

# Hydra Drills

## High Performance Replaceable Head Drills

### Customer Benefits

- High productivity across a wide range of materials, including carbon and alloy steels, stainless steel, titanium, nickel and cast iron.
- Two head types available - the R960 head has been developed specifically to give optimum performance in stainless steel and cast iron. The R950 head is recommended for steels.
- Consistently high performance, even after numerous head changes.
- Reduction in inventory costs – one drill body fits multiple head sizes.
- Easy and quick head changes with minimal interruptions to the production process. Heads can be changed without removing the body from the machine.
- Exact fit of head to body maximizes tool rigidity for superior hole accuracy and precise tolerances.
- Shank design allows for versatile tool holding.
- A choice of drilling depths, **3 x diameter, 5 x diameter and 8 x diameter.**
- Internal coolant channels provide optimized coolant direction and pressure to give efficient chip evacuation and longer tool life.

