

AHB

TOOLING & MACHINERY

COMPLETE METALWORKING SOLUTIONS

(800) 991-4225

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ISO Certified

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Laser Mill

Mold Finishing

Indexable endmill for the finest surface finishing

- Easy clamping with simple screw-on system
- Excellent cutting performance if the insert grade resulting in stable tool life



LBH-Ball



LRH-Corner
Radius



LFH-
High Feed



LCF-
Chamfer



LBS-Ball



LR-Corner
Radius

Cut cost, not performance, Cost effective indexable solution
with excellent cutting performance and optimal grades

MQL System

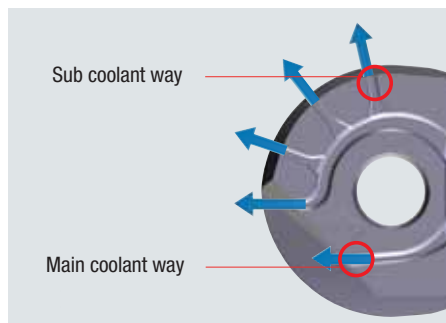


- Environmental friendly system
- Decreased coolant cost
- Lubrication of cutting-edge
- Improved chip control property
- Increased tool life & improved surface quality

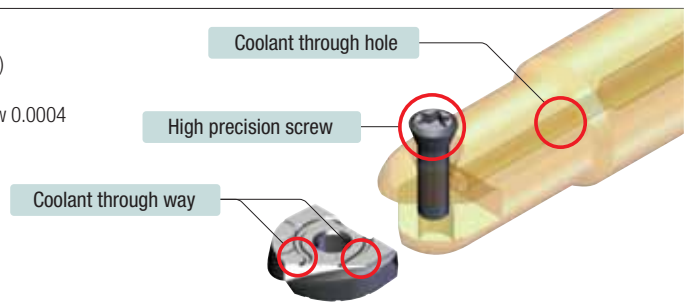
Laser Mill

- Excellent cutting performance of the insert grade resulting in stable tool life
- Optimal mold machining achieved with the MQL available system
- Easy clamping with simple screw on system
- Various holder line up: steel shank, carbide shank, modular type
- High accuracy indexable endmills for mold finishing

Clamping system



- High precision
(ground internal diameter)
Run-out: 0.0008 inch
Accuracy of 'R' part: below 0.0004
- Through coolant system



Features of insert

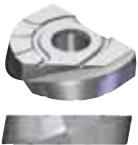
LBE

LBS, LR Order-made items



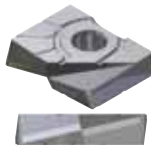
- Six types of inserts are available with one holder
- Single screw for clamping of insert: Easy clamping system
- Various types of holders
(Steel shank, Carbide shank, Modular type)
- MQL applicable- environmentally responsible
with longer tool life & improved surface quality.

LBH-Ball



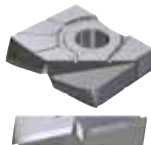
- Helical cutting-edge
- Suitable for harder material with high feed

LRH-Corner radius



- Helical cutting-edge
- Variety of nose-R

LFH-High feed



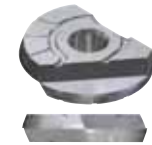
- Helical cutting-edge
- Suitable for high feed

LCF-Chamfer



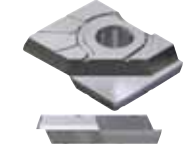
- Straight cutting-edge
- Center drilling and chamfering

