



BAND SAW BLADE CROSS REFERENCE CHART

Bi-Metal

LENOX	AMADA	ARNTZ	BAHCO (MILFORD-SANDVIK)	DOALL	APPLICATIONS
Products	Products	Products	Products	Products	Product Family
DIEMASTER 2[®] <i>(All Bi-metal Blades 1/2" and narrower)</i>	Duos	M42 Sprint / Group 430 M42 Star / Group 420 M42 Star Plus / Group 421 M42 Alucut Plus / Group 426	3851 Cobra (M42) 3857 Multi-Purpose Easy-Cut (M42) Sandflex M42	Silencer GP (M42) Silencer Plus (M42)	General Sawing Contour Cutting Up to 1/2" Blade Width
CLASSIC[™] & CLASSIC PRO[™]	Duos MGLB (Matrix) SGLB (M42) Cobalt 8 (M42) Chipbreaker (M42)	M42 Star / Group 420 M42 Star Plus / Group 421 M42 Alucut Plus / Group 426 M42 X-FIT / 857 C-TEC / Group 457	3851 Cobra (M42) 3857 Multi-Purpose Easy-Cut (M42) Sandflex M42	Silencer GP (M42)	General Sawing Multi-purpose
Rx[®] +	SGLB (M42) Protector EX (M-42) Protector (M30 Matrix) MGLB (Matrix) Duos Chipbreaker (M42) Cobalt 8 (M42)	M42 Profiler Sprint VS / 845 C-TEC / Group 445 M42 Star / Group 420 M42 Alucut Plus / Group 426	3853 Top Fabricator (Matrix) Sandflex M42	Structur-All Prime (PM) Structur-All (M42) Silencer GP (M42) Silencer Plus (M42)	Structurals Tubing Bundles
ARMOR[®] Rx+					AlTiN Coated For Long Life Structurals Tubing Bundles
HRX[™]	MGLB (Matrix) Protector (M30 Matrix) Protector EX (M-42)	M42 Alucut Sprint / Group 436 M42 Sprint Plus / 831 C-TEC / Group 431 M42 Profiler Sprint VS / 845 C-TEC / Group 445 M42 Taifun Sprint / 837 C-TEC / Group 437			Large Beams & Heavy Walled Tubes
QXP[®]	Magnum Hi-Lo (M71) SGLB (M42) Hi-Lo (M42)	M42 Maxima Sprint / Group 434 M42 Sprint Plus / 831 C-TEC / Group 431 M42 Alucut Sprint / Group 436	3851 Cobra (M42) 3851 Cobra PSG (M42)	Penetrator (M42) TiN Penetrator (M42) Penetrator Prime (PM)	High Speed Production
CONTESTOR GT[®]	Hi-Lo (M42) Magnum Hi-Lo (M71) SGLB (M42)	M42 Taifun Sprint / 837 C-TEC / Group 437 Blizzard Sprint / Group 544 M42 Maxima Sprint / Group 434 M51 Sprint Plus - Group 531 M51 Taifun Maxima / 867 C-TEC Group 537 M42 Taifun Maxima / 838 C-TEC / Group 438	3854 KING Cobra PHG MKIII (M42) 3854 KING Cobra PQ	Supreme (M81 PM) TiN Supreme (PM) Penetrator (M42) Penetrator Prime (PM) TiN Penetrator (M42)	Work Hardening Aerospace Alloys
CONTESTOR XL[™]	Hi-Lo (M42) Magnum Hi-Lo (M71)	M42 Taifun Sprint / 837 C-TEC / Group 437 Blizzard Sprint / Group 544 M42 Maxima Sprint / Group 434 M51 Sprint Plus / Group 531 M51 Taifun Maxima / 867 C-TEC / Group 537 M42 Taifun Maxima / 838 C-TEC / Group 438	3854 KING Cobra PHG MKIII (M42) 3854 KING Cobra PQ	Supreme (M81 PM) TiN Supreme (PM)	Work Hardening Aerospace Alloys Larger Materials

