FREE CUTTER BODY



RECEIVE A FREE CUTTER BODY WITH THE PURCHASE OF 30 INSERTS





















Back Chamfering







INSERTS

Chamfering

ACP200/ACP300	ACM250F	DS20	NF15KA	
For all steel & stainless steel materials.	For stainless steel	For aluminum & /non-ferrous materials.	For cast iron	
Multi-layer PVD coating on carbide base with nanoscale TiAIN & AICrN. Excellent performance and wear resistance.	-layer PVD coating on carbide base nanoscale TiAIN & AICrN. Excellent rmance and wear resistance. PVD-coated carbide with excellent smoothness and resistance to welding and chipping, due to the ultra- multilayered thin film structure made of AITiN and TiAICrN		Adopts K15-equivalent carbide material with hardness & toughness for cast iron.	

Insert Model F	-	٥D	Nose Radius	Insert Grade				Insert Clamping	
	Fig.	טש		ACP200	ACP300	ACM250F	DS20	NF15KA	Screw Set
CM0302	1	.130	.008	-	0	0	0	—	S1.63-T3
CM0402	1	.156	.008	-	0	0	0	—	S2SS-T6
CM0502	- 2	2 .197	.008	0	_	0	0	0	- S2TS-T6
CM0502SE				0	0	-	-	_	
СМ10С1	- 3	.394	.008	0	_	0	0	0	- S4S-T15
CM10C1SE				0	-	-	-	_	

• Must purchase 30 of the same insert to receive the free cutter body

Inserts are available in packages of 10 pcs.

• SE (sharp edge) type prevents burrs; recommended for stainless steel & mild steel

FREE CUTTER BODY TYPES











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