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Force X/M
solid carbide drills



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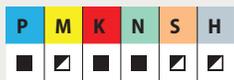
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FORCE X/M

FORCE X solid carbide drill designed for multi-materials

Dormer Pramet's Force X program is a range of versatile solid carbide drills designed to provide an excellent level of performance with outstanding economy.



FORCE M solid carbide drill designed for stainless steel

The ideal choice for general engineering, sub-contract and high-production environments, the Force M delivers consistent performance and repeatability in ISO-M applications across diverse machines and conditions.



Features and benefits

- CTW  – Unique flute construction with a continuously thinned web and rolled heel design.
- Modified 4-facet split point with large secondary chisel edge angle.
- Premium micrograin carbide substrate with TiAlN coating.
- 3xD and 5xD options available in solid and coolant-feed variants.
- 8xD with coolant-feed.

Features and benefits

- CTW  – Unique flute construction with a continuously thinned web and rolled heel design.
- S-Shape 4-facet split point with precise thin edge honing and strong outer corner design.
- Premium micrograin carbide substrate with TiAlN coating.
- 3xD and 5xD with coolant-feed.

3xD	5xD	8xD
 R457 Coolant-feed R458 Solid	 R453 Coolant-feed R454 Solid	 R459 Coolant-feed
<ul style="list-style-type: none"> • 1/8 – 3/4 inch • N30 – N1 • A – Z (R457) • B – Y (R458) • 3.00 – 20.00 mm 	<ul style="list-style-type: none"> • 1/8 – 3/4 inch • N30 – N1 • A – Y (R453) • A – Z (R454) • 3.00 – 20.00 mm 	<ul style="list-style-type: none"> • 1/8 – 3/4 inch • N30 – N1 • A – Y (R453) • A – Z (R454) • 3.00 – 20.00 mm

3xD	5xD
 R467 Coolant-feed	 R463 Coolant-feed
<ul style="list-style-type: none"> • Ø 3.00 – 16.00 mm • Ø 1/8 – 5/8 inch 	<ul style="list-style-type: none"> • Ø 3.00 – 16.00 mm • Ø 1/8 – 33/64 inch

Take advantage of this offer. Use **Promo Code: DRILL 2025** when ordering. Offer is not valid on purchases made by Eshop or EDI.

