OTHER OPTIONS:

Harmonics damper

While cutting wide structural materials i.e. Hi beam, the distance between the two guide seats is usually far apart resulting. harmonics at the blade. Applying this device between the guide seats can effectively eliminate harmonics by clamping the blade

Prism vise

The prism vise is constructed to cut hexagonal shaped bundles. With the prism vise, there is more contact between the vises and the pipes and less gap between adjacent pipes, thus facilitating secure clamping and precise cutting.

Automatic wedging resistance

When cutting some heavy wide-flange beams, the material may stress relieve and pinch the blade. To prevent the blade from becoming wedged in the cut, the Automatic Wedging Resistance option detects the increase in required amperage and commends the saw bow to automatically rise and return into the cut repeated throughout the remainder of the cut.

		NC Automatic Miter-Cutting					Semi-Automatic Miter-Cutting							Canted Frame Straight Cutting			
MODEL		C-800DMNC/	C-700DMNC	C-600DMNC	C-650MNC	C-SOOMNC	SH-1500DM	SH-1000DIM	MG008-HS	SH-700M	MG007-HS	MG009-HS	SH-650M	SH-1000F	3097-HS	SH-700F	C-760FNC
=	Hinge type		•	•	•	•	-	-		-		•	•			: +	-
4	Dual column type: blade tilt angle	10*	4	×	E.	-	10"	7.5	10*	7.5	*	9	=	7.5	7.5	7.5	7.5
all per ture	Single/Double-side mitering	D	D	D	S+	S+:	D	D	D	S-	D	D	S+		4	14	
	60° miter-cutting (one side)	-60°	+60"	-60"	+60°	5	-60"	-60°	-60°	-60"	+60°	-60°	+60"	-	-	T.	-
	Frame/Bed swivel	F	F	F	F	F	FB	FB	F	F	F	F	F	-	-	-	-
8	Planetary/Worm gear box	Р	W	W	W	·W	р	P/W	р	W	W	W	W	P/W	P/W	W	P/\
	Infinitely variable blade speed control			•	700	•	•	•	•			•			•		
DINGE STUME	60-digit blade feed-rate control		D	ual va	lve		•							Dual valve			-
	Hydraulic blade tension controller		•	•			•			•			•			•	
	Grooved blade guide inserts			•	•						•						
STATE STATEMENT OF THE PRINCIPLE	Hydraulically controlled blade guides		-	-0			•		•	-0	23	1	-1	•		ă.	
ı	Hydraulically driven guide arm			-	-	-				-	-		-		-		
5	Vibration damper		0	0	0	0				0	0	0	0			0	
릨	Harmonics damper					-	0	0	-		2	-		0	-	-	-
	Automatic wedging resistance	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	c
ä	Top clamp	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ij	Prism vise			-	-	-	-	-	-	-		-	-	0	0	-	0
ä	Spare saw blade	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Power driven wire brush system																
Ä	Integral coolant system																
	Hydraulic chip conveyor	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	Full stroke hydraulic cylinder vises (2 sets)			•		•	•		1 set	•	1 set	1 set	1 set	1 set	1 set	1 set	
	Automatic multiple indexing						-	23	-		-	-	-	-	-	-	
The second second	Laser beam light		0	0	0	0	•		•	•	0	0	0				
H	Hydraulic lift rollers + idle roller workbed			-	**				-	-	21	*	-		-	13	-
	Multiple workbed support rollers			•	77 6 1	•		-			0.00		-	P-1		•	
9	Roller table	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
報	Powered roller table	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ı	Vise pressure regulator	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
i	Smart NC-100 System		•		6	•	0	-	8	0	5.	2	0	2	5	8	7.
	LED blade speed indicator	10.7-0		_	NC-10	0-4										-	0.7
3	Last cut function				NC-10		-	0.00	3				-				
1	Work height selector		, crusi		10			1781	201						20		
3	Saw frame height detector		25.5		1	-		1.0	152						200		
	Wheel motion detector												-				
1	Electrical & hydraulic safety interlock		200					17.00	100		1100		-	100			7/10
4	Electrical of Hydraulic Safety Interiors			_	1		-				1			All		_	



COSEN MACHINERY http://www.cosen.com E-mail info@cosen com



cat. no. struc-1202

I:Inclusive • Standard O Optional



Miter & Straight Cutting Fabrication Saws

Specially for Structural & Fabrication Cutting



Miter & Straight Cutting Fabrication Saws

Designed specifically for **STRUCTURAL** cutting

This series is tailored specifically towards structural cutting applications, including fabricators that process medium to large structural material such as H beams, I beams, pipes, channels and angles.

