

flagler

H-412-DF1
with 1 1/2" Standing Seam

PART NUMBER	DESCRIPTION	SIZE	QUANTITY
35-001	Top Front Feed Plate	1.00 x 5.50 x 47.00	1
35-002	Top Back Feed Plate	1.00 x 5.50 x 47.00	1
35-003	Top Front Exit Plate	1.00 x 5.50 x 32.00	1
35-004	Top Back Exit Plate	1.00 x 5.50 x 32.00	1
35-005	Individual Top Plates	1.00 x 5.50 x 7.125	4
35-006DF1	Bottom Front Feed Plate	1.00 x 7.00 x 47.00	1
35-007DF1	Bottom Back Feed Plate	1.00 x 7.00 x 47.00	1
35-008DF1	Bottom Front Exit Plate	1.00 x 7.00 x 47.00	1
35-009DF1	Bottom Back Exit Plate	1.00 x 7.00 x 47.00	1
35-008	Drive Shaft	1.250 rd. x 13.00	2
	Collar	1 1/4" Clamp	4
41-013	Drive Gear	2.750 rd. x 1.750	2
35-010	Step Spacer	2.00" rd. x 5.260	7
35-011	Step Spacer	2.00" rd. x 5.260	3
44-021	Idler Gear	4.225 rd. x 1.250	10
35-014-A	Roll Shaft	1.500 rd. x 14.375	24
35-015	Roll Shaft Gear	4.225 rd. x 1.250	24
	Collar	1 1/2" Clamp	24
35-017	Plain Spacer	1.250 rd. x 5.00	22
35-018	Hold Down Stud	0.625 rd. x 7.500	16
35-019	End Head Support	1.00 x 2.00 x 27.375	2
35-020	Center Head Support	1.00 x 5.50 x 27.375	1
35-021	Feed Gauge Angle	2.00 x 2.00 x 0.187 x 22.00	2
35-021A	Feed Gauge	0.50 x 2.00 x 22.00	2
35-022	Riser	1.00 x 1.00 x 22.00	1
DF Roller Dies			
35-101	T-1 DF Roll	3.500 rd. x 3.250	1
35-102	T-2 DF Roll	3.647 rd. x 3.250	1
35-103	T-3 DF Roll	3.707 rd. x 3.250	1
35-104	4-T-1 DF Roll	2.975 rd. x 2.272	1
35-105	4-T-2 DF Roll	3.725 rd.x 0.978	1
35-106	T-5 DF Roll	3.095 rd. x 3.250	1
35-107	T-6 DF Roll	4.075 rd. x 3.000	1
35-108	T-7 DF Roll	4.975 rd. x 2.750	1
35-109	T-8 DF Roll	5.675 rd. x 2.500	1
35-110	T-9 DF Roll	5.975 rd. x 2.250	1
35-111	T-10 DF Roll	5.975 rd. x 2.000	1
35-112	T-11 DF Roll	5.975 rd. x 2.250	1
35-113	T-12 DF Roll	3.095 rd. x 2.250	1
35-114	B-1 DF Roll	4.975 rd. x 3.250	1
35-115	B-2 DF Roll	4.975 rd. x 3.250	1
35-116	B-3 DF Roll	5.375 rd. x 3.250	1

