



IMTS



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AMERICAN

AHB 2025

AUTOMATIC VISES

TOOLING & MACHINERY

COMPLETE METALWORKING SOLUTIONS

(800) 991-4225
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GRIPPERS

INTERFACE FACE

ZERO POINT PLATE

ZERO POINT UNIT

Robi
SMART VERTICAL AUTOMATION



WWW.GERARDIUSA.COM

EXPIRATION ON 31ST DECEMBER 2025

**A VERSATILE ZERO POINT
THAT CAN BE POSITIONED
AT DIFFERENT PITCHES!**

(on a grid or dedicated plate)

**THE FIRST
STEP
TOWARDS
AUTOMATION**

DOUBLE ZERO POINT

Immediate Positioning and Clamping - Ideal for 5th Axis Machining

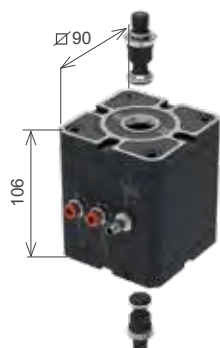


NEW



Standard equipment:

- ♦ 2 Pull-stud Art.11A/10A / ♦ Teflon cap with O-Ring Art.9



ART.66ST

DOUBLE

Type	1
Code	9.66.5T100
Air Input	6 Bar
kN	4,9
kN	12,2
Material	ACCIAIO - STEEL
Kg	5,2
LIST PRICE \$	1,950
SPECIAL PRICE \$	1,434



ART.66ST

DOUBLE

Type	2
Code	9.66.5T200
Air Input	7 Bar
kN	10,7
kN	NOT AVAILABLE
Material	ACCIAIO - STEEL
Kg	9,7
LIST PRICE \$	2,549
SPECIAL PRICE \$	1,799



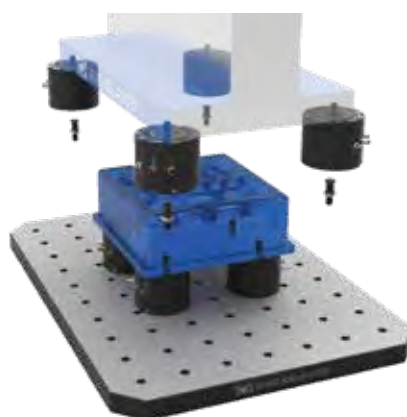
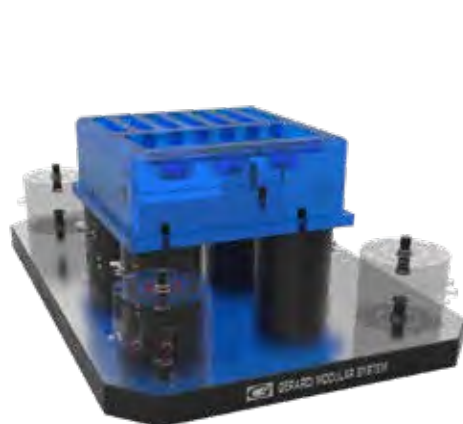
ART.66ST

DOUBLE

Type	3
Code	9.66.5T300
Air Input	7 Bar
kN	14,7
kN	41,6
Material	ACCIAIO - STEEL
Kg	18,8
LIST PRICE \$	2,999
SPECIAL PRICE \$	2,205

Clamping force 5+40 kN / Holding force more than 60 kN / Pneumatic release 6+14 bar / Positioning shank with axial compensation / Double pull-stud centering for Max rigidity / Air cleaning

EXTREME VERSATILITY + QUICK SET-UP



The DOUBLE zero point comes from the need to tighten parts and equipment of the most different shapes and sizes on the same base plate.

Possibility to change the position of the Zero Point units to clamping and positioning the equipment and workpiece of different sizes on the same base plate.

The DOUBLE Zero Point units can be positioned at different pitches through grid or dedicated plates

STD VISES

Precision Modular Vises Series, The Most Popular! - Ideal for Vertical Machining Centres



Technical data:

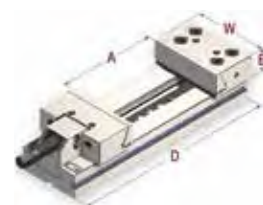
- All steel construction hardened and ground HRc 60
- Accuracy within 0,0008"
- Gang operation
- Pull down jaws
- Space saving design
- No wear (5 years warranty)
- Unlimited clamping range



STD precision modular vise with standard equipment



Vise Type	W	2(4.9 inch)			3 (5.9 inch)			4 (6.9 inch)				5 (7.9 inch)			
Max Opening A		5.9	7.9	11.8	7.9	11.8	15.7	19.7	7.9	11.8	15.7	19.7			
Jaw Height B		1.58	1.97		2.36				2.60						
Base Lengt D		13.6	16.5	20.5	17.9	21.9	25.8	29.7	19.5	23.4	27.4	31.3			
kN		25	30		30				40						
Order code		3.02.10000	3.03.20000	3.03.30000	3.04.20000	3.04.30000	3.04.40000	3.04.50000	3.05.20000	3.05.30000	3.05.40000	3.05.50000			
LIST PRICE \$		975	1,065	1,240	1,509	1,595	1,772	2,126	1,948	2,304	2,658	3,190			
SPECIAL PRICE \$		699	749	899	1,049	1,149	1,299	1,599	1,349	1,599	1,899	2,399			



A RANGE OF VISES FOR THE MOST VARIED AND COMPLICATE NEEDS OF ROUGH, FLAT AND ROUND WORKPIECES MACHINING

STDFLEX VISES

Innovative comb system for quick pull-down jaw plates change! Ideal For Vertical & Horizontal Machining Centres

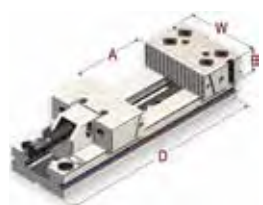
Technical data:

