# ER-securgrip® (Patented





Made in Switzerland







# secuRgrip®

### ER secuRgrip

secuRgrip is a new feature added to the ER Collet system from REGO-FIX. Developed for the most intensive cutting applications, secuRgrip locks the cutting tool to the collet with a patented locking system, so that the cutting tool cannot be pulled from the toolholder assembly.

Unlike other systems, secuRgrip does not require the purchase of any expensive, special modified endmills from limited manufacturers. Instead, it allows for the use of a simple industry standard Weldon flat on any standard carbide or HSS endmill. The Weldon flat is all that is required to retain the secuRgrip locking key insert in this easy-to-assemble system.

#### Standard Features

- Can be used with your existing ER collet chucks
- · Use standard carbide or HSS endmills with a Weldon flat
- Tool range: 1/2"-3/4" or 12-20mm
- Inserts are size specific per diameter and made of hardened steel
- TIR of 0.0002" or better is still maintained
- Retains the ability to preset tool height
- Available in ER 32 or ER 40 collet series

\*Recommended for use with REGO-FIX Hi-Q/ER clamping nuts for best results.

## ER secuRgrip® Collets

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Part No.	Description
1332.12004S	ER 32-SG 12mm
1332.12704S	ER 32-SG 1/2"
1332.15884S	ER 32-SG 5/8"
1332.16004S	ER 32-SG 16mm
1340.15884S	ER 40-SG 5/8"
1340.16004S	ER 40-SG 16mm
1340.19054S	ER 40-SG 3/4"
1340.20004S	ER 40-SG 20mm

All sets include collet and insert

#### Hi-Q/ER Nuts (recommended)

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Part No.	Description
3432.00000	Hi-Q/ER 32 clamping nut
3440.00000	Hi-Q/ER 40 clamping nut





#### **REGO-FIX TOOL CORPORATION**

