

**COMPLETE METALWORKING SOLUTIONS** 

(800) 991-4225 ISO Certified

www.ahbinc.com

customerservice@ahbinc.com





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# Let's 3D print something great together.

Discover Meltio's state-of-the-art wire-laser metal 3D printing technology - either as a standalone metal 3D printer or integrated into a CNC machine or a robot arm. Our metal additive manufacturing solutions bring unprecedented possibilities to enjoy 3D printing advantages in everyday part production.

Our mission is to delight customers, partners, employees and shareholders by pioneering the development of affordable metal 3D printing systems that are reliable, safe and easy to use, continually reinforcing our status as disruptors.

# **Laser Metal Deposition**

## **Multi-laser Deposition Head**

LMD is a Directed Energy Deposition (DED) process that functions by precisely stacking weld beads on top of one another, in wire form, when introduced into the laser generated melt pool.

Meltio's technology comes packaged in a compact deposition head, host of multiple lasers, capable of processing commodity welding wires independently and simultaneously.

## Meltio M450

### **Turn-key Metal 3D Printer**

Designed for industry without the need for industrial infrastructure; affordable, reliable, safe and easy-to-use metal 3D printer. Ideal for small to medium size part fabrication and multi-metal 3D printing research.

The Meltio M450 allows users to produce metal parts of very high density in a single-step process on a very compact footprint.





#### **Technical Specifications**

Dimensions (WxDxH):	560 x 600 x 1400 mm
Print Envelope (WxDxl	H): 145 x 168 x 390 mm
System Weight:	250 kg
aser Type:	6 x 200W direct diode lasers
aser Wavelength:	976 nm
otal Laser Power:	1200 W
Power Input:	208/230 V single phase or 400 V three phase

**Power Consumption:** 2-5 kW peak depending on selected options

rocess Control:	Closed-loop, laser and wire modulation
nclosure:	Laser-safe, sealed, controlled atmosphere
terface:	USB, ethernet, wireless datalink
ooling:	Active water-cooled chiller included
/ire Feedstock:	Diameter: 0.8-1.2 mm Spool Type: BS300
ccessories:	Laser Alignment System, Hot Wire and Dual Wire

#### **Meltio M450 Applications**



Aircraft Bracket		
Size:	109.6 x 160.8 x 34.8 mm	
Weight:	1.5 kg	
Material: Titanium 6		



William Control	Dual
anna g	Size:
	Weigh
	M-4

ual Material Pipe		
ze: 108 x 108 x 150 mm		
<b>eight:</b> 4.554 kg		
aterial: Stainless Steel 316L + Nickel 718		



## Meltio Engine CNC Integration

#### **Hybrid Manufacturing Integration**

The most affordable hybrid manufacturing solution, fitting almost any CNC machine on the market. Enable metal 3D printing and machining of complex geometries in a single process step.

The Meltio Engine is the ideal CNC complement for near net shape manufacturing, repair and feature addition.



53.37 x 44.59 x 10.85 mm

0.245 kg

Part Repair

#### **Technical Specifications**

mensions (WxDxH):	390 x 700 x 1025 mm	
rint Envelope (WxDxl	H): Depending on the integration	
ystem Weight:	142 kg	
aser Type:	6 x 200W direct diode lasers	
aser Wavelength:	976 nm	
otal Laser Power:	1200 W	
ower Input:	208/230 V single phase or 400 V three phase	
	0.5.100/	

Process Control:	Closed-loop, laser and wire modulation	
Cooling:	Active water-cooled chiller included	
Printhead Retracted Size (Wx	DxH):	255 x 320 x 872 mm
Printhead Unretracted Size (WxDH):		255 x 320 x 1045 mm
Printhead Weight:		46.5 kg
Wire Feedstock:		Diameter: 0.8-1.2 mm Spool Type: BS300 or wire drums
Accessories:		Laser Alignment System, and Dual Wire

#### **Meltio Engine CNC Integration Applications**





Elbow		
Size:	ext. 70 Ø mm - int. 50 Ø mm	
Weight:	0.515 kg	
Material:	Stainless Steel 316L	





#### **Large-scale Metal 3D Printing**

Turn a robot arm into a metal 3D printing system with no inherent size constraints. The Meltio Engine Robot Integration is the perfect platform for large and complex 3D printing, repair, cladding and feature addition.

The Meltio Engine integrates with any robot arm manufacturer and interface on the market.



#### **Technical Specifications**

Dimensions (WxDxH):	390 x 700 x 1025 mm	
——————————————————————————————————————	390 X 700 X 1023 IIIIII	
Print Envelope (WxDxI	H): Depending on robot reach	
System Weight:	142 kg	
Laser Type:	6 x 200W direct diode lasers	
Laser Wavelength:	976 nm	
Total Laser Power:	1200 W	
Power Input:	208/230 V single phase or 400 V three phase	
Power Consumption:	2-5 kW peak depending on selected options	

Process Control:	Closed-loop, laser and wire modulation
Cooling:	Active water-cooled chiller included
Printhead Size (WxDxH):	202 x 297 x 784 mm
Printhead Weight:	15.5 kg
Wire Feedstock:	Diameter: 0.8-1.2 mm Spool Type: BS300 or wire drums
Accessories:	Laser Alignment System, Hot Wire and Dual Wire

#### **Meltio Engine Robot Integration Applications**



Rotary Screw Compressor		
Size:	75 x 75 x 230 mm cladded	
Weight:	2.550 kg	
Material:	Stainless Steel 316L	

	Pipe Manifold	
	Size:	205 x 360 x 473 mm
1	Weight:	5.22 kg
	Matorial:	Stainless Steel 3161

Size:	205 x 360 x 473 mm			
Weight:	5.22 kg			
Material:	Stainless Steel 316L			



## Metal 3D Printing Wire

#### Single Wire and Dual Wire Metal 3D Printing

Meltio's Laser Metal Deposition process achieves exceptional material mechanical properties using single wire and dual wire.

Choose the ideal welding wire for your application: unlimited third-party commodity material or qualified Meltio Wire Materials that secure the user experience.



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Clean

Safe Affordable

#### **Meltio Wire Materials**

Meltio Stainless Steel 316L	Qualified	Meltio Tool Steel H11	Qualified	Meltio Nickel 718
Meltio Stainless Steel 308L	Qualified	Meltio Invar	Qualified	Meltio Nickel 625
Meltio Stainless Steel 17-4PH	Qualified	Meltio Mild Steel ER70S	Qualified	Meltio Titanium 6

## Metal 3D Printing Software

Meltio provides an open platform for software that meets a variety of industrial application demands as well as proprietary software tailored to the wire-laser metal 3D printing process which is seamlessly integrated with Meltio's hardware and material portfolio.

#### **Meltio Horizon**

It's a proprietary toolpath generator software for 3-axis metal 3D printing, tailored specifically to our wire-laser deposition process with the Meltio M450 metal 3D printer.

#### **Meltio Space**

It's a toolpath generator software for the Meltio Engine Robot Integration with an easy-to-use interface for planar, non-planar and variable extrusion toolpaths. It also includes 2-axis workpiece positioner interpolation, kinematics simulation, collisions check and cell configuration.



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