



NEW SPADE DRILL HOLDERS

Interchangeable With All Major Brands



Short Length



Standard Length



Intermediate Length



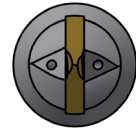
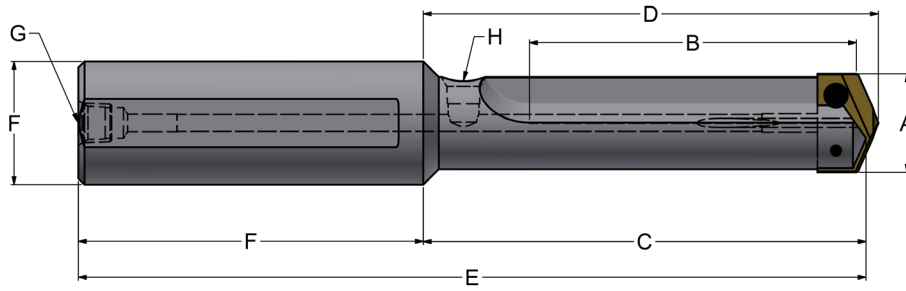
**COMPLETE
METALWORKING
SOLUTIONS**

(800) 991-4225

www.ahbinc.com

ISO Certified

customerservice@ahbinc.com


Short Length

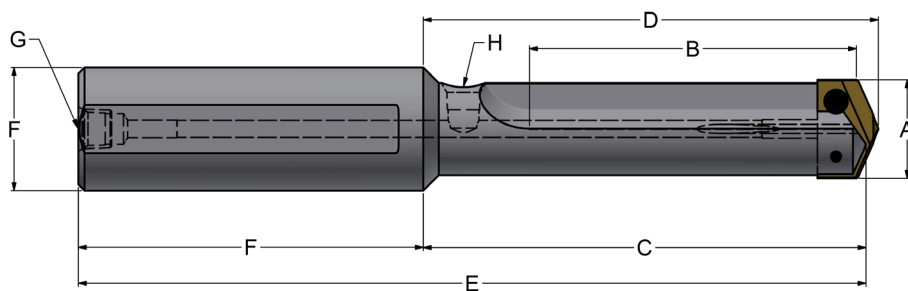
Everede EDP Number	Everede Part Description	Series	A	B	C	D	E	F		G	H
			Drill Insert Range	Max. Drill Depth	Flute Length	Ref. Length	O.A.L	Shank		End Pipe Tap	Side Pipe Tap
								Dia.	Length		
09078	SDH-Y-SS2-D075	Y	3/8 - 27/64	1-1/4	2-1/32	2-1/8	4-13/32	3/4	2-3/8	1/8	-
09043	SDH-Z-SS2-D075	Z	7/16 - 1/2	1-1/4	2-1/32	2-1/8	4-13/32	3/4	2-3/8	1/8	-
09138	SDH-0-SS2-D075	0	33/64 - 11/16	1-3/8	2-3/16	2-19/64	4-9/16	3/4	2-3/8	1/8	-
09006	SDH-0.5-SS2-D075	0.5	39/64 - 11/16	1-3/8	2-3/16	2-19/64	4-9/16	3/4	2-3/8	1/8	-
09131	SDH-1-SS2-D075	1	45/64 - 15/16	2-5/8	3-7/8	4-1/64	6-7/8	3/4	3	1/8	1/8
09105	SDH-1-SS2-D100	1	45/64 - 15/16	2-5/8	3-7/8	4-1/64	6-7/8	1	3	1/8	1/8
09017	SDH-1.5-SS2-D075	1.5	55/64 - 15/16	2-5/8	3-7/8	4-1/64	6-7/8	3/4	3	1/8	1/8
09050	SDH-1.5-SS2-D100	1.5	55/64 - 15/16	2-5/8	3-7/8	4-1/64	6-7/8	1	3	1/8	1/8
09112	SDH-2-SS2-D100	2	31/32 - 1-3/8	3-3/8	4-1/2	4-41/64	8	1	3-1/2	1/8	1/8
09027	SDH-2-SS2-D125	2	31/32 - 1-3/8	3-3/8	4-1/2	4-41/64	8	1-1/4	3-1/2	1/8	1/8
09061	SDH-2.5-SS2-D100	2.5	1-3/16 - 1-3/8	3-3/8	4-1/2	4-41/64	8	1	3-1/2	1/8	1/8
09117	SDH-2.5-SS2-D125	2.5	1-3/16 - 1-3/8	3-3/8	4-1/2	4-41/64	8	1-1/4	3-1/2	1/8	1/8