LBS-Ball type



- Straight cutting-edge
- Suitable for precise

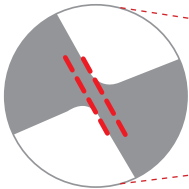
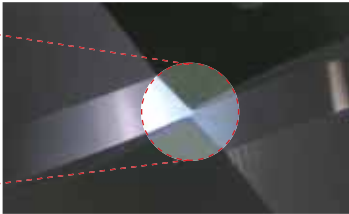
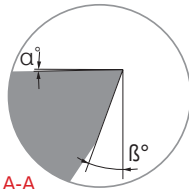
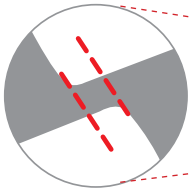
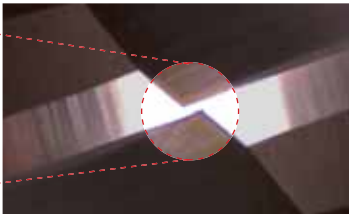
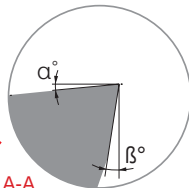
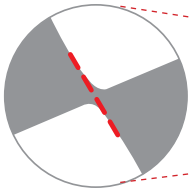
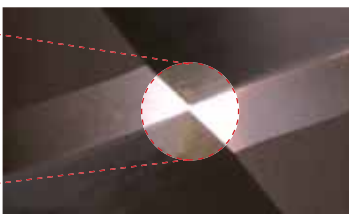
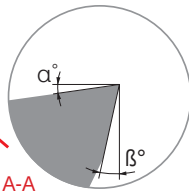
LR-Corner R type



- Straight cutting-edge
- Variety of nose-R

Features of KF/KH chip breaker

- KF: Proprietary chip breaker for stable machining of carbon steel with its characteristics of high wear resistance at center part and improved blade design
- KH: Stronger insert with the combination of rake angle and relief angle that are ideal for machining high hardness workpiece

Type	Shape comparison			
Standard (For general cutting)				
	SECTION A-A			
	• For general purpose • Insert shape for uniform performance			
KH (For high hardness steel)				
	SECTION A-A			
	• Optimal center geometry design for hardened steel which delivers uniform tool life at the center • Improved cutting-edge design by higher rake angle (α°) • Lower relief angle (β°) increases strength of cutting-edges than universal inserts.			
KF (For carbon steel)				
	SECTION A-A			
	• Smaller chisel improves wear resistance at center for machining carbon steel. • Cutting edge design improved by applying higher rake angle. • Longer tool life and better cutting performance with the use of excellent blade design.			

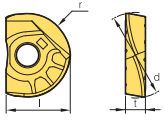
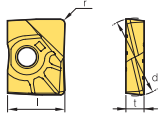
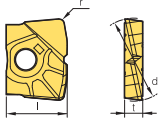
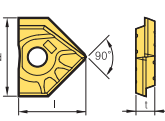
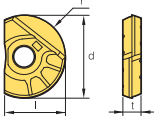
Recommended cutting conditions

Workpiece				Grade	Chip breaker	Recommended cutting conditions			
ISO	Material	HB (HRC)	vc (sfm)			fz (ipt)	ap (inch)	ae (inch)	
K	Gray cast iron	GC250	180 (8)	PC2015 PC2010 PC2005	KF	427~689	0.020~0.008	0.003D	0.003D
	Ductile cast iron	GCD600	250 (24)						
P	Carbon steel	S20C~S50C	150						
	Alloy steel	SCM21~SCM5H	270 (28)						
	Pre-hardened steel	KP4M	300 (32)						
		NIMAX	370 (40)						
		CENA1	370 (40)						
		NAK80	400 (43)						
		STAVAX	510 (52)						
	High speed tool steel	SKH51~SKH59	550 (55)	PC2005 PC2010	KH	262~427	0.080~0.004	0.012D	0.012D
	Alloy tool steel	STD61 (Hot forging)	630 (60)						
STD11 (Cold forging)									

