

ISCAR PROMOTIONS 2026

Valid until October 31st, 2026



High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2600, T2601, T2602, T2603**

Purchase

20 inserts - FFQ4 SOMT/W 06/09/12/17... **
of same size - any assortment

Receive

Corresponding FFQ4 D...-06/09/12/17 endmill cutter
up to 1.5"

at a 50% Additional Discount



2

Purchase

40 inserts - FFQ4 SOMT/W 06/09/12/17... **
of same size - any assortment

Receive

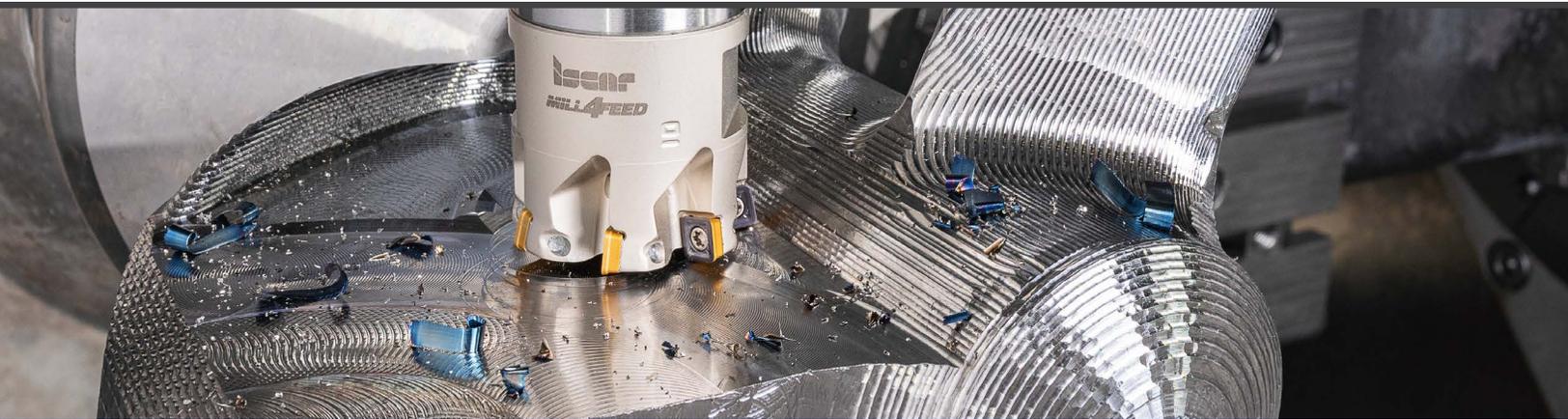
Corresponding FFQ4 D...-06/09/12/17 face mill cutter
up to 5"

at a 50% Additional Discount

**SPECIAL
OFFER**

** **T2600 = 06, T2601 = 09, T2602 = 12, T2603 = 17**

* Excludes ruthenium grade inserts (IC5820 and IC882).
The image shown is for representational purposes.



New Cutting Geometry for ISO M and ISO S Applications Expands the HELI-3-MILL Insert Ranges

HM390 insert boosts **HELI-3-MILL** performance in ISO M & ISO S materials.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: **T2604, T2605, T2606**

Purchase

20 inserts - HM390 TC/D/PCT 07/10/15
or HM390 TD/P/CKT 07/10/15**

Receive

Corresponding HM390 ETC/P/D...07/10/15
endmill cutter up to 1.5"

at a 50% Additional Discount*

2 Purchase

40 inserts - HM390 TC/D/P/CT 07/10/15
or HM390 TD/P/CKT 07/10/15**
of same size - any assortment

Receive

Corresponding HM390 FTC/P/D..07/10/15 face mill cutter
up to 5"

at a 50% Additional Discount*

**SPECIAL
OFFER**

** **T2604 = 07, T2605 = 10, T2606 = 15**

* JHP cutters are not included

* Excludes ruthenium grade inserts (IC5820 and IC882).

The image shown is for representational purposes.



