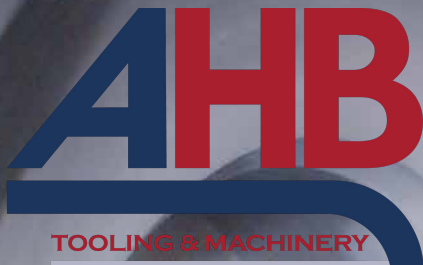


20 CUTTING  
EDGES =  
1 BLADE FOR  
**FREE**

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PR	PM	GM	MM
<ul style="list-style-type: none"> <li>• First choice for parting-off bars and reliable selection for wide range of machining conditions in interrupted cuts</li> </ul>	<ul style="list-style-type: none"> <li>• Ideal choice for parting-off in deep cuts and continuous machining conditions</li> </ul>	<ul style="list-style-type: none"> <li>• Chipbreaker dedicated for longitudinal turning and grooving</li> </ul>	<ul style="list-style-type: none"> <li>• Perfect chipbreaker for copy profiling which ensures prolonged tool life due to low cutting forces</li> </ul>

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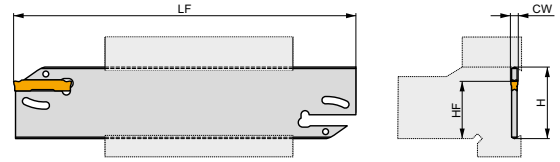
WATCH GL IN ACTION

GET MORE INFORMATION

# PARTING-OFF AND GROOVING

FOR GL INSERTS

## DOUBLE-ENDED BLADES



Product	⌀	⌀	H	H	LF	LF	CW	CW	CDX	CDX	lbs			MID
	(mm)	(inch)	(mm)	(inch)	(mm)	(inch)	(mm)	(inch)	(mm)	(inch)				
<b>GL2-S26KB</b>	21.4	.843	26	1.024	125	4.921	2.00	.079	35	1.378	.28	G1334	KV2	7803230
<b>GL2-S32MB</b>	25	.984	32	1.260	150	5.906	2.00	.079	50	1.969	.32	G1334	KV2	7803231
<b>GL3-S26KB</b>	21.4	.843	26	1.024	125	4.921	3.00	.118	35	1.378	.32	G1335	KV2	7829089
<b>GL3-S32MB</b>	25	.984	32	1.260	150	5.906	3.00	.118	50	1.969	.33	G1335	KV2	7803241
<b>GL4-S32MB</b>	25	.984	32	1.260	150	5.906	4.00	.157	50	1.969	.42	G1336	KV2	7803248
<b>GL5-S32MB</b>	25	.984	32	1.260	150	5.906	5.00	.197	60	2.362	.48	G1337	KV2	7803253
<b>GL6-S32MB</b>	25	.984	32	1.260	150	5.906	6.00	.236	60	2.362	.55	G1338	KV2	7803258

## GL INSERTS

GL. S-PM	RE (inch)	P	M	K	N	S	MID
<b>GL3-S300M02-PM:G8330</b>	.008	■	■	■	■	■	8178695
<b>GL4-S400M02-PM:G8330</b>	.008	■	■	■	■	■	8178697

GL. D-PM	RE (inch)	P	M	K	N	S	MID
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### PM Geometry

<b>GL2-D200M02-PM:G8330</b>	.008	■	■	■	■	■	7802882
<b>GL2-D200M02-PM:T7325</b>	.008	■	■	■	■	■	7802883
<b>GL3-D250G02-PM:G8330</b>	.008	■	■	■	■	■	7802916
<b>GL3-D300M02-PM:G8330</b>	.008	■	■	■	■	■	7802917
<b>GL3-D300M02-PM:T7325</b>	.008	■	■	■	■	■	7802918
<b>GL4-D400M02-PM:G8330</b>	.008	■	■	■	■	■	7802931
<b>GL4-D400M02-PM:T7325</b>	.008	■	■	■	■	■	7802932
<b>GL5-D500M03-PM:G8330</b>	.012	■	■	■	■	■	7802945
<b>GL6-D600M03-PM:G8330</b>	.012	■	■	■	■	■	7802947

