

NEW

PRODUCTIVE TANGENTIAL SHOULDER MILLING

PRAMET

A new assortment of LNEX 12 negative tangential inserts, with four cutting edges, provides a highly productive solution for a wide range of applications. The Pramet LNEX 12 insert has been designed for square shoulder milling, with a maximum depth of cut up to 10 mm, offering stable clamping and a strong cutting edge. Its robust cutter body provides long tool life and excellent breakage resistance, while also reducing chatter.

- ▶ **PRODUCTIVE SOLUTION**
for a wide range of applications, with increased feed per tooth and depth of cut.
- ▶ **SMOOTH CUTTING ACTION**
reduced spindle load, excellent chip evacuation and process stability.
- ▶ **TRUE 90° CORNER**
with improved wall accuracy and straightness.
- ▶ **IMPROVED CHIP EVACUATION**
expands application range for low-power machines and small depths of cut.
- ▶ **OPERATIONAL VERSATILITY**
offering an economic solution.



ISLN12X



LNEX-F



- Productive 4-edged ground insert
- Low carbon steels, soft stainless steels
- Light to medium cuts

LNEX-M



- Productive 4-edged ground insert
- Steels and cast irons, possibly hard steels
- Medium to rough cuts

Dormer Pramet Authorized Distributor

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