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*Misc. supplies:*

Blue lube / Food lube	ACC# 11111 / McMtr# <a href="#">1204K32</a>
10" Filter .45 micron / 1 micron	A-1449 / A-1555
20" Filter .45 micron / 1 micron	A-00562-1 / A-00562-2
20" Filter 50 micron (final filtration unit)	A-00750-6
Filter O-Ring	A-8417
Water quality test kit	007851-1
Bulb for green button (no flow #)	GE #757/A-6308/A-00255-3
PMAC Interface board	A-14060
IFB z-axis Coupling	R33599-2
3" Pipe Nipple (waterveyer/IFB)	A-00577-2
Waterjet Brick 48"/96"	A-18099-1 / -2
Pressure Transducer 60K 0-10V/4-20mA	A-12764/A-12489
Pressure Transducer 100K	A-21842-1
Dial pressure Regulator 7x pump	A-2126 flow
Coning/Threading Kit	B-5077-2
Slats (IFB 4X8)steel/Stainless Steel(64.4"X4")	712538-1/-2
Proportional Rexroth Amp Card	A-14435
Proportional Valve Manifold	A-14612
DCF Closure Caps	A-19259-1/A-19812-1
Parker super o-ring lube	200006
Direct Drive Video	A-12831
Logos/stickers	04186X-1, X=6 (Flow) X=7 (Hyper) X=8 (DWJ) X=9 (IFB)
Keyboard/ cover	A-14592-2/ A-19994-1
Bulk hopper Proxy IFB	040486-1
Red Digital opto	A-13954

*Small HP Components:*

HP tubing .25" / .375" / .5625"	A-00144-1-* / A-00144-2-* / A-00144-3-* *=length
Gland nut .25" / .375" / .5625"	A-2866 / A-2838 / A-3950
Collar .25" / .375" / .5625"	A-2867 / A-2839 / A-3951
Anti-vibrate Gland & Collar .25"/.375"/.5625	A-0689-1/A-0689-2/A-0689-3
¼" Inline filter assy. / screen	000905-1 / B-1313-1
Bleed down valve / rebuild kit	C-5841-1 / 004694-1
HP water gauge: filled / not filled	A-10619 / A-1456
HP hose 55K (XX=length)	010301-XX
Water only orifice w. taper Ruby / Diamond	004519-X / D-5071-X
Water only orifice no taper Ruby / Diamond	001821-X / D-5070-X
Low mass orifice Ruby / Diamond	003788-X / 009998-X

*Paser II:*

Mixing tube Qbic 10 / 20 / 30	012018-40-30 / 012680-40-30 / 010460-40-30
Rubber bumper (mini-hopper)	ACC# 12894

*Paser III:*

Abrasive line (mini-hopper to cutting head)	McMasterCarr # 5792K35
Metering disk kit	010295-1
Plastic collet / Clamp nut / Carbide pin	009941-1 / 09939-1 / A-11078
Mixing chamber	009940-2
Cutting Head	009940-1
Nozzle body (standard size IFB, Bengal)	001995-1
Actuator Paser II / Paser III	001323-1 / 012506-1
Paser II on/off body / rebuild kit	006143-1 / 001959-1
Paser III on/off body / rebuild kit	010104-1 / 010200-1
Coned Insert	A-5713
Brass connector on Difusser	A-00592-12 (3/8 tube 1/4NPT) A-00592-8 (1/8 tube 1/4 NPT)

