

# Johnson Models LE10A and LE13A

An unbeatable combination of cutting precision and operator convenience for heavy duty high production

## features

■ Advanced hydraulic system—regulates variable head feed rate for hands free cutting and incorporates a hydraulics on demand system so pump runs only when vises and head control are in use. It's quiet and keeps oil temperature low for trouble free performance.

■ Smart feed system—will multiple feed 9-times up to 16" in a single stroke with an accuracy of 0.2mm. Feed length adjusts easily using handwheel and read-out is conveniently mounted on machine front. Quick change stock system utilizes a vice with ratchet and pawl, 2½" hardened rails.

■ Guide arms—are the key to getting straight cuts so they are vertically mounted for more rigidity and feature self-adjusted inserts which can be easily released and tightened with a knurled knob.

■ Cutting data indicator—helps operator select best blade and head descend speed based on stock material, size and shape.

■ Vises—quick set ratchet type. Clamping in front and back of the blade for less than a 2" remnant and minimized burr.



## specifications

model	number	capacity	blade width	blade length	drive motor	coolant	floor space with feed table	floor space without feed table
		inches	inches	inches	h.p.		inches	inches
LE10A	83102	10 Rounds, 7x12 Flats	1	138	3	Yes	76x153	76x69
LE13A	83103	13 Rounds, 10x14 Flats	1¼	151	5	Yes	76x160	76x76

Specifications subject to change without notice.



For more information call 800-937-3253

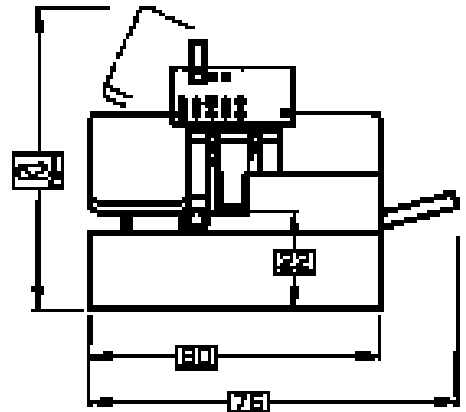
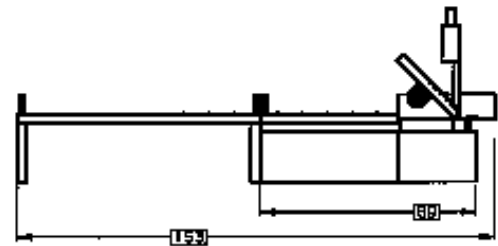
**models**

**LE10A**

**LE13A**

**standard equipment**

- **Hydraulic pump**— 1 hp
- **Coolant pump**— Gear type 1/8 hp
- **Vises**— Quick set ratchet type. Clamping pressure is 600 lbs.
- **Head feed**— Hydraulic regulated with rpm compensation feed back.
- **Piece counter**— 9,999 piece with auto shut off.
- **Rapid head approach**— Sure stop hydraulically controlled.
- **System control**— PLC
- **Warning light**
- **Chip brush**— Speed synchronized.
- **Tool kit**— Standard screw drivers, wrenches and allen keys.
- **Spare parts**— Standard 3 pcs. chip brushes, guide bearing replacements.
- **Work light**
- **Auger style chip conveyer**
- **Bundling vertical vise**



height (open)	height (closed)	blade speeds	feed stroke min.-max.	multiple stroke	weight
inches	inches				pounds
68	22	88/130/177/223/262	3/8-16	9 times	2,645
72	24	88/130/177/223/262	3/8-16	9 times	3,290