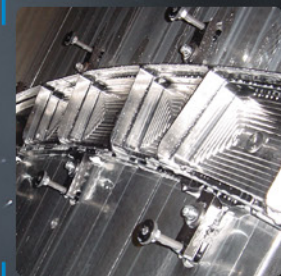


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Blasomill GT

State of the art cutting oil for demanding machining operations based on highly refined mineral oil: GtL – Gas to Liquid. Perfect match for the use in high production screw machine shops supplying for example, medical and aerospace industries.

Your benefits

- peak cutting performance, especially in stainless steel
- all common non-ferrous metals and copper alloys remain stain free
- high surface quality
- clear view onto the machining process: transparent, colorless oil
- low foaming and evaporation, even under high-pressure
- exceptional fast air release

Characteristics

Developed for machining and automatic turning, especially for stainless steels, titanium, copper alloys, aluminum and precious metals. The additives allow for a high tool life, good surface quality and a stain free production under pleasant working conditions. The positive characteristics of the high-quality base oil (Gas to Liquid) remain in this high performance cutting oil.

Product data

Product	Blasomill GT 22
Art. No.	03322
Color	colorless, clear
Viscosity at 40 °C	22 mm ² /s
Flashpoint	419 °F (215 °C)
Ester oil content	8 %
Sulfur content	1.2 %
Copper corrosion (3 h at 60 °C)	1a
Sedimentation tendency	optimal
Band filter	optimal
Cartridge filter	optimal
Centrifuge filtering	optimal
Compatibility with electrostatic mist collection systems	good



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