Overhang	vc (sfm)	fz (ipt)
Under 3D	100%	100%
3D~5D	70%	70%

Overhang	vc(m/min)	fz(mm/t)
5D~8D	60%	60%
8D~10D	50%	50%

 Available inserts

	LBH (Ball type)	LRH (Corner radius type)	LFH (High feed type)	LCF (Chamfer type)	LBS (Ball type)
Holders	 R accuracy ± 0.005	 Corner R ± 0.015			 R accuracy ± 0.005
LBEA031	LBH0312 LBH0312-KF LBH0312-KH				LBS0312
LBEA037 LREA037	LBH0375 LBH0375-KF LBH0375-KH	LRH0375-R□□	LFH0375		LBS0375
LBEA050 LREA050	LBH0500 LBH0500-KF LBH0500-KH	LRH0500-R□□	LFH0500		LBS0500
LBEA062 LREA062	LBH0625 LBH0625-KF LBH0625-KH	LRH0625-R□□	LFH0625	LCF0625-D90	LBS0625
LBEA075 LREA075	LBH0750 LBH0750-KF LBH0750-KH	LRH0750-R□□	LFH0750	LCF0750-D90	LBS0750
LBEA100 LREA100	LBH1000 LBH1000-KF LBH1000-KH	LRH1000-R□□	LFH1000	LCF1000-D90	LBS1000
LBEA125 LREA125	LBH1250 LBH1250-KF LBH1250-KH	LRH1250-R□□	LFH1250		LBS1250

* LBH for general cutting, LBH-KF for carbon steel, and LBH-KH for high hardened steel.

LBEA031-C/037-C/050-C/062-C/075-C/100-C/125-C Straight type

Carbide Shank (Ball type)

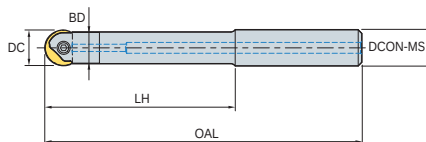


Fig. 1

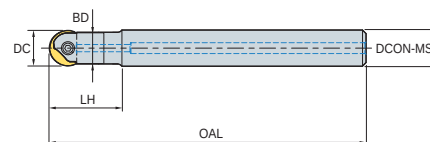


Fig. 2



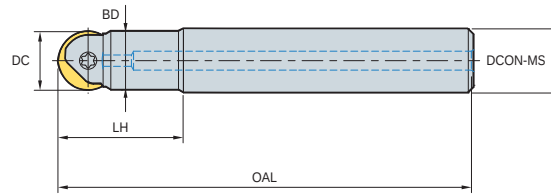
Designation		Stock	Dimension					Part		Available inserts(Ø)	Fig.
			DCX	DCON-MS	BDX	LH	OAL	Clamp screw	Wrench		
LBEA	031315S-S031C	◆	5/16	5/16	0.283	3.150	5.354	ETND02506F	TWP07S	5/16	1
	031394S-S031C	◆	5/16	5/16	0.283	3.937	6.142				
	031079S-S031C-512	◆	5/16	5/16	0.283	0.787	5.118	ETND02506F	TWP07S	5/16	2
	031079S-S031C-591	◆	5/16	5/16	0.283	0.787	5.906				
	037315S-S037C	◆	3/8	3/8	0.335	3.150	5.354	ETND0307F	TWP08S	3/8	1
	037472S-S037C	◆	3/8	3/8	0.335	4.724	6.929				
	037091S-S037C-512	◆	3/8	3/8	0.335	0.906	5.118	ETND0307F	TWP08S	3/8	2
	037091S-S037C-669	◆	3/8	3/8	0.335	0.906	6.693				
	050394S-S050C	◆	1/2	1/2	0.433	3.937	6.142	ETND03509	TWP10S	1/2	1
	050591S-S050C	◆	1/2	1/2	0.433	5.906	8.110				
	050098S-S050C-591	◆	1/2	1/2	0.433	0.984	5.906	ETND03509	TWP10S	1/2	2
	050098S-S050C-787	◆	1/2	1/2	0.433	0.984	7.874				
	062394S-S062C	◆	5/8	5/8	0.571	3.937	6.299	ETND0413	TWP15S	5/8	1
	062591S-S062C	◆	5/8	5/8	0.571	5.906	8.268				
	062118S-S062C-630	◆	5/8	5/8	0.571	1.181	6.299	ETND0413	TWP15S	5/8	2
	062118S-S062C-827	◆	5/8	5/8	0.571	1.181	5.268				
	075472S-S075C	◆	3/4	3/4	0.689	4.724	7.480	ETKD0516	TWP20	3/4	1
	075669S-S075C	◆	3/4	3/4	0.689	6.693	9.449				
	075138S-S075C-748	◆	3/4	3/4	0.689	1.378	7.480	ETKD0516	TWP20	3/4	2
	075138S-S075C-945	◆	3/4	3/4	0.689	1.378	9.449				
	100551S-S100C	◆	1	1	0.906	5.512	8.661	ETKD0620	TWP25	1	1
	100669S-S100C	◆	1	1	0.906	6.693	9.843				
	150157S-S100C-866		1	1	0.906	1.575	8.661	ETKD0620	TWP25	1	2
	150157S-S100C-984		1	1	0.906	1.575	9.843				
	125551S-S125C	◆	1 1/4	1 1/4	1.142	5.512	9.055	ETGD0825	TWP40	1 1/4	1
	125669S-S125C	◆	1 1/4	1 1/4	1.142	6.693	10.236				
	125197S-S125C-906	◆	1 1/4	1 1/4	1.142	1.969	9.055	ETGD0825	TWP40	1 1/4	2
	125197S-S125C1024	◆	1 1/4	1 1/4	1.142	1.969	10.236				

