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Rapid Measuring Systems

NEW One-key measurement in seconds

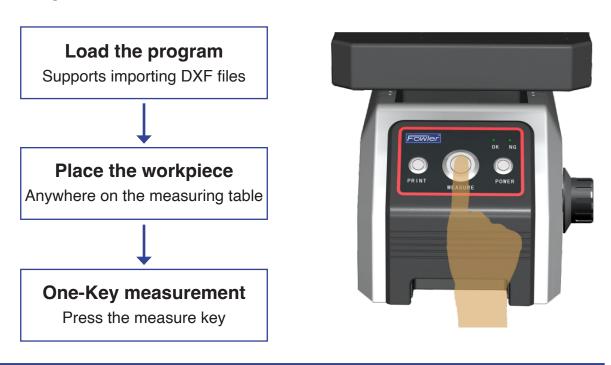


Simple Operation

One-Key Precision Measurement

The RM series of Fowler, Rapid Measuring Machines achieves fast dimensional measurement with one-key operation using proven precision image analysis algorithms using double telecentric lenses. In CNC mode, after placing workpieces on the measuring table, the operator only needs to press the start button, for the instrument to measures and evaluate multiple dimensions quickly. Consequently, the RM series is a one-key, image measuring machine.

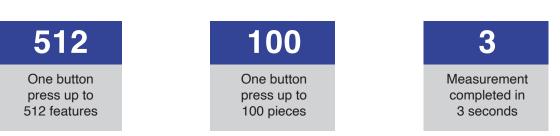
Simple Operation



Efficient Measurement

The RM series is equipped with double telecentric optical lenses with high depth of field and large field of view. **High Depth Of Field:** Without focusing multiple times, accurate measurements are achieved over the entire of depth of field.

Large Field Of View: Measure all the features of on objects in the field within seconds.



Optical Lenses

Optical Lenses

Clear images at varying heights

Thanks to the double telecentric optical lenses with high depth of field and high resolution, images are clear even at different heights. Measuring data can be obtained correctly without tedious adjustment of the focal point.



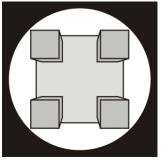
Normal lenses



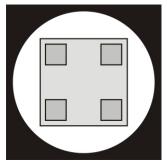
Dedicated lenses for RM series

Always real size even if there are stages

Sizes of objects in images are always actual. Measuring data can be obtained correctly even for concave-convex areas.



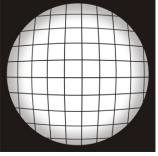
Normal lenses



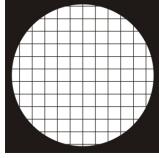
Dedicated lenses for RM series

Zero distortion in the full field of view

Practically zero distortion of the image in the full field of view. Same results in any position on the measuring stage.



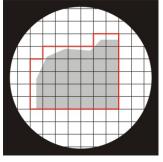
Normal lenses



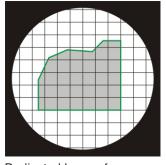
Dedicated lenses for RM series

Sub-Pixel processing of edges

Thanks to algorithms of high-order interpolation and numerical fitting, the software can perform sub-pixel processing on the edges, and high-precision measurement with sub-pixel level is applied in a large field of view.



Normal lenses



Dedicated lenses for RM series



Technical Specifications			Model No. 54-830-310-0
Image Sensor			2x 5M monochrome CMOS
Monitor	Built-	-In	10.4" LCD (XGA: 1024 x 768)
	Outs	ide	24" LCD (XGA: 1920 x 1080)
Accept	ance Ler	is .	Double Telecentric Lens
Light		Ring	Four-segment illumination (White light/green light)
Ligiti		Bottom	Telecentric transmission illumination (Green light)
F.O.V		Large Field	Ø100mm x L200mm
F.O. V		High Precision	W20mm x L130mm
5	Large	Without Stitching*1	± 1μm
Repeatability of	Field	With Stitching*2	± 2μm
Image Meas.	High	Without Stitching*1	± 0.5μm
g	Precision	With Stitching*2	± 1.5µm
Accuracy	Large	Without Stitching*1	± 5μm
of	Field	With Stitching*2	± (7 + 0.02L) μm
Image Meas.	High Precision	Without Stitching*1	± 2µm
		With Stitching*2	\pm (4 + 0.02L) μ m
Softwa	Software		VisionX
	Resolution		0.1µm
	al Probe		No
XY		X Travel Range	110mm
Object Table	Y Travel Range		-
	Loading Capacity		3 kg.
	Travel Ra		35mm (Motorized)
Size (L x W x H)			500mm x 280mm x 670mm
Weight			31 kg.
Input			AC-100-240V, 50/60Hz, 2A
Working Environment			Temp. 10°C - 35°C, Humidity 20-80%, Vibration <0.002g, Less than 15Hz

Remark: *1 In the focus position, the environment temperature is +20 $^{\circ}$ C \pm 1.0 $^{\circ}$ C

 $^{^*2}$ In the focus position, the environment temperature is +20 °C, and the load on the table is 1 kg or less; L is the moving range of the table (mm)



