



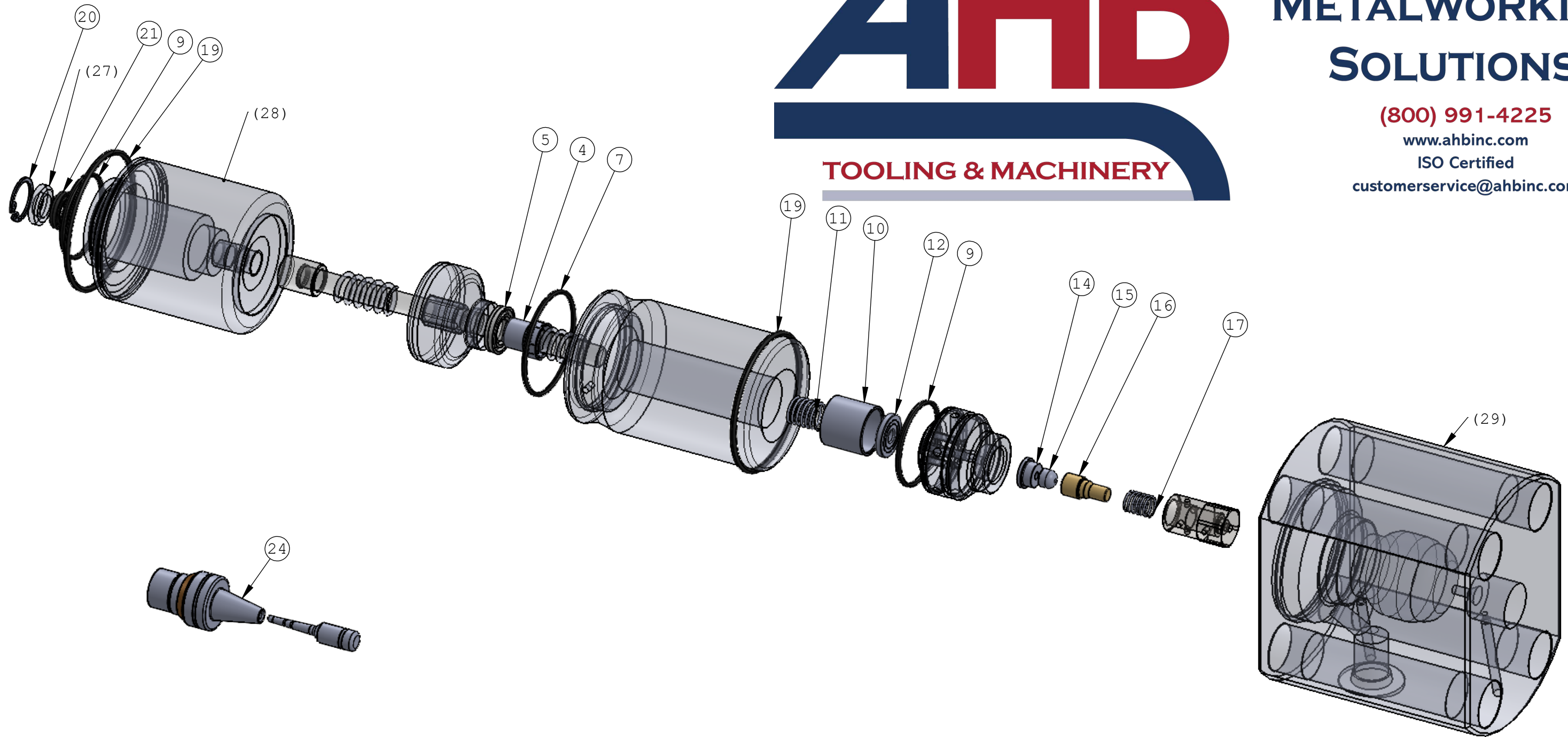
COMPLETE METALWORKING SOLUTIONS

(800) 991-4225

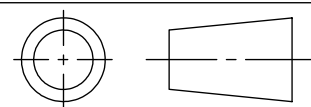
www.ahbinc.com

ISO Certified

customerservice@ahbinc.com



| | | | | | | | |
|--|--|-------------|-----------------|--|------------------------------------|-----------------------|---------------|
| <p>HIGHLY CONFIDENTIAL PROPRIETARY INFORMATION</p> <p>THIS DRAWING AND ALL INFORMATION CONTAINED THEREON IS CONSIDERED PROPRIETARY AND MAY NOT BE USED FOR MANUFACTURING OR FABRICATION PURPOSES WITHOUT PERMISSION FROM HYPERTHERM, INC.</p> | <p><i>Hypertherm</i> 305 2ND ST NW STE 115 NEW BRIGHTON, MN 55112 PHONE: 651-294-8600 FAX: 651-294-8620 EMAIL: WATERJET@HYPERTHERM.COM WEB: WWW.HYPERTHERM.COM</p> | | | <p>TITLE: HYPLEX PRIME MINOR REPAIR KIT</p> | | | |
| | <p>DRAWN</p> | <p>NAME</p> | <p>DATE</p> | <p>MATERIAL</p> | <p>SHEET 1 OF 2</p> | <p>SCALE: 2:3</p> | <p>FINISH</p> |
| <p>CHECKED</p> | | | <p>HARDNESS</p> | <p>SIZE B</p> | <p>DWG. NO. 1-18973</p> | <p>REV</p> | |
| <p>ENG APPR.</p> | | | <p>WEIGHT</p> | | | | |