- Same as STD Art.1
- Vertical gang operation too
- Great savings in vise resetting times
- Better protection from chips
- Increased and better pull down action
- Highest repositioning accuracy
- Jaws type "A" fit standard vise bases too



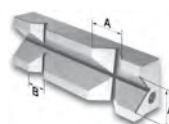
StandardFLEX precision modular vise with standard equipment

Vise Type W	2 (4.8 inch)	3 (5.7 inch)			4 (6.7 inch)				5 (7.7 inch)			
Max Opening A	5.9	7.9	11.8		7.9	11.8	15.7	19.7	7.9	11.8	15.7	19.7
Jaw Height B	1.5	1.9			2.3				2.5			
Base Lengt D	13.6	16.5	20.5		17.9	21.9	25.8	29.7	19.5	23.4	27.4	31.3
kN	25	30			30				40			
Order code	1.1A.20000	1.1A.32000	1.1A.33000		1.1A.42000	1.1A.43000	1.1A.44000	1.1A.45000	1.1A.52000	1.1A.53000	1.1A.54000	1.1A.55000
LIST PRICE \$	1,197	1,440	1,660		1,831	2,013	2,197	2,336	2,391	2,863	3,343	3,817
SPECIAL PRICE \$	899	1,049	1,199		1,299	1,449	1,599	1,699	1,699	2,049	2,399	2,699



ART.230E
Step jaw plates
(0.1" x 0.2")

Vise Type	2	3	4	5
Order code	4.23.0E201	4.23.0E301	4.23.0E401	4.23.0E501
LIST PRICE \$	134	164	203	289
SPECIAL PRICE \$	95	116	145	206



ART.230F
Prismatic jaw plates

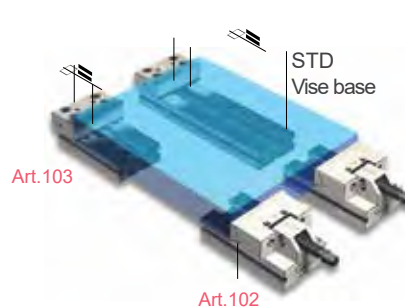
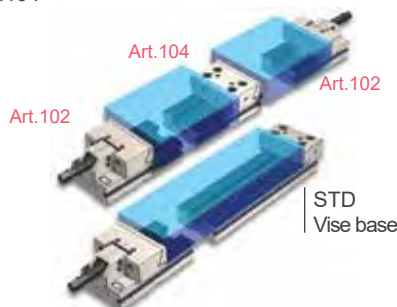
Vise Type	2	3	4	5
Order code	4.23.0F201	4.23.0F301	4.23.0F401	4.23.0F501
Ø Min / Max A inch	0.4 / 0.9	0.5 / 1.5	0.6 / 1.6	0.6 / 1.7
Ø Min / Max B inch	0.3 / 0.7	0.4 / 0.9	0.4 / 0.9	0.3 / 0.9
LIST PRICE \$	175	209	265	493
SPECIAL PRICE \$	125	149	189	266

MODULAR ELEMENTS

Precision Modular Vises Series without any opening limit, For an Increased Versatility



Typical Arrangements of Art.102 / Art.103 / Art.104
(Without standard equipment)



Type	2	3	4	5
W inch	4.9	5.9	6.9	7.9
D inch	6.3	9.1	9.4	11.8
B inch	1.58	1.97	2.36	2.60
F inch	3.2	3.9	4.6	5.3
lb	13.9	31.3	45.9	77.2
* M	3	4	3	5
kN	25	30	30	40

*M = Holes number on the base

Order code	2.10.22000	2.10.23000	2.10.24000	2.10.25000
L. PRICE \$	609	766	897	1,337
SPECIAL PRICE \$	449	549	649	949

Type	2	3	4	5
lb	13.9	31.3	45.9	77.2
D inch	6.3	9.1	9.4	11.8
Order code	2.10.32000	2.10.33000	2.10.34000	2.10.35000
L. PRICE \$	533	693	766	1,259
SPECIAL PRICE \$	399	499	599	899

Fixed jaw section and base STD

Type	2	3	4	5
lb	13.2	29.3	41.5	66.2
D inch	6.3	9.1	9.4	11.8
Order code	2.10.42000	2.10.43000	2.10.44000	2.10.45000
L. PRICE \$	618	812	912	1,473
SPECIAL PRICE \$	449	549	649	1,049

Fixed double-jaw section and base STD

A RANGE OF VISES FOR THE MOST VARIED AND COMPLICATE NEEDS OF ROUGH, FLAT AND ROUND WORKPIECES MACHINING

XL VISES

Vises with the extra large base dimension, much longer than STD vises. Ideal for vertical & horizontal machining centres

ART.20



XL precision modular vise with standard equipment

ART.370

For Art.30 the standard equipment includes n.2 workstops

ART.30

(double clamping)