Combined Functions for Drilling and Milling **In One Single Cutter** for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2607, T2608, T2609, T2610**

Purchase

20 inserts MDR ANHU/MU 07/09/12/16...**
same size - any assortment

Receive

Corresponding MDR D...-07/09/12/16 endmill cutter
up to 1.25"

Free of Charge



** **T2607 = 07, T2608 = 09, T2609 = 12, T2610 = 16**

* Excludes ruthenium grade inserts (IC5820 and IC882).
The image shown is for representational purposes.



Advanced Expanded Application Range with **8 Cutting Edges Insert**

Advanced face mills with 8-edge
S890 SZMU 1005 inserts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2611**

Purchase

60 S890 SZMU 10... inserts - same size - any assortment

Receive

Corresponding S890 FSZ...-R10 face mill cutter
up to 5"

Free of Charge



* Excludes ruthenium grade inserts (IC5820 and IC882).
The image shown is for representational purposes.



40,000 Indexable Solid Carbide Endmill Options

A full range of **MULTI-MASTER** tools provides solutions for a wide variety of applications, for rough or finish machining in any material, to achieve superior performance and high productivity.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU270**

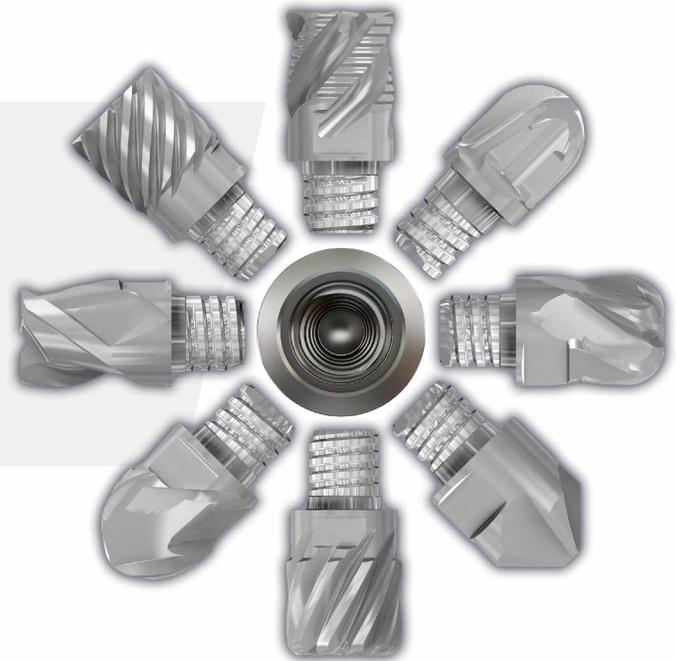
Purchase

10 Multi Master inserts of any profile- same size
- any assortment

Receive

Corresponding steel or carbide shank

Free of Charge*



* Tungsten and Capto shanks are not included
The image shown is for representational purposes.



Exchangeable HEADS with **3 Effective Cutting Edges** for Boring and Enlarging Hole Sizes

3 cutting edges with a positive chipbreaker, for excellent chip forming, suitable for a variety of materials.

YOU

MACHINING

INTELLIGENTLY?

1 Use Promo Code: **T2614**

Purchase

4 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 3XD

Free of Charge



2 **Purchase**

6 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 5XD

Free of Charge



3 **Purchase**

8 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 8XD

Free of Charge



The image shown is for representational purposes.

High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU271**

Purchase

4 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts up to diameter 0.232" in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..-MMT drill body up to 3XD

Free of Charge



2

Purchase

6 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts up to diameter 0.232" in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..-MMT drill body up to 5XD

Free of Charge



The image shown is for representational purposes.

High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.

YOU

MACHINING

INTELLIGENTLY?

