

Tap Drill Chart

Multitap UNC Sizes			Multitap UNF Sizes			Multitap Metric Coarse Sizes		
Item #	Size	Drill Dia. inches	Item #	Size	Drill Dia. inches	Item #	Size	Drill Dia. mm
BU497300.5003	#4-40 UNC	0.089	BU497300.5041	#10-32 UNF	0.1614	B1577300.0040	M 4X0.7	3.3
BU533200.5003			BU533200.5041			B4933200.0040		
BU497300.5005	#6-32 UNC	0.111	BU497300.5043	1/4-28 UNF	0.2165	B1577300.0050	M 5X0.8	4.2
BU533200.5005			BU533200.5043			B4933200.0050		
BU497300.5006	#8-32 UNC	0.136	BU497300.5044	5/16-24 UNF	0.2717	B1577300.0060	M 6X1.0	5
BU533200.5006			BU533200.5044			B4933200.0060		
BU497300.5007	#10-24 UNC	0.152	BU497300.5045	3/8-24 UNF	0.3346	B1577300.0080	M 8X1.25	6.8
BU533200.5007			BU533200.5045			B4933200.0080		
BU497300.5009	1/4-20 UNC	0.204	CU497300.5046	7/16-20 UNF	0.3898	B1577300.0100	M 10X1.5	8.5
BU533200.5009			CU533200.5046			B4933200.0100		
BU497300.5010	5/16-18 UNC	0.261	CU497300.5047	1/2-20 UNF	0.4528	C1577300.0112	M 12X1.75	10.2
BU533200.5010			CU533200.5047			C4933200.0112		
BU497300.5011	3/8-16 UNC	0.316	CU497300.5048	9/16-18 UNF	0.5118	C1577300.0116	M 16X2.0	14
BU533200.5011			CU533200.5048			C4933200.0116		
CU497300.5012	7/16-14 UNC	0.368	CU497300.5049	5/8-18 UNF	0.5709			
CU533200.5012			CU533200.5049					
CU497300.5013	1/2-13 UNC	0.4219	CU497300.5050	3/4-16 UNF	0.689			
CU533200.5013			CU533200.5050					
CU497300.5014	9/16-12 UNC	0.4844						
CU533200.5014								
CU497300.5015	5/8-11 UNC	0.5313						
CU533200.5015								
CU497300.5016	3/4-10 UNC	0.6563						
CU533200.5016								