

# 2455 JIT SAWS NON-FERROUS

3/4 - 4" Outside Diameters Available  
 1/4 - 1" Inside Diameter Depending on OD Size  
 .0060 - .2500" Thickness Available Depending on OD Size  
 Additional Side Clearance - Reduced Part Contact Resulting in Smoother Cut

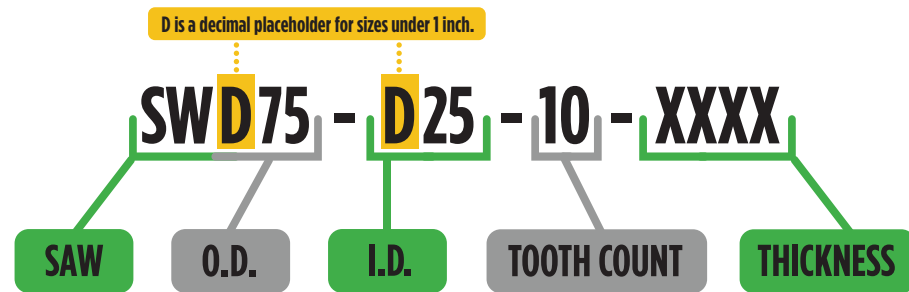
Industry Leading Surface Finishes  
 Application Specific Coatings Available  
 Metric Sizes Available Upon Request  
 Optimized Flute Rake - Reduced Cutting Pressure and Heat Generation

- Eliminate burrs, reduce costly rework, and secondary part processing with Fullerton's Solid Carbide Saws and our comprehensive approach to engineered solutions.
- Achieve precision cuts and deliver high-quality finishes in difficult-to-machine materials with Fullerton's Solid Carbide Saws.
- Produce superior metal removal rates, tool life, and process consistency with Fullerton's engineered geometries and proven speeds & feeds.
- Customize any saw with simple cut-offs, grooving for a wide spectrum of materials, blades and assemblies to meet your most challenging applications all within a 24-hour lead time.

**ALUMINUM - MAGNESIUM - BRASS - COPPER - COMPOSITES - PLASTICS - WOOD**

Tolerance:  
 O.D. +.005" - .0000"  
 I.D. +.0005" +.0001"  
 Thickness: +.00025" - .00025"

Part number explanation:



Part number will be completed when thickness is determined by customer.

12 PIECES OR LESS ALL STYLES



For Size Ranges: .25 - 3"  
 1-12 pieces, 24- Hours  
 13-25 pieces, 48-Hours  
 26-49 pieces, 5 Working Days  
 50+ pieces, Contact Fullerton Tool  
 Depending on stock availability

For Size Ranges: > 3"  
 1-6 pieces, 24- Hours  
 7-12 pieces, 48-Hours  
 13-25 pieces, 5 Working Days  
 26-49 pieces, 10 Working Days  
 50+ pieces, Contact Fullerton Tool  
 Depending on stock availability



**COMPLETE METALWORKING SOLUTIONS**

(800) 991-4225  
 www.ahbinc.com  
 ISO Certified  
 customerservice@ahbinc.com

O.D.	I.D.	NUMBER OF TEETH	THICKNESS RANGE	PART NUMBER
.7500	.2500	10	.0060 - .0149	SWD75-D25-10-XXXX
		10	.0150 - .0409	
		10	.0410 - .0639	
		10	.0640 - .0949	
		10	.0950 - .1300	
1.0000	.2500	12	.0100 - .0199	SW100-D25-12-XXXX
		12	.0200 - .0409	
		12	.0410 - .0639	
		12	.0640 - .0949	
		12	.0950 - .1300	
1.0000	.3125	12	.0100 - .0199	SW100-D31-12-XXXX
		12	.0200 - .0409	
		12	.0410 - .0639	
		12	.0640 - .0949	
		12	.0950 - .1300	
1.0000	.3750	12	.0100 - .0199	SW100-D37-12-XXXX
		12	.0200 - .0409	
		12	.0410 - .0639	
		12	.0640 - .0949	
		12	.0950 - .1300	
1.2500	.5000	16	.0100 - .0199	SW125-D50-16-XXXX
		16	.0200 - .0459	
		16	.0460 - .0639	
		16	.0640 - .0949	
		16	.0950 - .1300	
1.5000	.5000	16	.0100 - .0199	SW150-D50-16-XXXX
		16	.0200 - .0459	
		16	.0460 - .0639	
		16	.0640 - .0949	
		16	.0950 - .1300	
1.7500	.5000	24	.0100 - .0199	SW175-D50-24-XXXX
		24	.0200 - .0459	
		24	.0460 - .0639	
		24	.0640 - .0949	
		24	.0950 - .1300	
1.7500	.6250	24	.0100 - .0199	SW175-D62-24-XXXX
		24	.0200 - .0459	
		24	.0460 - .0639	
		24	.0640 - .0949	
		24	.0950 - .1300	
1.7500	.8750	24	.0100 - .0199	SW175-D87-24-XXXX
		24	.0200 - .0459	
		24	.0460 - .0639	
		24	.0640 - .0949	
		24	.0950 - .1300	

O.D.	I.D.	NUMBER OF TEETH	THICKNESS RANGE	PART NUMBER
2.0000	.5000	24	.0100 - .0199	SW200-D50-24-XXXX
		24	.0200 - .0459	
		24	.0460 - .0639	
		24	.0640 - .0949	
		24	.0950 - .1300	
2.0000	1.0000	24	.0100 - .0199	SW200-100-24-XXXX
		24	.0200 - .0459	
		24	.0460 - .0639	
		24	.0640 - .0949	
		24	.0950 - .1300	
2.2500	.6250	28	.0100 - .0199	SW225-D62-28-XXXX
		28	.0200 - .0459	
		28	.0460 - .0639	
		28	.0640 - .0949	
		28	.0950 - .1300	
2.2500	1.0000	28	.0100 - .0199	SW225-100-28-XXXX
		28	.0200 - .0459	
		28	.0460 - .0639	
		28	.0640 - .0949	
		28	.0950 - .1300	
2.5000	1.0000	28	.0100 - .0199	SW250-100-28-XXXX
		28	.0200 - .0459	
		28	.0460 - .0639	
		28	.0640 - .0949	
		28	.0950 - .1300	
2.7500	1.0000	30	.0100 - .0199	SW275-100-30-XXXX
		30	.0200 - .0459	
		30	.0460 - .0639	
		30	.0640 - .0949	
		30	.0950 - .1300	
3.0000	1.0000	30	.0100 - .0199	SW300-100-30-XXXX
		30	.0200 - .0459	
		30	.0460 - .0639	
		30	.0640 - .0949	
		30	.0950 - .1300	
4.0000	1.0000	36	.0200 - .0399	SW400-100-36-XXXX
		36	.0400 - .0639	
		36	.0640 - .0949	
		36	.0950 - .1300	