With over 20 models available in the Structural Cutting series, your cutting requirement can be easily met. Whether you choose to straight cut or miter cut, you can find the perfect model within our extensive product lineup with:

- capacity from 460 mm (18") to over 1500 mm (59")
- · semi-automatic, NC automatic and CNC types
- mitering from 0° to ±30°, ±45°, ±60°,

Precise, accurate and designed specifically to maximize structural-cutting productivity, COSEN's Structural Cutting band saws is the answer for your structural cutting needs.





A quick way to **IDENTIFY** our model

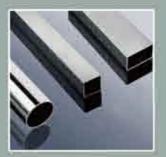
It is easy to identify a COSEN bandsaw in this series from its model number alone. See the following examples:

- SH-650M
- Semi-Automatic Single-Sided Miter-Cutting Bandsaw, Width 650mm.
- NC Automatic Double-Sided Miter-Cutting Bandsaw. Width 800mm.

Computer Numerical Control Automatic Double-Sided Miter-Cutting Bandsaw. Width 800mm.

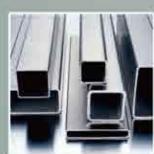


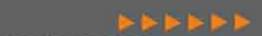
















NC Automatic Miter-Cutting Band Saws

Miter cutting... SMARTER than ever!

Featuring in the Smart NC-100 technology, COSEN's NC Automatic Miter-Cutting Band Saw is the way to boost your productivity in miter-cutting jobs. With SNC-100, you will be able to enjoy the following conveniences:

- Programming up to 100 individual jobs including quantity and cutoff length with our 5.7" HMI touch screen
- · Easily recalling and executing stored programs at will
- Automatic kerf loss compensation & automatic multiple indexing up to 6500 mm (650")
- · Automatic machine shutoff after cutting jobs complete or when out of stock
- · Rapid troubleshooting through error feedback system
- · Convenient access to blade speed, blade life, optional motor amp draw and optional blade deviation.





C-700DMNC

0*	450 mm	450 x 700 mm
±45°	450 mm	450 x 520 mm
+60°	300 mm	450 x 300 mm



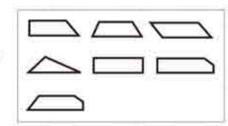
NC Automatic Miter-Cutting Band Saws

CNC-800DM automates your miter-cutting jobs!

In addition to all benefits offered by SNC100, CNC control on CNC-800DM further advantages you with faster miter-cutting results via these convenient features:

- . 100 steps programmable for different cut-off lengths, quantities and mitering angles.
- · Automatic saw bow mitering single or double-sided at your preset angles
- . Automatic first cut & trim cut
- . Programmable cutting rates & blade speeds to achieve best cutting
- · Automatic guide arm & front vise re-positioning based on material
- · Easy material feeding achieved by automatic multiple feeding with mitering direction taken into calculation

Examples of how an H-beam can be automatically cut to different lengths and shapes:



Saw frame height encoder, your **SECRET** in getting the best downfeed rate!

Through advanced encoder technology the machine displays the exact height position of the saw frame. This allows a linear downfeed rate to be calculated and displayed. The displayed rate eliminates any guessing as to

the actual downfeed rate. This helps the operator to get the best performance from the machine by being able to cut at the proper downfeed rate recommended by the blade manufacturer

(Standard only on CNC-800DMNC & C-800DMNC)