*Paser ECL:*

Orifice Ruby / DuraFlow (diamond)	014201-X / 014155-X
Mixing tube Standard / Premium	014214-40-30 / 014194-40-30
Collet / Nut / O-ring	710806-1 / 711589-1 / A-15034-1
Blast disk / Spray shield (Non-WMC)	711933-1 / 711621-1
Carbide disk upgrade kit	014625-1
Spray shield / Brushes (WMC Only)	712234-1 / 712366-1
Nozzle body (Non-DWJ, IFB, Bengal)	014196-1
Nozzle body (DWJ IFB)	017257-1/ <b>*710951-1→Obsolete replace by 017257-1</b>
Nozzle body (WMC Only)	712269-1
Mixing chamber (Non-DWJ)	014197-1
Mixing chamber (DWJ Only)	017364-1
Assembly (Drawing)	014236
Cap for mixing chamber-unused	A-11080
Urethane Plug for hopper	A-18931
3 wire Prox switch	A-22263-1
100lb Hopper	713665-1
Abrasive solenoid Bengal	A-11072.
Adapter (HP tubing→collar)	A-0792-1

Paser 4	Diamond Orifice	015849-xx
	<i>Ruby Orifice</i>	<i>041759-xx</i>

*DWJ:*

A/B Over travel switch / Home switch	A-15056-1 / A-14132-1
Cables for prox. Switch's	A-15048-1
Swivel repair kit / Swivel shaft	B-5910-1 / B-5491-1
Swivel removal tool 1/4" line	B6263-1
Clamping nut (wing nut)	<b>711805-1→A-20622-1</b> <b>*Obsolete Numbers</b>
Plastic push locks air fitting	<b>A-15035-5→A-15083-5</b>
Mixing tube spacer	712265-1
Mini on/off valve actuator / body / repair kit	710875-1 / 710866-1 / 711484-1
Servo AMP Z-axis/A/B	A-13944-5 / A-13945-4
Servo motor X and Y	A-139445-3 both
Actuator/Harmonic Drive(WMC)	A-14091
Bimba Cylinder/bellows/bellow nut	A-14822-1/A-14865/711598-1
9Volt DC/DC	A-18150-1
9Volt DC/DC Complete Assembly	712300-1
Cutting Head Assembly	712262-1
Height Setter Electrical Cable	A-14822-3
Encoder Cable(30' to A/B Motors)	712585-1/-3(50ft)
Boot Wrist(WMC)	A-18994
Boot Wrist(IFB)	A-19322-1
Motor/Actuator A/B(IFB)	A-22587-1
A/B Motor Gear box	712292-2
ACC28a Board	A-13533

Bleed down valve/repair kit	<b>391013-1 H2O Jet/</b>
Pressure relief 87K pre-set	041403-203
Orifice	015849-xx
Whips 6'23'	047276-1/047277-2
UHP line Pump to Whip 3/8	044886-1

Mini On/Off Valve(including actuator)	014660-1
Swivel/Repair Kit	014922-1/015093-1
Seal Carrier	040015-1
Check Valve repair kit inlet	014884-1
Check Valve repair kit outlet	014885-1
Mixing Chamber(DWJ)	020694-1
Mixing Chamber	019551-1
Spray Shield	040411-1
Nozzle Body	019519-1
On/Off Valve Body/Repair Kit(DWJ)	014554-1/014988-1
Elbow 1/4"	A-21775-1
Tee 1/4"	A-21776-1
Body Coupling 3/8"	012005-1
Plug Double Cone 3/8"	012952-1
Collar 3/8"	A-2839
Nipple 1/4"	A-19624-*length
Adapter 3/8"Male to 1/4"Female	013149-1
Multiplexor	A-21919-1
Check Valve Assembly	020071-1
Oil Filter	A-11367
Hyperjet Filter Retro Kit 100HP	048084-1
Compensator on Pump Rexroth	A-24026-1
Proportional valve only/ Assy	A-14434/ A-14612 assy
Hydraulic Pump	A-22030-2
3way valve on the Boost Pump	A-7230

Plug 3/8"	A-0784-2
Eprom Chip Programmed	040694-1

**Cougar:**

Bengal spares kit	010485-1
Dump / on/off valve repair kit	001959-1
Plunger / Dynamic seal	006782-1 / 006747-1
HP seal kit / PCV repair kit	009172-2 / 009761-2
Check valve repair kit	009173-1
Pony rod / Pad / O-ring / Spring	006757-1 / 006758-1 / A-1482 / A-9225