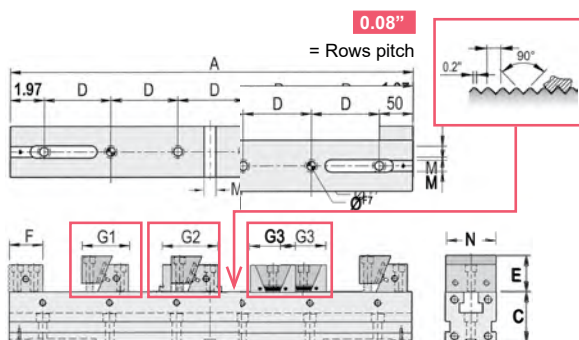
ART.30

(single clamping)
Standard alignment

Vise Type	W	2 (4.9 inch)	3 (5.9 inch)	4 (6.8 inch)				5 (7.8 inch)				
Max Opening	A	12.6	14.2	18.1	15.7	19.7	23.6	27.6	19.7	23.6	27.6	31.5
Max Opening	A1	3.9	4.3	6.3	4.7	6.7	8.7	10.6	5.9	7.9	9.8	11.8
Jaw Height	B	1.58	1.97		2.36				2.60			
Base Lenght	D	20.5	22.8	26.8	26.2	30.2	34.1	38	31.7	35.6	39.6	43.5
	kN	25	30		30				40			
Order code Art. 20		3.22.10000	3.23.20000	3.23.30000	3.24.20000	3.24.30000	3.24.40000	3.24.50000	3.25.20000	3.25.30000	3.25.40000	3.25.50000
kg Art. 20		17	31	34	46	51	56	61	85	92	99	106
LIST PRICE \$		1,484	1,844	2,044	2,153	2,366	2,576	2,795	3,653	4,075	4,502	4,925
SPECIAL PRICE \$		1,049	1,299	1,499	1,599	1,699	1,899	1,999	2,599	2,999	3,499	3,999
Order code Art. 30		3.32.10600	3.33.20600	3.33.30600	3.34.20600	3.34.30600	3.34.40600	3.34.50600	3.35.20600	3.35.30600	3.35.40600	3.35.50600
kg Art. 30		20,5	38	42	58	63	68	73	95	101	107	113
LIST PRICE \$		1,817	2,238	2,442	2,610	2,827	3,039	3,255	4,249	4,671	5,093	5,519
SPECIAL PRICE \$		1,299	1,599	1,799	1,899	1,999	2,199	2,399	2,999	3,499	3,899	4,399

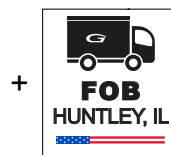
MULTIFLEX

The Most Versatile Modular System - Ideal For Vertical & Horizontal Machining centres

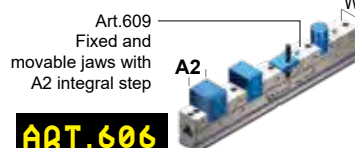
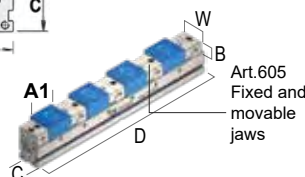
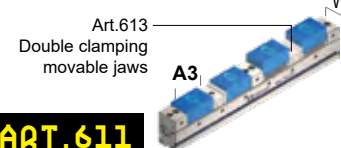


Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops.
Each vise is supplied for 4 workpieces clamping.

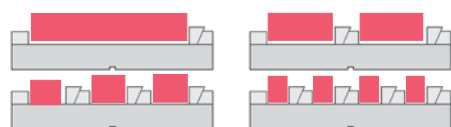
+ 6 holding clamps Art.298



(* Types supplied for 3 workpieces clamping)

ART.600
ART.600W

ART.606

ART.611

Type	B	C ^{+0 -0.02}	D ^{-0 -0.2}	W	A1 mm	Cod.	LIST PRICE €	A2 mm	Cod.	LIST PRICE €	A3 mm	Cod.	LIST PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300	1,557	* 3x19	6.60.61300	2,358	* 3x21	6.61.11300	2,358
			400		4x33	6.60.01400	1,692	4x23	6.60.61400	2,457	4x46	6.61.11400	2,457
			500		4x58	6.60.01500	1,844	4x48	6.60.61500	2,607	4x71	6.61.11500	2,607
			600		4x83	6.60.01600	2,010	4x73	6.60.61600	2,773	4x96	6.61.11600	2,757
			700		4x108	6.60.01700	2,248	4x97	6.60.61700	3,014	4x121	6.61.11700	3,014
2 30kN	40	75	400	74	4x12	6.60.02400	2,028	* 3x28	6.60.62400	2,936	4x34	6.61.12400	2,936
			500		4x37	6.60.02500	2,178	4x24	6.60.62500	3,089	4x59	6.61.12500	3,089
			600		4x62	6.60.02600	2,345	4x49	6.60.62600	3,259	4x84	6.61.12600	3,259
			700		4x87	6.60.02700	2,511	4x74	6.60.62700	3,427	4x109	6.61.12700	3,427
			800		4x112	6.60.02800	2,738	4x99	6.60.62800	3,668	4x134	6.61.12800	3,668
3 40kN	60	100	900	99	4x137	6.60.02900	2,980	4x124	6.60.62900	3,912	4x158,5	6.61.12900	3,912
			700		4x59	6.60.03700	2,905	4x44	6.60.63700	3,959	4x77	6.61.13700	3,427
			800		4x84	6.60.03800	3,145	4x69	6.60.63800	4,202	4x102	6.61.13800	4,202
			900		4x109	6.60.03900	3,390	4x94	6.60.63900	4,444	4x127	6.61.13900	4,444
			1000		4x134	6.60.03100	3,715	4x119	6.60.63100	4,769	4x152	6.61.13100	4,769



The MULTIFLEX precision modular vises are a totally new concept of modular clamping system able to maximize the machine table capacity and increase its productivity. The comb system is used even between the fixed and movable jaw, increases and improves the clamping capacity.

← Typical arrangements

Each vise is supplied for 4 workpieces clamping. Standard equipment: "T" wrenches, 2 positioning key nuts and 4 workstops