◆ : US stock ○ : Made to order

LBEA031/037/050/062/075/100/125

Taper type

Steel Shank (Ball type)



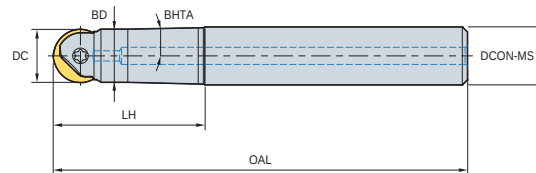
Designation		Stock	Dimension					Part		Available inserts(Ø)
			DCX	DCON-MS	BDX	LH	OAL	Clamp screw	Wrench	
LBEA	031138T-S050	◆	5/16	1/2	0.283	1.378	3.583	ETND02506F	TWP07S	5/16
	031217T-S050	◆	5/16	1/2	0.283	2.165	4.370			
	031295T-S050	◆	5/16	1/2	0.283	2.953	5.157			
	037138T-S050	◆	3/8	1/2	0.335	1.378	3.583	ETND0307F	TWP08S	3/8
	037217T-S050	◆	3/8	1/2	0.335	2.165	4.370			
	037295T-S050	○	3/8	1/2	0.335	2.953	5.157			
	050217T-S050	◆	1/2	1/2	0.433	2.165	4.370	ETND03509	TWP10S	1/2
	050335T-S062		1/2	5/8	0.433	3.346	5.709			
	062256T-S062	◆	5/8	5/8	0.571	2.559	4.921	ETND0413	TWP15S	5/8
	062394T-S075	◆	5/8	3/4	0.571	3.937	6.693			
	075295T-S100		3/4	1	0.689	2.953	5.709	ETKD0516	TWP20	3/4
	075453T-S100	◆	3/4	1	0.689	4.528	7.677			
	100354T-S100	◆	1	1	0.906	3.543	6.693	ETKD0620	TWP25	1
	100532T-S125	◆	1	1 1/4	0.906	5.315	8.858			
	125413T-S125	◆	1 1/4	1 1/4	1.142	4.134	7.677	ETGD0825	TWP40	1 1/4
	125630T-S125	◆	1 1/4	1 1/4	1.142	6.299	9.843			

