



Blaser.
SWISSLUBE

COMPLETE METALWORKING SOLUTIONS

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“My clear choice sinker EDM oil.”

Blasospark GT 250



Roger Baumgartner
General Manager
ANB Boumi AG, Switzerland

Our Liquid Tool. Your Success.

Ultra-modern dielectric fluid for the die & mold industry.*

Blasospark GT 250

Synthetic paraffin oil based on gas-to-liquid technology

- Ensures easy-to-clean workpieces with a high surface finish
- Colorless for a clear view of the machining process
- Odorless thanks to low contents in sulphur, olefin and aromatics
- Gentle to the skin, with low evaporation and high flashpoint

*Also suitable for EDM applications in other industries and for further electrode materials.

Average viscosity for universal use

- For roughing and finishing EDM
- For copper and graphite electrodes

Color- and odorless fluid that is gentle to the skin



For both copper and graphite electrodes*



Product data

Viscosity at 40°C	2.5 mm ² /s
Flash point	110°C
Copper corrosivity	1a (3h at 60°C)
Color	Colorless (ASTM 0.5)
Electrical conductivity	< 0.1 pS/m
Dielectric constant	2.05 at 25°C

Note: Suitable for edge-type and pre-coat filters

Test us. It's worth it.

blaser.com/blasosparkgt250



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