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PART NUMBER	DESCRIPTION	SIZE	QUANTITY
35-117	4-B-2 DF Roll	4.975 rd. x 2.222	1
35-118	4-B-1 DF Roll	5.675 rd. x 1.028	1
35-119	5-B-2 DF Roll	5.015 rd. x 2.165	1
35-120	5-B-1 DF Roll	5.675 rd. x 1.085	1
35-121	B-6 DF Roll	4.975 rd. x 2.000	1
35-122	B-7 DF Roll	4.975 rd. x 1.250	1
35-123	B-8 DF Roll	4.975 rd. x 1.250	1
35-124	B-9 DF Roll	4.975 rd. x 1.250	1
35-125	B-10 DF Roll	4.975 rd. x 1.250	1
35-126	B-11 DF Roll	4.855 rd. x 1.250	1
35-127	12-B-1 DF Roll	4.855 rd. x 1.027	1
35-128	12-B-2 DF Roll	5.675 rd. x 1.223	1
35-129	Spacer	2.00 rd. x 1.00	10
35-130	Spacer	2.00 rd. x 1.25	1
35-131	Spacer	2.00 rd. x 1.50	1
35-132	Spacer	2.00 rd. x 1.75	1
35-133	Spacer	2.00 rd. x 2.00	4
35-134	Spacer	2.00 rd. x 2.25	2
35-135	Spacer	1.750 rd. x 3.00	5
35-136	Front 4-5 Idler Roll	1.750 rd. x 1.000	1
35-137	Rear 4-5 Idler Roll	2.250 rd. x 1.250	1
35-139	Front 11-12 Idler Roll	3.010 rd. x 0.825	1
35-140	Rear 11-12 Idler Roll	2.140 rd. x 1.375	1
35-143	Idler Pin	1.250 rd. x 2.563	4
35-144-B	Hor. Mount (4-5)	0.50 x 2.00 x 4.50	1
35-145	Hor. Mount (10-11)	0.50 x 2.00 x 3.250	1
35-146	Hor. Mount (11-12)	0.50 x 2.00 x 6.00	1
35-147	Vertical Block	0.50 x 2.00 x 2.750	2
35-148	End Cap	0.50 x 0.375 x 2.00	2
35-150	Movable Block (11-12)	1.00 x 1.250 x 1.50	1
35-059	Straightener Assembly		1
	Cam Followers	CF-14-B	2
35-091	Idler Bracket Side Strap	0.50 x 0.50 x 3.00	6
35-092	Station 1-2 Guide Mount Assembly	Assembly	1
	Vertical Block	0.50 x 1.50 x 4.50	1
	Horizontal Block	0.20 x 1.50 x 2.750	1
35-093	Guide	0.625 x 0.625 x 3.50	1
35-059DF1	Straightener Assembly		1
	Horizontal Mount	0.50 x 0.750 x 2.250	1
		0.50 x 0.750 x 3.750	1
	Cam Follower	CF 7/8-B	2
Roller Hold Downs			
35-056	Horizontal Mount	0.50 x 1.250 x 18.00	3
35-057	Vertical Mount	0.50 x 1.250 x 3.50	3
35-058	Adjustment Bar	0.250 x 1.50 x 57.00	1

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PART NUMBER	DESCRIPTION	SIZE	QUANTITY
	Rollers	#RR-667-35-B	7
Short Parts Feeder Rail			
35-037	Rail	C6x8.2 Channel x 127"	1
35-041	Channel Mount	0.50 x 1.00 x 1.50	3
35-042	Pivot Pin	1.00 rd. x 1.250	10
35-043	Horizontal Mount	0.50 x 1.50 x 2.00	3
35-044	Vertical Mount	0.50 x 1.50 x 7.25	3
35-045	Stopper	0.50 x 0.50 x 1.50 Nylon	3
35-046	Vertical Linkage	0.50 x 1.50 x 6.375	3
35-047	Horizontal Linkage	0.50 x 1.50 x 81.00	1
Short Parts Carriage			
35-038	Carriage	0.750 x 6.00 x 18.00	1
	Side Roller Holder	0.375 x 1.00 x 1.750	4
35-040	Back Gauge	0.375 x 0.500 x 5.750	1
	Roller	CF 3/4-B	8
	Toggle Clamp	#5126A46	2
Cabinet Assembly			
35-023	Top Feed Plate	0.250 x 22.00 x 25.00	1
35-024	Top Take Off Plate	0.250 x 10.00 x 21.50	1
35-025	Top Side Plate	0.250 x 7.00 x 95.00	1
35-026	Upper Side Panel	0.250 x 9.00 x 91.00	1
40-065	Lugs	0.50 x 1.00 x 4.50	1
35-027	Front Skirt	0.250 x 33.000 x 50.625	1
35-028	Rear Skirt	0.250 x 33.000 x 50.625	1
35-029	Bottom Angle	3.00 x 3.00 x 0.50 x 103.00	2
35-030	Side Angle	3.00 x 3.00 x 0.50 x 103.00	2
35-031	Upper Side Angle	2.00 x 2.00 x 0.188 x 103.00	1
35-032	Center Support	2" Channel x 16.00	2
35-034	Lower Panel	18 Ga. x	4
40-066	Feet	0.750 x 6.00 x 8.000	4
35-094	Motor Mount	0.750 x 10.00 x 24.50	1
	Motor - 7 1/2 HP 460/3/60	SEW K67DRN132S4	1
	Sprocket (Driver)	DS60Q21	1
	Bushing	Q1 x 1 5/8"	1
	Sprocket (Driven)	H60Q21	2
	Bushing	Q1 x 1 1/4"	2
	Chain	#60	10 ft
BEARINGS AND OILITES			
	Roll Shafts	HJ-243316 Bearing	48
		1 1/2" ID x 1/8" Thick Oilite	48
	Idler Shaft	HJ-202820 Bearing	10
		1 1/4" ID x 1/8" Thick	20
	Drive Shaft	HJ-202816 Bearing	4

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PART NUMBER	DESCRIPTION	SIZE	QUANTITY
	Idler Rolls	1 1/4" ID x 1/8" Thick Oilite B-126 Bearing	8 8
	Short Parts Feeder	3/4" ID x 1/16" S-1620-08 Bushing T-1632-02 Oilite	8 22 22