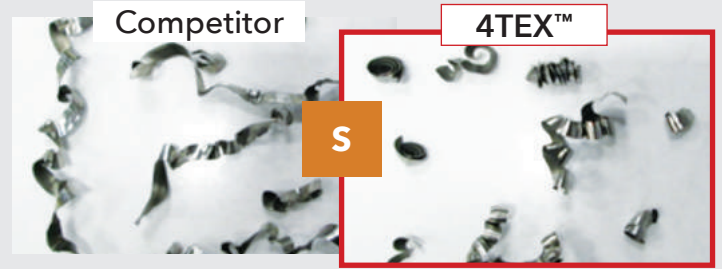


180°



- Each insert has 2 inner cutting edges & 2 outer cutting edges
- Economical solution that increases tool life because of the rotation ability of the inserts

The PROOF is in the CHIPS



NEW HOLDER DESIGN

Ø 0.472" - 1.850" (12.00mm - 47.00mm) | 2xD, 3xD, 4xD Lengths



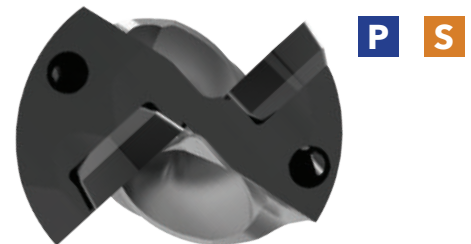
Stable & efficient

Improved tool holder rigidity & increased reliability provided by the stronger core.

▶ *Helping you machine the best holes possible ... every time*

The PROOF is in the NUMBERS

IMPROVED FINISH by **37%**



CONTACT US TODAY TO LEARN MORE!

1.800.991.4225

120 Deeds Drive
Dover, OH 44622
United States
www.alliedmachine.com

Allied Machine offers expert engineering support. Whether you need a quote, a test, or an application solution, a highly skilled and trained engineer is standing by, ready to help.



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