3

Use Promo Code: **TU271**

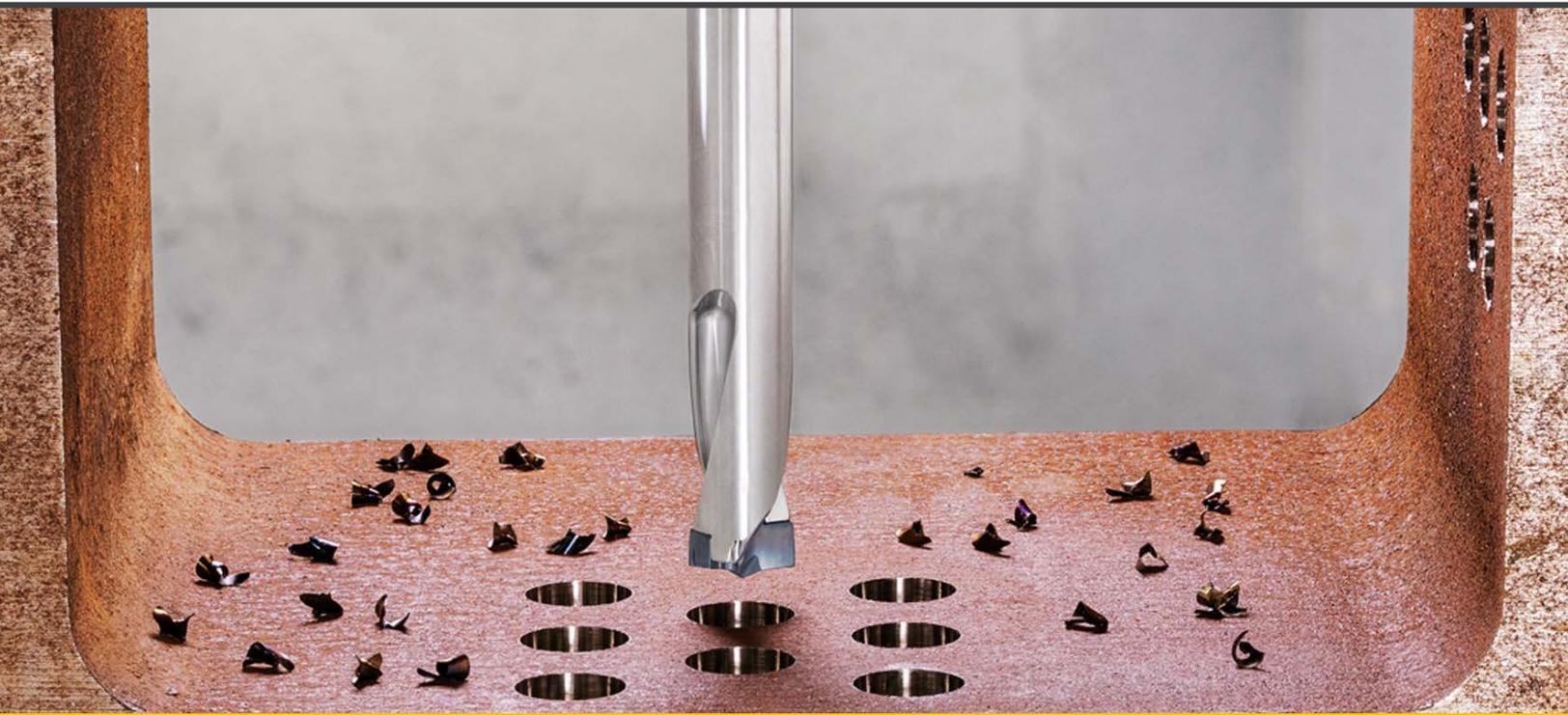
Purchase

8 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts up to diameter 0.232" in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..-MMT drill body up to 8XD

Free of Charge



PICCO-SUMO-CHAM

Valid until October 31st, 2026

SUMO-CHAM Drill with a PICCO-CUT Connection for Small Diameter Drilling Solutions

Small 3xD holders with internal coolant channels.
Suitable for small and Swiss Type machines.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU277**

