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STREAKERS M213

**THE MORE YOU BUY
THE MORE YOU SAVE!**

The STREAKERS M213 series delivers fast, free-cutting performance in aluminum alloys—even during tough entry moves like ramping and plunging. Built for high metal removal rates, M213 end mills keep your machines moving and your parts pristine.

Valid 6/1/2025 to 9/30/2025

Buy 5 – Extra 2% Off
Buy 10 – Extra 4% Off
Buy 20 – Extra 8% Off

Contact your local distributor or visit www.imcousa.com for more information.

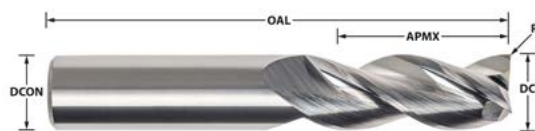


Power. Precision. Performance.

STREAKERS M213



STREAKERS M213 mill cutters are engineered specifically for aluminum alloys and the aggressive tool paths common in today's high-speed machining environments. Whether you're plunging, slotting, or ramping in at high feed rates, M213 delivers exceptional chip control, extended tool life, and elite-level finishes.



DC: -0.0001 / -0.0004 DCON: -0.0001 / -0.0004

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number							
				SQ	.015 CR	.030 CR	.060 CR	.090 CR	.125 CR	.187 CR	.250 CR
1/8	1/8	3/16	1-1/2	9163464	-	-	-	-	-	-	-
		1/4	1-1/2	9163465	9163466	-	-	-	-	-	-
		1/4	2	9163467	-	-	-	-	-	-	-
		3/8	1-1/2	9163468	9163469	-	-	-	-	-	-
		3/8	2	9163470	9163471	-	-	-	-	-	-
		1/2	2	9163472	-	-	-	-	-	-	-
		5/8	2	9163473	-	-	-	-	-	-	-
		3/4	2	9163474	-	-	-	-	-	-	-
3/16	3/16	1	2	9163475	-	-	-	-	-	-	-
		1/4	2	9163476	9163676	9163677	-	-	-	-	-
		3/8	2	9163477	-	-	-	-	-	-	-
		1/2	2	9163478	9163479	9163480	-	-	-	-	-
		5/8	2-1/2	9163481	9163482	9163483	-	-	-	-	-
		3/4	2-1/2	9163484	-	-	-	-	-	-	-
1/4	1/4	1	2-1/2	9163485	-	-	-	-	-	-	-
		3/8	2	9163486	9163487	9163488	-	-	-	-	-
		3/8	2-1/2	9163489	9163490	9163491	-	-	-	-	-
		1/2	2-1/2	9163492	-	-	-	-	-	-	-
		5/8	2-1/2	9163493	9163494	9163495	9163496	-	-	-	-
		3/4	2-1/2	9163497	9163498	9163499	9163500	-	-	-	-
		1	3	9163501	9163502	9163503	-	-	-	-	-
		1-1/4	3	9163504	-	9163505	-	-	-	-	-
		1-1/2	3	9163506	-	-	-	-	-	-	-
		1-3/4	4	9163507	-	-	-	-	-	-	-
5/16	5/16	2	4	9163508	-	-	-	-	-	-	-
		5/8	2-1/2	9163509	-	-	-	-	-	-	-
		13/16	2-1/2	9163510	9163511	9163512	-	-	-	-	-
		15/16	2-1/2	9163513	-	-	-	-	-	-	-
		1-1/4	3	9163514	-	-	-	-	-	-	-
		1-1/2	4	9163515	-	-	-	-	-	-	-
3/8	3/8	1/2	2	9163516	9163517	9163518	-	-	-	-	-
		1/2	2-1/2	9163519	9163520	9163521	-	-	-	-	-
		5/8	2-1/2	9163522	9163523	9163524	9163678	9163680	-	-	-
		3/4	2-1/2	9163525	-	-	-	-	-	-	-
		1	2-1/2	9163526	9163527	9163528	9163529	9163681	-	-	-
		1-1/4	3	9163530	9163531	9163532	9163533	9163682	9163534	-	-
		1-1/2	3-1/2	9163535	-	9163536	9163537	9163683	-	-	-
		2	4	9163538	-	-	-	-	-	-	-
		2-1/2	4-1/2	9163539	-	-	-	-	-	-	-

Contact your local distributor or visit www.imcousa.com for more information.



