



## New Modular Adapters:

- TQCR 27 R/L

## For Holders:

- TCH R/L
- TCHP R/L
- Modular Cx-TCHN & TCHPN

## Applications:

- Grooving
- Parting
- Recessing



## **GOLD-FLEX™ QUAD GROOVING TOOLS Modular Adapters Expansion**

Ingersoll is pleased to introduce new Gold-Flex modular adapters that are compatible with our existing modular T-Clamp holders.

The new TQCR/L adapters for the existing TCHR/L parallel tool holders, TCHPR/L perpendicular holders and Quick-Change\* TCHN/TCHPN tool holders offer end-users modular flexibility and reduced inventory costs in parting, grooving and turning applications.

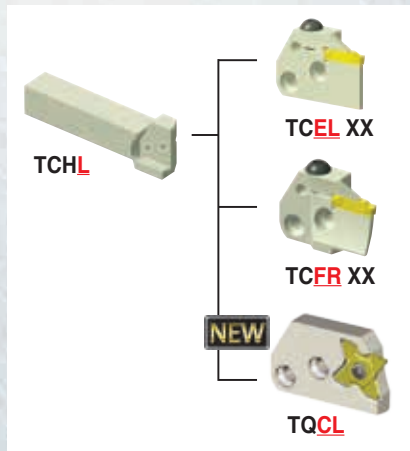
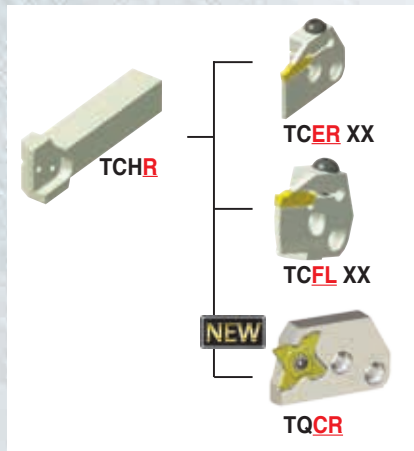
With this expansion the multi-purpose Gold-Flex line now covers a wider range in grooving, parting and recessing applications with exceptional productivity and surface quality.

\* Compatible with Sandvik's Coromant Capto\*\* system

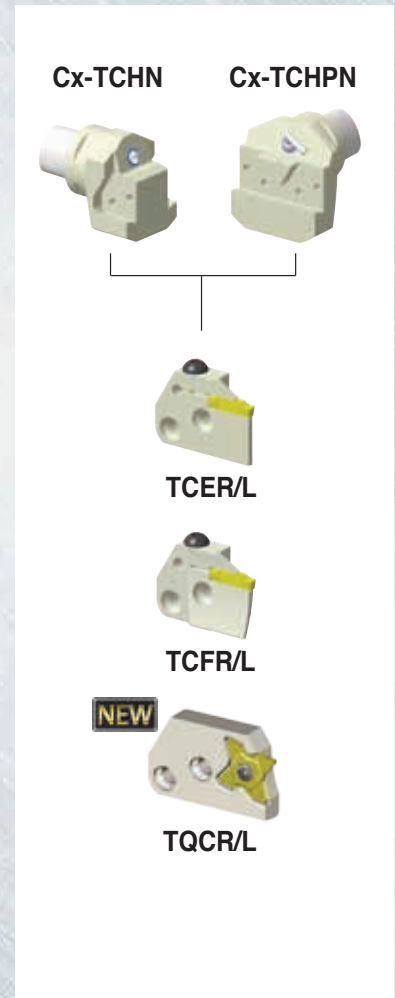
\*\* The trademark Coromant Capto is owned by Sandvik Intellectual Property AB.

**NEW  
PRODUCT  
ANNOUNCEMENT  
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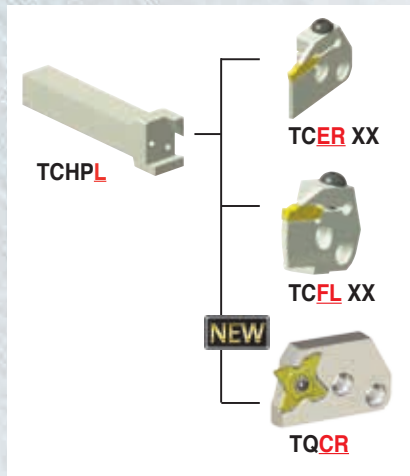
**Adapter and Holder Selection - Parallel type**



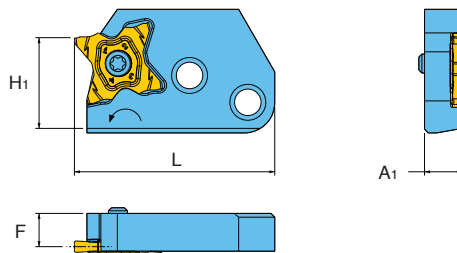
**Quick Change Holder**



**Adapter and Holder Selection - Perpendicular type**



**NEW TQCR/L ADAPTER FOR GROOVING, PARTING AND RECESSING**



| Designation | F <sup>(1)</sup><br>(inch) | L<br>(inch) | W <sub>range</sub><br>(inch) | H1<br>(inch) | A1<br>(inch) | Screw       | Torx<br>Wrench | Insert    | Holder                                   |
|-------------|----------------------------|-------------|------------------------------|--------------|--------------|-------------|----------------|-----------|--|
| TQCR 27     | .346                       | 2.09        | .020 ≤ W < .209              | .945         | .394         | SM50-125L60 | T-2010/5       | TQ□ 27... | TCHR/L<br>TCHPR/L<br>C□-TCHN<br>C□-TCHPN |
| TQCL 27     |                            |             |                              |              |              | SM50-125-60 |                |           |  |

• Please refer to insert data in the catalog.  
 • <sup>(1)</sup> "F" value is based on TQ□ 27 standard insert