



AHB

TOOLING & MACHINERY

COMPLETE METALWORKING SOLUTIONS

(800) 991-4225

www.ahbinc.com

ISO Certified

customerservice@ahbinc.com

COMMAND
GEMINI^{TF}

Tool Fixtures for CT40 & CT50

Lock and Unlock in *Seconds!*

Performance *measured by you*



Gemini Tool Fixtures

► Command Tooling System's NEW tool fixtures revolutionizes the market with just a *click of a button!* Literally change out your tool in seconds. These durable Gemini fixtures are the perfect complement for any work bench. With four modern design options to choose from, the versatility and reliability are endless. Two sizes to choose from; the CT40 tool fixture holds tooling for CT40 and the CT50 holds tooling for CT50. These new innovative products provides you the strength wanted, durability you depend on, and the ease of use needed.

Quick and Easy Lock-in System

- + Fastest and easiest on the market today. Securely locks tool in place. Locks and unlocks in *seconds!*

Made in the U.S.A.

- + Entirely produced and assembled right here in the United States with all domestic materials.

4 Versatile Layouts to Choose From

- + Any of these base plates can be adapted to numerous different functions.

Economical

- + Innovative and affordable for all your machining centers. Great value to the amount of time and effort needed for changing out tooling.

Quality Material

- + Laser cut, corrosion resistant, thick steel base plate. Anodized aluminum ring with stainless steel buttons.

All Replacement Parts Available

- + No need to worry about parts breaking but, if a need be, all specific parts are sold separately.

CT40 Part #	Product Code	CT40 Dimensions	CT50 Part #	Product Code	CT50 Dimensions	Layout
XHFB-C104	G1_{SD}	6.0"H x 4.75"W	XHFB-C106	G1_{SD}	8.0"H x 9.5"W	
XHFB-C204	G2_{SD}	6.40"H x 4.75"W	XHFB-C206	G2_{SD}	9.0"H x 11.0"W	
XHFB-C304	G3_{SD}	6.0"H x 4.75"W	XHFB-C306	G3_{SD}	9.0"H x 10.0"W	
XHFB-C404	G4_{SD}	5.5"H x 4.75"W	XHFB-C406	G4_{SD}	9.0"H x 10.0"W	

4 Versatile Fixture Options



Ease of access with full visibility. Classic, optional-friendly layout.



Ergonomic and unique design for ease of use.



Classic and multi-functional. Fast and secure design.



Duplex features horizontal and vertical clamping. Easy access to front and back end of the tool fixture.

Ease of Use

► Fastest and easiest change-out of tooling on the market today! Gemini's heavy-duty construction make this tool fixture extremely rigid to endure extreme forces without causing any damage. Each tool can be locked-in easily, quickly, and precisely set with just the push of two buttons... it doesn't get any *easier* or *faster* than that. Shown below is the G2 tool fixture for the CT40.



Step 1: Insert Tool

+ Place tooling inside tool fixture.



Step 2: Lock-in System

+ Place thumbs on both buttons. Push down to securely and accurately lock-in tool.



Step 3: Unlock Tool

+ Place fingers on each securely locked button. Push both buttons upward to quickly and easily unfasten tool.



Step 4: Remove Tool

+ Easily remove calibrated tool... *it's that easy!*

Replacement Kits

► Command's Gemini replacement kits fit all configurations of units G1, G2, G3, and G4. See chart below for ordering specific parts for both the CT40 and CT50 units.

CT40 Part #	CT50 Part #	Description
XHFB-K001	XHFB-K005	Ring Kit; Fits: G1, G2, G3, G4 Includes: Full Clamping Unit without Base Plate
XHFB-K002	XHFB-K006	Button Kit; Fits: G1, G2, G3, G4 Includes: 2 Buttons, Securing Screws, O-ring
XHFB-K003	XHFB-K007	Wedge Kit; Fits: G1, G2, G3, G4 Includes: Wedge, Slider, 2 Springs
XHFB-0104	XHFB-0504	G1 Base Plate Only
XHFB-0204	XHFB-0604	G2 Base Plate Only
XHFB-0304	XHFB-0704	G3 Base Plate Only
XHFB-0404	XHFB-0804	G4 Base Plate Only





Command Tooling Systems

13931 Sunfish Lake Blvd.
Ramsey, MN 55303 USA



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