2026 Q4
PROMO

Member IMC Group
Ingersoll
Cutting Tools

PROMOTION ENDS DECEMBER 31, 2026

5 COST-EFFECTIVE SOLUTIONS TO OFFSET RISING PRICES

BIG SAVINGS INSIDE!

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SEE BACK COVER FOR TERMS AND CONDITIONS

HIGH PRODUCTIVITY SOLUTIONS

Explore 35 new milling, holemaking, turning, parting, and grooving products optimized for higher speeds and feeds that reduce overall production costs.

Take advantage of limited-time deals for two of these products. Details on page 3.

GOLDSFEED™

Learn more about this product ►

PROMO CODE #1 » Q4GSA // PROMO CODE #2 » Q4GSB

BUY 20 inserts → **GET** **50% off** a corresponding end mill

BUY 40 inserts → **GET** **50% off** a corresponding face mill (up to 5" diameter)

OVERVIEW

Our most comprehensive hi-feed milling family.

MAXSFEED™

Learn more about this product ►

PROMO CODE #1 » Q4MSA // PROMO CODE #2 » Q4MSB

BUY 20 inserts → **GET** **50% off** a corresponding end mill

BUY 40 inserts → **GET** **50% off** a corresponding face mill (up to 5" diameter)

OVERVIEW

Tangential milling cutters for versatility, productivity, and economy.

REPLACEABLE TIPS

Replaceable tips/heads that deliver solid-carbide-level accuracy and productivity while minimizing carbide material requirements.

- Less carbide within tool = lower costs, and eliminates regrinds
- Accurate repeatability after tip replacement with no tool length offset errors
- Variety of tips that produce solid-cabide-level productivity
- Replace tip inside of machines for shorter downtime

CHIPSURFER™

Learn more about this product ►

PROMO CODE » Q4CS

BUY 6 tips ⇒ **GET** a corresponding steel shank (up to .75" diameter) **FREE**

OVERVIEW

Wide variety of modular, solid carbide milling and drilling tips. Index in seconds with +/- .0005" repeatability.

GOLDTWIST™ WINTWIST™

▼ Learn more about these products ▼

GoldTwist | WinTwist (ChipSurfer) | WinTwist (TopOn)

GOLDTWIST PROMO CODE (FOR ALL 3) » Q4GT // WINTWIST PROMO CODE (FOR ALL 3) » Q4WT

BUY 4 tips ⇒ **GET** a corresponding 3xD body (up to 1" diameter) **FREE**

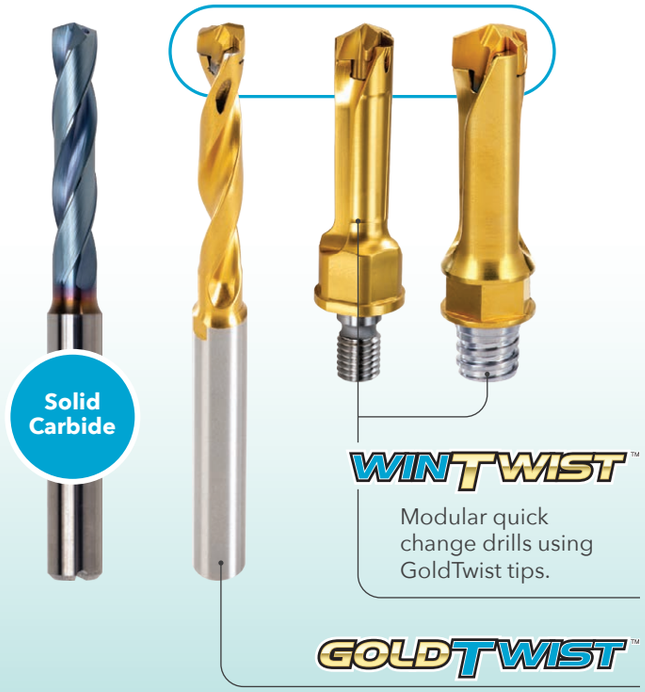
BUY 6 tips ⇒ **GET** a corresponding 5xD body (up to 1" diameter) **FREE**

