



3D printed Jetstream Tooling® coolant clamp is positioned at a safe distance from the cutting edge.

M-clamp configuration provides secure, stable clamping for both positive and negative insert types.

Clamp comes to a stop once it reaches the optimal position for targeting the coolant.

Twist function and shared key slot enables fast, easy insert changes and less downtime.

Jetstream Tooling® M-Clamp toolholders for large inserts

Proven to extend tool life by more than 30%

A practical solution for modern machining

Precision cooling, maximum performance

The M-Clamp toolholder with Jetstream Tooling® high-pressure coolant keeps your cutting zone cool. By channelling coolant directly through a 3D-printed clamp right on target, your large inserts will last longer, even when machining in tough and difficult materials.

Secure clamping for every challenge

No more insert slips that result in unexpected tool failures. The M-Clamp's double security system holds both negative and round positive inserts firmly in place. This means consistent accuracy and reliability, even in demanding conditions.

Fast changes, custom solutions

Stay productive with the twist function and shared key slot, making insert changes quick and easy. Plus, thanks to additive manufacturing, clamps can be customized for your unique applications which gives you a flexibility that traditional clamps can't match.

At least 30% longer tool life with Jetstream Tooling

Experience more than 30% longer tool life, smoother finishes, and fewer interruptions. The M-Clamp toolholder isn't just an upgrade, it's a leap into the future of efficient, adaptable, and high-performance machining.



Technical specifications

Toolholder range: Seco Capto® C5-C8
Square-shank metric 3232 & Inch 20 (31.75)

Depending on toolholder, they are available in neutral, left and right versions.

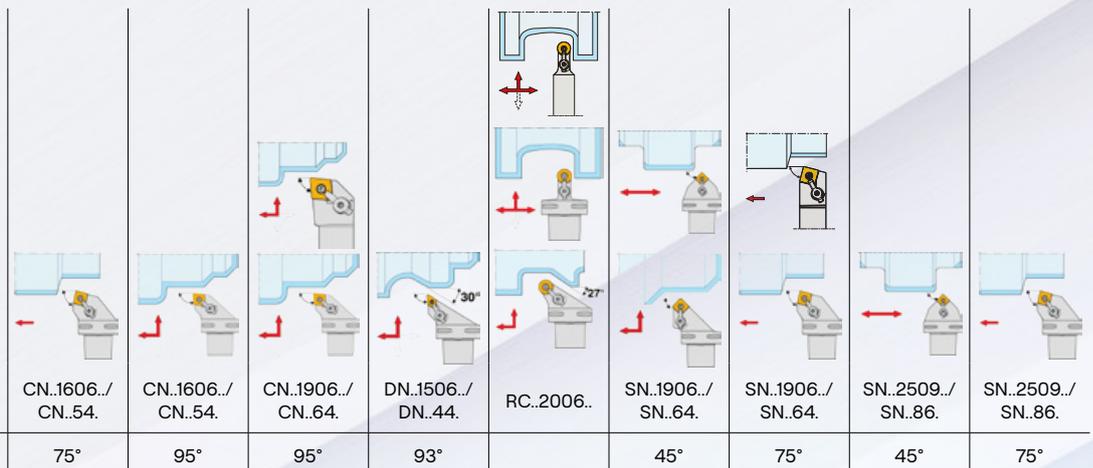
Insert pockets: DNMx1506, CNMx1606, CNMx1906, RCMx2006, SNMx1906 and SNMx2509

Coolant: Jetstream Tooling®
Jetstream Tooling® Duo
Max recommended Coolant pressure:
150 bar / 2175 Psi for Seco Capto®
275 bar / 4000 Psi for Square-Shank



Working areas

The M-Clamp toolholder with Jetstream Tooling® high-pressure coolant is developed for large insert turning.



Insert Description ISO/ANSI	CN.1606./CN.54.	CN.1606./CN.54.	CN.1906./CN.64.	DN.1506./DN.44.	RC.2006..	SN.1906./SN.64.	SN.1906./SN.64.	SN.2509./SN.86.	SN.2509./SN.86.
KAPR - Tool cutting edge angle	75°	95°	95°	93°		45°	75°	45°	75°
Toolholder type									
Seco Capto C5	L/R	L/R							
Seco Capto C6		L/R	L/R	L/R	L/R/N	L/R	L/R		
Seco Capto C8			L/R		L/R/N	N	L/R	N	L/R
Square-Shank 3232 metric			L/R		N	N	L/R		
Square-Shank 20 (31.75) inch			L/R		N	N	L/R		



Additional information



Seco® continuously supports more sustainable processes that also generates a return for you as a customer. We recycle any carbide product, including bars and anvils, but no steel, ceramic or cermet.

For more information about how to become a recycling partner and our recycling program, please scan the QR code or visit secotools.com/recycling



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