Purchase

4 ICP / ICK / ICM / HCP / FCP / QCP / ICG
/ICN / IHP inserts
up to diameter 0.429" in same size - any assortment

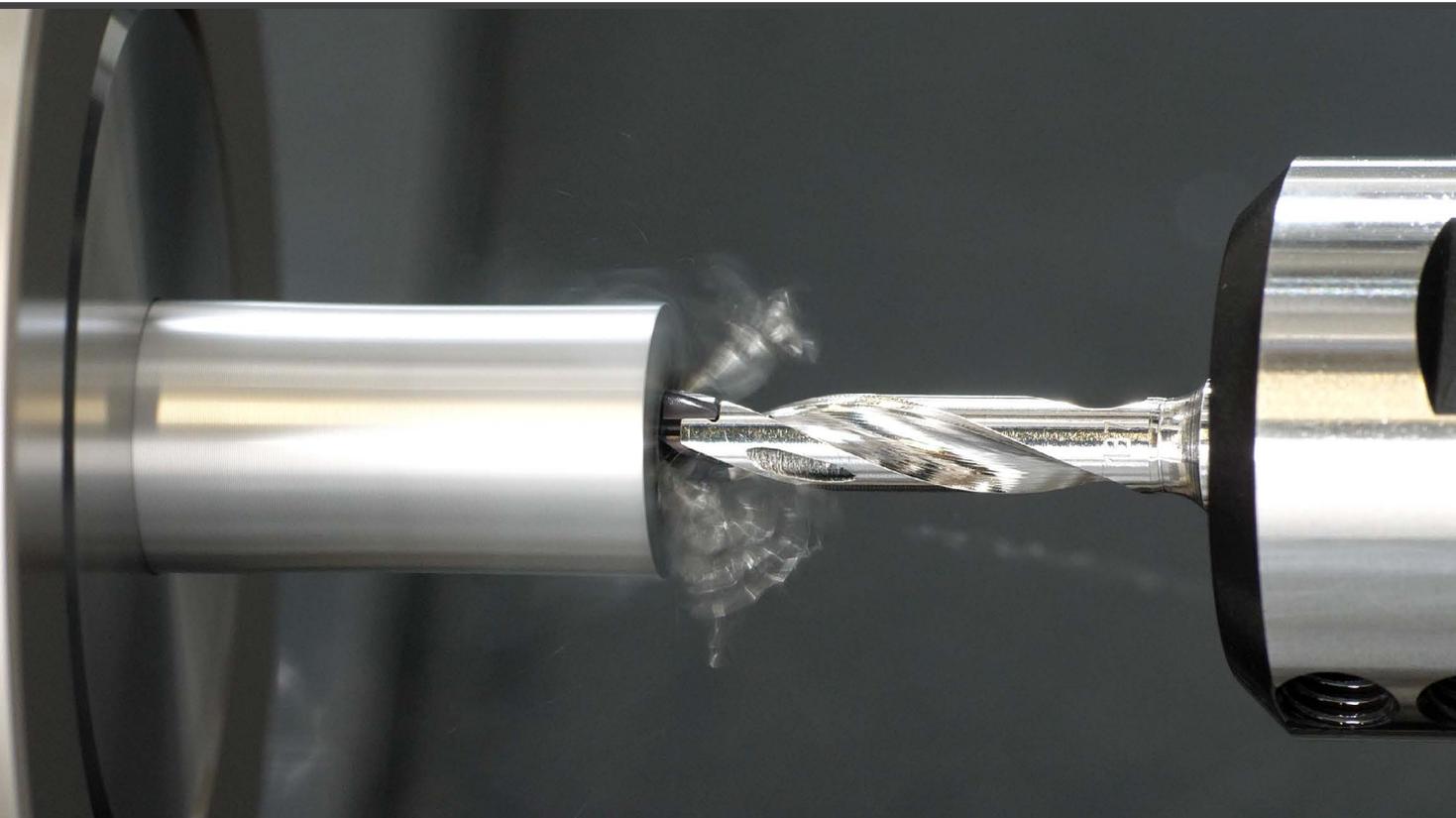
Receive

Corresponding DCN..PICCO drill body

Free of Charge



The image shown is for representational purposes.



