

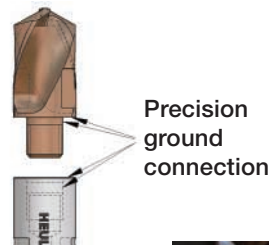
VEX-S

NEW Through Hole Drilling & Chamfering System

Combination Drill and Front & Back Chamfering of Through Holes

High Performance Solid Carbide Drill combined with our patented SNAP™ Deburring System

- New VEX drill geometry for better chip control
- Quick and easy drill and deburr blade replacement
- No presetting between drill changes



The fastest and most accurate choice for drilling and deburring through holes.



Built for high production environments

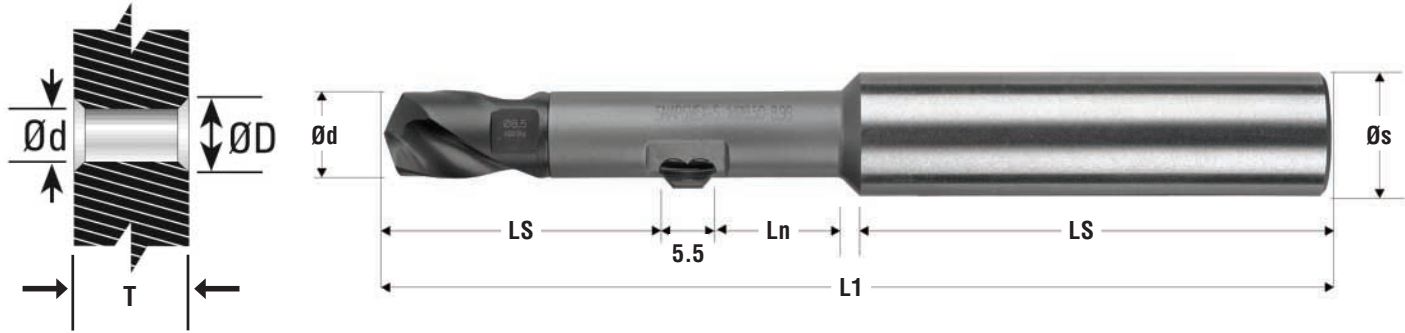
HEULE


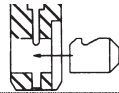

TOOL CORPORATION

VEX-S FLY 02.07

VEX-S

Drilling and Front and Back Chamfering Standard 1 x dia. Length for holes 5.0-10.0mm



Series		Ød Drill mm (inches)	Tool Holder	T	X	L1	Ln	Ls	Øs	Chamf. Blade 	ØD	Wrench 
B	P-S-B2-0500-1H	5.0mm (.197)	VEXS-5.0-1d	5.5	18.9	70.5	7.5	36	8	GH-Q-M-30205	6.0	GH-H-S-2301
	P-S-B2-0510-1H	5.1mm (.201)	VEXS-5.0-1d							GH-Q-M-30205	6.0	
	P-S-B2-0550-1H	5.5mm (.217)	VEXS-5.5-1d	6.0	19.8	71.6	8.0			GH-Q-M-30206	6.5	
C	P-S-C2-0600-1H	6.0mm (.236)	VEXS-6.0-1d	6.5	20.6	77.7	8.5	40	10	GH-Q-M-30207	7.0	GH-H-S-2302
	P-S-C2-0635-1H	6.35mm (1/4")	VEXS-6.0-1d							GH-Q-M-30208	7.5	
	P-S-C2-0650-1H	6.5mm (.256)	VEXS-6.5-1d	7.0	21.6	78.9	9.0			GH-Q-M-30208	7.5	
	P-S-C2-0680-1H	6.8mm (.268)	VEXS-6.5-1d							GH-Q-M-30209	8.0	
D	P-S-D2-0700-1H	7.0mm (.276)	VEXS-7.0-1d	7.5	23.8	81.4	9.5	40	10	GH-Q-M-30209	8.0	GH-H-S-2303
	P-S-D2-0714-1H	7.14mm (9/32")	VEXS-7.0-1d							GH-Q-M-30209	8.0	
	P-S-D2-0750-1H	7.5mm (.295)	VEXS-7.5-1d	8.0	24.6	82.4	10.0			GH-Q-M-30210	8.5	
	P-S-D2-0794-1H	7.94mm (5/16")	VEXS-7.5-1d							GH-Q-M-30211	9.0	
	P-S-D2-0800-1H	8.0mm (.315)	VEXS-8.0-1d	8.5	25.4	89.5	10.5	45	12	GH-Q-M-30211	9.0	
E	P-S-E2-0840-1H	8.4mm (.331)	VEXS-8.0-1d							GH-Q-M-30212	9.5	GH-H-S-2303
	P-S-E2-0850-1H	8.5mm (.335)	VEXS-8.5-1d	9.0	26.6	90.9	11	45	12	GH-Q-M-30212	9.5	
	P-S-E2-0873-1H	8.73mm (11/32")	VEXS-8.5-1d							GH-Q-M-30213	10.0	
	P-S-E2-0900-1H	9.0mm (.354)	VEXS-9.0-1d	9.5	27.4	91.9	11.5			GH-Q-M-30213	10.0	
	P-S-E2-0935-1H	9.35mm (.368)	VEXS-9.0-1d							GH-Q-M-30213	10.0	
	P-S-E2-0950-1H	9.5mm (.374)	VEXS-9.5-1d	10.0	28.3	93.1	12			GH-Q-M-30214	10.5	
	P-S-E2-0953-1H	9.53mm (3/8")	VEXS-9.5-1d							GH-Q-M-30214	10.5	
P-S-E2-1000-1H	10.0mm (.394)	VEXS-10.0-1d	10.5	29.5	95.1	12.5	45	14	GH-Q-M-30215	11.0		

Note: Chamfer Blades are interchangeable; maximum chamfer diameter ØD=HoleØd+2mm

Sample Order:

Ø3/8" Drill Hole

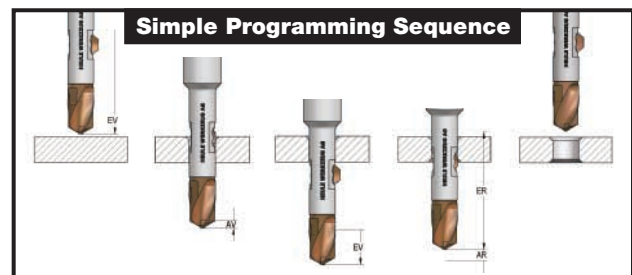
1pc P-S-E2-0953-1H VEX-S DRILL Ø3/8", Carb-Helica, Series E, 1:1
 1pc VEXS-9.5-1d VEX-S Tool Holder Ø9.5 Series E, 1:1, without inserts
 1pc GH-Q-M-30214 SNAP5 Chamfer Blade Ø10.5mm, Carb- TiAIN

Sample Order Special Drill sizes:

Ø9.3mm Drill

1pc P-S-E2-0930-1H VEX-S DRILL Ø9.30mm, Carb-Helica, Series E, 1:1

- Self Centering
- Convex Cutting Edge / Concave Chip Angle
- Enlarge helix Chip Gullet for chip evacuation
- Creates very short chips / Nose Angle 140°



Primary usage: most steels and non-ferrous applications Max Material Thickness 1x diameter (2xd & Specials upon request)

HEULE

TOOL CORPORATION

(513) 860-9900
 Fax: (513) 860-9992

www.heuletool.com
 info@heuletool.com

4722 A Interstate Drive
 Cincinnati, Ohio 45246