MAX OPENING ACCORDING TO NUMBER OF PIECES BE CLAMPED

Vise Type Jaw Width	A	Art. 600 # pieces:											Art. 606 # pieces:									Art. 611 # pieces:											
		1	2	3	4	5	6	7	8	9	10	11	1	2	3	4	5	6	7	8	9	1	2	3	4	5	6	7	8	9	10	11	12
1 1.97 inch	11.8	8.2	3	1.2	0.3	/	/	/	/	/	/	/	7.6	2.5	0.7	/	/	/	/	/	/	6.9	3.4	1.1	0.8	/	/	/	/	/	/	/	/
	15.7	12.1	4.9	2.5	1.3	0.6	0.1	/	/	/	/	/	11.5	4.4	2.1	0.9	/	/	/	/	/	10.8	5.4	2.4	1.89	0.7	0.6	/	/	/	/	/	/
	19.7	16.1	6.9	3.8	2.3	1.4	0.7	0.3	/	/	/	/	15.5	6.4	3.4	1.9	1	/	/	/	/	14.7	7.3	3.7	2.8	1.5	1.3	0.6	0.5	0.1	/	/	/
	23.6	20	8.9	5.1	3.3	2.2	1.4	0.9	0.5	0.2	/	/	19.4	8.4	4.7	2.9	1.8	1	0.5	/	/	18.7	9.3	5	3.8	2.3	1.9	1.2	1	0.5	0.5	0.1	0.1
	27.6	23.9	10.8	6.3	4.3	3	2	1.4	0.9	0.6	0.3	0.1	23.3	10.4	6	3.8	2.5	1.7	1	0.6	/	22.6	11.3	6.4	4.8	3.1	2.6	1.7	1.5	0.9	0.9	0.5	0.4
2 2.95 inch	15.7	10.8	3.9	1.6	0.5	/	/	/	/	/	/	/	10.3	3.4	1.1	/	/	/	/	/	/	9.5	4.8	1.8	1.3	0.2	/	/	/	/	/	/	/
	19.7	14.8	5.9	3	1.5	0.6	/	/	/	/	/	/	14.3	5.4	2.4	0.9	/	/	/	/	/	13.5	6.7	3.1	2.3	1	0.8	0.1	/	/	/	/	/
	23.6	18.7	7.9	4.3	2.4	1.4	0.6	0.1	/	/	/	/	18.2	7.4	3.7	1.9	0.9	/	/	/	/	17.4	8.7	4.4	3.3	1.8	1.5	0.7	0.6	0	/	/	/
	27.6	22.6	9.8	5.6	3.4	2.2	1.3	0.7	0.2	/	/	/	22.1	9.3	5	2.9	1.7	0.8	/	/	/	21.3	10.7	5.7	4.3	2.6	2.1	1.2	1.1	0.5	0.4	/	/
	31.5	26.6	11.8	6.9	4.4	3	2	1.3	0.7	0.3	/	/	26.1	11.3	6.4	3.9	2.4	1.5	0.7	/	/	25.3	12.6	7	5.3	3.3	2.8	1.8	1.6	0.9	0.8	0.4	0.4
3 3.94 inch	27.6	20.9	8.5	4.4	2.3	1.1	0.3	/	/	/	/	/	20.4	8	3.8	1.7	0.5	/	/	/	/	18.5	9.3	4.1	3	1.2	1	/	/	/	/	/	/
	31.5	24.9	10.5	5.7	3.3	1.9	0.9	0.2	/	/	/	/	24.3	9.9	5.1	2.7	1.3	/	/	/	/	22.4	11.2	5.4	4	2	1.6	0.5	0.4	/	/	/	/
	35.4	28.8	12.5	7	4.3	2.7	1.5	0.8	0.2	/	/	/	28.2	11.9	6.4	3.7	2.1	1	/	/	/	26.4	13.2	6.7	5	2.8	2.2	1	0.9	0.1	/	/	/
	39.4	32.8	14.4	8.3	5.3	3.5	2.2	1.3	0.7	0.2	/	/	32.2	13.9	7.7	4.7	2.9	1.7	0.7	/	/	30.3	11.2	8	6	3.5	2.9	1.6	1.4	0.6	/	/	/


ART.605

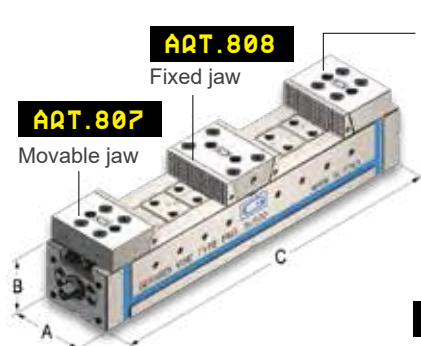
Fixed and movable jaws
with comb system


ART.609

Fixed and movable
jaws with step


ART.613

Double movable jaw



ART.807

Movable jaw

ART.865

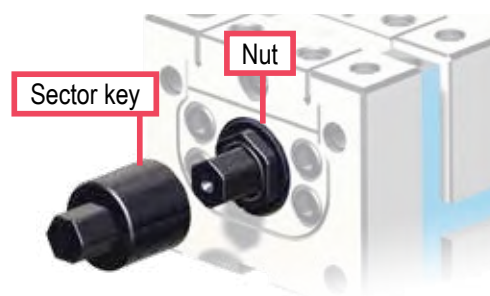
Base Module

Vise resetting from **self-centering** to **double clamping** and viceversa is very quick and easy with a pin hexagon bushing supplied with the standard equipment **Single clamping** is always available in both self-centering and double configuration. Possible clamping 2 workpieces of different dimensions with ease too.

ART.865

Pull down jaws with comb system for quickest and most accurate resetting (Hand jaw plates change)

Vise Type	MAX Opening	A	B	B	kN	Order code	LIST PRICE \$
3x400	2 x 3.1	3.7	3.5	15.7	30	5.86.53400	3,822
3x500	2 x 3.8	4.9	3.9	19.7	30	5.86.53500	3,542
4x600	2 x 4.5	5.7	4.7	23.6	30	5.86.54600	4,584



Standard equipment:

- N.1 box wrench Art.375
- N.2 workstop Art.370
- N.1 pair of precision positioning key-nuts Art.297



OK VISES

Compact Design and easy to clean, Ideal for grinding operation on Vertical & Horizontal Machining Centres



ART.666

Highest precision vise series "OK" with standard equipment

The fixed jaw and the vise base is made out of one piece !!

