# (KALAMAZOO)

Pneumatic Vise Ferro

Manually operated saw with pneumatic vise ideal for one-off or short production runs of steel, aluminum and tubing.

#### **Features:**

- **2**08/230/460/60/3 Electricals
- Totally Enclosed Fan-Cooled Motor
- Enclosed Worm Gear Drive for trouble-free Operation
- Two Speeds for Versatility
- Cast Iron Construction
- Self-Centering Vise with Angle Scale
- Head Rotates 45 Degrees left and right of Center
- Flood Coolant System (CS & FHC Models)
- Mist-matic Coolant System (CA Models)
- Heavy Duty Sheet Metal Base
- Adjustable Stock Stop (Models FHC315D & FHC350D only)
- Serrated Vise Jaws (CS)
- Tool Kit
- Circular Saw Blade
- Operation and Maintenance Manual
- Two (2) Year Limited Warranty

#### Optional Equipment: (all models)

- Adjustable stock stand
- 5 foot roller stock table
- 10 foot roller stock table
- Adjustable stock stop for roller stock table

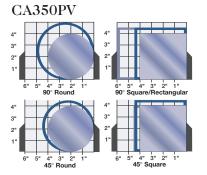
#### Optional Equipment: (CS350PV & CA350PV models)

- Adjustable stock stop
- Aluminum 90° vise wear plates (CA350PV)
- Steel 90° vise wear plates (CS350PV)
- Diamond shape vise wear plates
- Speed change kit
- Powered overhead clamp (CA & CS)
- Fixture mounting table (CA & CS)
- Vacuum chip removal system (CA350PV)
- Variable vise pressure

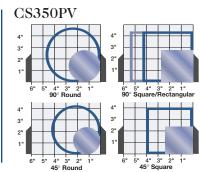
(For part numbers see page 10)

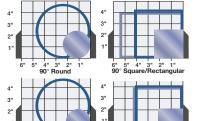


### **Capacity Charts**



FHC350P





## us and Nonferrous Cutting Machines



Specification	CA350PV	CS350PV	FHC350P	_
Drive Motor Angles (left & right) Electricals Control Coolant Spindle Speeds (rpm) Max. Blade Size Max. Vise Opening Recommended Cutting Capacity	5 hp 45° 208/230v. or 460v 3ph 110v. Standard 1700/3400 14" (350mm) 6"	1.5 hp/3 hp 45° 208/230v. or 460v 3ph 110v. Standard 20/40 or 30/60 14" (350mm) 6"	2 hp/3 hp 45° 230v. or 460v 3ph 110v. Standard 26/52 14" (350mm) 6"	* The CA350PV will cu solid material up to 4" round and square, how ever, the feed rate mus be reduced to avoid overloading the blade with chips and it is strongly recommended that the machine be fitted with an optional high capacity chip removal system. Please contact the factory for advice that is tailored to your particular requirements  Notes:  1. Solid capacities based on mild steel. 2. When cutting stainless steel or other difficult-to-cut materials, use a blade no larger than 12½" (315mm).
Round tube @ 90° Round tube @ 45° Square tube @ 90° Square tube @ 45° Rectangular tube @ 90° Rectangular tube @ 45° Round solid @ 90°	5" 4½" 4½" 4½" 6" x 4½" 4½" x 4" 4"*	43/4" 41/4" 43%" 4" 51/2" x 43%" 4" x 4" 23/4"	43/4" 43/4" 41/4" 41/8" 51/2" × 4" 41/4" × 4" 23%"	
Round solid @ 45° Square solid @ 90° Square solid @ 45° Dimensions Length x Width Height Net Weight Shipping Weight	4"* 4"* 4"* 40" x 50" 70" 900 lbs. 1,100 lbs.	2%" 23/4" 23/6" 40" x 50" 70" 1,100 lbs. 1,300 lbs.	21/8" 21/2" 21/8" 51" x 34" 59" 680 lbs. 800 lbs.	