VALID 6/1/2025 - 9/31/2025

- 3-Flute Design for optimal chip evacuation
- Free-Cutting Geometry — no need for peck cycles
- Ramp & Plunge Ready — supports fast entry at high feed rates
- Superior Surface Finish — for tight tolerance aerospace work
- Tool Styles: Square End and Corner Radius

Buy 5 – Extra 2% Off

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Buy 20 – Extra 8% Off

DC Cutter Dia	DCON Shank Dia	APMX Length of Cut	OAL Overall Length	Item Number							
				SQ	.015 CR	.030 CR	.060 CR	.090 CR	.125 CR	.187 CR	.250 CR
7/16	7/16	1	2-3/4	9163540	-	-	-	-	-	-	-
		5/8	2-1/2	9163541	9163542	9163543	-	-	-	-	-
		5/8	3	9163544	9163545	9163546	9163547	9163548	9163549	-	-
		3/4	3	9163550	-	-	-	-	-	-	-
		1	3	9163551	9163552	9163553	9163554	9163555	9163556	-	-
		1-1/4	3	9163557	9163558	9163559	9163561	9163562	9163563	-	-
		1-5/8	4	9163564	9163565	9163566	9163567	9163568	9163569	-	-
		2	4	9163570	9163571	9163572	9163573	9163574	9163575	-	-
		2-1/4	4	9163576	-	-	-	-	-	-	-
		2-1/2	5	9163577	-	9163578	9163679	9163684	9163685	-	-
		2-1/2	6	9163579	-	-	-	-	-	-	-
		3-1/4	6	9163580	-	-	-	-	-	-	-
		4	8	9163581	-	-	-	-	-	-	-
		3/4	3-1/2	9163582	-	9163583	-	-	9163584	-	-
5/8	5/8	1-1/4	3-1/2	9163585	-	9163586	-	-	9163587	-	-
		1-5/8	4	9163588	9163589	9163590	-	-	9163591	-	-
		1-7/8	4	9163592	-	9163593	-	-	9163594	-	-
		2-1/8	5	9163595	-	-	-	-	-	-	-
		2-1/2	5	9163596	-	9163597	-	-	-	-	-
		3-1/4	6	9163598	-	-	-	-	-	-	-
		1	4	9163599	-	9163600	9163601	9163602	9163603	9163604	9163605
3/4	3/4	1-5/8	4	9163606	-	9163607	9163608	9163609	9163610	9163611	9163612
		2	5	9163613	-	-	-	-	9163614	-	-
		2-1/4	5	9163615	-	9163616	9163617	9163618	9163619	-	9163620
		2-1/2	5	9163621	-	9163622	9163623	-	9163624	9163625	9163626
		3	6	9163627	-	-	-	-	-	-	-
		3-1/4	6	9163628	-	9163629	-	-	9163630	-	-
		3-1/2	6	9163631	-	-	-	-	9163632	-	-
		4	7	9163633	-	-	-	-	-	-	-
		5	8	9163634	-	-	-	-	-	-	-
		1-1/4	4	9163635	-	-	-	-	-	-	-
1	1	1-1/2	4	9163636	-	9163637	9163638	9163639	9163640	-	9163641
		2	5	9163642	-	-	-	-	-	-	-
		2-1/2	5	9163643	-	9163644	9163645	9163646	9163647	-	9163648
		3-1/2	6	9163649	-	9163650	9163651	9163652	9163653	-	9163654
		4-1/4	7	9163655	-	9163656	-	-	-	-	-
		5-1/2	8	9163657	-	-	-	-	-	-	-

Excludes Ball Nose, M213N and M213C Tool Lines
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