

TECHNICAL SPECIFICATION	ENAVISION 400-TWIN-P
<b>OVERVIEW</b>	
Build Envelop Volume (mm <sup>3</sup> ) Range of Layer Thickness Feature Thickness Laser Type Laser Power Scanning Speed Scanning System Dimension (LxWxH) Electrical Connection ( Voltage) Electrical Connection (Current) Inert Gas O2 Level Vacuum Pump Operating System Network Build Plate Temperature	400X400X300 ( 9,8x9,8x11,8 in) 20-100 µm (0,0007 - 0,004 in) 150 µm Fiber laser 500 W (Single Mode) <b>x 2</b> Up to 11 m/S (433,07 in) 3D dynamic focused scanning system <b>x 2</b> 3200 x1500x2030 (125,98x64,57x79,9 in) 480 V, 3 PH, 60 Hz 40 A Argon / Nitrogen <100 ppm Yes Windows 10 / X Ethernet / Ethercat 0- 200 °C
<b>OPTICAL SCANNING SYSTEM</b>	
Scanning Speed Scanning System Cooling System	Up to 11 m/S (433,07 in) 3D dynamic focused scanning system <b>x 2</b> Water
<b>CONTROL UNIT</b>	
Ccontrol System Processor Operating System HMI	Beckhoff Industrial PC Intel i5-i7 Windows 10 / X 21.5 in, touch operated
<b>SOFTWARE</b>	
Data Preparation Software Data Processing Software Supported File Types	Materiliase Magics and Modules Ermaksan Build Processor STL , 3MF, AMF,, DAE , FBX, VRML ...
<b>FEATURES</b>	
Beam Focus Diameter/Beam Diameter Beam Correction Recoater blade Dimensional accuracy Surface roughness Relative Density of as printed parts Process Monitoring Camera Quality Comformation	100 µm Auto Silicon ± 100 µm Ra<20µm ≥99% HD Camera to follow the building process CE

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