

# WSI QUICK REFERENCE GUIDE

## Which TECNA welder is right for you?

### BENCH WELDERS

TECNA bench welders for small assembly spot and projection welding applications. Can be configured with part holding fixtures or small seam welding heads.



**kVA:** 15 - 90

**Power supply:** AC or MFDC

**Weld current:** up to 31,000 amps

**Throat depth:** 6 - 11 in.

**Max. weld force:** 1,654 lbs.

### ROCKER ARM WELDERS

TECNA foot and air-operated rocker arm spot welders. TECNA rocker arm welders are ideal for many sheet metal applications.



**kVA:** 20 - 50

**Power supply:** AC or MFDC

**Weld current:** up to 21,000 amps

**Throat depth:** 11 - 36 in.

**Max. weld force:** 1,050 lbs.\*

\* Varies based on arm length

### PRESS / PROJECTION WELDERS

TECNA press / projection welders for spot, projection, diffusion and brazing welding applications. Can be coupled with feeding equipment or tooling with parts eject systems for ease and speed of operator use.



**kVA:** 50 - 250

**Power supply:** AC or MFDC

**Weld current:** 20,000 - 100,000+ amps

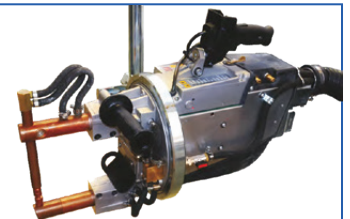
**Throat depth:** 11 - 80 in.

**Max. weld force:** 4,250 lbs.\*

\* 8 in. cylinder

### WELD GUNS

TECNA spot weld guns available in both c-type and scissor (x-type) configurations.



TECNA weld guns are self-contained (transformer and digital welding controls included) for optimal ergonomics, versatility, and operator safety.

**kVA:** 2 - 90

**Power:** AC or MFDC

**Weld current:** up to 32,000 amps

**Throat depth:** 5 - 41 in.

**Max. weld force:** 2,427 lbs.\*

\* Varies based on arm length

**LEARN MORE:**

<https://wsiweld.com/reference-guides>