

## Emuge MultiTAP Tap Drills

Thread	Tap Drill (inch)	Tap Drill (mm)	Mitsubishi	Description	Dormer	Description
#4-40	.0890	2.3mm	MITS-178933	MZE00890SB VP15TF	N/A	NOT AVAILABLE
#6-32	.1110	2.8mm	MITS-171408	MZE0280SA VP15TF	N/A	NOT AVAILABLE
#8-32	.1360	3.5mm	MITS-332339	MWE0350MA VP15TF	DORMER-0614464	R4543.5
#10-24	.1520	3.9mm	MITS-334633	MWE0390MA VP15TF	DORMER-0625767	R4543.9
1/4-20	.2040	5.2mm	MITS-337025	MWE0520MA VP15TF	DORMER-0134481	R4545.2
5/16-18	.2610	6.6mm	MITS-374846	MWE0660MA VP15TF	DORMER-0625859	R4546.6
3/8-16	.3160	8mm	MITS-251168	MWE0800MA VP15TF	DORMER-0614624	R4548.0
7/16-14	.3680	9.4mm	MITS-375013	MWE0940MA VP15TF	DORMER-0134566	R4549.4
1/2-13	.4219	10.7mm	MITS-353711	MWE1070MA VP15TF	DORMER-0624197	R45427/64
9/16-12	.4844	12.3mm	MITS-375224	MWE1230MA VP15TF	DORMER-0624241	R45431/64
5/8-11	.5313	13.5mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL
3/4-10	.6563	16.7mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL
10-32	.1614	4.1mm	MITS-320848	MWE0410MA VP15TF	DORMER-0625774	R4544.1
1/4-28	.2165	5.5mm	MITS-374782	MWE0550MA VP15TF	DORMER0614532	R4545.5
5/16-24	.2717	6.9mm	MITS-329594	MWE0690MA VP15TF	DORMER-0614587	R4546.9
3/8-24	.3346	8.5mm	MITS-310586	MWE0850MA VP15TF	DORMER-0614631	R4548.5
7/16-20	.3898	9.9mm	MITS-375056	MWE0990MA VP15TF	DORMER-0134580	R4549.9
1/2-20	.4528	11.5mm	MITS-375152	MWE1150MA VP15TF	DORMER-0614310	R45411.5
9/16-18	.5118	13mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL
5/18-18	.5709	14.5mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL
3/4-16	.6890	17.5mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL
M4x0.7	.1299	3.3mm	MITS-374678	MWE0330MA VP15TF	DORMER-0614440	R4543.3
M5x0.8	.1653	4.2mm	MITS-374723	MWE0420MA VP15TF	DORMER-0614488	R4544.2
M6x1	.1968	5mm	MITS-374766	MWE0500MA VP15TF	DORMER-0614518	R4545.0
M8x1.25	.2677	6.8mm	MITS-248225	MWE0680MA VP15TF	DORMER-0614570	R4546.8
M10x1.5	.3346	8.5mm	N/A	SAME AS 3/8-24	N/A	SAME AS 3/8-24
M12x1.75	.4035	10.3mm	MITS-375081	MWE1030MA VP15TF	DORMER-0614266	R45410.3
M16x2.0	.5511	14mm	N/A	USE ALLIED GEN 3 DRILL	N/A	USE ALLIED GEN 3 DRILL