

TB 130 TOP BENDER®



Features

- Bending capacity to 5"
- Bend any angle to 180° with independent material spring back compensation for each bend
- Bend to CLR as small as 2D
- Ideal for producing consistent quality bends in large diameter pipe, tube, squares, rectangular, solids and other profiles
- PLC touch screen control offers easy access to auto and manual operating modes, programming (inch or metric), system diagnostics and multiple language capability
- Patented quick-change tooling system with multiple radii available
- Digital display of counterbend die axis and bend angle
- Patented swing away counterbending die vise
- Auto load sensing improves bend productivity while protecting machine components
- Engineered heavy-duty steel gear case accepts bend profiles with CLR to 27.5"
- Electrical components UL, CSA, and CE approved
- No hydraulic components; reduces cost and improves bend accuracy
- One (1) year limited warranty



Part# **TB130**
Capacity: **5"** Tube
4" Sch. 40 Pipe



Class 3 safety hand-held remote

Controls bend, return & emergency stop functions



Dimensions & Specifications

Minimum Outside Diameter	1/4"
Maximum Outside Diameter	5"
Pipe Capacity (Max.)	4" Sch. 40
Minimum CLR	2D <i>Depending material and wall thickness</i>
Maximum CLR	27.5"
Angle Range	0-210°
Bending Speed	Variable to .75 RPM
Programming	Touch Screen Unlimited storage with USB (12) bends each program
Two Axis Positioner	Yes ~ consult factory
Voltage Requirement	480V 3ph
Motor <small>(horse power @ 480V)</small>	3.5
Dimensions (Length, Width, Height)	34" x 34" x 47"
Shipping Weight	1330 lbs.

* Contact CML USA for complete technical specifications.

All capacities based on mild grade materials; heavy wall and high tensile materials reduce machine capacity.

Refer to **Pages 2-3** for Machine Capacities - Refer to **Page 23** for Tooling Kits