MACHINING IN TELLIGENTLY

High Accuracy and Cost-Effective Performance Across All Materials

Engineered for semi-finishing operations, the **DR-TWIST** tool line excels in interrupted cuts, angled entry drilling, and vibration-prone conditions, offering reliable burr-free results and an economical alternative for deep-cavity material removal.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU272**

Purchase

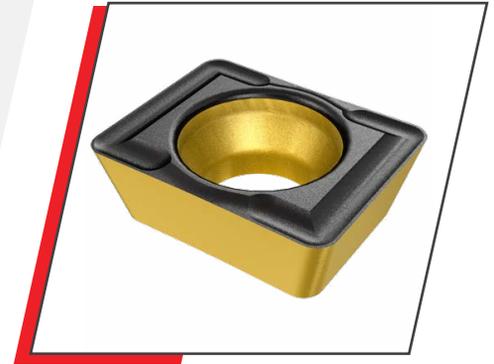
50 AOMT 04 or SOMX 05/06/07 or SOMT 09/12/16 inserts in same size - any assortment

Receive

Corresponding DR...-N drill body up to 2"

Free of Charge

The image shown is for representational purposes.



High Feed Parting Tools Vibration Free

Revolutionary quad blade and unique holder enable deeper parting with high feed rates. Guaranteed no vibration, high part straightness, and improved surface finish lead to material savings. A 160mm bar diameter can be cut with a 3mm insert.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU2621**

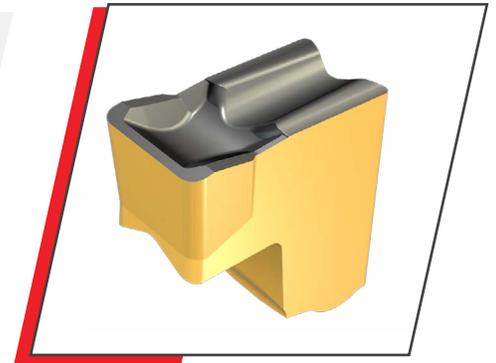
Purchase

20 TAG ... inserts from width 2-5mm in same size - any assortment

Receive

Corresponding JHP blades

Free of Charge



2

Use Promo Code: **TU2622**

Purchase

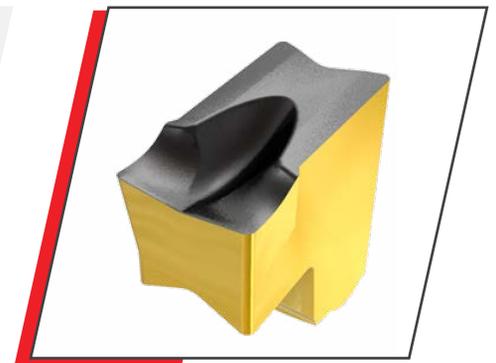
20 TAG...inserts from width 2-5mm + corresponding TGAQ blade in same size - any assortment

Receive

Corresponding TGAQ Block

Free of Charge

SPECIAL OFFER



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New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing and a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1 Use Promo Code: TU274

Purchase

10 PENTA 24...SL inserts from same size - any assortment

Receive 50% Additional Discount

on the corresponding PCHLR...JHP-MC/QC holder

2 Purchase

15 PENTA 24...SL inserts from same size - any assortment

Receive

Corresponding PCHLR...JHP-MC/QC holder

Free of Charge



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Innovative 4 Cutting Edge Insert for Internal Grooving and Turning

Unique double-sided insert can be mounted on right and left hand tools. Rigid clamping provides high repeatability and accuracy. Internal pinpointed coolant directed to the cutting edge.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: **TU275**

Purchase

10 GQIN... inserts from same size widths 1-3mm

Receive 50%

Additional Discount

on the corresponding GQHINR/L... holder

2 Purchase

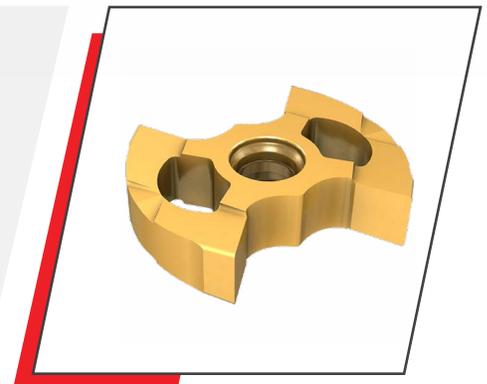
20 GQIN... inserts from same size widths 1-3mm

Receive

Corresponding GQHINR/L... holder

Free of Charge

**SPECIAL
OFFER**



The image shown is for representational purposes.