BUY 8 tips ⇒ **GET** a corresponding 8xD body (up to 1" diameter) **FREE**

OVERVIEW

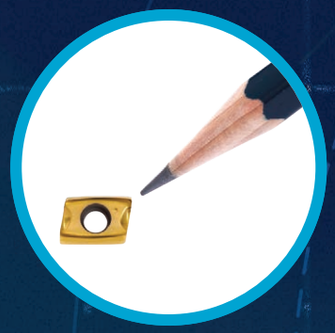
Top selling replaceable-tip drills, now available in smaller diameters and versatile modular bodies.

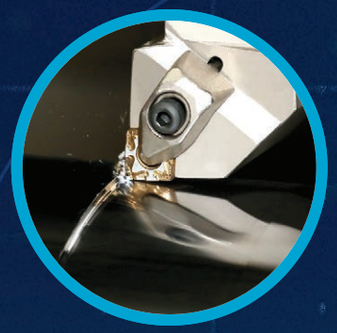
Save **25-60%** compared to solid carbide drills with **85-90%** less carbide used!



SMALLER INSERTS

Small inserts for milling, turning, and grooving with comparable performance at 20–30% lower price.





GOLDFLEX™ 20 MM IC

Learn more about this product ►

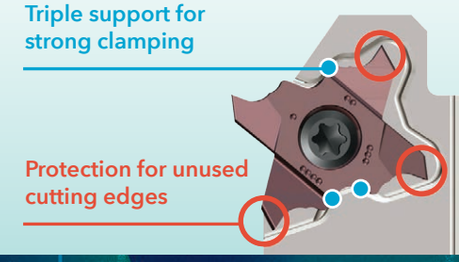
PROMO CODE » Q4GF

BUY 10 inserts → **GET** **60% off** a corresponding holder

OVERVIEW

Grooving series featuring smaller size inserts and holders for Swiss-type automatic lathes.

20 mm insert



HIPOSSFEEDV™

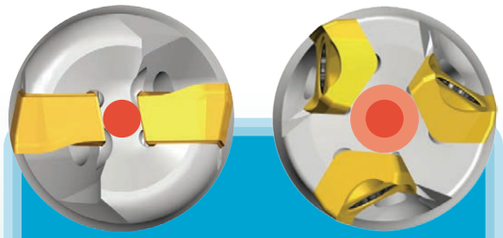
Learn more about this product ►

PROMO CODE » Q4HP

BUY 20 inserts → **GET** **50% off** a corresponding cutter body of your choice

OVERVIEW

Mini-sized 90° shoulder and hi-feed mill with a strong V-shaped insert. Diameter range down to .250".



Competitor (Ø10 mm, 2-eff) VS Ingersoll (Ø10 mm, 3-eff)

- Finer pitch maximizes productivity compared to the competition.
- Stronger core diameter over competitor's APKT type cutter.

RHINOTURN™

Learn more about this product ►

PROMO CODE » Q4RT

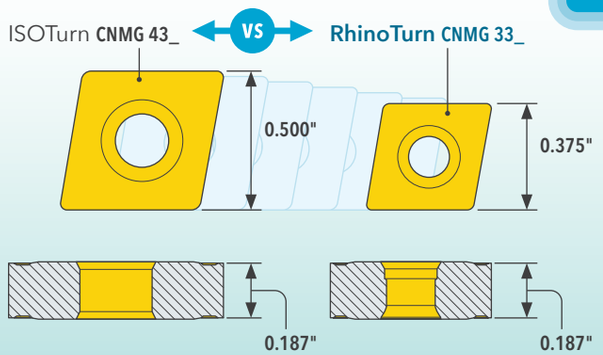
BUY 30 inserts → **GET** a corresponding holder/tool **FREE**