All case hardened and hardened HRC 60. Squareness and parallelism: 0,0001" / 4". For checking and control, for E.D.M. machine and for milling



Vise Type	0	1	2	3	4	5	6	7	8
Jaw Width inch W	1.2	2.4	3	3.9	4.9	4.9	4.9	4.9	6.3
Max Opening inch A	1.1	3.1	3.9	4.7	6.3	7.1	7.9	10.2	7.9
Jaw Height inch B	0.6	1.1	1.6	1.8	2	2	2	2	2.5
Vise Lenght inch D	3	6.9	8.7	10.2	13	13.8	14.6	16.9	16.1
lb	0.61	6.21	12.83	23.68	42.88	44.27	45.78	58.91	83.79
kN	-	-	160	160	180	180	180	180	200
Order code	3.66.60000	3.66.61000	3.66.62000	3.66.63000	3.66.64000	3.66.65000	3.66.66000	3.66.67000	3.66.68000
kN	-	-	160	160	180	180	180	180	200
LIST PRICE \$	250	503	597	849	1,210	1,325	1,444	1,970	2,426
SPECIAL PRICE \$	199	399	449	649	899	999	1,099	1,499	1,799

IDEAL FOR 5th AXIS MACHINING CENTRES

MULTITASKING VISES

The Most Versatile Modular System - Ideal For Vertical & Horizontal Machining centres



Technical data:

- Jaw adjustment in steps of 0.08" (Multiaxis self-centering)
- Precision hardened (HRc60) and ground steel contruction
- Gripping accuracy within 0,0006"
- Solid, rigid construction for minimum deflection
- Series of interchangeable jaws available



ART. 640
Type 3x166



ART. 640 Type 2

Vise type	1	2	3 (3x166)	3 (3x266)
Jaw width inch W	2.9	3.9	5.4	5.4
Max opening inch A	2.9	4.1	4.2	8.1
Jaw height inch B	0.6	0.8	1.1	1.1
Soft jaw height inch B1	1	1.2	1.9	1.9
inch Ø	4.7	6.3	-	-
Slides opening inch L	0.8	1.6	0.8	2.3
Slides height inch M	0.8	1	0.9	0.9
Base body height inch N	2	2.8	2.2	2.2
Base body width inch G	4.7	6.3	6.5	10.4
Vise total height O	3.3	4.5	4.4	4.4
ib	10.8	24.3	28.6	44
kN	16	20	30	30
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE \$	2.405	2.958	3.442	3.605
SPECIAL PRICE \$	1,549	2,049	2,299	2,399

ART. 645B Machineable

Vise type	1	2	3
Code	6.64.5B100	6.64.5B200	7.64.5B300
LIST PRICE \$	131	156	205
SPECIAL P. \$	94	111	149

Available also: smooth, soft, prismatic or grip jaws



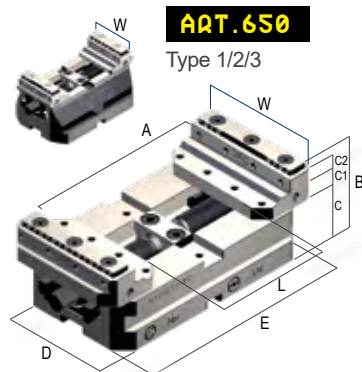
ART. 645T Grip Jaws

Vise type	1	2	3
Code	6.64.5T100	6.64.5T200	7.64.5T300
LIST PRICE \$	165	187	237
SPECIAL P. \$	118	134	169

COMPACTGRIP VISES

MADE in ITALY

A Range of Vises for The Most Advanced 5 Axis Machine Applications - Self-Centering with reversible Jaws.



ART. 650
Type 1/2/3

Vise type	1 (12Kn)			2 (22Kn)				3 (32Kn)				
Jaw width inch W	1.96			3.46				4.84				
Max opening inch A	1.89	3.46	5.04	3.78	5.36	6.93	8.50	4.96	6.93	8.9	10.87	12.83
Vise total height B	2.56			2.56				3.5				
Base body height inch C	1.77			1.5				2.24				
Slides height inch C1	2.09			2.01				2.95				
Jaw height inch C2	2.4			2.4				3.35				
Base body inch D	3.15			3.54				4.92				
Base Lenght E	3.15	4.72	6.3	4.72	6.3	7.87	9.45	6.3	8.27	10.24	12.2	14.17
Slides opening inch L	0.47			0.47				0.63				
lbs	3.9	5.73	7.5	7.94	9.7	11.4	12.79	20.06	24.03	28.22	32.63	37.48
Code	7.65.01080	7.65.01120	7.65.01160	7.65.02120	7.65.02160	7.65.0220	7.65.0240	7.65.03160	7.65.03210	7.65.03260	7.65.03310	7.65.03360
LIST PRICE \$	1,006	1,160	1,315	1,237	1,391	1,545	1,700	2,009	2,317	2,627	3,090	3,399



Art. 650S
Smooth+Rough



Art. 650T G01
Grip (pitch
0.06 inch)



Art. 650T G02
Grip (pitch
0.07inch)



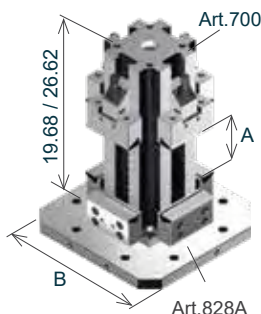
Art. 650T G11
Grip (pitch
0,43inch)



Art. 650R
Dove Tail

SIMPLE RISERS: Aluminum risers for Compact Grip vises Art.650

H	Vise type	1			2				3				
	Base Lenght A	Ø3.15	Ø4.72	Ø6.3	4.72	6.3	7.87	9.44	6.3	8.26	10.23	12.2	14.17
50	Code	7.65.1H108 /50	7.65.1H112 /50	7.65.1H116 /50	7.65.1H212 /50	7.65.1H216 /50	7.65.1H220 /50	7.65.1H224 /50	7.65.1H316 /50	7.65.1H321 /50	7.65.1H326 /50	7.65.1H331 /50	7.65.1H336 /50
	LIST PRICE \$	534	636	759	759	759	759	940	881	881	1,354	1,404	1,623
75	Code	7.65.1H108 /75	7.65.1H112 /75	7.65.1H116 /75	7.65.1H212 /75	7.65.1H216 /75	7.65.1H220 /75	7.65.1H224 /75	7.65.1H316 /75	7.65.1H321 /75	7.65.1H326 /75	7.65.1H331 /75	7.65.1H336 /75
	LIST PRICE \$	549	666	802	802	802	802	1,000	938	938	1,431	1,482	1,716
100	Code	7.65.1H108 /100	7.65.1H112 /100	7.65.1H116 /100	7.65.1H212 /100	7.65.1H216 /100	7.65.1H220 /100	7.65.1H224 /100	7.65.1H316 /100	7.65.1H321 /100	7.65.1H326 /100	7.65.1H331 /100	7.65.1H336 /100
	LIST PRICE \$	565	697	846	846	846	846	1,062	994	994	1,512	1,562	1,810



