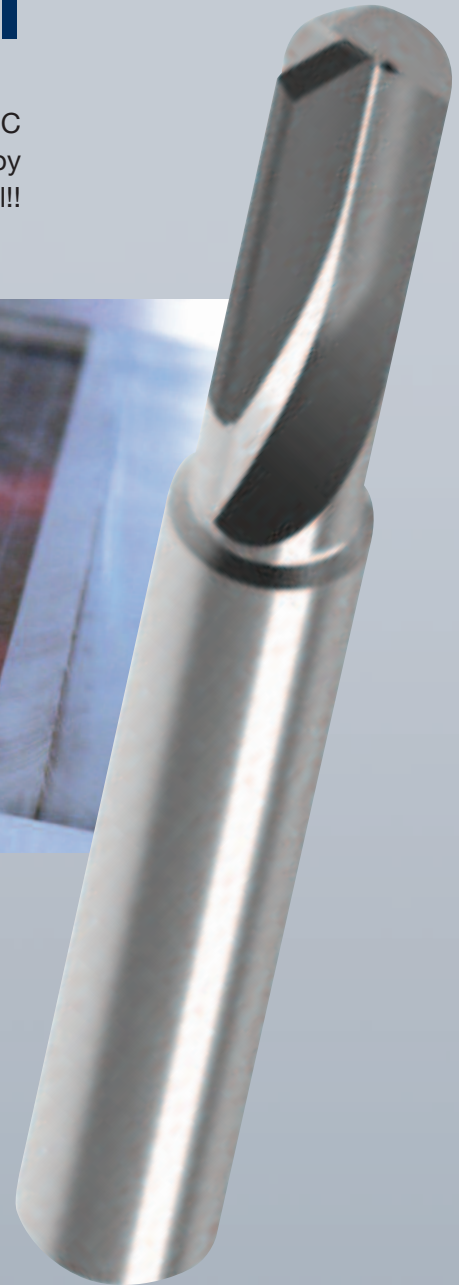




PCD Polishing Tool

Produce a near optically clear edge on acrylic directly on your CNC with LMT Onsrud's PCD Polishing Tool. Increase your productivity by eliminating flame polishing. Profile and pocket with the same tool!! Polish up to 1" thick material in 1 pass!!!



| PART # | CUTTING DIA | LoC | SHANK DIA | OAL |
|--------|-------------|-------|-----------|-----|
| 75-110 | 3/16 | 5/16 | 1/4 | 3 |
| 75-115 | 1/4 | 5/8 | 1/4 | 3 |
| 75-120 | 5/16 | 5/8 | 3/8 | 3 |
| 75-125 | 3/8 | 5/8 | 3/8 | 4 |
| 75-130 | 3/8 | 1 1/8 | 3/8 | 4 |

CUTTING DATA

| RPM | Feed Rate | RDOC* |
|--------|-----------|-------|
| 18,000 | 40 IPM | 0.010 |

* Radial Depth of Cut = stock thickness removed on finish pass

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