* 1 NPT Plug Supplied With Holder, Set Of Screws

Standard Length

Everede EDP Number	Everede Part Description	Series	A	B	C	D	E	F		G	H
			Drill Insert Range	Max. Drill Depth	Flute Length	Ref. Length	O.A.L	Shank		End Pipe Tap	Side Pipe Tap
								Dia.	Length		
09056	SDH-Y-SS4-D075	Y	3/8 - 27/64	2-3/8	3-5/32	3-1/4	5-17/32	3/4	2-3/8	1/8	-
09114	SDH-Z-SS4-D075	Z	7/16 - 1/2	2-3/8	3-5/32	3-1/4	5-17/32	3/4	2-3/8	1/8	-
09096	SDH-0-SS4-D075	0	33/64 - 11/16	2-1/2	3-5/16	3-27/64	5-11/16	3/4	2-3/8	1/8	-
09110	SDH-0.5-SS4-D075	0.5	39/64 - 11/16	2-1/2	3-5/16	3-27/64	5-11/16	3/4	2-3/8	1/8	-
09097	SDH-1-SS4-D075	1	45/64 - 15/16	6-5/8	7-7/8	8-1/64	10-7/8	3/4	3	1/8	1/8
09126	SDH-1-SS4-D100	1	45/64 - 15/16	6-5/8	7-7/8	8-1/64	10-7/8	1	3	1/8	1/8
09052	SDH-1.5-SS4-D075	1.5	55/64 - 15/16	6-5/8	7-7/8	8-1/64	10-7/8	3/4	3	1/8	1/8
09051	SDH-1.5-SS4-D100	1.5	55/64 - 15/16	6-5/8	7-7/8	8-1/64	10-7/8	1	3	1/8	1/8
09107	SDH-2-SS4-D100	2	31/32 - 1-3/8	7-3/8	8-1/2	8-41/64	12	1	3-1/2	1/8	1/8
09136	SDH-2-SS4-D125	2	31/32 - 1-3/8	7-3/8	8-1/2	8-41/64	12	1-1/4	3-1/2	1/8	1/8
09070	SDH-2.5-SS4-D100	2.5	1-3/16 - 1-3/8	7-3/8	8-1/2	8-41/64	12	1	3-1/2	1/8	1/8
09063	SDH-2.5-SS4-D125	2.5	1-3/16 - 1-3/8	7-3/8	8-1/2	8-41/64	12	1-1/4	3-1/2	1/8	1/8

* 1 NPT Plug Supplied With Holder, Set Of Screws



Intermediate Length

Everede EDP Number	Everede Part Description	Series	A	B	C	D	E	F		G	H
			Drill Insert Range	Max. Drill Depth	Flute Length	Ref. Length	O.A.L	Shank		End Pipe Tap	Side Pipe Tap
								Dia.	Length		
09014	SDH-1-SS3-D100	1	45/64 - 15/16	4-5/8	5-7/8	6-1/64	8-7/8	1	3	1/8	1/8
09049	SDH-1.5-SS3-D100	1.5	55/64 - 15/16	4-5/8	5-7/8	6-1/64	8-7/8	1	3	1/8	1/8
09054	SDH-2-SS3-D125	2	31/32 - 1-3/8	5-3/8	6-1/2	6-41/64	10	1-1/4	3-1/2	1/8	1/8
09062	SDH-2.5-SS3-D125	2.5	1-3/16 - 1-3/8	5-3/8	6-1/2	6-41/64	10	1-1/4	3-1/2	1/8	1/8

* 1 NPT Plug Supplied With Holder, Set Of Screws

Spade Drill Hardware

Everede EDP Number	Everede Part Description	Series	Everede Long Description
50734	19085 Screw	Y	M2 x .4 X .160 LG. TORX SCREW (T-7)
50735	19086 Screw	Z	M2 x .4 X .190 LG. TORX SCREW (T-7)
50732	19037 Screw	0 & 0.5	M2.5 x .45 X .220 LG. TORX SCREW (T-8)
50048	19057 Screw	1 & 1.5	M3 x .5 X .295 LG. TORX SCREW (T-9)
50034	19043 Screw	2 & 2.5	M4 x .7 X .315 LG. TORX SCREW (T-15)
50191	19510 Plug	All Series	1/8-27 NPT X 5/16 PLUG (3/4 TAPER)

Spade Drill Parts Numbering System



1. Spade Drill Holder

2. Drill Diameter Series

Series	Diameter
Y	.375-.422
Z	.438-.500
0	.516 -.688
0.5	.609-.688
1	.703 -.938
1.5	.859-.938
2	.969 – 1.375
2.5	1.188-1.375

3. Shank Style S = Straight

4. Flute Style S = Straight

5. Length

Length	
2	Short
3	Intermediate
4	Standard

6. Decimal

7. Shank Diameter

Diameter	
075	3/4"
100	1"
125	1-1/4"

"For comprehensive information on our complete line of spade drills, including cross-reference sheets and current product availability, please contact us at (331) 871-5215, Email: IS@everede.net, or visit us at everede.net."



EVEREDE TOOL COMPANY®

850 West Hawthorne Lane • West Chicago, Illinois 60185

Phone: (331) 871-5214 • Toll Free: (800) 621-5486

www.everede.net

Custom Tooling

Indexable

Modified Standards:

Countersinks, chamfer mills, counter bores, boring bars

Complete Custom Tooling:

Hollow mills, plunge mills and endmills

Back boring bars, profile bars, groove bars, and features/form generating tooling

Multi-operation and /or multi-step tooling, endmills, porting tools, spade drills

Complete Custom Inserts:

Indexable form & multi-operational inserts

Inserts available in a variety of coatings as well as PCD or CBN tipped

Engineering Support:

Made to your engineering drawings

Utilizing special and/or ISO standard inserts

Engineered from piece part drawings or samples

Everede Advantages

- Fast Quote response time
- Timely approval print process
- Quick deliveries

"You Dream It We Build It"

The Right Solution from One Source



EVEREDE TOOL COMPANY®

850 West Hawthorne Lane • West Chicago, Illinois 60185



Dümmel®

Everede is the exclusive Marketer and Importer for Nine9 & Duemmel

Available thru select Distributors only



**COMPLETE
METALWORKING
SOLUTIONS**

(800) 991-4225

www.ahbinc.com
ISO Certified
customerservice@ahbinc.com