◆ : US stock ○ : Made to order

LBEA050/062/075/100/125

Straight type

Steel Shank (Ball type)



Designation		Stock	Dimension					Part		Available inserts(Ø)
			DCX	DCON-MS	BDX	LH	OAL	Clamp screw	Wrench	
LBEA	050138S-S050	◆	1/2	1/2	0.433	1.378	3.583	ETND03509	TWP10S	1/2
	062138S-S062	◆	5/8	5/8	0.571	1.378	3.74	ETND0413	TWP15S	5/8
	075157S-S075	◆	3/4	3/4	0.689	1.575	4.331	ETKD0516	TWP20	3/4
	100177S-S100	◆	1	1	0.906	1.772	4.921	ETKD0620	TWP25	1
	125217S-S125	◆	1 1/4	1 1/4	1.142	2.165	5.709	ETGD0825	TWP40	1 1/4

◆ : US stock ○ : Made to order

LREA-C/037-C/050-C/062-C/075-C/100-C/125-C

Straight type

Carbide Shank (Corner R type)

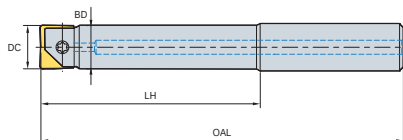


Fig. 1

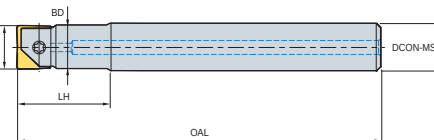


Fig. 2

Designation		Stock	Dimension					Part		Available inserts(Ø)	Fig.
			DCX	DCON-MS	BDX	LH	OAL	Clamp screw	Wrench		
LREA	037315S-S037C	◆	3/8	3/8	0.335	3.150	5.354	ETND0307F	TWP08S	3/8	1
	037472S-S037C	◆	3/8	3/8	0.335	4.724	6.929				2
	037091S-S037C-512	◆	3/8	3/8	0.335	0.906	5.118	ETND0307F	TWP08S	1/2	1
	037091S-S037C-660	◆	3/8	3/8	0.335	0.906	6.693				2
	050394S-S050C	◆	1/2	1/2	0.433	3.937	6.142	ETND03509	TWP10S	5/8	1
	050591S-S050C	◆	1/2	1/2	0.433	5.906	8.110				2
	050098S-S050C-591	◆	1/2	1/2	0.433	0.984	5.906	ETND03509	TWP10S	3/4	1
	050098S-S050C-787	◆	1/2	1/2	0.433	0.984	7.874				2
	062394S-S062C	◆	5/8	5/8	0.571	3.937	6.299	ETND0413	TWP15S	1	1
	062591S-S062C	◆	5/8	5/8	0.571	5.906	8.268				2
	062117S-S062C-630	◆	5/8	5/8	0.571	1.181	6.299	ETND0413	TWP15S	3/4	1
	062117S-S062C-827	◆	5/8	5/8	0.571	1.181	8.268				2
	075472S-S075C	◆	3/4	3/4	0.689	4.724	7.480	ETKD0516	TWP20	1	1
	075669S-S075C	◆	3/4	3/4	0.689	6.693	9.449				2
	075138S-S075C-748	◆	3/4	3/4	0.689	1.378	7.480	ETKD0516	TWP20	1	1
	075138S-S075C-945	◆	3/4	3/4	0.689	1.378	9.449				2
	100551S-S100C	◆	1	1	0.906	5.512	8.661	ETKD0620	TWP25	1 1/4	1
	100669S-S100C	◆	1	1	0.906	6.693	0.843				2
	100157S-S100C-866	◆	1	1	0.906	1.575	8.661	ETKD0620	TWP25	1	1
	100157S-S100C-984	◆	1	1	0.906	1.575	9.843				2
	125551S-S125C	◆	1 1/4	1 1/4	1.142	5.512	9.055	ETGD0825	TWP40	1 1/4	1
	125669S-S125C	◆	1 1/4	1 1/4	1.142	6.693	10.236				2
	125197S-S125C-906	◆	1 1/4	1 1/4	1.142	1.969	9.055	ETGD0825	TWP40	1 1/4	1
	125197S-S125C1024	◆	1 1/4	1 1/4	1.142	1.969	10.236				2