NOTE: Excludes CoolBurst, carbide, and cartridge-type holders

OVERVIEW

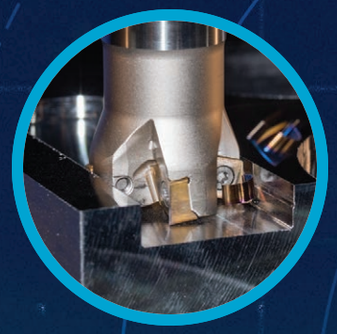
Robust, smaller ISO turning inserts and holders.

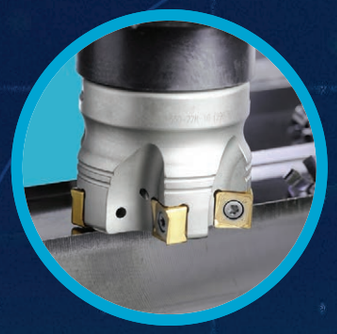
Huge selection! More than **700** unique inserts.



INCREASED EDGES

A wide range of innovative insert shapes that provide more edges, plus a new pressing technology that converts traditional single-sided designs into cost-effective double-sided inserts.





RHINOTURNM™

Learn more about this product ►

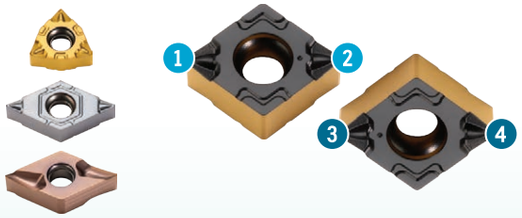
PROMO CODE » Q4RM

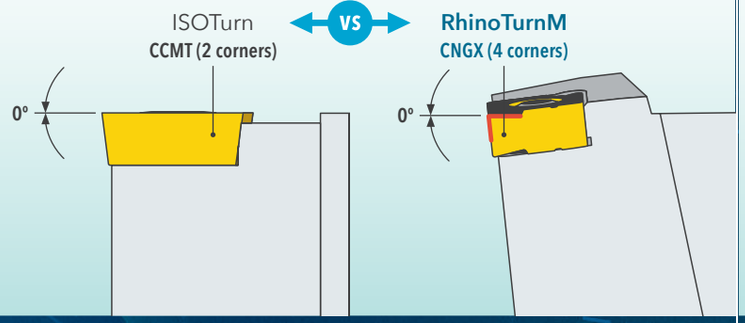
BUY 30 inserts → **GET** a corresponding holder/tool **FREE**

NOTE: Excludes CoolBurst, carbide, and cartridge-type holders

OVERVIEW

Double-sided, mini-sized insert and holder line. An economical alternative to standard positive turning and boring inserts.





DIPOSDUO™

Learn more about this product ►

PROMO CODE #1 » Q4DDA // PROMO CODE #2 » Q4DDB

BUY 20 inserts → **GET** **50% off** a corresponding end mill

BUY 40 inserts → **GET** **50% off** a corresponding face mill (up to 5" diameter)

OVERVIEW

90°, backdraft, hi-feed and hi-ramp versatility with 4-edge economy.

DIPOSQUAD™

Learn more about this product ►

PROMO CODE #1 » Q4DQA // PROMO CODE #2 » Q4DQB

BUY 20 inserts → **GET** **50% off** a corresponding end mill

BUY 40 inserts → **GET** **50% off** a corresponding face mill (up to 5" diameter)

OVERVIEW

True 90° shoulder mills with 8-edge economy.

LONGER TOOL LIFE

IT.TE.DI. PCD inserts and new application-specific carbide substrates combined with advanced CVD coatings enable higher cutting speeds or extended tool life at current speeds.