Carbide

LENOX	AMADA	ARNTZ	BAHCO (SANDVIK)	DOALL	APPLICATIONS
Products	Products	Products	Products	Products	Product Family
TRI-MASTER[®]	Axcela S	TC Black Line / Group 620 TC Red Line / Group 630 VC-Silver-Line / 850 C-TEC / Group 650	3869 Carbide Triple Set	STC	General Purpose Triple Chip Grind
VERSA PRO[™]	Axcela S	TC Black Line / Group 620 TC Red Line / Group 630 VC-Silver-Line / 850 C-TEC / Group 650	3869 Carbide Triple Set	STC	General Purpose Multi-Chip Grind
TRI-TECH CT[™]	Axcela B		3860 Multi-Chip & Triple Chip Unset TMC & TCL 3868 Carbide Triple Set XTRA TSX 3881 Carbide Triple Set THS	STS T3P T7P	Titanium Alloys High Chrome Alloys Stainless Mold and Tool Steel
CAST MASTER[™]		TC Red Line / Group 630 Blue Line / Group 643	3869 Carbide Triple Set	STC	Foundry Castings
CAST MASTER[™] XL		TC Red Line / Group 630 Blue Line / Group 643	3869 Carbide Triple Set	STC	High Speed Aluminum Cutting
MAX CT[™]	Axcela B Axcela S Axcela G	TC Black Line S / 822 C-TEC / Group 622 VC-Silver-Line / 850 C-TEC / Group 650	3868-Carbide Triple Set TSS 3860 Multi-Chip & Triple Chip Unset TMC & TCL 3881 Carbide Triple Set THS	STS T3P T7P	Work Hardening Aerospace Alloys
HRc[™]		VC Silver line N / Group 651	3860 Multi-Chip Unset Carbide Tipped - TCZ & TCT	T3N	Case Hardened Materials
ARMOR[™] CT BLACK	Axcela G				High Production
MASTER-GRIT[™]					Grit Edged Carbide Blade

Carbon

LENOX	AMADA	ARNTZ	BAHCO (SANDVIK)	DOALL	APPLICATIONS
Products	Products	Products	Products	Products	Product Family
NEO-TYPE[®]		CS-2 Plus / Group 120	3847 High-Hard	Dart	Hard Back
FLEX-BACK		CS-1 / Group 100	3849 Flexback	Metal Master	Flexible Back
#32 WOOD				Olympia	Wood-Working
FRICTION BAND			3858 Friction	Friction	Friction-Cutting



BAND SAW BLADE CROSS REFERENCE CHART

Bi-Metal

Bi-Metal						
LENOX	STERLING	MORSE	SIMONDS	STARRETT	WIKUS	APPLICATIONS
Products	Products	Products	Products	Products	Products	Product Family
DIEMASTER 2[®] <i>(All Bi-metal Blades 1/2" and narrower)</i>	M42 Contour Band Matrix New Wave Matrix SuperWeld	Matrix II M42 M42 Bi-metal Die Band	Dieband Plus (M42)	Powerband M-42 Intenss Pro (M42) Intenss Pro-Die (M42)	Vario M42 Ecoflex M42	General Sawing Contour Cutting Up to 1/2" Blade Width
CLASSIC[™] & CLASSIC PRO[™]	M42 Excel Matrix New Wave Matrix SuperWeld	Matrix II Independence II MORSE Achiever M-42	A8 Broadband (M42) BlockBuster (M42) IC Enduro (M42)	Powerband M-42 Versatix MP (M42)	Ecoflex M42 Vario M42 Marathon M42 Marathon SW M42	General Sawing Multi-purpose
Rx[®] +	M42 Cut Master M42 Kerf Plus	Independence II Matrix II Challenger MORSE Achiever	A8 Broadband (M42) IC Enduro (M42) A8 Broadband (M42)	Versatix MP (M42)	Proflex M42 Proflex SW M42	Structurals Tubing Bundles
ARMOR[®] Rx+					Proflex Premium M42 Proflex Premium SW M42	AlTiN Coated For Long Life Structurals Tubing Bundles
HRX[™]	M42 Cut Master	MORSE Achiever	IC Enduro (M42)			Large Beams & Heavy Walled Tubes
QXP[®]	Matrix SuperWeld	Independence EXS Independence II MORSE Achiever	BlockBuster (M42)	Intenss Pro (M42) Powerband M-42	Skalar M42 Skalar Premium M42 Selekta GS M42 Selekta GS Premium M42	High Speed Production
CONTESTOR GT[®]	M51 - Mach 12 [™] M42 Excel	Independence EXS MORSE Achiever	Si-Clone (M42) BlockBuster (M42) X-51 (M51) A8 Broadband (M42)	Intenss Pro (M42) Intenss Pro-VTH (M42) Primalloy (M51)	Selekta GS M42 Skalar M42 Selekta GS Premium M42	Work Hardening Space-Age Alloys
CONTESTOR XL[™]		Independence EXS	X-51 (M51)		Skalar X3000 Selekta GS X3000 Marathon X3000	Work Hardening Aerospace Alloys Larger Materials