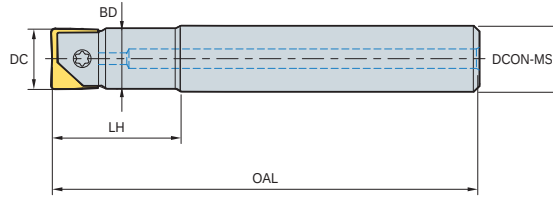
◆ : US stock ○ : Made to order

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LREA050/062/075/100/125

Straight type

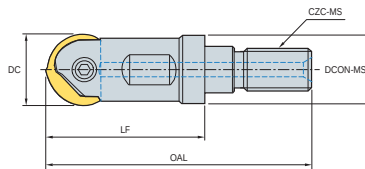
Steel Shank (Corner R type)



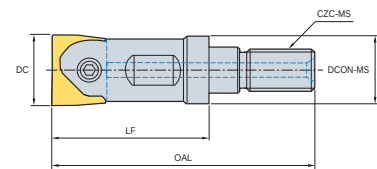
Designation		Stock	Dimension					Part		Available inserts(Ø)
			DCX	DCON-MS	BDX	LH	OAL	Clamp screw	Wrench	
LREA	050117S-S050	○	1/2	1/2	0.433	1.181	4.370	ETND03509	TWP08S	1/2
	062197S-S062	○	5/8	5/8	0.571	1.969	5.157	ETND0413	TWP15S	5/8
	062236S-S062	○	5/8	5/8	0.571	2.362	6.299			
	075236S-S075	○	3/4	3/4	0.689	2.362	5.709	ETKD0516	TWP20	3/4
	075315S-S075	○	3/4	3/4	0.689	3.150	7.087			
	100276S-S100	○	1	1	0.906	2.756	5.709	ETKD0620	TWP20	1
	100394S-S100	○	1	1	0.906	3.937	8.858			
	125315S-S125	○	1 1/4	1 1/4	1.142	2.756	6.299	ETGD0825	TWP40	1 1/4
	125394S-S125	○	1 1/4	1 1/4	1.142	3.937	8.858			

◆ : US stock ○ : Made to order

LBEA-MHD



LBH



LRH



Designation		Stock	Dimension					Part		Available inserts(Ø)
			CZC-MS	DCX	OAL	LF	DCON-MS	Clamp screw	Wrench	
LBEA	037-MHD-M06	◆	M06	3/8	1.575	0.984	0.335	ETND0307F	TWP08S	3/8
	050-MHD-M06	○	M06	1/2	1.575	0.984	0.433	ETND03509	TWP10S	1/2
	062-MHD-M08	◆	M08	5/8	1.850	1.181	0.571	ETND0413	TWP15S	5/8
	075-MHD-M10	◆	M10	3/4	2.205	1.378	0.689	ETKD0516	TWP20	3/4
	100-MHD-M12	◆	M12	1	2.717	1.772	0.906	ETKD0620	TWP25	1
	125-MHD-M16	◆	M16	1 1/4	3.031	1.969	1.142	ETGD0825	TWP40	1 1/4

◆ : US stock ○ : Made to order

Designation: LBEA125-MHD-M16
Modular head threading measure size (M16)

=

Adaptor spec.: MATA-M16-137-S125S
Adaptor threading measure (M16)

Modular Adaptor

MATA (Steel shank type)