| ITEM NO. | PART NUMBER | DESCRIPTION | QTY | FLOW # | KMT # |
|----------|---------------------------|-------------------------------------|-----|------------|--------------------------------|
| 4 | 1-18862 | SEAL:DYN | 3 | 011051-1 | 72185177 |
| 5 | 1-18749 | ROD SEAL:DISOGRIN 005-033 | 3 | A-00621-33 | 72185125 |
| 7 | 1-11679-029 | O-RING:70 DURO BUNA -029 | 3 | A-0275-029 | 5122007 |
| 9 | 1-11679-025 | O-RING:70 DURO BUNA -025 | 3 | A-0275-025 | 10074383 |
| 10 | 1-18864 | FLR TUBE:SLV | 3 | 011350-1 | 72185149 |
| 11 | 1-18747 | SPR:COMPRESSION 352 ID | 3 | A-12219 | 72185141 |
| 12 | 1-18865 | PPT:INL | 3 | 011042-1 | 72185133 |
| 14 | 1-18867 | OUT PPT:SEAT | 3 | 011041-1 | 72185192 |
| 15 | 1-18869 | PPT:OUTLET | 3 | 011039-1 | 72185185 |
| 16 | 1-18868 | OUT PPT:GDE | 3 | 011040-1 | 72185167 |
| 17 | 1-18752 | SPR:COMPRESSION 322 OD | 3 | A-9223 | 72185200 |
| 19 | 1-11679-033 | O-RING:70 DURO BUNA -033 | 6 | A-0275-033 | 204334082 |
| 20 | 1-18745 | RTNG RNG:5/8 IN | 3 | A-0265-062 | 72185226 |
| 21 | 1-11993 | U CUP SEAL | 3 | A-00720-31 | 72185208 |
| 22 | 1-11447 | GRS:5 G HIGH VAC | 1 | A-4689 | 10087385 |
| 23 | 1-18750 | ANTI-SEIZE:7 G | 2 | A-20386-1 | 49832199 |
| 24 | 1-18882 | PCV:ASSY | 1 | 042145-2 | 72185250, 72185258, & 72185276 |
| 25 | 1-11210-30 | PAPER:30 MICRON LAPPING 600 GRIT | 1 | A-1903 | 10149029 |
| 26 | 049797-1 PLUNGER NUT | <FOR REFERENCE> | | | |
| 27 | 011054-1 SEAL SPACER | <FOR REFERENCE> | | | |
| 28 | 049585-1 SUBPLATE ADAPTER | <FOR REFERENCE> | | | |
| 29 | 049887-1 END CAP | <FOR REFERENCE> | | | |

| | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|--------|----------|--|--|--|------|------|----------|-------|--|--|--|---------|--|--|----------|-----------|--|--|--------|--|-----------------|---------------|--------|
| HIGHLY CONFIDENTIAL PROPRIETARY INFORMATION |  <small>305 2ND ST NW STE 115 PHONE: 651-294-8600 NEW BRIGHTON, MN 55112 FAX: 651-294-8620 EMAIL: WATERJET@HYPERTHERM.COM WEB: WWW.HYPERTHERM.COM</small> | | | TITLE: HYPLEX PRIME MINOR REPAIR KIT | | | | | | | | | | | | | | | | | | | | | |
| | | | | <small>THIS DRAWING AND ALL INFORMATION CONTAINED THEREON IS CONSIDERED PROPRIETARY AND MAY NOT BE USED FOR MANUFACTURING OR FABRICATION PURPOSES WITHOUT PERMISSION FROM HYPERTHERM, INC.</small> | <table border="1"> <tr> <td></td> <td>NAME</td> <td>DATE</td> <td>MATERIAL</td> </tr> <tr> <td>DRAWN</td> <td></td> <td></td> <td></td> </tr> <tr> <td>CHECKED</td> <td></td> <td></td> <td>HARDNESS</td> </tr> <tr> <td>ENG APPR.</td> <td></td> <td></td> <td>WEIGHT</td> </tr> </table> | | NAME | DATE | MATERIAL | DRAWN | | | | CHECKED | | | HARDNESS | ENG APPR. | | | WEIGHT | <table border="1"> <tr> <td>SHEET 2 OF 2</td> <td>SCALE: 2:3</td> <td>FINISH</td> </tr> </table> | SHEET 2 OF 2 | SCALE: 2:3 | FINISH |
| | NAME | DATE | MATERIAL | | | | | | | | | | | | | | | | | | | | | | |
| DRAWN | | | | | | | | | | | | | | | | | | | | | | | | | |
| CHECKED | | | HARDNESS | | | | | | | | | | | | | | | | | | | | | | |
| ENG APPR. | | | WEIGHT | | | | | | | | | | | | | | | | | | | | | | |
| SHEET 2 OF 2 | SCALE: 2:3 | FINISH | | | | | | | | | | | | | | | | | | | | | | | |
| SIZE B | DWG. NO. 1-18973 | REV | | | | | | | | | | | | | | | | | | | | | | | |
|  | | | | | | | | | | | | | | | | | | | | | | | | | |