MODEL		C-800DMNC/CNC-800DM			C-700DMNC				C-600DMNC			C-650MNC	4	C-500MNC	
	Angle	1 0.	±45	◯ -60°	TO-	±45	+60	Ф0-	±45°	-60	фо.	+45	+60"	1 0.	+45
AT LILLO	Round		450 mm (17.7")		450 mm (17.7")	450 mm (17.7°)		330 mm (13")	330 mm (13")	300 mm (11.8")	420 mm (16.5")	400 mm (16")	250 mm (10")	330 mm (13")	290 mm (11.5*)
Capacity	Rectangular (HxW)	400 x 800 mm (16" x 31")	400 x 550 mm (16" x 21")	400 x 400 mm (16" x 16")	450 x 700 mm (17.7" x 27.5")	450 x 520 mm (17.7" x 20.5")	450 x 300 mm (17.7" x 11.8")	300 x 600 mm (11.8" x 23.6")	300 x 400 mm (11.8" x 16")	330 x 300 mm (11.8" x 11.8")	380 x 650 mm (15" x 25.6")	400 x 400 mm (16" x 16")	400 x 250 mm (16" x 10")	280 x 500 mm (11" x 19.7")	265 x 300 mm (10.5" x 11.8")
	Speed	20-100 m/min (66-330 fpm)			20-100 m/min			20-100 m/min		IX.	20-100 m/min		115 0007	20~100 m/min (66-3	
Saw blade	Size(LxWxT)	6600 x 54 x 1.3 mm (260" x 2" x 0.050")			5800 x 41 x 1.3 mm (228" x 1.6" x 0.050")			4880 x 34 x 1.1 mm (192" x 1.3" x 0.042")			5300 x 41 x 1.3 mm (209" x 1.6" x 0.050")			4670 x 34 x 1.1 mm (184" x 1.3" x 0.042")	
	Tension	Hydraulic			Hydraulic			Hydraulic			Hydraulic			Hydraulic	
	Saw blade	7.5 HP (5.6 KW)			7.5 HP (5.6 KW)			5 HP (3.75 KW)			7.5 HP (5.6 KW)			5 HP (3.75 kW)	
Motor	Hydraulic	3 HP (2.25 KW)		2 HP (1.5 KW)			1 HP (0.75 KW)			2 HP (1.5 KW)			1 HP (0.75 kW)		
output	Coolant pump	1/2 HP (0.375 KW)			1/4 HP (0.18 KW)			1/8 HP (0.1 KW)			1/4 HP (0.18 KW)			1/8 HP (0.1 kW)	
Tank	Hydraulic	85 L (22.1 gal)			74 L (19.24 gal)			65 L (16.9 gal)			65 L (16.9 gal)			40 L (10.4 gal)	
capacity	Coolant	200 L (52 gal))		120 L (31.2 gal)			100 L (26 gal)			115 L (29.9 gal)			55 L (14.3 gal)	
Vise	Control method	Hydraulic Full	Stroke Cylinder	NC Automatic	Hydraulic Full Stroke Cylinder , NC Automatic			Hydraulic Full Stroke Cylinder , NC Automatic			C Hydraulic Full Stroke Cylinder , NC Automatic			Hydraulic Full Stroke Cylinder, NC Automati	
Frankline.	Mode	Hydraulic , NC Automatic			Hydraulic , NC Automatic			Hydraulic , NC Automatic			Hydraulic , NC Automatic			Hydraulic , NC Automatic	
Feeding length	Single stroke	1500 mm (59°	")		1000 mm (39.4")			1000 mm (39.4")			800 mm (31.5°)		607 mm (23.9")	
length	Multi stroke	Max. 6500 mm (650")		Max. 6500 mm (650")			Max. 6500 mm (650")			Max. 6500 mm (650")			Max. 6500mm (650")		
Wo	rkbed height	1085 mm (42.	.7")		750 mm (29.5	")		720 mm (28.3	5")		750 mm (29.5")		720 mm (28.3")	
Gr	oss weight	7900kgs(1738	80lbs)/8000kgs(1	7600lbs)	3800kgs(8360	lbs)		3650kgs(8030	lbs)		3000 kgs (660	O lbs)		2050kgs(4510lbs)	
Floors	space (LxWxH)	5200 x 3530 x	2725 mm (204.7	" x 139" x 107")	4230 x 3300 x	2720 mm (166.5	5" x 130" x 107")	4450 x 2900 x	2210 mm(175"	x 114" x 87")	3600 x 2900 x	2500 mm (141.7	" x 114" x 98.4")	2900 x 2600 x 2200 i	mm (114" x 102" x 86.6")

Semi-Automatic Miter-Cutting Band Saws

Powerful, smooth and precise! Your IDEAL large capacity miter cutting is here.

