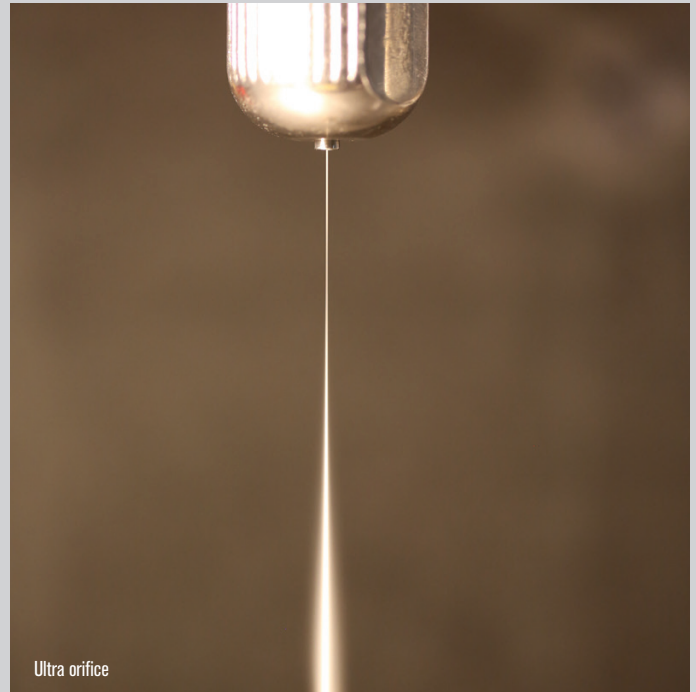


# Introducing the Ultra™ waterjet orifice



You can see the difference. In side-by-side comparison of 50,000 psi (0.010" orifice) waterjet streams, the new Ultra Orifice shows significantly better definition, which translates to improved quality and faster cutting speeds.

## Spend less time changing orifices and more time cutting!

Want to reduce waterjet downtime and maximize your cutting speed and efficiency? Ultra orifices deliver 50% longer life than traditional ruby orifices and provide a cleaner, more consistent cut.

There's more good news: Ultra orifices provide significantly more value than standard ruby orifices. The more you cut, the faster your savings will add up!

### How much will you save? Do the math...

Orifice	Unit price	Service life*	Cost per hour	Hours per year	Annual labor cost**	Total annual cost	<b>\$543 annual estimated savings!</b>
Ultra	\$17.95	60 hours	\$0.30	2,000	\$833	\$1,432	
Standard Ruby	\$14.50	40 hours	\$0.36	2,000	\$1,250	\$1,975	

\* Typical service life; actual service life may vary

\*\* Based on \$100/hour, and 15 minutes changeout



## Ordering information

Part number	Description	Replaces
21007-003 thru -032	AccuStream	N/A
22835-003 thru -032	DiaLine	N/A
21462-003 thru -032	Flow LM	003788-XX TL-003003-XX
22498-003 thru -032	Flow NS	014201-XX
21398-003 thru -032	Flow P2	00182-XX
21226-003 thru -032	Flow P3	009519-XX TL-003002-XX
24446-003 thru -032	Flow P4	041759-XX
21238-003 thru -032	Flow STD	004519-XX
21267-003 thru -032	Jet Edge P2	100159-XX
21417-003 thru -032	Jet Edge THD	36874-XXX
21280-003 thru -032	KMT ALN	N/A
23587-003 thru -032	KMT LS	N/A
21980-003 thru -032	OMAX Dump Valve	302028-010
21473-003 thru -032	OMAX MJ4	301491-XXX
21474-003 thru -032	OMAX MJ5	304352-XXX
<b>Ultra Orifice kits</b>		
23196	KIT:OM MJ5 ULT SAPH ORF KIT	304352-14
24155	KIT:OM MJ5 ULT SAPH ORF KIT	304352-10

## Ready to save some money?

Give us a call at 800-991-4225, and find out how much you can save by switching your waterjet operation to new Ultra orifices.

For more information, visit:  
[www.accustream.com](http://www.accustream.com)

Hypertherm & AccuStream are trademarks of Hypertherm Inc. and may be registered in the United States and/or other countries. AccuStream is not affiliated with the named manufacturers. Reference to machines, parts, descriptions, and model numbers are for convenience in verifying compatibility only. All parts are made by or for AccuStream and are not made by the referenced manufacturers (unless expressly indicated). All other trademarks are the properties of their respective owners.

One of Hypertherm's long-standing core values is a focus on minimizing our impact on the environment. Doing so is critical to our, and our customers' success. We are always striving to become better environmental stewards; it is a process we care deeply about.



© 6/2016 Hypertherm Inc. Revision 0  
897100

**Hypertherm**<sup>®</sup>  
SHAPING POSSIBILITY™