**Eagle:**

300 / 1200 Hour rebuild kit	013108-1 / 013108-2
Matched Poppet/Seat(PCV)	017978-1

**Hyplex 30/50:**

Minor / Major rebuild kit	712101-1 / 712101-2
Manifold seals red / blue / black	A-0290-010 / 006760-1 / A-0275-015
Static seals Check valve / Manifold / PCV	011043-1 / 006738-1 / 006765-1
Springs for inlet poppet small / large	A-12219 / A-12217
U-cup seals for crank case (6 total)	A-12500
Wiper Seals	A-20295-1
Thermister (requires SB-0139)	A-13262
Plastic split sleeve for end caps (24 total)	A-18018-8
Low pressure O-ring on check valve	A-0275-025
Plunger / Dynamic seal	011045-1 / 011051-1
PCV poppet / seat	013032-1 / 013031-1
Matched Popper/Seat	042145-1
Belt 30HP / 50HP (60Hz)	012240-1-11 / 012240-3-13
Chiller unit for 30HP / 50HP	A-19124-1 / A-19125-1
SMC Regulator	A-13310

**Intensifier:**

Intensifier overhaul kit 60K	014275-1
L.P. seal kit (ESL) 60K/40K	010641-1 / 014314-1
L.P. seal kit (s.s. plunger) 40K / 55K/30K	B-1163-2 / B-1163-1/B-1163-3
H.P. seal kit (ESL) 60K / Trim line kit	001198-1 / TL-001001-2
H.P. seal kit (ESL) 40K	001197-1
H.P. seal kit (ESL) 30K / Trim line kit	001196-1
H.P. Cylinder 60K/40K/30K	007038-3/-2/-1
L.P. Cylinder	C-1000-1
ESL upgrade kit 40K / 55K	013462-1 / 010281-1
55K upgrade to 60K	013148-1
Check valve body / valve repair kit 60K/Old	004383-3 / 015866-1/B-1814-1
Check Valve 40K	004383-2
Mechanical / electric shift actuator pin	002226-1 / B-1702-1
Actuator Assembly(Spring/Magnet)	B-8346-1
Shift sensor assy.	011275-1.
Magnet	A-6309
Shift Solenoid	A-14984
Pressure Relief 60K pre-set	013995-211
Pressure relief 87K pre-set	041403-203
Old 55K Pressure Relief set in the field	A-2124
High pressure cylinder 40K / 60K	007038-2 / 007038-3
Oil filter (in tank, 5X,6X,7X,9X,11X,50IS)	A-5480
Oil filter (in tank, 20X, 20XW)	A-9081
Oil filter (9" Duramax kidney loop 20X)	A-3825
Oil filter (13" kidney loop 20XW, 25X, 100ID)	A-11367
Oil Filter 16"	A-11369
In Tank Strainer (All Models)	A-3582
Attenuators 30" / 33" (have core charge)	012692-1 / 012692-2
Attenuator retro-fit kit	007620-1
New shift solenoid cable (duel connector)	A-15010
Hirschman connector (shift solenoid)	A-18509

**Recycler / Waterveyer:**

Sump tank filter / Dewatering screen	A-13811 / 711169-1
Blower intake filter	A-14346
Dewatering / Abrasive drum muffler	A-13782
Eductor assy. with T fittings / with elbow	013190-2 / -3
Orifice inside Eductor (3/8" tubing)	711917-1
Air solenoids and manifold (recycler)	A-14101
Pinch valve (same one on waterveyer)	A-12946
Eductor suction screen	A-13747-1
Eductor vacuum relief valve	A-14004
Dryer Filter 15X20X2	A-144440-1