### R-PM Right-Handed Geometry

<b>GL2-D200G02R06-PM:G8330</b>	.008	■	■	■	■	■	7802887
<b>GL2-D200G02R06-PM:T7325</b>	.008	■	■	■	■	■	7802889
<b>GL2-D200G02R12-PM:G8330</b>	.008	■	■	■	■	■	7802885
<b>GL3-D300G02R06-PM:G8330</b>	.008	■	■	■	■	■	7802922
<b>GL3-D300G02R06-PM:T7325</b>	.008	■	■	■	■	■	7802924
<b>GL3-D300G02R12-PM:G8330</b>	.008	■	■	■	■	■	7802920
<b>GL4-D400G02R06-PM:G8330</b>	.008	■	■	■	■	■	7802936
<b>GL4-D400G02R06-PM:T7325</b>	.008	■	■	■	■	■	7802938
<b>GL4-D400G02R12-PM:G8330</b>	.008	■	■	■	■	■	7802934

### L-PM Left-Handed Geometry

<b>GL2-D200G02L06-PM:G8330</b>	.008	■	■	■	■	■	7802886
<b>GL2-D200G02L06-PM:T7325</b>	.008	■	■	■	■	■	7802888
<b>GL2-D200G02L12-PM:G8330</b>	.008	■	■	■	■	■	7802884
<b>GL3-D300G02L06-PM:G8330</b>	.008	■	■	■	■	■	7802921
<b>GL3-D300G02L06-PM:T7325</b>	.008	■	■	■	■	■	7802923
<b>GL3-D300G02L12-PM:G8330</b>	.008	■	■	■	■	■	7802919
<b>GL4-D400G02L06-PM:G8330</b>	.008	■	■	■	■	■	7802935
<b>GL4-D400G02L06-PM:T7325</b>	.008	■	■	■	■	■	7802937
<b>GL4-D400G02L12-PM:G8330</b>	.008	■	■	■	■	■	7802933

GL. S-PR	RE (inch)	P	M	K	MID
<b>GL3-S300M02-PR:G8330</b>	.008	■	■	■	8178696
<b>GL4-S400M02-PR:G8330</b>	.008	■	■	■	8178698

GL. D-PR	RE (inch)	P	M	K	MID
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### PR Geometry

<b>GL2-D200M02-PR:G8330</b>	.008	■	■	■	7802910
<b>GL2-D200M02-PR:T7325</b>	.008	■	■	■	7802911
<b>GL3-D300M02-PR:G8330</b>	.008	■	■	■	7802925
<b>GL3-D300M02-PR:T7325</b>	.008	■	■	■	7802926
<b>GL4-D400M02-PR:G8330</b>	.008	■	■	■	7802939
<b>GL4-D400M02-PR:T7325</b>	.008	■	■	■	7802940
<b>GL5-D500M04-PR:G8330</b>	.016	■	■	■	7802946
<b>GL6-D600M04-PR:G8330</b>	.016	■	■	■	7802948

### R-PR Right-Handed Geometry

<b>GL2-D200G02R06-PR:G8330</b>	.008	■	■	■	7802913
<b>GL2-D200G02R12-PR:G8330</b>	.008	■	■	■	7802915
<b>GL3-D300G02R06-PR:G8330</b>	.008	■	■	■	7802928
<b>GL3-D300G02R12-PR:G8330</b>	.008	■	■	■	7802930
<b>GL4-D400G02R06-PR:G8330</b>	.008	■	■	■	7802942
<b>GL4-D400G02R12-PR:G8330</b>	.008	■	■	■	7802944

### L-PR Left-Handed Geometry

<b>GL2-D200G02L06-PR:G8330</b>	.008	■	■	■	7802912
<b>GL2-D200G02L12-PR:G8330</b>	.008	■	■	■	7802914
<b>GL3-D300G02L06-PR:G8330</b>	.008	■	■	■	7802927
<b>GL3-D300G02L12-PR:G8330</b>	.008	■	■	■	7802929
<b>GL4-D400G02L06-PR:G8330</b>	.008	■	■	■	7802941
<b>GL4-D400G02L12-PR:G8330</b>	.008	■	■	■	7802943



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