



ARO-600 Multi-Stage Oil Mist Collector

Small but big on ability !

The ARO multi-stage oil mist collectors separate mist in progressive stages reducing the potential of plugging. Filters are depth loading and designed to drain, suitable for 24/7 operation. Cross-flow filter design, air flow is horizontal, oil drains down vertically.

Ideal for high pressure coolant and oil. Removes mist, smoke and bacteria.

Unique 1st and 2nd separation stages.

Separation Stages:

The innovative **1**st **stage** 'ME' Mechanical Element separates up to 90% of the oil mist and swarf. The smooth metal surfaces quickly drains fluid back to the sump.

The 2^{nd} stage 'AG' Agglomerator filter is very unique, manufactured in layers of stainless steel wire mesh weaved with oil attracting fibers. Efficiency is high as the air travels through a bed of coarse and fine fibers at low velocity. The AG media is very durable, lasting 10 - 15 years. Can be washed. Used only for coolant applications.

The **3**rd **stage** 'CM' Coolant Mist filter is depth loading fiber bed filter that captures small mist particles. For oil applications, 2 high efficiency "OM" fibre bed filters are used. Typical life 1 - 3 years.

Efficiency 95% @ 0.3 µm is standard, optional 99.9% @ 0.3 µm.

Final 4th stage 'HF' HEPA filter captures sub-micron mist, smoke and bacteria.

HEPA filter is made with exclusive heavy duty filter media, no other product holds as much or

650 – 750 cfm

230/3/60 (3.2) 460/3/60 (1.3) 575/3/60 (1.1)

160°F / 70° 230 lbs

21" frame, 43" overall

Up to 200 ft³

3.5" wg

1.0 hp

21" 41"

8" Ø

70 dB(A)

ition.

Shown, left hand suction

Low operating costs

Low maintenance

Multi-Stage

Progressive

Separation

potential of

Cross Flow

Fluid quickly

drains back to

Long filter life

plugging

Design

sump

Depth Filters Reduced

Clean air

Specification:

lasts as long.

Air Flow Machine tool enclosure Filter Pressure, Max Motor Voltage (amps)

Typical life 2 – 4 years

Temperature (max) Weight Length Width Height Inlet connection Sound Clean air measurement

Options:

Coolant or Oil filters HEPA filter 95% or 99.9% @0.3 µm Odor-Rid filter Right or left hand suction Installation Kit Pillar stand Wall mount

HEPA filter 95% < 0.050 mg/m³ HEPA filter 99.9% < 0.010 mg/m³

> Motor starter VFD motor starter Inlet connection 6" Ø

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ARO-400 / 600 Filter Stages

Multi-Stage

Progressive Separation

Depth Filters

Reduced potential of plugging

Cross Flow Design

Fluid quickly drains back to sump

Long filter life

Low operating costs

Low maintenance

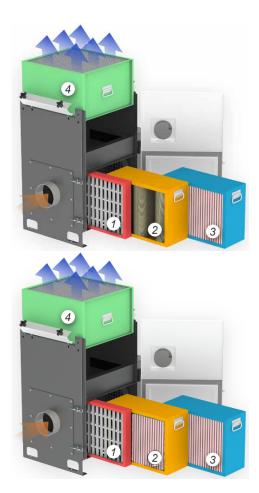
Clean air

Coolant Filter Stages

- 'ME' Mechanical Element
- 2 'AF' Agglomerator Filter
- 'CM' Coolant Fibre Bed Filter 3 'HF' HEPA Filter 4
- Optional: 'OR' Odor-Rid Filter

Oil Filtration Stages 1

- 'ME' Mechanical Element
- 2 'OM' #5 Oil Mist Fibre Bed Filter 3 'OM' #7 Oil Mist Fibre Bed Filter
- 4 'HF' HEPA Filter
 - Optional:
 - 'OR' Odor-Rid Filter



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