COSEN's semi-automatic miter-cutting band saw series is the perfect choice for fabricators pursuing precise, efficient and reliable cutting on mid to large-sized structural material.

Heavy-duty canted saw frame and the dual column plus cross link design (on models greater than 800 mm) together provide unsurpassed rigidity and the smoothest cutting throughout the cutting cycle. Double-sided mitering and the specially designed infeed lift rollers greatly save you time and efforts in material feeding and



	MODEL	SH-1500DM						
	Angle	ф_0°	±45	-60"				
	Round	850 mm (33.5")	800 mm (31.5")	580 mm (22.8")				
Capacity	Rectangular (HxW)	750 x 1500 mm (29.5" x 59")	750 x 900 mm (29.5" x 35.4")	750 x 580 mm (29.5" x 22.8")				
	Speed	20-100 m/min	(66-330 fpm)					
Saw blade	Size(LxWxT)	11880 x 67 x 1.6 mm (468" x 2.6" x 0.063")						
	Tension	Hydraulic						
12-Vic	Saw blade	15 HP (11.25 KW)						
Motor	Hydraulic	3 HP (2.25 KW)						
output	Coolant pump	1/2 HP (0.375 KW)						
Tank	Hydraulic	80 L (20.8 gal)						
capacity	Coolant	150 L (39 gal)						
Vise	Control method	Hydraulic Full Stroke Cylinder						
Wo	orkbed height	1295 mm (51")						
G	ross Weight	21000 kgs (46200 lbs)						
Floor	space (LxWxH)	5160 x 5550 x 4200 mm (203" x 219" x 165")						

Cut FASTER, save larger with Cosen's **Planetary Gearbox!**



Cosen's specially designed planetary gearbox provides smooth and powerful cutting through the heaviest of materials. The power transmission efficiency is higher than 90%, topping all gearbox types in mechanical performance. Also, it accepts more pressure during operation and will not create thermal distortion, providing long gearbox life under various production conditions. Over time, our customers realize significant savings in energy cost and increased productivity

(Standard on SH-1500DM) Available on other selected models.)

Semi-Automatic Miter-Cutting Band Saws



Vibration damper

Cosen's vibration damper can effectively reduce blade vibration produced under highspeed cutting.

Especially for cutting small materials on bandsaws of large width capacity, the



vibration damper can reduce blade vibration, increase cutting rate, and enable smooth cut-off surfaces. (Standard on SH-800/1000/ 1500DM. Available on other selected models.)

	MODEL	SH-1000DM (7.5' blade cant)						
	Angle	ф о °	±45	-60'				
	Round	660 mm (26")	620 mm (23")	400 mm (15.7")				
Capacity	Rectangular (HxW)	520 x 1020 mm (20.5" x 40")		540 x 400 mm (21.3" x 15.7")				
	Speed	15-90 m/min (4	49-295 fpm)					
Saw blade	Size(LxWxT)	8300 x 54 x 1.6 mm (326.8" x 2" x 0.063")						
	Tension	Hydraulic						
366	Saw blade	10 HP (7.5 KW)						
Motor	Hydraulic	3 HP (2.25 KW)						
output	Coolant pump	1/4 HP (0.18 KW)						
Tank	Hydraulic	60 L (15.6 gal)						
capacity	Coolant	100 L (26 gal)						
Vise	Control method	Hydraulic Full Stroke Cylinder						
Wo	rkbed height	810 mm (31.9")						
Gr	oss Weight	5570 kgs (12254 lbs)						
Floor	space (LxWxH)	3750 x 3900 x 2765 mm (148" x 154" x 109")						



1+1>2 ?! True because...

Hydraulic lift rollers + idle roller workbed = your lifesaver in material feeding!!

In Cosen's SH-1500DM and SH-1000DM, we incorporate two designs in making material feeding as easy as it can get. The hydraulically powered infeed lift rollers can lift up material and help place material to your desired position. The oval-shaped idle roller workbed further support the material from both the front and rear side. Added with a hand held remote control (optional), these two models allow you to safely move even the largest materials!





Semi-Automatic Miter-Cutting Band Saws

Twin column + canted frame, your ideal package for STRUCTURAL CUTTING

Cosen employs a rigid, oversized round column design, which keeps the same penetrating angle to the material from top to bottom of cut. The blade cant design is particularly useful when cutting large I-beams or other structural shapes as it creates more even load per blade tooth, thus increasing cutting efficiency and blade life. There is no question that the twin column and canted frame is the way to go at structural cutting.