Vise mounting alternatives on completely machined and interfaced tombstones

* Third Hand Service For Vertical Workpieces Preload

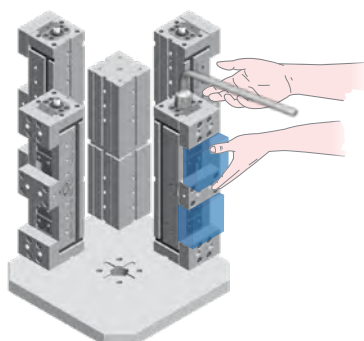
When vises are vertically assembled it is allowed to load the first workpiece clamped lightly while the second workpiece is being loaded

ART.700+828A Solid vise-cube with head plate STD series with custom made base plate

Vise Type	3			
Max opening A	10.62	10.62	14.56	14.56
Base Length B	19.68	26.62	19.68	26.62
Code	3.70.02803-500	3.70.02803-630	3.70.03803-500	3.70.03803-630
LIST PRICE \$	7,179	7,798	7,794	8,413

FMS*
Art. 866

Vises cross mounted



FMS*
Art. 863C

Solid double station vise tower with custom made base plate



MULTIFLEX
Art. 602

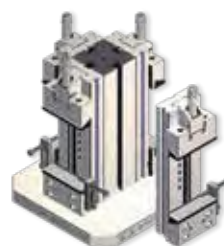
Solid multiclamping vise tower with custom made base plate



Vises assembled vertical way

STD
Art.750

Vises + Central column



MULTIFLEX
Art.57

Cross cube with 4 Art.600 multiclamping vises



ZERO POINT SYSTEM

MADE in ITALY

Set up Times reduced of 90% - Ideal for Vertical, Horizontal & 5th Axis Machining Centres

Quickest Return On Your Investment

- Quickest set up, practically immediate • Pre-set workpieces offline
- Greatest reduction in scraps (if re-work is need you can put back on the machine within microns)
- Typically Zero Point used in 3 machining centres creates as much capacity as 1 new VMC (for about 15% of the cost)

Standard equipment:
Pull-stud Art.11A/10A / Teflon cap with O-Ring Art.9



ART.664 Type 2

MOUNTING WITH FLANGE
Standard 10kN

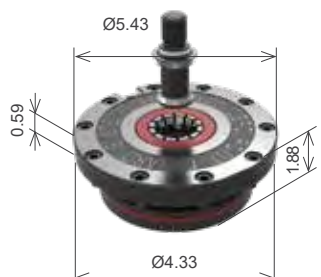
Options 18kN
by increased springs

Code. 9.66.42000

LIST PRICE: \$ 1.231

SPECIAL PRICE

\$799



ART.664 Type 2

BUILT-IN MOUNTING
Standard 10kN

Options 18kN
by increased springs

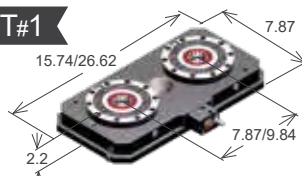
Code. 9.66.52000

LIST PRICE: \$ 1.068

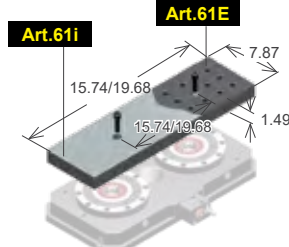
SPECIAL PRICE

\$649

KIT#1



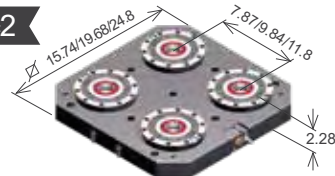
Art. 81P with Art.665 (2pcs)	BASE PLATE	
	7.87x15.74	7.87x19.68
LIST PRICE \$	3,528	3,617



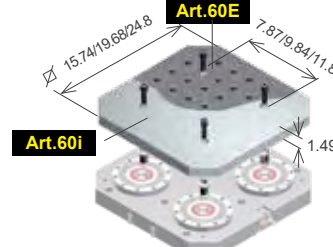
Art. 61i with Art.10A (2pcs)	SMOOTH	
	7.87x15.74	7.87x19.68
LIST PRICE \$	1,176	1,265

Art. 61E with Art.10A (2pcs)	INTEGRAL GRID	
	7.87x15.74	7.87x19.68
LIST PRICE \$	1,441	1,588

KIT#2



Art. 80P with Art.665 (4pcs)	BASE PLATE	
	15.74x15.74	19.68x19.68
LIST PRICE \$	6,321	7,248



Art. 60i with Art.10A (4pcs)	SMOOTH	
	15.74x15.74	19.68x19.68
LIST PRICE \$	1,441	2,176

Art. 60E with Art.10A (4pcs)	INTEGRAL GRID	
	15.74x15.74	19.68x19.68
LIST PRICE \$	1,911	3,925