**Rexroth Retro-fit Kits:**

7XS 30HP / 7XS / R 40HP / 7XD 60HP	013950-1 / 013762-1 / 012569-1
9XS 40HP / 9HD 60HP	014003-1 / 014115-1
10X (A.K.A. 105)	014249-1
11XD MKII	014335-1
12XT 100HP	014231-1
20XS 50HP / 20XD 100HP / 20XR 50HP	014085-1 / 013187-1 / 014089-1
20XWS / 20XWD / 20XWR	012613-1 / 013420-1 / 014078-1
50IS / 100ID	013896-1 / 013366-1
5X	042199-1
Replacement Parker hyd. pump	2.3ci 55K A-7225 / 2.3ci 60K A-7226 / 4ci A-9779
Replacement Bosch hyd. pump 5ci	B-6201-1

Global IFB	USB connection point on side of GIFB	A-21785-1
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*IFB:*

*X, Y MACHINES*

*PREVIOUS 6X12 712127-1*  
*CURRENT 6X12 713633-1*  
*CURRENT 4X8 712207-1*

Ball nut X axis Star/Ina	A-19053-10/A-20907-2
z-axis c/b	A-14830-4
Plastic door assy. for computer cabinet	A-13426
Air solenoid (water & abrasive)	Pnumatics A-14114 / Mac A-20158-1
Whips: 6' / 18'(4X8) / 21'(6X12)	712555-1 / R03550401 / 020269-1
X Axis Encoder Cable(same for Y except 4X8)	A-13947-5(61ft)/-8(23ft)
Power Supply 24VDC	A-13454

*STONECRAFTER*

Whip:6' 019104-1

*6X12 X & Y - 4X8 X axis:*

<i>Yaskawa 1: motor, amplifier</i>	<i>SGMAH-08AAF41(Galco) / RSGDA-08AS</i>
<i>Yaskawa 1: encoder cable, motor cable</i>	<i>RDP9320081-3 / RDP9320089-3</i>

Bearing Support X-Axis	A-13983
Bellow new without aluminium rails	040626-1 RH/ 040626-2 LH (flow Numbers)

*4X8 Y axis:*  
 Yaskawa: Encoder Cable (2004-present) A-13947-8

Yaskawa 1: motor, amplifier	RSGMP-04V314 / RSGDA-04VS
Yaskawa 1: encoder cable, motor cable	RSMI-3 / "no #, custom made per order"

*WJP:*

On/Off valve Solenoid	A-21004-1
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*XD Machine;*

Battery Copley Amp	047586-1
Actuator; Harmonic A & C motor	A-
ACC24M2A Board	A-24072-1
Fiber optic cables	A-24087-1/ A-24087-3

*COMPUTERS:*

XP Computer(ISA) desktop/tower	A-19845-2/-1
XP Computer(PCI)	A-21821-1
60Pin PMAC Ribbon Cable(36"/72")	A-14058/A-18457-1
26 Pin (30"/52")	A-22311-1/-2
16 Pin (72")	A-18457-2

Part #	Machine type
020000-1	PC ASSY;MINITOWER;IFB
020000-2	PC ASSY;MINITOWER;WMC
020000-3	PC ASSY;MINITOWER;DWJ 1H;PCI
020000-4	PC ASSY;MINITOWER;DWJ 2H;PCI
020000-5	PC ASSY;MINITOWER; IFB/DWJ
020000-6	PC ASSY;IFB/DWJ;HYPERJET
016148-1	PRIMARY CONTROLS/COMP KIT

PMAC 20 / 60 / 80 Mhz.[ISA]  
 PMAC 40 / 80 Mhz[PCI]  
 PCI Profibus Interface Card(WMC)

A-13430-7 / -1 / -3  
 A-13430-4/A-13430-5  
 A-21739-1

WMC:

Air cylinder end effector	A-13353
Motor V and Y axis 3phase	A-13322
Siemens Amp (remove old program chip)	A-13323
Servo power module 1 axis	A-13328
Servo power module 2 axis	A-13329
(10M encoder cable)	A-13324
(18M encoder cable)	A-13325
Flags	A-15047
Lower Mount	713293-1
Upper Mount	713294-1
AutoLube Cover	713639-1
AutoLube (Nitrogen filled replc every year)	A-13170-1



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