Technical	Speci	fications	Model No. 54-830-320-0
Image Sensor			2x 5M monochrome CMOS
Monitor	Built-In		10.4" LCD (XGA: 1024 x 768)
MOUNT	Outside		24" LCD (XGA: 1920 x 1080)
Accept	tance Ler	าร	Double Telecentric Lens
Light		Ring	Four-segment illumination (White light/green light)
Ligiti		Bottom	Telecentric transmission illumination (Green light)
F.O.V	Large Field		200mm x 200mm (4 Angles R50)
F.O. V	High Precision		130mm x 130mm
	Large	Without Stitching*1	± 1 <i>µ</i> m
Repeatability of	Field	With Stitching*2	± 2µm
Image Meas.	High	Without Stitching*1	± 0.5μm
age meae.	Precision	With Stitching*2	± 1.5μm
Accuracy	Large	Without Stitching*1	± 5μm
of	Field	With Stitching*2	$\pm (7 + 0.02L) \mu m$
Image Meas.	High Precision	Without Stitching*1	± 2µm
		With Stitching*2	± (4 + 0.02L) μm
Resolu	ition		0.1μm
XY		X Travel Range	110mm
Object Table		Y Travel Range	110mm
		Loading Capacity	5 kg.
Z-Axis	Travel R	ange	75mm (Motorized)
	xWxH		531mm x 386mm x 731mm
Weight	t		49 kg.
Input			AC-100-240V, 50/60Hz, 2A
Workin	ng Enviro	nment	Temp. 10°C - 35°C, Humidity 20-80%, Vibration <0.002g, Less than 15Hz

Remark:

^{*1} In the focus position, the environment temperature is +20 °C ± 1.0 °C
*2 In the focus position, the environment temperature is +20 °C ± 1.0 °C, and the load on the table is 2 kg or less; L is the moving range of the table (mm)



Technical	I Specifications			Model No. 54-830-830-0
Image Sensor				2x 20M monochrome CMOS
Monitor	Built-In			10.4" LCD (XGA: 1024 x 768)
	Outside			24" LCD (XGA: 1920 x 1080)
Accept	tance Ler	ıs		Double Telecentric Lens
Light	Ring			Four-segment illumination (White light/green light)
Ligiti	Bottom			Telecentric transmission illumination (Green light)
F.O.V	Large Field			300mm x 200mm (4 Angles R50)
1.0.	High Precision			230mm x 130mm
	Large		out Stitching*1	± 1μm
Repeatability of	Field	With	Stitching*2	± 2µm
Image Meas.	High	With	out Stitching*1	± 0.5μm
lgeeac.	Precision	With	Stitching*2	± 1.5μm
Accuracy	Large		out Stitching*1	± 3µm
of	Field		Stitching*2	± (5 + 0.02L) μm
Image Meas.	High		out Stitching*1	± 1.5µm
	Precision	With	Stitching*2	± (3 + 0.02L) μm
Resolu	ition			0.1μm
			suring Range (X*Y)	120*110mm
	Max Hole/Depth Ratio			1.5
Height Meas.			of Beam	Ø38µm
(Physical Probe		Res	olution	0.25µm
Optional)	Z Non Mayo	mant	Range (Z)	± 3.5μm
	Non-Move	ment	Accuracy	± 2µm
	Z Moveme	nt.	Range (Z)	75mm
	Moveme		Accuracy	± (6 + 0.01H) μm, H is Z movement height in mm
Horizontal			ation Angle	Range 360°, Resolution 0.01°
Rotary Unit	Rotation Speed			0.2 - 2rev/s
(Optional)			Diameter	Ø60mm
XY			avel Range	210mm
Object Table	Y Travel Range			110mm
·	Loading Capacity			5 kg.
	Travel Ra			75mm (Motorized)
	_x W x H)			531mm x 503mm x 731mm
Weight				7.5 kg.
	Input			AC-100-240V, 50/60Hz, 2A
Workin	ng Enviror	nmen	t	Temp. 10°C - 35°C, Humidity 20-80%, Vibration <0.002g, Less than 15Hz
Remark: *1 In th	e focus no	eition	the environment tempera	tura is ±20 °C ± 1.0 °C

Remark:

^{*1} In the focus position, the environment temperature is +20 °C ± 1.0 °C
*2 In the focus position, the environment temperature is +20 °C ± 1.0 °C, and the load on the table is 2 kg or less; L is the moving range of the table (mm)

Applications/Accessories

Applications

The RM Series of Rapid Measuring Machine is in every industry, including machinery, electronics, injection molding, hardware, rubber, low-voltage electrical appliances, magnetic materials, precision stamping, connectors, terminals, mobile phones, home appliances, printed circuit boards, medical equipment, watches, tools, etc.







Phone accessories



Watch parts



Watch accessories



Machined parts



Stamped parts



Sheet metal parts



Injection molding



Magnetic elements



Cutting tools



Small metal parts



Gears



Rubber rings



Springs



Threads and shafts

Accessories

Order Number	Description
54-830-099-0	Rapid measuring system workstation
54-830-005-0	Transparent acrylic V-shaped block with two grooves 3mm, 6mm
54-830-010-0	CAD importing software module
54-830-015-0	Optical probe for height measurement
54-830-020-0	Horizontal rotary unit
54-830-025-0	Checkerboard master gage for camera calibration
54-830-030-0	300mm glass ruler for calibration of glass-scale (only available for RM8300)
54-830-035-0	Coaxial light source
54-830-040-0	Glass counertop for RM8300
54-830-045-0	Glass gage for accuracy verification, size: 65mm x 65mm
54-830-050-0	Jig with central symmetry
54-830-055-0	Metal V-shaped block
54-830-060-0	Data exchanging software module
54-830-065-0	Q-DAS software module
54-830-070-0	Foot pedal board (Work as "Start" button)



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