- New substrates target specific materials and applications
- Advanced PVD / CVD coatings for faster, longer runs
- Post-coat surface treatments reduce edge build-up
- Advanced grades enable faster, longer machining

Member IMC Group

IT.TE.DI.

▼ Learn more about these products ▼

TediBRZMill TediBRZReam TediMicro

CODE #1 » IT261 // CODE #2 » IT262 // CODE #2 » IT26R

BUY a new tool (see below) → **GET** **25% off** that tool, plus get tool re-tipped at **$50 per pocket**

BUY 3 tools (see below) → **GET** a fourth tool **FREE**

NOTE: Can mix/match across all lines; lowest price item will be FREE.

SEND any brand's PCD brazed milling cutter, get cutter re-tipped for **$50 per cutting edge**

NOTE: Any quantity can be sent. One time use only.

TEDI BRZ MILL

Brazed PCD end mills on carbide bodies.

TEDI BRZ REAM

Reamers with PCD tips.

MICRO LINE

Solid carbide shank with PCD head.

GRADE IN6537

Learn more about this product ►

PROMO CODE » Q437

BUY 30 inserts (grade IN6537 ONLY) → **GET** 10 inserts **FREE**

NOTE: Cannot be combined with other offers. All inserts must be same item, cannot mix/match.

OVERVIEW

Ideal milling grade for hi-speed and hi-feed roughing in steel applications.

- Ingersoll's newest, toughest CVD-coated milling grade – ideal for severe interrupted cuts.
- Easier detection of flank wear with black rake face and gold flank.
- Stable tool life with consistent wear in unstable conditions.

IN6537 is available for these milling product lines:

- DiPosDuo
- DiPosTrio
- DiPosQuad
- DiPosTetra
- DiPoxHexa
- DiPosFeed
- FormMasterR
- FormMasterShear
- GoldSFeed
- HiPos+
- HiPosTrio
- PowerFeed13+
- ProTrio

GRADE TT7IXX

Learn more about this product ►

PROMO CODE » Q471

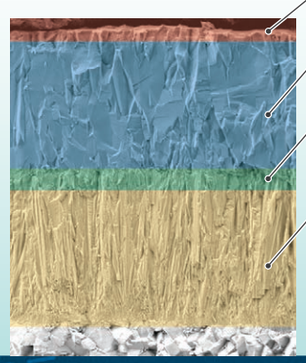
BUY 30 inserts (grades TT7105 and TT7115 ONLY) → **GET** 10 inserts **FREE**

NOTE: Cannot be combined with other offers. All inserts must be same item, cannot mix/match.

OVERVIEW

New CVD coating for turning inserts features ultra-fine/higher degree of aligned texture compared to existing grades for cast iron machining.

CVD coating close-up ▼



- Latest treatment technology for improved coating surface.
- Al_2O_3 coating layer with ultra-fine and aligned texture.
- Superior bonding layer for enhanced adhesion.
- Extremely fine particle size TiCN layer for wear resistance and toughness.

Up to **67%** longer tool life!

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Ingersoll Cutting Tools

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TERMS AND CONDITIONS

Ingersoll Cutting Tools reserves the right to limit quantities, to change the terms of the promotion without notice, and to refuse an order that does not conform with the terms and conditions contained or implied herein. Offer good through December 31, 2026, unless otherwise noted, or while supplies last. Prices exclude applicable taxes. All promotions based on the price list in effect at the same time the order is placed. Distributor orders must be drop shipped to the end user.

Limit 5 of the same product to the same end user.

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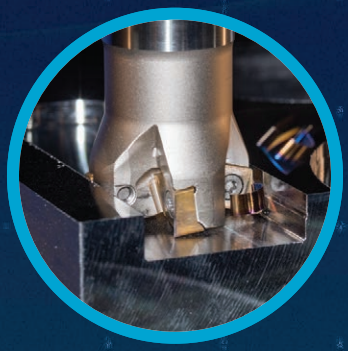

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