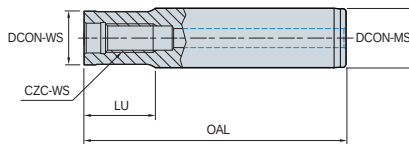


Fig. 1

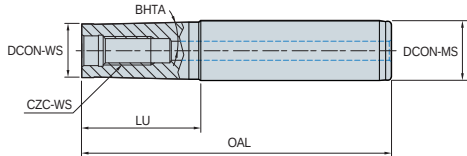


Fig. 2

(inch)

Designation	Stock	DCON-WS	DCON-MS	LU	OAL	CZC-WS	Fig.
MATA							
M06-078-S037S	◆	0.354	3/8	0.787	2.756	M06	1
M06-157-S050T	◆	0.354	1/2	1.575	3.780	M06	1
M06-255-S062T	○	0.354	5/8	2.559	4.921	M06	1
M6B-078-S050S	○	0.433	1/2	0.787	2.992	M06	1
M6B-157-S050S	○	0.433	1/2	1.575	3.780	M06	1
M6B-255-S062T	○	0.433	5/8	2.559	4.921	M06	1
M6B-315-S062T	○	0.433	5/8	3.150	5.512	M06	1
M08-078-S062S	○	0.571	5/8	0.787	3.150	M08	2
M08-157-S062T	○	0.571	5/8	1.575	3.937	M08	2
M08-255-S062T	○	0.571	5/8	2.559	4.921	M08	2
M08-315-S075T	○	0.571	3/4	3.150	5.906	M08	2
M08-433-S100T	○	0.571	1	4.331	7.480	M08	2
M10-118-S075S	○	0.689	3/4	1.181	3.937	M10	2
M10-196-S075T	○	0.689	3/4	1.969	4.724	M10	2
M10-275-S075T	◆	0.689	3/4	2.756	5.512	M10	2
M10-354-S100T	◆	0.689	1	3.543	6.693	M10	2
M10-433-S100T	○	0.689	1	4.331	7.480	M10	2
M10-511-S125T	○	0.689	1 1/4	5.118	8.661	M10	2
M12-118-S100S	◆	0.906	1	1.181	4.331	M12	2
M12-196-S100T	◆	0.906	1	1.969	5.118	M12	2
M12-275-S100T	◆	0.906	1	2.756	5.906	M12	2
M12-354-S100T	◆	0.906	1	3.543	6.693	M12	2
M12-433-S125T	○	0.906	1 1/4	4.331	7.874	M12	2
M12-689-S150T	○	0.906	1 1/2	6.890	11.811	M12	2
M16-137-S125S	◆	1.142	1 1/4	1.378	4.921	M16	2
M16-216-S125T	○	1.142	1 1/4	2.165	5.709	M16	2
M16-315-S125T	◆	1.142	1 1/4	3.150	6.693	M16	2
M16-472-S125T	○	1.142	1 1/4	4.724	8.268	M16	2
M16-689-S150T	○	1.142	1 1/2	6.890	11.811	M16	2

• S: straight neck adaptor • T: taper neck adaptor

◆ : US stock ○ : Made to order

MATA-C (Carbide shank type)

