

FULL PRODUCT
OFFERING
BELOW



USA MADE HIGH PERFORMANCE
Metalworking Tools By:

ULTRA-DEX

PATRIOT



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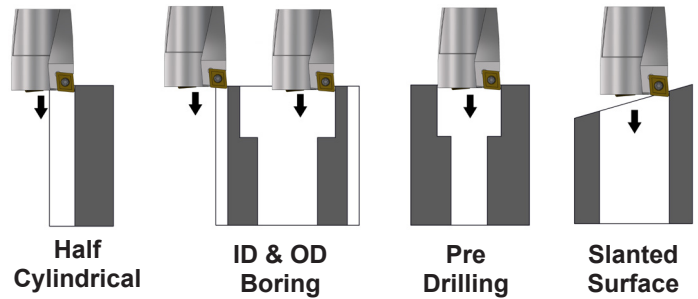
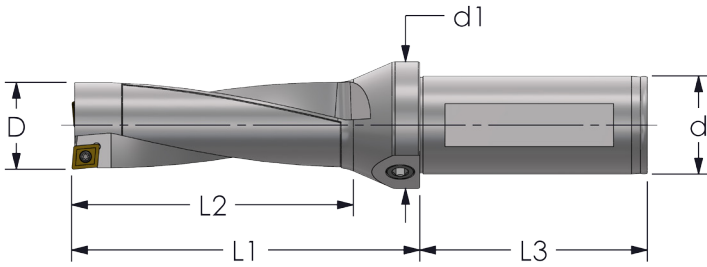
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Contact Your Local Distributor for More Info!

NEW!

SERIOUSLY HARD-HITTING INDEXABLE DRILLS.

- ★ Diameter range (.562 - 2.125" in 3xD)
- ★ Hardened high quality tool steel & electroless nickel coated for rigidity, wear resistance & reduced chip wash
- ★ New and improved 4-edge insert design to provide excellent chip control with lower spindle loads
- ★ Same insert can be used as inboard & outboard insert + No risk of mixing up inner & outer
- ★ Engineered flute design optimized for superior chip evacuation & rigidity
- ★ Able to offset and drill into slant workpieces without pre-drilling
- ★ 2-port internal coolant system for high-efficient drilling
- ★ X-offset design to adjust diameter size on turning centers, and optimize tolerances on machining centers



COOLANT THRU 3xD Indexable Drills

Designation	D	d	d1	L3	L1	L2	Insert*	Screw	Wrench	List Price
PD1-0562-3D-075	.562	.750	1.120	1.900	2.747	1.804	PD1 042004 (List Price: \$8.57)	PD1-16	T-6-S	\$232.78
PD1-0594-3D-075	.594	.750	1.120	1.900	2.843	1.900		PD1-16	T-6-S	\$232.78
PD1-0609-3D-075	.609	.750	1.120	1.900	2.888	1.945		PD1-16	T-6-S	\$232.78
PD1-0625-3D-075	.625	.750	1.120	1.900	2.936	1.993	PD1 052804 (List Price: \$8.57)	PD1-2	T-6-S	\$232.78
PD1-0669-3D-075	.669 (17mm)	.750	1.120	1.900	3.069	2.126		PD1-2	T-6-S	\$232.78
PD1-0687-3D-075	.687	.750	1.120	1.900	3.122	2.179		PD1-2	T-6-S	\$232.78
PD1-0709-3D-075	.709 (18mm)	.750	1.120	1.900	3.187	2.244	PD1 063306 (List Price: \$8.68)	PD1-2	T-6-S	\$232.78
PD1-0734-3D-100	.734	1.000	1.360	2.400	3.263	2.320		PD1-22	T-7-S	\$232.78
PD1-0750-3D-100	.750	1.000	1.360	2.400	3.311	2.368		PD1-22	T-7-S	\$263.66
PD1-0787-3D-100	.787 (20mm)	1.000	1.360	2.400	3.422	2.479		PD1-22	T-7-S	\$263.66
PD1-0812-3D-100	.812	1.000	1.360	2.400	3.499	2.556		PD1-22	T-7-S	\$263.66
PD1-0844-3D-100	.844	1.000	1.360	2.400	3.637	2.694		PD1-22	T-7-S	\$263.66
PD1-0875-3D-100	.875	1.000	1.360	2.400	3.686	2.743		PD1-22	T-7-S	\$263.66
PD1-0937-3D-125	.937	1.250	1.614	2.900	3.874	2.931	PD1 074006 (List Price: \$9.12)	PD1-25	T-7-S	\$263.66
PD1-0984-3D-125	.984 (25mm)	1.250	1.614	2.900	4.014	3.071		PD1-25	T-7-S	\$263.66
PD1-1000-3D-125	1.000	1.250	1.614	2.900	4.061	3.118		PD1-25	T-7-S	\$298.45
PD1-1062-3D-125	1.062	1.250	1.614	2.900	4.249	3.306		PD1-25	T-7-S	\$298.45
PD1-1125-3D-125	1.125	1.250	1.614	2.900	4.436	3.493		PD1-25	T-7-S	\$298.45
PD1-1181-3D-125	1.181 (30mm)	1.250	1.614	2.900	4.645	3.702	PD1 094508 (List Price: \$10.28)	PD1-35	T-15-S	\$298.45
PD1-1250-3D-125	1.250	1.250	1.980	2.900	4.850	3.907		PD1-35	T-15-S	\$337.18
PD1-1312-3D-125	1.312	1.250	1.980	2.900	5.038	4.095		PD1-35	T-15-S	\$337.18
PD1-1375-3D-125	1.375	1.250	1.980	2.900	5.225	4.282		PD1-35	T-15-S	\$337.18
PD1-1437-3D-125	1.437	1.250	1.980	2.900	5.413	4.470	PD1 125812 (List Price: \$11.79)	PD1-35	T-15-S	\$337.18
PD1-1500-3D-150	1.500	1.500	1.980	2.900	5.640	4.697		PD1-5	T-20-S	\$385.84
PD1-1625-3D-150	1.625	1.500	1.980	2.900	6.015	5.072		PD1-5	T-20-S	\$408.62
PD1-1750-3D-150	1.750	1.500	1.980	2.900	6.390	5.447	PD1 156812 (List Price: \$12.86)	PD1-5	T-20-S	\$425.89
PD1-1875-3D-150	1.875	1.500	1.980	2.900	6.825	5.882		PD1-6	T-25-S	\$483.08
PD1-2000-3D-150	2.000	1.500	1.940	2.900	7.140	6.197		PD1-6	T-25-S	\$511.40
PD1-2125-3D-150	2.125	1.500	2.065	2.900	7.515	6.572		PD1-6	T-25-S	\$560.38

*Inserts Sold Separately in packs of 10

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