Carbide

Carbide						
LENOX	STERLING	MORSE	SIMONDS	STARRETT	WIKUS	APPLICATIONS
Products	Products	Products	Products	Products	Products	Product Family
TRI-MASTER[®]	NXT-CT Triple Chip	M-Factor GP	Triple Chip Carbide Set Tooth	Advanz FS	Taurus Ecodur Futura 545 TCT	General Purpose Triple Chip Grind
VERSA PRO[™]	NXT-CT Triple Chip	M-Factor GP	Triple Chip Carbide Set Tooth	Advanz FS	Taurus Ecodur Futura 545 Taurus Premium	General Purpose Multi-Chip Grind
TRI-TECH CT[™]			Carbide Set Tooth Triple Chip		Duroset Duroset Premium	Nickel Based Alloys Iron Super Alloys Titanium Alloys High Chrome Alloys Stainless
CAST MASTER[™]	NXT-CT Set Tooth Triple Chip	M-Factor FB+ M-Factor FBS	CWT Carbide Carbide Set Tooth	Advanz FS	Ecodur Futura NE Duroset NE	Foundry Castings
CAST MASTER[™] XL			CWT Carbide		Duroset NE Futura NE Futura NE RS	High Speed Aluminum Cutting
MAX CT[™]		M-Factor EX	Triple Chip Quad 7 Carbide CWT Carbide	Advanz TS Advanz MC7 Advanz MC5	Futura 718 Futura VA Futura Premium VA	Work Hardening Aerospace Alloys
HRc[™]		M-Factor CH	Negative Rake	Advanz CS	Futura SN Futura Premium SN	Case Hardened Materials
ARMOR[™] CT BLACK					Arion FG Duroset Premium Taurus Premium Futura Premium Futura Premium VA	High Production
MASTER-GRIT[™]		Tungsten Carbide Grit		Advanz CG		Grit Edged Carbide Blade

Carbon

Carbon						
LENOX	STERLING	MORSE	SIMONDS	STARRETT	WIKUS	APPLICATIONS
Products	Products	Products	Products	Products	Products	Product Family
NEO-TYPE[®]	Hard Edge Hard Back - Tri-Temp	Quicksilver HB	Hard Back	Woodpecker Premium	Diamant	Hard Back
FLEX-BACK	Hard Edge Flex Back - Carbon Specialty Steel - E.T.S. (Every Tooth Set)	Quicksilver HEF	Flex Back	Duratec SFB	Extra	Flexible Back
#32 WOOD	Special Steel - X-Tra Duty .032 Specialty Steel - E.T.S. (Every Tooth Set)	Quicksilver Carbon Furniture Blades	Wood Max	Woodpecker Premium		Wood-Working
FRICION BAND	Friction			Duratec FC	Jet	Friction-Cutting