# **PROMOTION**

# **TURNING INSERT**



# Buy 10 CNMG432-RM NC9125 Inserts — Get a DCLNR16-4D or DCLNL16-4D Holder FREE!

### • Features of RM chip breaker [For roughing]

#### **Depth of cut land**

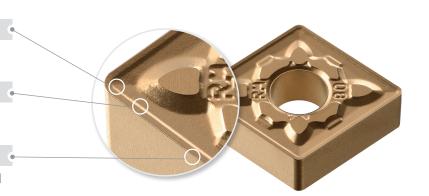
Excellent chip control, sharp cutting, and enhanced wear resistance at low depths of cut.

#### Wide land & front angle

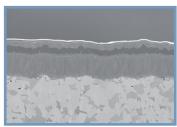
Reduces cutting force and burrs while improving toughness through dispersed cutting load.

#### Step

Stepped design ensures smooth chip evacuation and prevents plastic deformation.



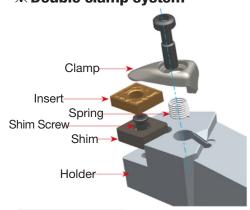
Features of NC9125 : ISO M20~M30, S15~25(MT-TiCN + Al2O₃ + TiN)

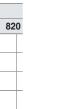


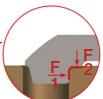
- New Alumina Layer Applied
- Thin Film with Improved Chipping Resistance
- Optimized Substrate Selection for Each Material Group

[NC9100 Series]

# Double clamp system









## TOOLING & MACHINERY

COMPLETE METALWORKING SOLUTIONS
(800) 991-4225 www.ahbinc.com
ISO Certified customerservice@ahbinc.com

### Recommended grade and chip breaker per stainless steel type

Stainless steel type	Cutting speed (sfm) - NC9125								
	164		328		492		656		820
Austenitic stainless steel						492	656		
Duplex stainless steel				328	459				
Ferritic / Martensitic stainless steel				394			72	22	
Precipitation hardened (PH) stainless steel		131	36	1					

#### **Terms and Conditions:**

- Please use promo code [ PRM25006 ]
- The EDP Number of CNMG432-RM NC9125 is '1-02-059543'.
- $\bullet \ \ \text{Promotion valid through November 30, 2025. Promotion may end without prior notice.}$
- · Cannot be combined with any other offers. No blanket order accepted.



620 Maple Avenue, Torrance, CA 90503, USA