



**12**  
PACKS

The perfect pairing.



Collet Chucks **AND** Collets **AND** Retention Knobs.

Pricing valid from November 1 to January 31, 2025.

CAT40 12-Pack: **\$950**

SAVE UP TO **69%**



STEP 1

**Pick 12**

**AND**

STEP 2

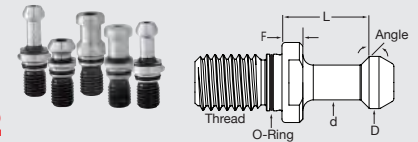
**Pick 1**



**AND**

STEP 3

**Pick 12**



**Collet Chucks**

| Description  | Code No. | Qty. |
|--------------|----------|------|
| ER11* x 4.00 | 525402   |      |
| ER16* x 2.50 | 525406   |      |
| ER16* x 3.50 | 525408   |      |
| ER16* x 4.00 | 525405   |      |
| ER16* x 6.00 | 525410   |      |
| ER20* x 2.50 | 525412   |      |
| ER20* x 4.00 | 525414   |      |
| ER25 x 2.50  | 525418   |      |
| ER25 x 4.00  | 525420   |      |
| ER32 x 2.50  | 525421   |      |
| ER32 x 3.13  | 525424   |      |
| ER32 x 4.00  | 525423   |      |

\* Hex Nut

**ER Collet Set**

| Description (Imperial)     | Code No. | Qty. |
|----------------------------|----------|------|
| ER11 7pc 1/16-1/4 x 32nds  | 337401   |      |
| ER16 11pc 1/16-3/8 x 32nds | 337440   |      |
| ER20 15pc 1/16-1/2 x 32nds | 337404   |      |
| ER25 17pc 1/8-5/8 x 32nds  | 337442   |      |
| ER32 21pc 1/8-3/4 x 32nds  | 337444   |      |

**GS Tooling Retention Knobs (Thread 5/8 x 11)**

| Coolant Through | D     | d     | L     | F     | Angle | Code No. | Qty. |
|-----------------|-------|-------|-------|-------|-------|----------|------|
| Y               | 0.748 | 0.551 | 0.787 | 0.157 | 15    | 366034   |      |
| N               | 0.740 | 0.490 | 0.440 | 0.118 | 45    | 366036   |      |
| Y               | 0.740 | 0.490 | 0.440 | 0.118 | 45    | 366038   |      |
| Y               | 0.740 | 0.490 | 0.440 | 0.120 | 45    | 366040   |      |
| N               | 0.740 | 0.490 | 0.440 | 0.120 | 45    | 366042   |      |
| N               | 0.748 | 0.551 | 0.792 | 0.275 | 15    | 366048   |      |
| N               | 0.590 | 0.390 | 0.990 | 0.236 | 45    | 366050   |      |
| N               | 0.590 | 0.390 | 0.990 | 0.236 | 60    | 366052   |      |
| Y               | 0.748 | 0.551 | 0.792 | 0.275 | 15    | 366056   |      |
| Y               | 0.590 | 0.390 | 0.990 | 0.236 | 45    | 366058   |      |
| Y               | 0.590 | 0.390 | 0.990 | 0.236 | 60    | 366060   |      |
| Y               | 0.590 | 0.390 | 0.990 | 0.236 | 90    | 366062   |      |

326985

CAT40 Taper NC Tool Cart – \$850 value!



**Free Tool Cart with the purchase of 3 or more 12-Packs!\***

\*in one invoice

**12PAK40STM**

**How to order:**

Contact Sales to order or ask about custom 12-Pack options.  
customerservice@ahbinc.com • 1-800-991-4225



**Sowa Tool & Machine Co. Ltd.**

To order email [sales@sowatool.com](mailto:sales@sowatool.com) or call 1-800-265-8221

We reserve the right to make pricing changes or impose purchase restrictions at any time, and accept no liabilities for mistakes and printing errors. All taxes & freight extra. While supplies last.



The perfect pairing.

Collet Chucks **AND** Collets **AND** Retention Knobs.

**12**  
PACKS

CAT50 12-Pack: **\$1,550**

SAVE UP TO **59%**



**STEP 1**

**Pick 12**



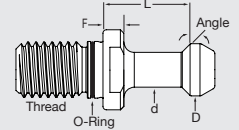
**STEP 2**

**Pick 1**



**STEP 3**

**Pick 12**



**Collet Chucks**

| Description  | Code No. | Qty. |
|--------------|----------|------|
| ER16* x 4.12 | 525432   |      |
| ER16* x 6.00 | 525434   |      |
| ER20* x 4.00 | 525440   |      |
| ER20* x 6.00 | 525442   |      |
| ER32 x 4.00  | 525454   |      |
| ER32 x 6.00  | 525456   |      |

\* Hex Nut

**ER Collet Set**

| Description (Imperial)     | Code No. | Qty. |
|----------------------------|----------|------|
| ER16 11pc 1/16-3/8 x 32nds | 337440   |      |
| ER20 15pc 1/16-1/2 x 32nds | 337404   |      |
| ER32 21pc 1/8-3/4 x 32nds  | 337444   |      |

**GS Tooling Retention Knobs (Thread 1 x 8)**

| Coolant Through | D     | d     | L     | F     | Angle | Code No. | Qty. |
|-----------------|-------|-------|-------|-------|-------|----------|------|
| N               | 1.140 | 0.820 | 0.700 | 0.200 | 45    | 366092   |      |
| Y               | 1.140 | 0.820 | 0.700 | 0.200 | 45    | 366096   |      |
| N               | 0.906 | 0.669 | 1.386 | 0.394 | 45    | 366098   |      |
| N               | 0.906 | 0.669 | 1.386 | 0.394 | 60    | 366100   |      |
| N               | 0.906 | 0.669 | 1.386 | 0.394 | 90    | 366102   |      |
| Y               | 0.906 | 0.669 | 1.386 | 0.394 | 45    | 366104   |      |
| Y               | 0.906 | 0.669 | 1.386 | 0.394 | 60    | 366106   |      |
| Y               | 0.906 | 0.669 | 1.386 | 0.394 | 90    | 366108   |      |



326995

CAT50 Taper NC Tool Cart – \$885 value!

**Free Tool Cart with the purchase of 3 or more 12-Packs!**

*\*in one invoice*

**12PAK50STM**



|                         |  |
|-------------------------|--|
| <b>Taper Accuracy</b>   | AT3 or better (0.00024-0.00036in/ft)                 |
| <b>Runout Accuracy</b>  | 0.0002"  |
| <b>Balance</b>          | CAT40 Collet Chucks:<br>Balanced to G2.5 / 20,000rpm |
| <b>Coolant Features</b> | AD/B DIN coolant through flange                      |
| <b>Thread Tolerance</b> | H6   |



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