Pneumatic Zero Point base plates kits + smooth and grid interface plates



+

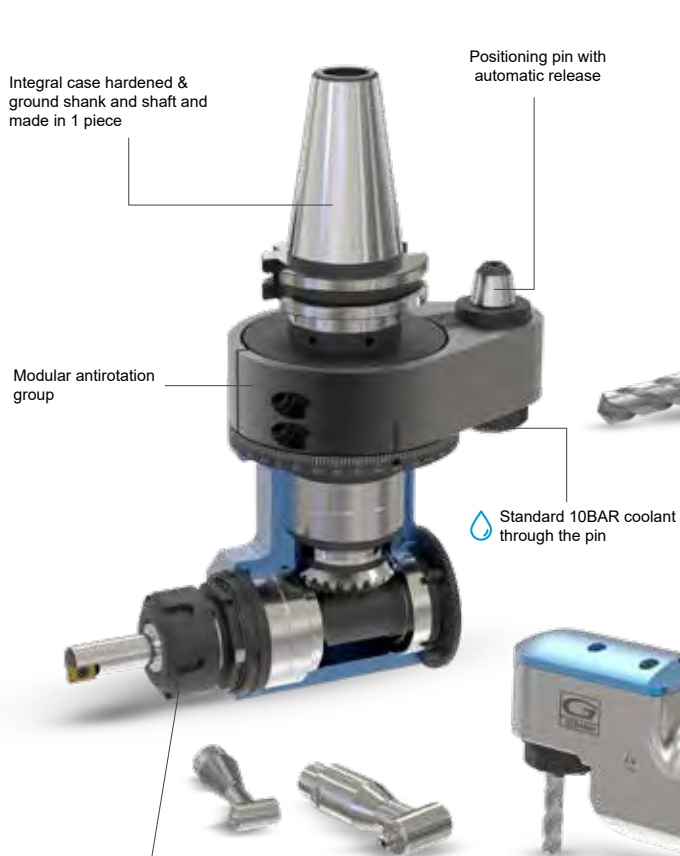


ANGLE HEADS

Over 200 Models of Angle Heads for Every Machining you Need - Ideal for Vertical and Horizontal Centres



The new **Classic line** of Gerardi angle heads has been designed from a technical base derived from 40 years experience of solving thousands of production problems, finding optimum solutions and always guaranteeing the highest product quality. 53 standard angle head types are now offered, designed, built and distributed in more than 50 countries the world over by Gerardi S.p.A., and available with a range of options to complete their application and performance potentials. The Compact design, along with mentioned specifications, allows: highest performances, high speeds, long tool life.



MTC SERIES

This is a range of heads for traditional machine tools with flange attachment. The T-slot on the universal flange facilitates positioning the head 360° around its vertical axis.

Gears

Gleason ground spiral bevel gears maximum performances and minimum vibration



Bearings

Angular contact preloaded ball bearings of precision class ABEC 9



Stop Block

With case hardened bushing and gasket



REDUCED SET-UP TIME AND POSSIBILITY OF OFFLINE TOOL PRESETTING !

MODULAR QUICK CHANGE ADAPTORS

They are a modular toolholder system for the fitting of toolholders in a spindle unit with ER collets (DIN6499) outputs. All Adaptors are suitable for external and internal coolant supply and keep the presetting already done.



SCAN THE QR CODE

Special Offer: 200\$

Valid on all models While Stock Lasts!



10bar

- » Perno
- » Utensile
- » Positioning
- » Pin Tool



10bar

- » Perno
- » Distributore
- » Utensile
- » Positioning Pin
- » Rotating Distributor
- » Tool



up to 70bar

- » Cono
- » Distributore
- » Utensile
- » Shank
- » Rotating Distributor
- » Tool



10bar

- » Perno
- » Ghiera ReCool
- » Utensile
- » Positioning Pin
- » ReCool Nut
- » Tool

DRIVEN TOOLS

A Wide Range of Driven Tools for CNC lathes, with an unbeatable Price / Quality Ratio



MAZAK

SMART QTS1 QUICK TURN SMART QTS 100M / 200M
QT COMPACT 100M - 200M - 300M

Type	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
Axial	99.MZ.A03	32	Max 2.76"	531	6000	2,682	1,899
Axial	99.MZ.A06	32	Max 2.76"	531	6000	3,247	2,499
Radial	99.MZ.A09	32	3.15	531	6000	3,670	2,699
Radial	99.MZ.A10	32	3.15	531	6000	3,953	3,099

BMT (Bolt Mounted Turret)

45 - 55 - 65 - 75

Type BMT	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
Axial	99.DS.A03	25	Max 2.25	310	8000	1,405	999
Axial	99.DS.A04	25	Max 2.25	310	8000	1,604	1,149
Axial	99.DS.A01	25	Max 2.25	354	8000	1,854	1,349
Axial	99.DS.A02	25	Max 2.25	354	8000	1,691	1,249
Axial	99.DS.A41	32	Max 2.85	620	6000	1,733	1,249
Axial	99.DS.A42	32	Max 2.85	620	6000	1,993	1,449
Axial	99.DS.A34	40	Max 3.55	885	6000	2,036	1,499
Axial	99.DS.A35	40	Max 3.55	885	6000	2,340	1,699
Radial	99.DS.A07	25	2.56	310	8000	2,478	1,799
Radial	99.DS.A08	25	2.56	310	8000	2,979	2,199
Radial	99.DS.A11	25	2.76	354	8000	2,772	1,999
Radial	99.DS.A12	25	2.76	354	8000	3,275	2,399
Radial	99.DS.A51	32	2.83	620	6000	2,911	2,149
Radial	99.DS.A52	32	2.83	620	6000	3,447	2,499
Radial	99.DS.A38	40	2.36	885	6000	4,503	3,299
Radial	99.DS.A39	40	2.36	885	6000	5,404	3,949

NAKAMURA-TOME

BMT44 WT100 - TW1
BMT55 SUPER NTJ-NTJX / NTM 3 / TMC
18 / TW10 / SC150-250 / WT150-250 /
WTW 150 / WTS 150 / WT100

Type BMT	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
Axial	99.NK.A40	25	Max 2.25	354	6000	1,287	949
Axial	99.NK.A43	25	Max 2.25	354	6000	1,471	1,099
Axial	99.NK.A03	32	2.70 +2.84	558	6000	1,351	999
Axial	99.NK.A04	32	2.70 +2.84	558	6000	2,081	1,549
Radial	99.NK.A50	25	2.36	354	6000	2,280	1,599
Radial	99.NK.A53	25	2.36	354	6000	2,731	1,999
Radial	99.NK.A13	32	2.17	558	6000	2,541	1,849
Radial	99.NK.A14	32	2.17	558	6000	3,426	2,499