BEAM LIGHT

Laser alignment beam Light is extremely useful for length

The laser beam shines and indicates the cut-off line on the material, facilitating material alignment to the cut width desired. (Standard on 800 mm capacity and greater models. Refer to back cover for detailed accessory list.)

Semi-Automatic Miter-Cutting Band Saws





	MODEL		SH-800DM		SH-7(00M (7.5° blad	(e cant)		SH-7000M		<u> </u>	SH-500DM			SH-650M	
	Angle	Ф0.	±45°	─ -60°	0.	45	-60'	ф о́.	±45°	+60°	ф o.	±45°	-60"	ф 0.	₩ +45°	+60
LS - State S	Round	500 mm (20")	450 mm (17.7")	400 mm (16")	500 mm (19.7")	350 mm (13.8"	200 mm (7.9")	450 mm (17.7")	450 mm (17.7")	300 mm (11.8")	330 mm (13")	300 mm (11.8")		420 mm (16.5")		250 mm (10")
Capacity	Rectangular (HxW)	400 x 800 mm (16" x 31")	400 x 550 mm (16" x 21")	400 x 400 mm (16" x 16")	400 x 700 mm (15.7" x 27.6")	470 x 350 mm (18.5" x 13.8")	500 x 200 mm (19.7" x 7.9")	450 x 700 mm (17.7" x 27.5")	450 x 520 mm (17.7" x 20.5")	450 x 300 mm (17.7" x 11.8")	330 x 600 mm (13" x 23.6")	330 x 400 mm (13" x 16")	330 x 300 mm (13" x 11.8")	380 x 650 mm (15" x 25.6")	400 x 400 mm (16" x 16")	400 x 250 mm (16" x 10")
		20-100 m/min (66-330 fpm)			25-95 m/min (82-312 fpm)		20-100 m/min (66-330 fpm)		20-100 m/min (66-330 fpm)			20-100 m/min (66-330 fpm)			
Saw blade	Size(LxWxT)	6600 x 54 x 1.3 mm (260" x 2" x 0.050")			5450 x 41 x 1.3 mm (214.5" x 1.6" x 0.050")			5800 x 41 x 1.3 mm (228" x 1.6" x 0.050")			4880 x 34 x 1.1 mm (192" x 1.3" x 0.042")			5300 x 34 x 1.1 mm (209" x 1.3" x 0.042")		
	Tension	Hydraulic			Hydraulic			Hydraulic			Hydraulic			Hydraulic		
440000	Saw blade	7.5 HP (5.6 KW)			7.5 HP (5.6 KW)			7.5 HP (5.6 KW)			5 HP (3.75 KW)			5 HP (3.75 KW)		
Motor	Hydraulic	3 HP (2.25 KV	V)		1 HP (0.75 KV	V)		1 HP (0.75 KV	V)		1 HP (0.75 K)	V)		1 HP (0.75 KW		
output	Coolant pump	1/2 HP (0.375	KW)		1/4 HP (0.18 H	(W)		1/8 HP (0.1 KV	V)		1/8 HP (0.1 K	W)		1/8 HP (0.09 K		
Tank	Hydraulic	85 L (22.1 gal)		35 L (9.1 gal)			45 L (11.7 gal)			40 L (10.4 ga)		45 L (11.7 gal)		
capacity		200 L (52 gal)			50 L (13 gal)			120 L (31.2 gal)			100 L (26 gal)			60 L (15.6 gal)		
Vise	Control method Hydraulic Full Stroke Cylinder			Hydraulic Full Stroke Cylinder			Hydraulic Full Stroke Cylinder			Hydraulic Full Stroke Cylinder			Hydraulic Full Stroke Cylinder			
Worl	kbed height	1085 mm (42.	7")		700 mm (27.5°	")		750 mm (29.5"			720 mm (28.3			750 mm (29.5°)	
Gro	oss Weight	4500 kgs (990	00 lbs)		3400 kgs (748	0 lbs)		2400 kgs (528)	O lbs)		1800 kgs (396	60 lbs)		1800 kgs (3960	-	
Floors	space (LxWxH)	3120 x 3530 x	2725 mm (122.8	3" x 139" x 107")			x 113.5" x 89")	The state of the s	2720 mm (106.3"	x 124" x 107")		2210 mm (87.4"	x 114" x 87")	-	2500 mm (90.6"	x 114" x 98.4")



