

# **Cutting Chip Automatic Compactor**





# **COMPLETE METALWORKING SOLUTIONS**

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# Merits and Features of Chip Compactor



#### **Merits**

### Volume reduction ratio shows 1/5 to 1/50

- Realize space-saving of cutting chip yard in the factory
- Reduce the cutting chip transportation cost.
- Raise the take-over price by degreasing and briquetting.

## Recapture rate of cutting oil shows over 95%

- Realize clean factory by expelling stench and sticky.
- Recycle fluid and reduce of new oil purchasing cost.

## Facilitate automation of factories

 Enable to degreasing and briquetting the cutting chip which is an obstacle to the factory automation and make line-automation easy by realizing on-spot processing.

#### **Features**



Compact Design
Briquetting by compressing
Chips with 100 tons at collected
Fluid device.



Original Hopper
Injecting cutting chips by continual
Operation of longitudinal and sideway
Screw and enable to adopt to
The long-size cutting chips



Safety Design
Realize safety by impossible
of opening and closing of the maim
Machine cover when operating and realize
Electric power saving as automatic stop
When cutting chip run out



Variety of Options
Signal tower, chip injection
Conveyor, etc...
The picture shows extended hopper.



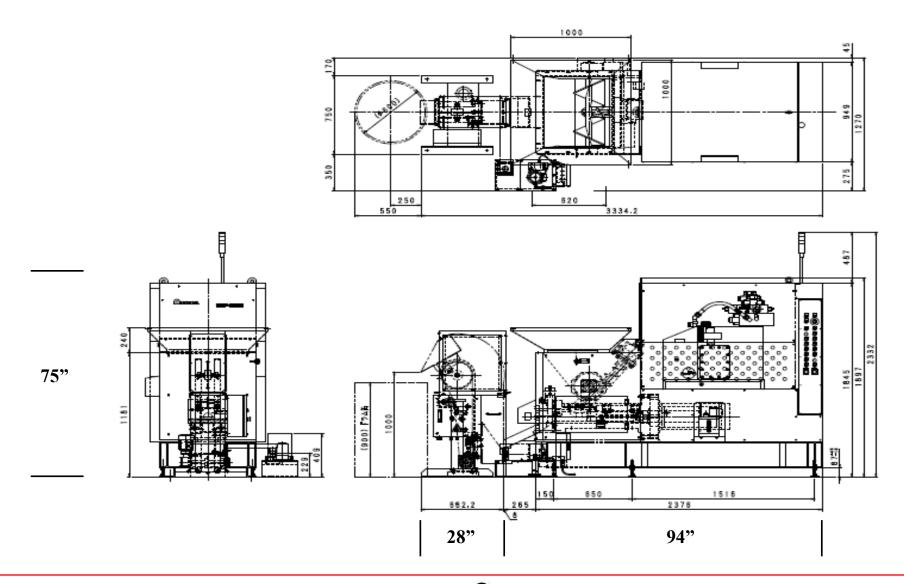
# Specification



Spec. / Type		SCP100H	SCP103H
Press Capacity (Tons)		110	
Briquette diameter (Inch)		Ф3.2"	
Compaction	n pressure (Tons)		
Hopper volume (Gallon)		26	
Oil pressure tank volume (Gallon)		40	42
Power requirement		3 phase AC200V/220V 50/60Hz	
Hydraulic (kW)		5.5	11
Screw motor (kW)		Vertical 0.75 / Horizontal 0.4	
Lubricant (kW)		0.01	
Incoming power volume (kVA)		13	18
Machine size	WxLxH	36" x 85" x 64"	39" x 100" x 75"
Machine weight (lb)		3,970 lb	4,400 lb

# **SCP103H outline Drawing**





## Reference of user examples



Target for compression, volume reduction treatment per day (8 hours operation)

\*Steels

Casting, small chips
Stainless machining chip
SS drill machining chips
SUJ2 sludge

\*Aluminum
Machining Chips
Casting, small chips

3,900 lb/day 1,770 lb/day 1,400 lb/day 700 lb/day

750 lb/day 1,190 lb/day







### User Example 3. Screw Manufacturer, S Screw Co., ltd. Machine Tool Lathe: 20 units

# Machining cutting chips (SCP103H)









#### For making screws

- The cutting chips collected by special carriage from various parts of the factory is injected from the special feeder (high looper) chips conveyor (extended hopper spec.)
- In addition, briquettes are collected to the customer's pallet by briquette conveyor.
- It is definitely safe because workers are unable to intervene owing to the full automatic operation except for feeder operation.
- It realizes space-saving of chip yard, recycling collected fluid, and raising the taking-over cost for the chips.