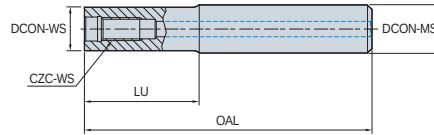


Fig. 1

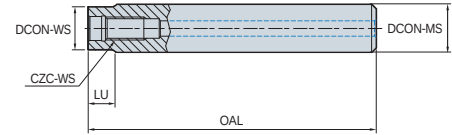


Fig. 2

(inch)								
	Designation	Stock	DCON-WS	DCON-MS	LU	OAL	CZC-WS	Fig.
MATA	M06-118-S039S-C-315	○	0.374	0.394	1.181	3.150	M06	1
	M06-196-S039S-C-393	○	0.374	0.394	1.969	3.937	M06	1
	M06-315-S039S-C-511	○	0.374	0.394	3.150	5.118	M06	1
	M06B-118-S039S-C-315	○	0.433	0.394	1.181	3.150	M06	1
	M06B-196-S039S-C-393	○	0.433	0.394	1.969	3.937	M06	1
	M06B-315-S039S-C-511	○	0.433	0.394	3.150	5.118	M06	1
	M08-315-S062S-C	○	0.571	5/8	3.150	5.906	M08	1
	M08-433-S062S-C	○	0.571	5/8	4.331	7.087	M08	1
	M08-590-S062S-C	○	0.571	5/8	5.906	9.843	M08	1
	M08-394-S062S-C-590	○	0.571	5/8	0.394	5.906	M08	2
	M08-394-S062S-C-708	○	0.571	5/8	0.394	7.087	M08	2
	M08-394-S062S-C-984	○	0.571	5/8	0.394	9.843	M08	2
	M10-354-S075S-C	○	0.689	3/4	3.543	6.693	M10	1
	M10-433-S075S-C	○	0.689	3/4	4.331	7.874	M10	1
	M10-689-S075S-C	○	0.689	3/4	6.890	11.811	M10	1
	M10-394-S075S-C-669	○	0.689	3/4	0.394	6.693	M10	2
	M10-394-S075S-C-787	○	0.689	3/4	0.394	7.874	M10	2
	M10-394-S075S-C-1181	○	0.689	3/4	0.394	11.811	M10	2
	M12-354-S100S-C	○	0.906	1	3.543	6.693	M12	1
	M12-433-S100S-C	◆	0.906	1	4.331	7.874	M12	1
	M12-689-S100S-C	○	0.906	1	6.890	11.811	M12	1
	M12-059-S100S-C-669	○	0.906	1	0.591	6.693	M12	2
	M12-059-S100S-C-787	○	0.906	1	0.591	7.874	M12	2
	M12-059-S100S-C-1181	○	0.906	1	0.591	11.811	M12	2
	M16-354-S125S-C	◆	1.142	1 1/4	3.543	7.087	M16	1
	M16-472-S125S-C	○	1.142	1 1/4	4.824	8.268	M16	1
	M16-689-S125S-C	○	1.142	1 1/4	6.890	11.811	M16	1
	M16-078-S125S-C-708	○	1.142	1 1/4	0.787	7.087	M16	2
	M16-078-S125S-C-826	○	1.142	1 1/4	0.787	8.268	M16	2
	M16-078-S125S-C-1181	○	1.142	1 1/4	0.787	11.811	M16	2

◆ : US stock ○ : Made to order

⚠ For the safe metalcutting

- Use safety supplies such as protective gloves to prevent possible injury while touching the edge of tools.
- Use safety glasses or safety cover to hedge possible dangers. Inappropriate usage or excessive cutting condition may lead tool's breakage or even the fragment's scattering.
- Clamp the workpiece tightly enough to prevent its movement while its machining.
- Properly manage the tool change phase because the inordinately used tool can be easily broken under the excessive cutting load or severe wear, and it may threat the operator's safety.
- Use safety cover because chips evacuated during cutting are hot and sharp and may cause burns and cuts. To remove chips safely, stop machining, put on protective gloves, and use a hook or other tools.
- Prepare for fire prevention measures as the use of the non-water soluble cutting oil may cause fire.
- Use safety cover and other safety supplies because the spare parts or the tools can be pulled out due to centrifugal force while high speed machining.



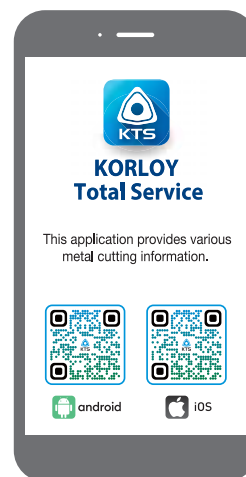
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