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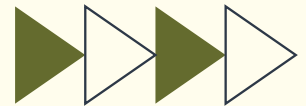
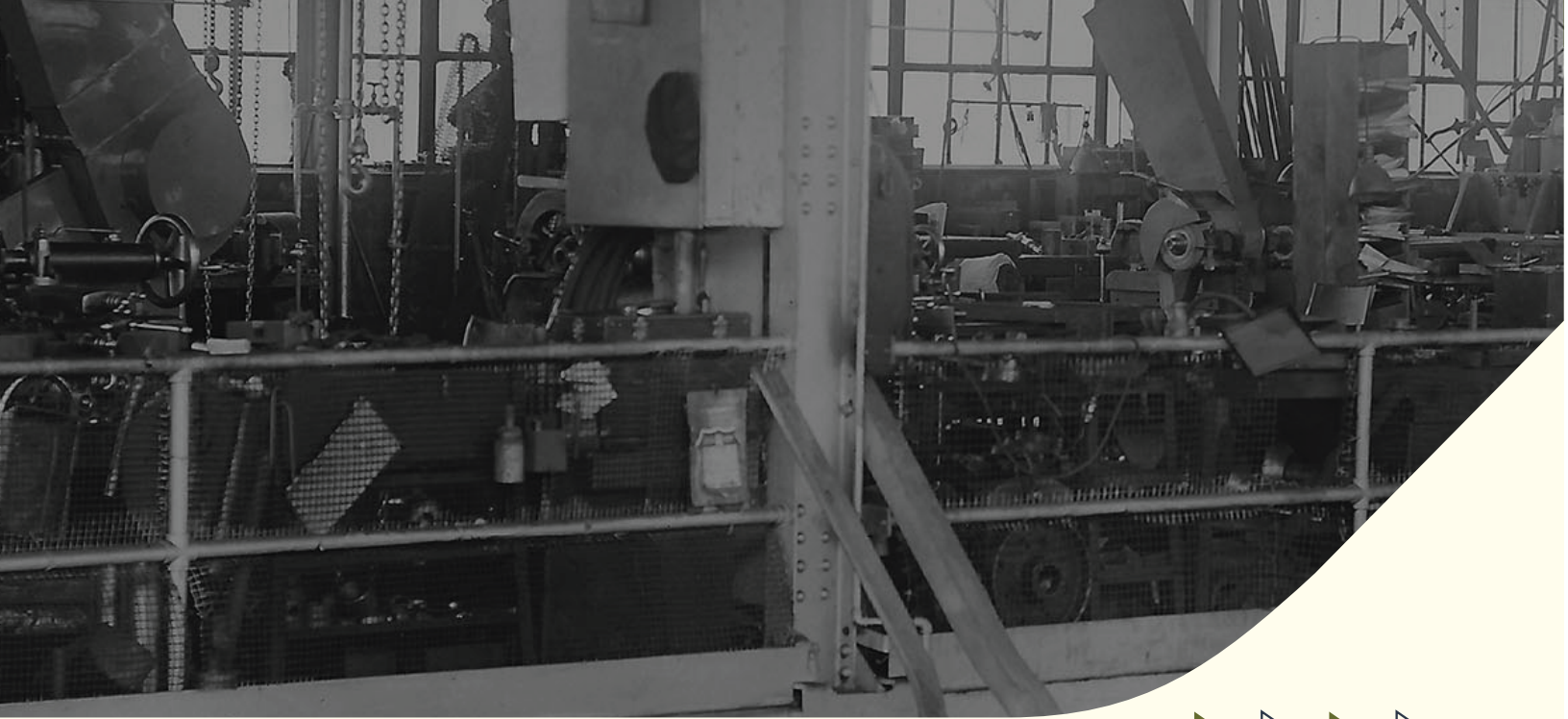
cHICAGO

DREIS & KRUMP

**WE BUILD 'EM
LIKE THEY HAD
TO LAST FOREVER**

OVER 100 YEARS OF SERVICE





CHICAGO HEAVY DUTY HYDRAULIC LEAF BRAKES

SIZE – POWER– VALUE – all describe Chicago's heavy duty hydraulic leaf brakes. Available in standard or box & pan design. With bending capacity of 3/16" or 1/4" mild steel, forming light gauge sheet metal up to the machines capacity in heavy plate is a snap. Whether used in manufacturing or maintenance the heavy duty hydraulic leaf brake will become a valued component in your forming process.

As with all Dreis & Krump products, the heavy duty hydraulic leaf brakes offer dependable operation and are built to last. Features such as adjustable clamping pressure, adjustable open height and bending leaf gap adjustment allows the machine to adapt to your needs. The optional NC back gauge with 31" of travel offers value at an affordable price. Flange length and bend angle can be programmed, stored and modified in the 2 axes NC control.

The complete family of CHICAGO Dreis & Krump hydraulic brakes allow you to meet all of your forming requirements. From press brakes to heavy duty leaf brakes we have you covered. Quality always costs less in the long run. Come to Chicago and let us prove it to you.



HEAVY DUTY HYDRAULIC LEAF BRAKES

MODEL	CAPACITY*	SS	MRB	HP	WGT	DIMS
HSB 6187	3/16" X 6'	11GA	1-3/16"	7.5	6700	11' X 5' X 6'
HSB 6250	1/4" X 6'	3/16"	1-3/8"	10	7800	11' X 5' X 6'
HSB 8187	3/16" X 8'	11GA	1-3/16"	7.5	10500	13' X 6' X 6'
HSB 8250	1/4" X 8'	3/16"	1-3/8"	10	13200	13' X 6' X 7'
HSB 10187	3/16" X 10'	11GA	1-3/16"	7.5	11400	15' X 6' X 6'
HSB 10250	1/4" X 10'	3/16"	1-3/8"	10	14900	15' X 6' X 7'
HBP6187-6	3/16" X 6'	11GA	1-3/16"	7.5	7000	11' X 5' X 6'
HBP 6250-6	1/4" X 6'	3/16"	1-3/8"	10	8160	11' X 5' X 6'
HBP 8187-6	3/16" X 8'	11GA	1-3/16"	7.5	11200	13' X 6' X 6'
HBP 8250-6	1/4" X 8'	3/16"	1-3/8"	10	13600	13' X 6' X 7'
HBP 10187-6	3/16" X 10'	11GA	1-3/16"	7.5	12100	15' X 6' X 7'
HBP 10250-6	1/4" X 10'	3/16"	1-3/8"	10	15600	15' X 6' X 7'

#Mild Steel 55,000

PSI Tensil

SS: Stainless Steel

MRB: Minium Reverse Bend

L x W X H

HBP = 6" box depth

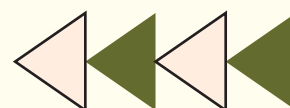
Standard Equipment

- * Schneider single axis NC control with pendant or electric foot switch operation
 - * Hydraulic clamping with leaf to match material thickness
 - * Manual rack & pinion back gauge with crossbar and 24" travel

Dreis & Krump reserves the right to discontinue or change specifications, design or material at any time without prior notice or obligation.

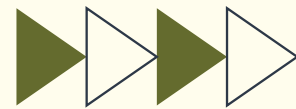
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Get In Touch



CHICAGO Dreis & Krump
481 S. Governors Hwy. Peotone, IL 60468



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