MAZAK

QTN2 QUICK TURN NEXUS QTN 200/250
SUPER QUADREX TURN SQT 15/18 - 200/250

Type	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
Off. Axis	99.MZ.A58	32	4.57 +4.72	708	6000	3,388	1,899
Off. Axis	99.MZ.A59	32	4.57 +4.72	708	6000	4,094	2,599
Radial	99.MZ.A65	32	5.12	708	6000	3,670	1,999
Radial	99.MZ.A66	32	5.12	708	6000	3,953	2,399

DMGMORI

NLX 1500 - 2000 - 2500 - 3000 16 Stations

Type	Cod.	ER	H"	lb inch	Rpm	LIST PRICE €	SPECIAL PRICE \$
Radial	99.MS.A72	32	Max 3.54	531	10.000	3,637	2,649
Radial	99.MS.A76	40	3.54	531	10.000		
Radial	99.MS.A73	32	Max 3.54	531	10.000	4,071	2,999
Radial	99.MS.A77	40	3.54	531	10.000		

HAAS



* Interchangeable couplings for any
type of Haas turret

Type	Cod.	ER	H"	h1"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
Axial	99.HA.590082	32	2.95	4.63	558	6000	1,286	949
Axial	99.HA.590082B	32	2.95	4.63	558	6000	1,604	1,199
Axial	99.HA.590083	32	2.95	4.13	558	6000	1,286	949
Axial	99.HA.590083B	32	2.95	4.13	558	6000	1,604	1,199
Axial	99.HA.596352	32	2.95	5.13	558	6000	1,286	949
Axial	99.HA.596352B	32	2.95	5.13	558	6000	1,604	1,199
Radial	99.HA.590084	32	2.95	4.63	558	6000	2,412	1,749
Radial	99.HA.590084B	32	2.95	4.63	558	6000	3,047	2,249
Radial	99.HA.590085	32	2.95	4.13	558	6000	2,412	1,749
Radial	99.HA.590085B	32	2.95	4.13	558	6000	3,047	2,249
Radial	99.HA.596353	32	2.95	5.13	558	6000	2,412	1,749
Radial	99.HA.596353B	32	2.95	5.13	558	6000	3,047	2,249

- Int. Coolant
- Direction of rotation same as machine spindle
- Direction of rotation opposite to machine spindle
- Both direction of rotation to machine spindle available

UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!

DRIVEN TOOLS

MADE in ITALY



A Wide Range of Driven Tools for CNC lathes, with an unbeatable Price / Quality Ratio

DIN 5480

Type	d1	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
	Axial	30 99.ST.8003	25	2.60	283	6000	1,249	899
	Axial	30 99.ST.8011	25	2.60	283	6000	1,612	1,199
	Axial	40 99.ST.8005	32	3.74	558	6000	1,560	1,149
	Axial	40 99.ST.8013	32	3.74	558	6000	2,039	1,499
	Radial	30 99.ST.8030	25	2.17	283	6000	2,620	1,899
	Radial	30 99.ST.8038	25	2.17	283	6000	3,014	2,199
	Radial	40 99.ST.8033	32	3.94	558	6000	3,313	2,399
	Radial	40 99.ST.8041	32	3.94	558	6000	3,806	2,799

OKUMA

BMT60: SPACE TURN LB 200EX / LB 2500EX / LB3000EX
/ GENOS SERIES L300-MW / MULTUS U3000/ U40007 /
LU3000EX M / MY

Type	BMT	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
	Axial	60 99.OK.A80	32	Max 3.11	531	6000	2,295	1,699
	Axial	60 99.OK.A81	32	Max 3.11	531	6000	2,912	2,149

MIYANO

Ø 45: ABX 51/64 TH2/TH3 - BNE 34/42 - BNJ 42/51
Ø 54: ABX 51/64 THY - ABX 51/64 SY

Type	Ø	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
	Axial	45 99.MY.A02	25	2.12 +2.27	310	6000	1,161	849
	Axial	45 99.MY.A03	25	2.12 +2.27	310	6000	1,390	999
	Axial	54 99.MY.A09	32	2.98 +3.13	531	6000	1,351	999
	Axial	54 99.MY.A10	32	2.98 +3.13	531	6000	1,551	1,149
	Radial	45 99.MY.A05	25	2.56	310	6000	2,049	1,499
	Radial	45 99.MY.A06	25	2.56	310	6000	3,341	1,799
	Radial	54 99.MY.A11	32	2.95	531	6000	3,107	1,849
	Radial	54 99.MY.A12	32	2.95	531	6000	3,002	2,199

Type	BMT	Cod.	ER	H"	lb inch	Rpm	LIST PRICE \$	SPECIAL PRICE \$
	Radial	60 99.OK.A82	32	2.76	531	6000	4,146	2,999
	Radial	60 99.OK.A83	32	2.76	531	6000	4,939	3,599

- Int. Coolant
 Direction of rotation same as machine spindle
 Direction of rotation opposite to machine spindle
 Both direction of rotation to machine spindle available

US AGENTS



Metalcutting Specialist Group

(MI - OH - IN - KY - W. PA)

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alan@metalcutting.us
www.metalcutting.us
Contact: Alan Novack

(W. PA & E. OH)

Phone: +1.330-962-4980
jason@metalcutting.us
www.metalcutting.us
Contact: Jason Versluys

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(N.W. OH, MI, N. IN)

Phone: +1.586.405.9692
andrew@metalcutting.us
www.metalcutting.us
Contact: Andrew Woodruff

High RPM Sales

(N. IL)

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ryan@rpmsales-inc.com
Contact: Ryan Monahan

Flannery Inc.

(S. IL)

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jody@highperformancetooling.com
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apcundari@gerardiusa.com - www.gerardiusa.com



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