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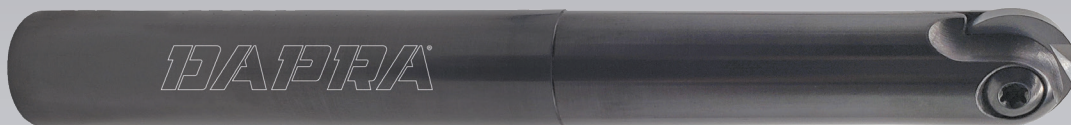
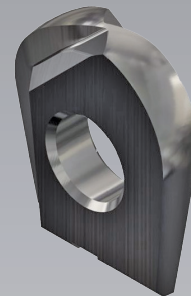


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**Put the new standard in finishing
inserts to the test with the**

BALL NOSE REPLACEMENT PROGRAM

Outshining the competition in tool life and surface finish, the Prisma is the premium choice for finishing and semi-finishing applications in a variety of steel and cast applications.



Buy 30 Prisma SG or SH inserts and get a

FREE

BNEM or GWR Body*

Use promo code ELITE-P1

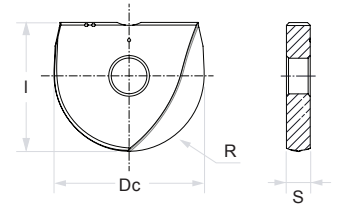
Available exclusively through DAPRA Elite partners.

*** Promotion applies only to advertised EDP numbers. See back for details.**

Valid in the U.S., Canada and Mexico. Promotion cannot be combined with other offers. Items bought with the promo are not eligible for returns. Cutter must be selected at time of order. DAPRA reserves the right to revise or cancel this promotion at any time. All sales are final and cannot be returned and/or exchanged for credit. Contact your DAPRA distributor for more details.

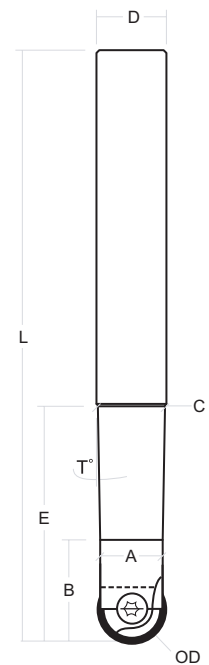
Prisma Ball Nose Inserts

EDP	Catalog ID	Grade	Edge Geometry	Coating	Dimensions (Inch)			
					Dc	I	R	S
110000177	BNR0500-SH-DMF603	DMF603	Helical	PVD	0.500	0.488	0.250	0.098
110000178	BNR0500-SH-DMF910	DMF910	Helical	PVD		0.488	0.250	0.098
110000179	BNR0500-SG-DMF603	DMF603	Helical	PVD		0.488	0.250	0.098
110000180	BNR0500-SG-DMF910	DMF910	Helical	PVD		0.488	0.250	0.098
110000181	BNR0750-SH-DMF603	DMF603	Helical	PVD	0.750	0.612	0.375	0.118
110000182	BNR0750-SH-DMF910	DMF910	Helical	PVD		0.612	0.375	0.118
110000183	BNR0750-SG-DMF603	DMF603	Helical	PVD		0.612	0.375	0.118
110000184	BNR0750-SG-DMF910	DMF910	Helical	PVD		0.612	0.375	0.118
110000185	BNR1000-SH-DMF603	DMF603	Helical	PVD	1.000	0.855	0.500	0.157
110000186	BNR1000-SH-DMF910	DMF910	Helical	PVD		0.855	0.500	0.157
110000187	BNR1000-SG-DMF603	DMF603	Helical	PVD		0.855	0.500	0.157
110000188	BNR1000-SG-DMF910	DMF910	Helical	PVD		0.855	0.500	0.157



Steel Ball Nose End Mills

EDP	OD – Insert Size		Description	A Ø	B Straight Length	C Taper End Ø	D Shank Ø	E Effective Length	T Taper Angle	L Overall Length
	Inch	Metric								
40100	0.500"	12mm	BNEM-0500-3500-SS	0.413"	0.750"	0.490"	0.500"	1.250"	4.400°	3.500"
40110	0.500"	12mm	BNEM-0500-5250-SS	0.413"	0.750"	0.490"	0.500"	2.000"	1.775°	5.250"
40120	0.500"	12mm	BNEM-0500-6000-SS	0.413"	0.750"	0.490"	0.500"	2.500"	1.000°	6.000"
40150	0.750"	20mm	BNEM-0750-4500-SS	0.670"	1.000"	0.740"	0.750"	1.750"	2.690°	4.500"
40160	0.750"	20mm	BNEM-0750-7000-SS	0.670"	1.000"	0.740"	0.750"	3.000"	1.030°	7.000"
40170	0.750"	20mm	BNEM-0750-8250-SS	0.670"	1.000"	0.740"	0.750"	4.500"	0.573°	8.250"
40180	1.000"	25mm	BNEM-1000-6250-SS	0.860"	1.500"	0.990"	1.000"	2.000"	7.400°	6.250"
40190	1.000"	25mm	BNEM-1000-7500-SS	0.860"	1.500"	0.990"	1.000"	3.750"	1.660°	7.500"
40200	1.000"	25mm	BNEM-1000-9000-SS	0.860"	1.500"	0.990"	1.000"	5.000"	1.088°	9.000"



Ball Nose Modular Heads

EDP	OD – Insert Size		Description	M Thread	A Ø	E Effective Length	Flutes	Wrench
	Inch	Metric						
40835-6	0.500"	12mm	GWR12-MOD-C (M6)	M6	0.417"	1.05"	2	3/8"
40835	0.500"	12mm	GWR12-MOD-C (M8)	M8	0.417"	1.05"	2	3/8"
40855	0.750"	20mm	GWR20-MOD-C	M10	0.690"	1.28"	2	9/16"
40865	1.000"	25mm	GWR25-MOD-C	M12	0.820"	1.65"	2	11/16"

