ROYAL ROTA-RACK® PARTS ACCUMULATOR



If You Bar-Feed, Rota-Rack Will Help You Accumulate Parts (and Profits)

The patented Royal Rota-Rack® is reliable, doesn't take sick days, and will keep your machines running long after your last employee has left for the night or weekend. And with very competitive pricing, a Rota-Rack typically pays for itself within the first few months of use. If you've already made the investment in automated bar-feeding, you need this product. Not only will it help you accumulate parts, it'll help you accumulate big time profits as well.



The Royal Rota-Rack® is an automatic accumulator that can be used with any bar-fed CNC lathe to safely collect finished parts, providing hours of highly profitable, unmanned production.



Check out the Royal Rota-Rack video at www.rota-rack.com

* Some machine tool builders charge almost as much for a converyor only.



www.royalproducts.com

Do you know....

- There are 168 production hours in a week.
- · You are probably only using about 40 of them.
- Your machines are worth about \$100 per hour.
- You could be making an extra \$12,800 per week on each machine with a Rota-Rack[®].
- You already invested in the bar feeder how can you not complete the automation package?
- A one-week payback Incredible!
- What are you waiting for?



REAL PROFITS IN REAL LIFE: HOW THE ROYAL ROTA-RACK INCREASED PROFITS AT A SMALL JOB SHOP BY OVER \$50K!

- ☐ The owner of a small job shop installed a Royal Rota-Rack® with the intention of running one of his CNC lathes for a few extra hours in the evenings after his employees left for the day.
- □ For costing purposes, he continued to base all of his overheads on the first shift, figuring that any extra production hours achieved with the Rota-Rack® would be virtually all profit.
- ☐ The shop rate on this particular CNC Lathe = \$70 per hour.
- The owner started out conservatively, using Rota-Rack® to deliver just three hours of extra production per night.
- □ 3 hours x 5 days = 15 hours per week of extra production.
- \supset 15 x \$70 = \$1,050 in extra profits per week.
- \$1,050 x 52 weeks = \$54,600!

In this real-life example, the lathe only ran an average of three extra hours per night, and still **generated more than \$50,000** in **extra profit in the first year** alone. In reality, many shops use the Royal Rota-Rack® to run an extra six to eight hours per night, plus weekends.

Utilized to its fullest extent, it is entirely possible to generate an additional profit of \$150,000 – \$200,000 per lathe, per year, with the Royal Rota-Rack.