New Line of PICCO Inserts with Improved Cooling Supply

A new line of picco inserts with 2 coolant outlets for internal machining operations.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **TU276**

Purchase

5 PICJ... Inserts - same size

Receive 50% Additional Discount

on the corresponding PICCO... double sided holder



2

Purchase

10 PICJ... Inserts - same size

Receive 50% Additional Discount

on the corresponding PICCO ACE holder

SPECIAL OFFER



The image shown is for representational purposes.



NEW 3 Cutting Edged Insert with SAFE-T-LOCK for Multi Directional and High Productivity Turning

Positive 3 cutting edge insert designed for lateral and profiling turning. The bottom insert is specifically designed with a safe lock mechanism that enables multi-directional turning machining. Safe lock clamping allows cutting on both sides of the insert, based on its V-shaped ribs and tool grooves.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2624**

Purchase

20 Q3-MCMT16... inserts any assortment

**Receive 70%
Additional Discount**

on the corresponding Q3-SMXCL/R holder*

2

Purchase

30 Q3-MCMT16... inserts any assortment

Receive

Corresponding Q3-SMXCL/R holder*

Free of Charge



*Excludes Capto holders
The image shown is for representational purposes.



6 Cutting Edge Turning Insert for Multi Directional Facing and Profiling Applications with **High Productivity**

Highly versatile insert used in all turning directions. Saves time and provides productivity gains with back-turning and a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2625**

Purchase

20 Q6-MNMG12... inserts any assortment

Receive 70% Additional Discount

on the corresponding Q6-DMXNL/R holder*

2

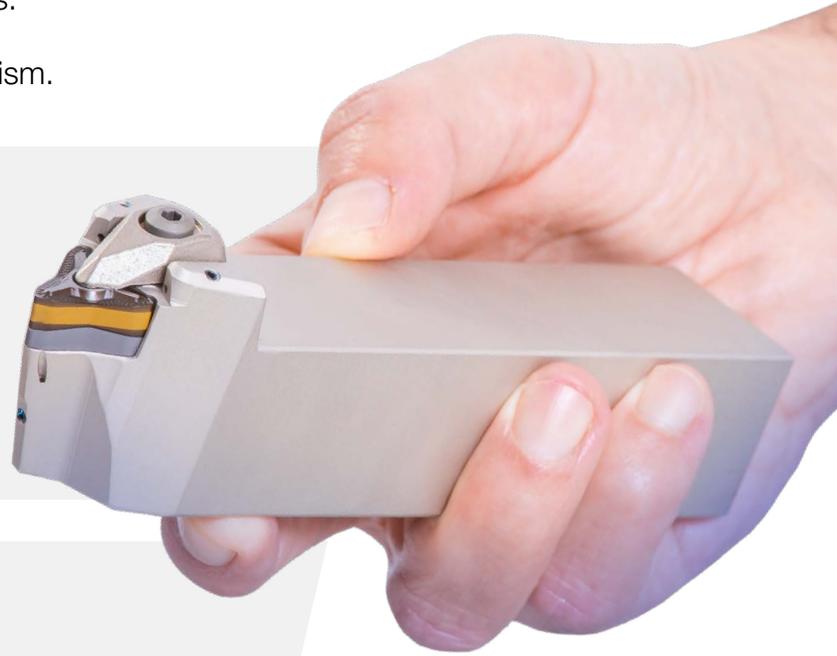
Purchase

30 Q6-MNMG12... inserts any assortment

Receive

Corresponding Q6-DMXNL/R... holder*

Free of Charge



SPECIAL OFFER

*Excludes Capto holders
The image shown is for representational purposes.



Double-Sided Insert with 4 Positive Cutting Edges

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

1 Use Promo Code: **T2626, T2627, T2628**

Purchase

20 CXGG/MG 09.../12... or CXMU/GU 06...** inserts in same size - any assortment

Receive

Corresponding PCLXR/L...-09X/12X or SCLXL/R...-06 ... external holder

Free of Charge

YOU

MACHINING

INTELLIGENTLY?



2 Purchase

30 CXGG/MG 09.../12... or CXMU/GU 06...** inserts in same size - any assortment

Receive

Corresponding A-PCLX/L/R -09X/12X or A-SCLXL/R... -06 ... internal holder

Free of Charge



** T2626 = 06, T2627 = 09, T2628 = 12

The image shown is for representational purposes.



Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2629**

Purchase

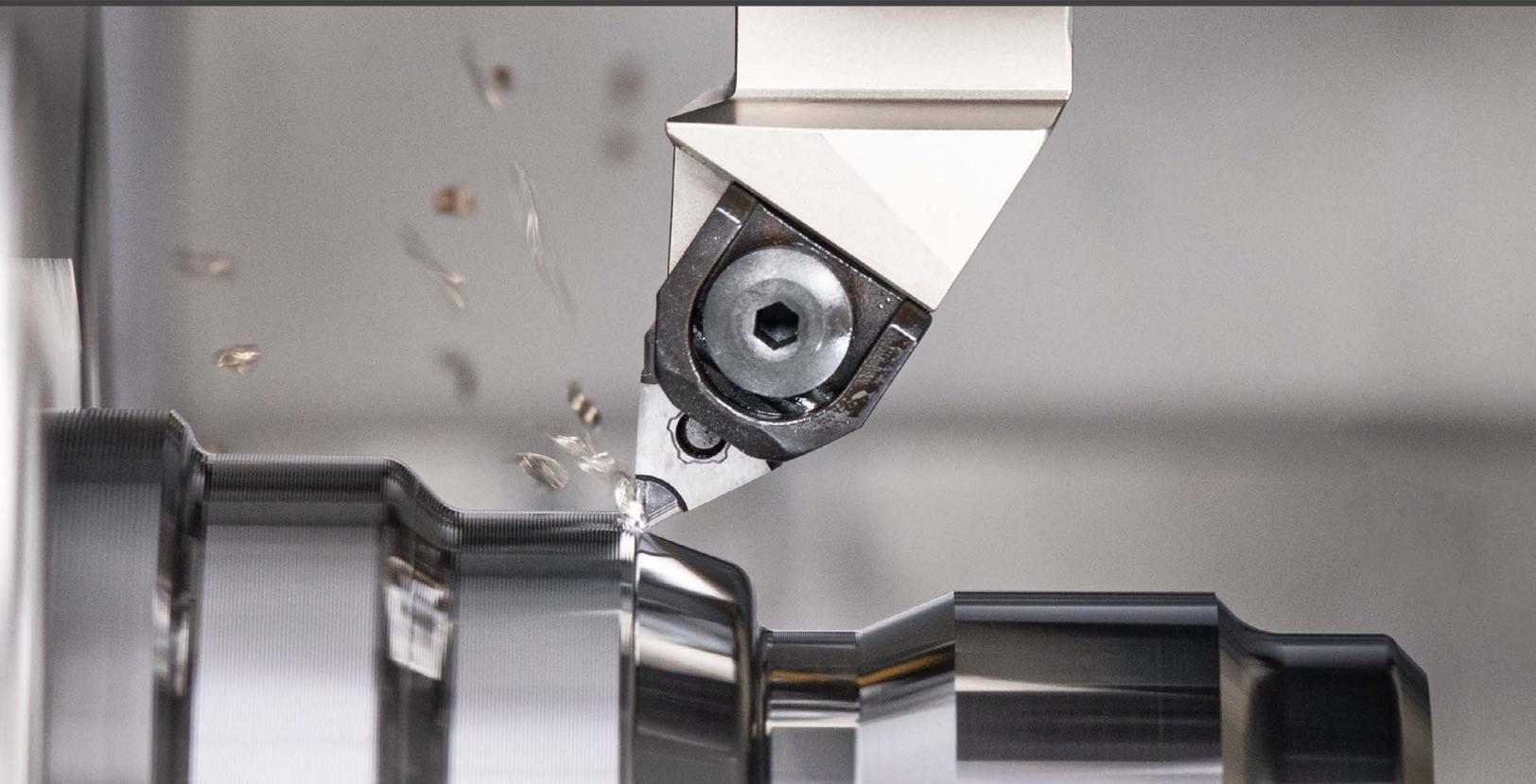
20 D6NMG 16 in any assortment

Receive

25% Additional discount



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