Canted Frame Straight Cutting Band Saws: Semi-Automatic

Canted frame straight cutting band saws for STRUCTURAL MATERIAL

Offered in semi-automatic and NC automatic types, these straight cutting bandsaws adopt the canted frame design available from 0° to 7.5° or 10°, which is particularly useful when cutting structural material giving you better cutting efficiency and blade life. The dual column, cross link and saw frame hydraulic cylinders as a group form a very rigid structure maximizing your productivity particularly in pack cutting.

Designed specifically for cutting structural steel such as H-beam, I-beam, channels, profiles and tubing.



HYDRAULICALLY powered guide arm

Directly controlled from the operator's counsel, this hydraulically actuated heavy-duty cast guide arm permits efficient cutting by being able to rapidly move close to the material.



Canted Frame Straight Cutting Band Saws: Semi-Automatic







	MODEL	SH-700F (7.5' blade cant)	SH-760F (7.5" blade cant)	C-760FNC (7.5" blade cant)	SH 1000F (7.5" blade cant)	
0	Round	420 mm (16.5")	560 mm (22")	560 mm (22")	660 mm (26")	
Capacity	Rectangular (HxW)	350 x 700 mm (13.8" x 27.5")	520 x 760 mm (20.5" x 30")	520 x 760 mm(20.5" x 30")	520 x 1020 mm (20.5" x 40")	
	Speed	20-100 m/min (66-330 fpm)	20-100 m/min (66-330 fpm)	20-100 m/min (66-330 fpm)	20-100 m/min (66-330 fpm)	
Saw blade	Size(LxWxT)	5450 x 41 x 1.3 mm (215" x 1.6" x 0.05")	6665 x 54 x 1.6mm (262" x 2" x 0.063")	6665 x 54 x 1.6 mm (262" x 2" x 0.063")	8000 x 54 x 1.6 mm (315" x 2" x 0.063")	
20, 21, 90	Tension	Hydraulic	Hydraulic	Hydraulic	Hydraulic	
Mater	Saw blade	7.5 HP (5.6 KW)	7.5 HP (5.6 KW) (Option:10 HP (7.5 KW))	7.5 HP (5.6 KW) (Option:10 HP (7.5 KW))	10 HP (7.5 KW)	
Motor	Hydraulic	1 HP (0.75 KW)	2 HP (1.5 KW)	2 HP (1.5 KW)	2 HP (1.5 KW)	
output	Coolant pump	1/8 HP (0.09 KW)	1/4 HP (0.18 KW)	1/4 HP (0.18 KW)	1/4 HP (0.18 KW)	
Tank	Hydraulic	35 L (9.1 gal)	50 L (12.5 gal)	80 L (20.8 gal)	75 L (18.8 gal)	
capacity	Coolant	85 L (22.1 gal)	100 L (25 gal)	100 L (26 gal)	120 L (30 gal)	
Vise	Control method	Hydraulic Full Stroke Cylinder	Hydraulic Full Stroke Cylinder	Hydraulic Full Stroke Cylinder , NC Automatic	Hydraulic Full Stroke Cylinder	
	Mode			Hydraulic , NC Automatic		
Feeding	Single stroke			520 mm (20.5")	24	
length	Multi stroke			Max. 6500 mm (650")	-	
Wo	rkbed height	700 mm (27.5")	700 mm (27.5")	700 mm (27.5")	650 mm (25.6")	
Gr	ross Weight	2700 kgs (5940 lbs)	2400 kgs (5280 lbs)	6100 kgs (13420 lbs)	5600 kgs (12320 lbs)	
Floor	space (LxWxH)	1200 x 2750 x 2150 mm(47" x 108" x 84.6")	1360 x 3375 x 2415 mm (53.5" x 133" x 95")	2160 x 3375 x 2415 mm (85" x 133" x 95")	1370 x 4000 x 2620 mm (54" x 157.5" x 103"	

Canted Frame Straight Cutting Band Saws: NC Automatic



