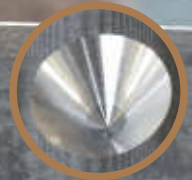




High Performance Tool ACE Spot Drill



Fine surface finish



Ancient



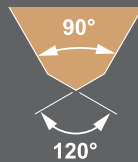
Now & Future

- ▶ High rigidity.
- ▶ High precision.
- ▶ Ultra-long tool life.
- ▶ Fine surface finish.



2-flutes edged

It is symmetric, it reduces the lateral force.



Dual point angle

ensure strength at the centre to prevent fracturing.



Internal Coolant

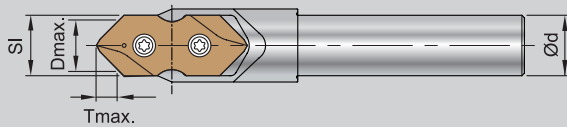
Optimized coolant design for better balancing.

▶ 90° MiniSets

1



2



Grade	Coating	Steel	Cast Iron
NC2057	AlTiN+TiSiN	●	●

EDP #	Fig.	SI	Parts No.	Ød	Dmax.	Tmax.	Insert Included	Content	Promo Price	List Price
21043	1	06 (0.236")	99688-SI06-06-MS	6 (0.236")	5.5 (0.217")	2.5 (0.098")	S9MT06T1-090-NC2057	Holder x 1 Insert x 2 Key x 1	\$130	\$264.69
21044	2	20 (0.787")	99688-SI20-20-MS	20 (0.787")	19.5 (0.768")	8.9 (0.350")	S9MT2004-090-NC2057	Holder x 1 Insert x 1 Key x 1	\$300	\$579.01



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